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REV.  
C

AS85049™/19

FEDERAL SUPPLY CLASS  
5935

#### RATIONALE

REVISION IS REQUIRED TO IMPROVE DRAWINGS, UPDATE RESTRICTIONS, REPLACE PART NUMBER IMAGE WITH WORD FORMAT TEXT, AND UPDATE DOCUMENT FORMAT TO LATEST SAE GUIDELINES.

#### NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85049.

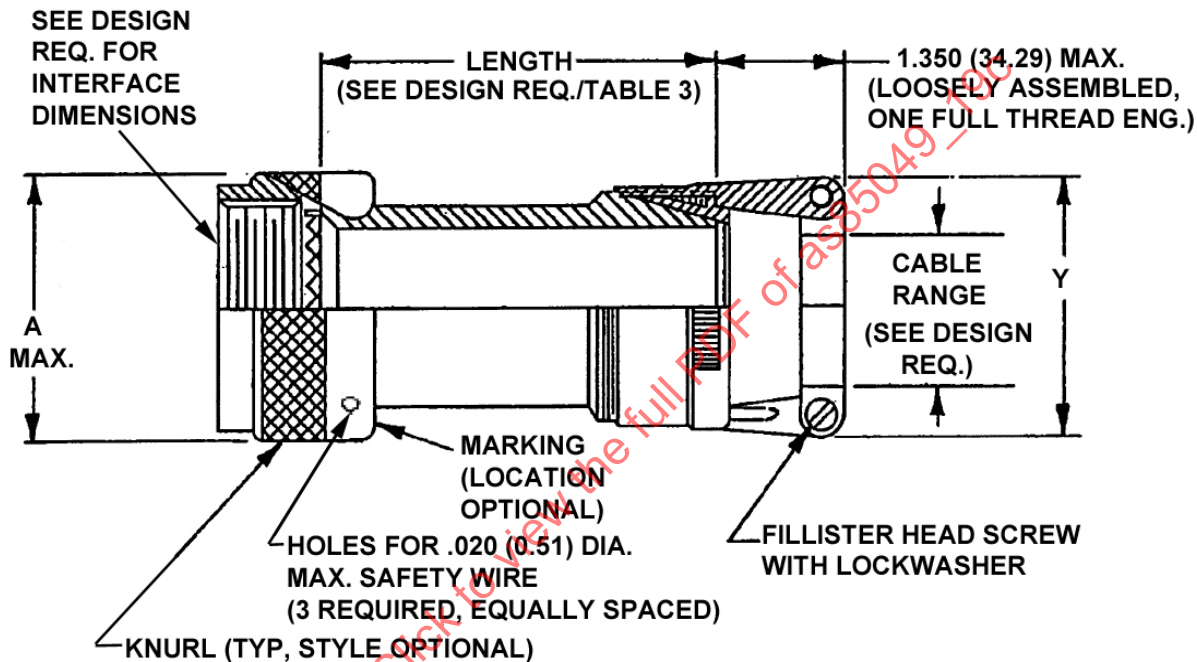
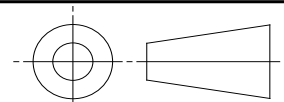


FIGURE 1 - ACCESSORY CONFIGURATION AND DIMENSIONS

For more information on this standard, visit

<https://www.sae.org/standards/content/AS85049/19C>

THIRD ANGLE PROJECTION



CUSTODIAN: AE-8/AE-8C1

PROCUREMENT SPECIFICATION: AS85049



#### AEROSPACE STANDARD

(R) CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL,  
NONENVIRONMENTAL, STRAIGHT,  
RFI/EMI, CATEGORY 3B  
(FOR MIL-DTL-38999 SERIES III AND IV CONNECTORS)

AS85049™/19  
SHEET 1 OF 3

REV.  
C

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ISSUED 2000-04 REVISED 2016-09 REAFFIRMED 2021-04

**TABLE 1 - CONNECTOR SHELL SIZE AND CLAMP SIZE**

SHELL SIZE	MIN. CLAMP SIZE	MAX. CLAMP SIZE	A MAX. DIA. OF COUPLING RING
9	01	02	.75 (19.1)
11	01	03	.85 (21.6)
13	02	04	1.00 (25.4)
15	02	05	1.10 (27.9)
17	02	06	1.25 (31.8)
19	03	07	1.40 (35.6)
21	03	08	1.50 (38.1)
23	03	09	1.65 (41.9)
25	04	10	1.75 (44.5)

**TABLE 2 - CLAMP SIZE AND DIMENSIONS**

CLAMP SIZE	CABLE RANGE		Y DIM. MAX.
	MIN.	MAX.	
01	.062 (1.57)	.125 (3.18)	.80 (20.3)
02	.125 (3.18)	.250 (6.35)	1.00 (25.4)
03	.250 (6.35)	.375 (9.53)	1.10 (27.9)
04	.312 (7.92)	.500 (12.70)	1.20 (30.5)
05	.437 (11.10)	.625 (15.88)	1.25 (31.8)
06	.562 (14.27)	.750 (19.05)	1.40 (35.6)
07	.687 (17.45)	.875 (22.23)	1.50 (38.1)
08	.812 (20.62)	1.000 (25.40)	1.65 (41.9)
09	.937 (23.80)	1.125 (28.58)	1.75 (44.5)
10	1.062 (26.97)	1.250 (31.75)	1.90 (48.3)

**TABLE 3 - ACCESSORY BODY LENGTH**

CODE	LENGTH IN INCHES
	$\pm .032$ (0.81)
STANDARD	1.50 (38.1)
A	2.50 (63.5)
B	3.50 (88.9)
C	4.50 (114.3)

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85049.

1. DESIGN AND CONSTRUCTION:

ACCESSORIES SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1 AND TABLES 1 THROUGH 3. DIMENSIONS ARE IN INCHES AND APPLY AFTER PLATING. UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE: . XX =  $\pm .03$  AND . XXX =  $\pm .015$  ANGULAR TOLERANCES X =  $\pm 2$ . METRIC EQUIVALENTS ARE IN PARENTHESES, ARE GIVEN FOR GENERAL INFORMATION ONLY, AND ARE BASED UPON 1 INCH = 25.4 MM.

INTERFACE DIMENSIONS SHALL CONFORM TO AS85049 FIGURE 3 OR 3A.

THE COUPLING NUT SHALL BE CAPTIVATED TO AND FREE TO ROTATE ON THE ADAPTER BODY.

STANDARD MINIMUM LENGTH IS 1.5 INCH  $\pm .032$  INCH (38.1 MM  $\pm 0.81$  MM) SEE TABLE 3 FOR LONGER LENGTHS.

SEE TABLE 1 FOR MINIMUM AND MAXIMUM CLAMP SIZE AVAILABLE WITH EACH ACCESSORY SHELL SIZE. SEE TABLE 2 FOR CABLE RANGE FOR EACH CLAMP SIZE.

2. MATERIAL AND FINISH: AS SPECIFIED IN TABLE 4 AND AS LISTED BELOW.

ADAPTER BODY AND COUPLING NUT: ALUMINUM ALLOY IN ACCORDANCE WITH AS85049.

CLAMP SCREWS AND LOCKWASHERS - CORROSION RESISTING STEEL, PASSIVATE.

	<b>AEROSPACE STANDARD</b>	<b>AS85049™/19</b> SHEET 2 OF 4	<b>REV.</b> <b>C</b>
	(R) CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL, NONENVIRONMENTAL, STRAIGHT, RF/EMI, CATEGORY 3B (FOR MIL-DTL-38999 SERIES III AND IV CONNECTORS)		