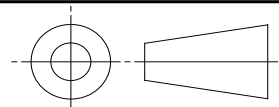



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REV. D	FEDERAL SUPPLY CLASS 5940	
	<p>RATIONALE</p> <p>AS7928/10 IS BEING STABILIZED BECAUSE THE COMMITTEE DOES NOT ANTICIPATE FUTURE TECHNICAL CHANGES. STABILIZATION DOES NOT IMPLY THE PROCESS OR PRODUCT IS UNACCEPTABLE FOR APPLICATIONS FOR WHICH IT IS DESIGNED. THE SPLICE DEFINED BY THIS SPECIFICATION IS THE TIN WHISKER RESISTANT VERSION OF THE AS7928/5 SPLICE. THERE ARE NO QUALIFIED SUPPLIERS. FOR PROCUREMENT, USERS ARE RECOMMENDED TO USE THE QUALITY ASSURANCE REQUIREMENTS OF AS7928 AND A QUALIFIED AS7928/5 SUPPLIER. ANY TECHNICAL CHANGES NOTED BY A SUPPLIER OR USER WHICH RESULTS IN A PRODUCT OR REQUIREMENT CHANGE WILL BE ADDRESSED BY A NEW REVISION.</p> <p>STABILIZED NOTICE</p> <p>THIS DOCUMENT HAS BEEN DECLARED "STABILIZED" BY SAE AE-8C2 TERMINATING DEVICES AND TOOLING COMMITTEE AND WILL NO LONGER BE SUBJECTED TO PERIODIC REVIEWS FOR CURRENCY. USERS ARE RESPONSIBLE FOR VERIFYING REFERENCES AND CONTINUED SUITABILITY OF TECHNICAL REQUIREMENTS. NEWER TECHNOLOGY MAY EXIST.</p>	
<p>SAENORM.COM : Click to view the full PDF of as7928_10d</p>		
<p>For more information on this standard, visit https://www.sae.org/standards/content/AS7928/10D/</p>		<p>THIRD ANGLE PROJECTION</p> 
CUSTODIAN: AE-8C2		PROCUREMENT SPECIFICATION: AS7928
	<p>AEROSPACE STANDARD</p> <p>TERMINALS, LUG AND SPLICES, CONDUCTOR, CRIMP STYLE, SPLICE, ELECTRIC, TIN WHISKER RESISTANT (PERMANENT, TYPE II, CLASS 1) FOR 105 °C TOTAL CONDUCTOR TEMPERATURE</p>	<p>AS7928™/10</p> <p>REV. D</p>

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7928. FOR U.S. NAVY AND AIR FORCE DEPARTMENTS, AS7928/10 SHALL NOT BE USED (REFER TO AS81824).

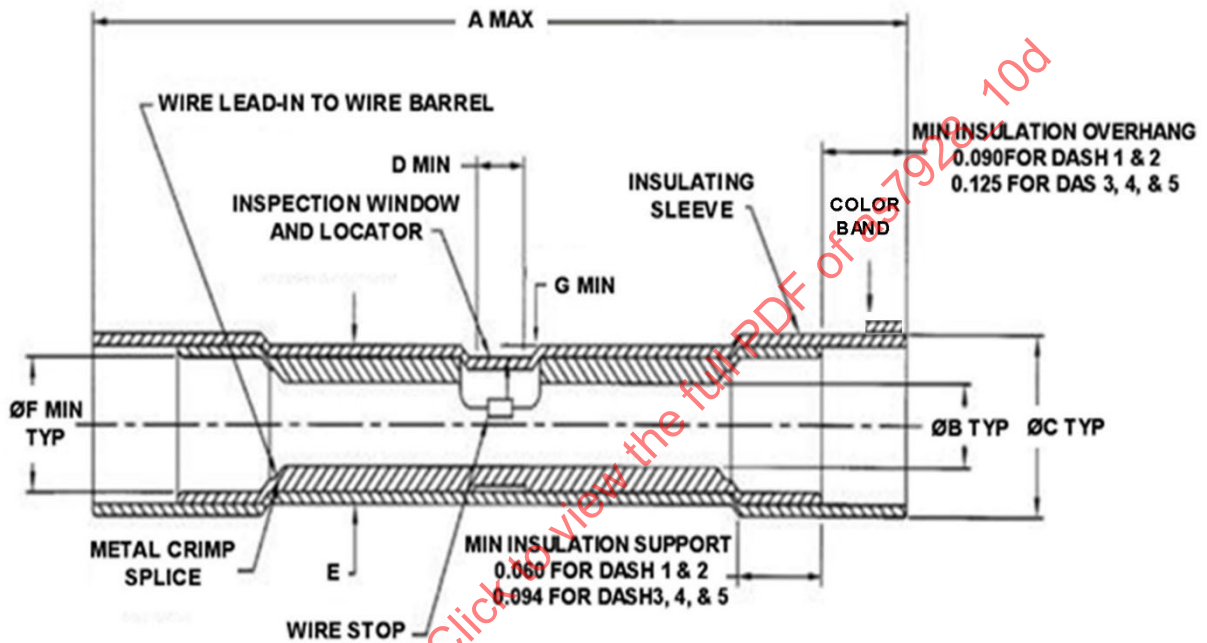


FIGURE 1 - SPLICE CONSTRUCTION

	AEROSPACE STANDARD		AS7928™/10 SHEET 1 OF 3	REV. D
	TERMINALS, LUG AND SPLICES, CONDUCTOR, CRIMP STYLE, SPLICE, ELECTRIC, TIN WHISKER RESISTANT (PERMANENT, TYPE II, CLASS 1) FOR 105 °C TOTAL CONDUCTOR TEMPERATURE			

TABLE 1 - DIMENSION

DASH NO.	WIRE RANGE	A MAX	B	C	D MIN	E	F MIN	G MIN	INSULATING SLEEVE TRANSPARENT COLOR
-1	26-24	.890 (22.6)	.033/.027 (0.84/0.69)	.160/.125 (4.07/3.18)	.060 (1.52)	.150/.125 (3.81/3.18)	.070 (1.78)	.025 (0.64)	YELLOW
-2	24-20	1.035 (26.29)	.055/.043 (1.40/1.09)	.170/.135 (4.32/3.43)	.060 (1.52)	.165/.135 (4.19/3.43)	.100 (25.4)	.030 (0.76)	CLEAR
-3	22-18	1.300 (33.02)	.073/.052 (1.85/1.32)	.220/.160 (5.59/4.07)	.080 (2.03)	.210/.160 (5.33/4.07)	.110 (2.79)	.050 (1.27)	RED
-4	16-14	1.300 (33.02)	.095/.081 (2.41/2.06)	.260/.180 (4.07/4.57)	.080 (2.03)	.250/.180 (6.25/4.57)	.140 (3.56)	.050 (1.27)	BLUE
-5	12-10	1.700 (43.18)	.139/.129 (3.53/3.28)	.320/.250 (8.13/6.25)	.110 (2.79)	.300/.250 (7.62/6.25)	.200 (5.08)	.050 (1.27)	YELLOW

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7928.

1. CONFIGURATION:

DIMENSIONS ARE IN INCHES (SEE TABLE 1). METRIC UNITS SHOWN IN PARENTHESES ARE BASED ON 25.4 MM PER INCH. IN THE EVENT OF A CONFLICT, ENGLISH UNITS TAKE PRECEDENCE.

DIMENSION B IS DETERMINED AS THE AVERAGE OF TWO DIAMETERS MEASURED AT RIGHT ANGLES.

CONTOUR MAY VARY FROM THAT SHOWN, WITHIN SPECIFIED DIMENSIONS, BUT WIRE LEAD-IN TO WIRE BARREL SHALL BE PROVIDED.

INSULATION SUPPORT AND METAL CRIMP SPLICE MAY BE MULTIPLE PIECE CONSTRUCTION.

THE INSPECTION WINDOW AND LOCATOR SHALL PROVIDE A POSITIVE MEANS OF POSITIONING SPLICE IN THE APPLICABLE CRIMPING TOOL.

THE COLOR BLUE BAND SHALL BE LOCATED CIRCUMFERENTIALLY ON THE SPLICE WIRE SLEEVE NEAR THE END AS SHOWN IN FIGURE 1. THE BAND SHALL BE A MINIMUM .06 INCH WIDE AND SHALL WRAP AROUND THE SLEEVE A MINIMUM OF 150°.

2. MATERIALS:

METAL CRIMP SPLICE AND INSULATION SUPPORT DEVICE SHALL BE A COPPER OR COPPER ALLOY MATERIAL, SHALL HAVE ADEQUATE ELECTRICAL CONDUCTIVITY, AND SHALL BE SUFFICIENTLY STRONG TO RESIST CRACKING AFTER FORMING AND CRIMPING (REFER TO AS7928).

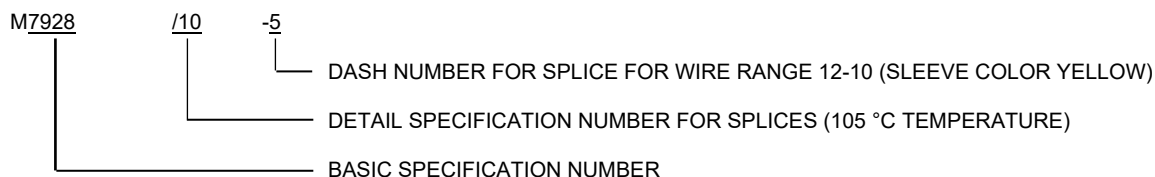
INSULATING SLEEVE MATERIAL SHALL BE AS SPECIFIED IN AS7928.

TIN PLATED FINISH SHALL BE ASTM B545 TIN MATERIAL ALLOYED WITH 3% BY WEIGHT MINIMUM LEAD. PLATING THICKNESS SHALL BE .0002 INCH MINIMUM (REFER TO AS7928 AND GEIA-STD-0005-2 FOR MORE DETAILS).

3. IDENTIFICATION OF PRODUCT:

IDENTIFICATION OF PRODUCT SHALL BE IN ACCORDANCE WITH AS7928. MANUFACTURER TRADEMARK OR SYMBOL SHALL BE LISTED IN AIR1351.

PART NUMBER:



	AEROSPACE STANDARD	AS7928™/10 SHEET 2 OF 3	REV. D
	TERMINALS, LUG AND SPLICES, CONDUCTOR, CRIMP STYLE, SPLICE, ELECTRIC, TIN WHISKER RESISTANT (PERMANENT, TYPE II, CLASS 1) FOR 105 °C TOTAL CONDUCTOR TEMPERATURE		