

WRENCHING CONFIGURATION PER AS 870 FOR THIS DISTANCE

32 (0.8 μ m)

.571
.551
(14.50)
(14.00)

.300 (7.62)
.280 (7.12)

.6250 (15.88) NOM

.452 (11.48)

.254 (6.46) MIN

5° MAX

140° MIN

32 (0.8 μ m)

35°-55°

THD RUNOUT (SEE NOTE 6)

250 (6.3 μ m)

45°

Ø.885
.865
(22.47)
(21.98)

Ø.380
.360
(9.65)
(9.15)

Ø.472 (11.98)
Ø.452 (11.49)

Ø.531 (13.84)
Ø.521 (13.24)

5625-18 UNJF-3A
MIL-S-8879

CHAMFER 28°-32° TO
Ø.615-.635 (15.63-16.12)

MARK PART NO. AND
MANUFACTURER'S IDENT
PER AS 478 CLASS A

35° MIN TO ROOT
OF DOUBLE HEX

0.15 (0.38) R MAX

Ø.060-.080 (1.53-2.03)
CSK 90° TO Ø.090-.110 (2.29-2.79)
4 HOLES EQUALLY SPACED

SECTION THRU
THREAD PROFILE

32 (0.8 μ m)

Table 1: Surface Finish

B	.003 (0.076)
- C -	

Table 2: Surface Finish

B	.013 (0.33)
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Table 3: Surface Finish

- D -	
B	.013 (0.33)

Table 4: Surface Finish

- B -	SEE NOTE 1
-	.002 X L
A	.006 (0.15)

Table 5: Surface Finish

- A -	
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Table 6: Surface Finish

C	D	(M)	Ø.020 (0.50)	(M)
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- THIRD ANGLE PROJECTION
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SHEET 1 OF 2