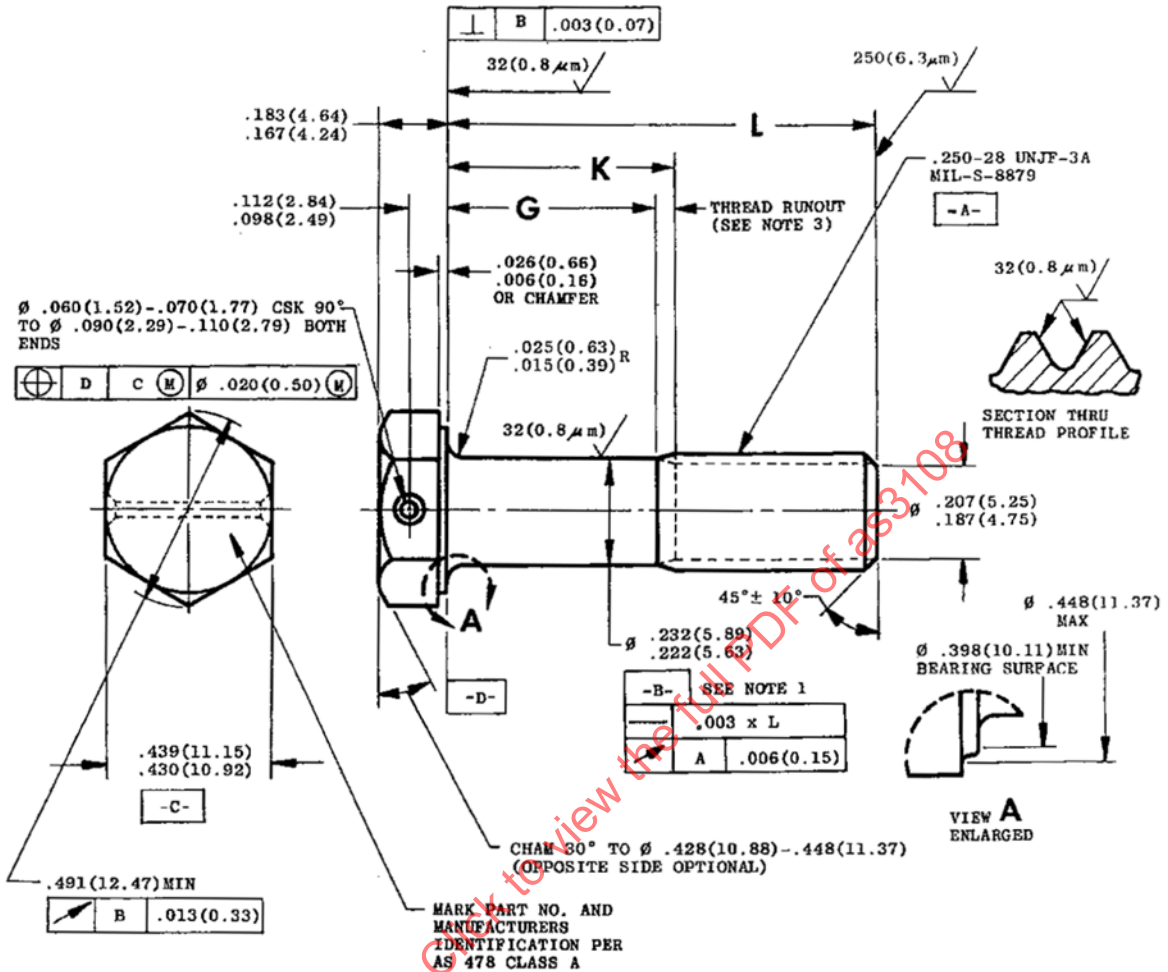


AS3108 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

SAE AS3108

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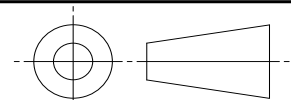
SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.



1. FOR PART NUMBERS AS3108-13 THRU AS3108-17 THE THREAD PD SHALL REPLACE DATUM B.
2. MATERIAL: CORROSION RESISTANT STEEL AMS 5731.
3. MANUFACTURING SPECIFICATION: AMS 7477.
4. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
5. SURFACE TEXTURE: ANSI B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES, (3.2 MICROMETRES) EXCEPT UPSET HEAD.
6. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
7. DIMENSIONS IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI). UNLESS OTHERWISE SPECIFIED, TOLERANCES: ANGULAR DIMENSIONS $\pm 5^\circ$.
8. DIMENSIONS AND TOLERANCING: ANSI Y14.5-1973.
9. DO NOT USE UNASSIGNED PART NUMBERS.

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS3108>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
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AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD, DRILLED 1 HOLE,
PD SHANK, CRES AMS5731, .250-28 UNJF-3A

SAE AS3108
SHEET 1 OF 2