

# AEROSPACE MATERIAL SPECIFICATION



**AMS 5044H**

Issued DEC 1942  
Revised AUG 1994  
Reaffirmed SEP 2000

Superseding AMS 5044G

Steel, Sheet and Strip  
0.15 Carbon, maximum  
Half Hard Temper

UNS G10100

## 1. SCOPE:

### 1.1 Form:

This specification covers a carbon steel in the form of sheet and strip.

### 1.2 Application:

These products have been used typically for stamped parts and for parts requiring bending only normal to the direction of rolling, but usage is not limited to such applications.

## 2. APPLICABLE DOCUMENTS:

The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

### 2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

AMS 2232	Tolerances, Carbon Steel Sheet, Strip, and Plate
MAM 2232	Tolerances, Metric, Carbon Steel Sheet, Strip, and Plate
AMS 2259	Chemical Check Analysis Limits, Wrought Low-Alloy and Carbon Steels
AMS 2370	Quality Assurance Sampling and Testing, Carbon and Low-Alloy Steel Wrought Products and Forging Stock
AMS 2807	Identification, Carbon and Low-Alloy Steels, Corrosion and Heat Resistant Steels and Alloys, Sheet, Strip, Plate, and Aircraft Tubing

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

Copyright 2000 Society of Automotive Engineers, Inc.  
All rights reserved.

Printed in U.S.A.

**QUESTIONS REGARDING THIS DOCUMENT:**  
**TO PLACE A DOCUMENT ORDER:**  
**SAE WEB ADDRESS:**

(724) 772-7161  
(724) 776-4970  
<http://www.sae.org>

**FAX: (724) 776-0243**  
**FAX: (724) 776-0790**

## 2.2 ASTM Publications:

Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM A 370 Mechanical Testing of Steel Products

ASTM E 350 Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

## 2.3 U.S. Government Publications:

Available from DODSSP, Subscription Services Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.

MIL-STD-163 Steel Mill Products, Preparation for Shipment and Storage

## 3. TECHNICAL REQUIREMENTS:

### 3.1 Composition:

Shall conform to the percentages by weight shown in Table 1, determined by wet chemical methods in accordance with ASTM E 350, by spectrochemical methods, or by other analytical methods acceptable to purchaser.

TABLE 1 - Composition

Element	min	max
Carbon	--	0.15
Manganese	0.30	0.60
Phosphorus	--	0.035
Sulfur	--	0.040

3.1.1 Check Analysis: Composition variations shall meet the applicable requirements of AMS 2259.

### 3.2 Condition:

Product shall be cold rolled.

### 3.3 Properties:

The product shall conform to the following requirements; hardness and bend tests shall be performed in accordance with ASTM A 370:

3.3.1 Hardness: Shall be as shown in Table 2, or equivalent (See 8.2).

TABLE 2 - Hardness

Nominal Thickness Inch	Nominal Thickness Millimeters	Hardness
0.009 to 0.017, incl	0.23 to 0.43, incl	83.5 to 89 HR15T
Over 0.017 to 0.032, incl	Over 0.43 to 0.81, incl	63.5 to 74 HR30T
Over 0.032 to 0.054, incl	Over 0.81 to 1.37, incl	96 to 105 HRF
Over 0.054	Over 1.37	70 to 85 HRB

3.3.2 Bending: The product shall withstand, without cracking, bending at room temperature through an angle of 90 degrees around a diameter equal to twice the nominal thickness of the product with axis of bend perpendicular to the direction of rolling.

3.4 Quality:

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.5 Tolerances:

Shall conform to all applicable requirements of AMS 2232 or MAM 2232.

#### 4. QUALITY ASSURANCE PROVISIONS:

4.1 Responsibility for Inspection:

The vendor of the product shall supply all samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to the requirements of this specification.

4.2 Classification of Tests:

Tests for all technical requirements are acceptance tests and shall be performed on each heat or lot as applicable.

4.3 Sampling and Testing:

Shall be in accordance with AMS 2370.

#### 4.4 Reports:

The vendor of the product shall furnish with each shipment a report showing the results of tests for chemical composition of each heat and the results of tests on each lot to determine conformance to the other technical requirements. This report shall include the purchase order number, lot number, AMS 5044H, size, and quantity.

#### 4.5 Resampling and Retesting:

Shall be in accordance with AMS 2370.

### 5. PREPARATION FOR DELIVERY:

#### 5.1 Identification:

Shall be in accordance with ASTM 2807.

#### 5.2 Packaging:

5.2.1 The product shall be oiled prior to shipment.

5.2.2 The product shall be prepared for shipment in accordance with commercial practice and in compliance with applicable rules and regulations pertaining to the handling, packaging, and transportation of the product to ensure carrier acceptance and safe delivery.

5.2.3 For direct U.S. Military procurement, packaging shall be in accordance with MIL-STD-163, Level C, unless Level A is specified in the request for procurement.

### 6. ACKNOWLEDGMENT:

A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

### 7. REJECTIONS:

Product not conforming to this specification, or to modifications authorized by purchaser, will be subject to rejection.

### 8. NOTES:

8.1 A change bar ( I ) located in the left margin is for the convenience of the user in locating areas where technical revisions, not editorial changes, have been made to the previous issue of this specification. An (R) symbol to the left of the document title indicates a complete revision of the specification, including technical revisions. Change bars and (R) are not used in original publications, nor in specifications that contain editorial changes only.