

**AEROSPACE
MATERIAL
SPECIFICATION**

SAE AMS3797/8

REV. C

Issued 1983-10
Revised 1994-03
Stabilized 2015-04

Superseding AMS3797/8B

Webbing, Nylon, Integral Locking Slots
1-1/16 (27) Wide, 8000 (35,586) Breaking Strength

RATIONALE

This document has been determined to contain basic and stable technology which is not dynamic in nature.

STABILIZED NOTICE

This document has been declared "Stabilized" by SAE AMS P, Polymeric Materials Committee, and will no longer be subjected to periodic reviews for currency. Users are responsible for verifying references and continued suitability of technical requirements. Newer technology may exist.

SAENORM.COM : Click to view the full PDF of ams3797-8C

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

Copyright © 2015 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)
Tel: +1 724-776-4970 (outside USA)
Fax: 724-776-0790
Email: CustomerService@sae.org
<http://www.sae.org>

SAE WEB ADDRESS:

**SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/AMS3797/8C>**

1. SCOPE:

1.1 Form:

This specification covers one width and one strength of integral locking slot nylon webbing.

1.2 Application:

See AMS 3797.

1.3 Classification:

1-1/16 inch (27 mm) wide integral locking slot nylon webbing having 8000 pounds force (35,586 N) breaking strength.

2. APPLICABLE DOCUMENTS:

See AMS 3797.

3. TECHNICAL REQUIREMENTS:

3.1 Basic Specification:

The complete requirements for procuring the webbing described herein shall consist of this document and the latest issue of the basic specification, AMS 3797.

3.2 Construction and Properties:

3.2.1 Yarn: Shall be as specified in AMS 3797.

3.2.1.1 Denier and Filament Count: The yarn shall be 840 denier ± 15 and shall consist of 140 filaments ± 10 .

3.2.1.2 **Ply:** Final warp yarn shall be not less than five ply. Final filling yarn shall be not less than five ply.

3.2.1.3 **Twist:** The final warp and filling yarns shall have not less than 2.5 turns per inch (25.4 mm) twist. The number of single yarns specified in 3.2.1.2 shall be twisted together (plied) in one operation.

3.2.2 **Webbing:** Shall conform to the following requirements:

3.2.2.1 **Weave:** Shall be as shown in Figure 1 of the basic specification. The warp ends shall weave four as one except the edges.

3.2.2.2 **Color and Finish:** The color of the webbing shall be natural and shall not be bleached or delustered in any manner or by any process. No method of treatment, finish, or conditioning shall be used which will change the frictional characteristics of the webbing. The manufacturer shall certify that neither the yarn used nor the finished webbing has been subjected to any kind of bleaching process.

3.2.2.3 **Width:** Shall be 1.06 inches $\pm$ 0.06 (26.9 mm $\pm$ 1.5).

3.2.2.4 **Thickness:** Shall be 0.175 inch $\pm$ 0.010 (4.44 mm $\pm$ 0.25).

3.2.2.5 **Weight:** Shall be 2.40 ounces/yard $\pm$ 0.15 (74.4 g/m $\pm$ 4).

3.2.2.6 **Breaking Strength:** Shall be not less than 8000 pounds force (35,586 N) unaged, and not less than 75% of the unaged value after light resistance and heat resistance testing, using separate specimens for each test.

3.2.2.7 **Repeats per Radial Seam Length:** Shall be as specified by purchaser, measured under a tension of 80 pounds force $\pm$ 4 (356 N $\pm$ 18).

3.2.2.8 **Slot Length:** Shall be 2.00 inches $\pm$ 0.06 (50.8 mm $\pm$ 1.5).

3.2.2.9 **Solid Length (Length Between Slots):** Shall be 0.62 inch $\pm$ 0.13 (15.7 mm $\pm$ 3.3).

3.2.2.10 **Thread Count:** Total number of warp ends shall be not less than 128. The number of filling picks shall be not less than 14 per inch (25.4 mm).

3.3 **Length and Put-Up:**

Shall be as specified by purchaser based on multiples of the repeats per radial seam length.

4. QUALITY ASSURANCE PROVISIONS:

See AMS 3797.

5. PREPARATION FOR DELIVERY:

See AMS 3797.