NFPA®

30

Flammable and Combustible Liquids Code

Code | 2024

NFPA®

NFPA® 30

Flammable and Combustible Liquids Code

2024 Edition

NFPA, 1 Batterymarch Park, Quincy, MA 02169-7471
An International Codes and Standards Organization

IMPORTANT NOTICES AND DISCLAIMERS CONCERNING NFPA® STANDARDS

NFPA® codes, standards, recommended practices, and guides ("NFPA Standards"), of which the document contained herein is one, are developed through a consensus standards development process approved by the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus on fire and other safety issues. While the NFPA administers the process and establishes rules to promote fairness in the development of consensus, it does not independently test, evaluate, or verify the accuracy of any information or the soundness of any judgments contained in NFPA Standards.

The NFPA disclaims liability for any personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential or compensatory, directly or indirectly resulting from the publication, use of, or reliance on NFPA Standards. The NFPA also makes no guaranty or warranty as to the accuracy or completeness of any information published herein.

In issuing and making NFPA Standards available, the NFPA is not undertaking to render professional or other services for or on behalf of any person or entity. Nor is the NFPA undertaking to perform any duty owed by any person or entity to someone else. Anyone using this document should rely on his or her own independent judgment or, as appropriate, seek the advice of a competent professional in determining the exercise of reasonable care in any given circumstances.

The NFPA has no power, nor does it undertake, to police or enforce compliance with the contents of NFPA Standards. Nor does the NFPA list, certify, test, or inspect products, designs, or installations for compliance with this document. Any certification or other statement of compliance with the requirements of this document shall not be attributable to the NFPA and is solely the responsibility of the certifier or maker of the statement.

REVISION SYMBOLS IDENTIFYING CHANGES FROM THE PREVIOUS EDITION

Text revisions are shaded. A Δ before a section number indicates that words within that section were deleted and a Δ to the left of a table or figure number indicates a revision to an existing table or figure. When a chapter was heavily revised, the entire chapter is marked throughout with the Δ symbol. Where one or more sections were deleted, a • is placed between the remaining sections. Chapters, annexes, sections, figures, and tables that are new are indicated with an *N*.

Note that these indicators are a guide. Rearrangement of sections may not be captured in the markup, but users can view complete revision details in the First and Second Draft Reports located in the archived revision information section of each code at www.nfpa.org/docinfo. Any subsequent changes from the NFPA Technical Meeting, Tentative Interim Amendments, and Errata are also located there.

REMINDER: UPDATING OF NFPA STANDARDS

Users of NFPA codes, standards, recommended practices, and guides ("NFPA Standards") should be aware that these documents may be superseded at any time by the issuance of a new edition, may be amended with the issuance of Tentative Interim Amendments (TIAs), or be corrected by Errata. It is intended that through regular revisions and amendments, participants in the NFPA standards development process consider the then-current and available information on incidents, materials, technologies, innovations, and methods as these develop over time and that NFPA Standards reflect this consideration. Therefore, any previous edition of this document no longer represents the current NFPA Standard on the subject matter addressed. NFPA encourages the use of the most current edition of any NFPA Standard [as it may be amended by TIA(s) or Errata] to take advantage of current experience and understanding. An official NFPA Standard at any point in time consists of the current edition of the document, including any issued TIAs and Errata then in effect.

To determine whether an NFPA Standard has been amended through the issuance of TIAs or corrected by Errata, visit the "Codes & Standards" section at www.nfpa.org.

ADDITIONAL IMPORTANT NOTICES AND DISCLAIMERS CONCERNING NFPA® STANDARDS

Updating of NFPA Standards

Users of NFPA codes, standards, recommended practices, and guides ("NFPA Standards") should be aware that these documents may be superseded at any time by the issuance of a new edition, may be amended with the issuance of Tentative Interim Amendments (TIAs), or be corrected by Errata. It is intended that through regular revisions and amendments, participants in the NFPA standards development process consider the then-current and available information on incidents, materials, technologies, innovations, and methods as these develop over time and that NFPA Standards reflect this consideration. Therefore, any previous edition of this document no longer represents the current NFPA Standard on the subject matter addressed. NFPA encourages the use of the most current edition of any NFPA Standard [as it may be amended by TIA(s) or Errata] to take advantage of current experience and understanding. An official NFPA Standard at any point in time consists of the current edition of the document, including any issued TIAs and Errata then in effect.

To determine whether an NFPA Standard has been amended through the issuance of TIAs or corrected by Errata, visit the "Codes & Standards" section at www.nfpa.org.

Interpretations of NFPA Standards

A statement, written or oral, that is not processed in accordance with Section 6 of the Regulations Governing the Development of NFPA Standards shall not be considered the official position of NFPA or any of its Committees and shall not be considered to be, nor be relied upon as, a Formal Interpretation.

Patents

The NFPA does not take any position with respect to the validity of any patent rights referenced in, related to, or asserted in connection with an NFPA Standard. The users of NFPA Standards bear the sole responsibility for determining the validity of any such patent rights, as well as the risk of infringement of such rights, and the NFPA disclaims liability for the infringement of any patent resulting from the use of or reliance on NFPA Standards.

NFPA adheres to the policy of the American National Standards Institute (ANSI) regarding the inclusion of patents in American National Standards ("the ANSI Patent Policy"), and hereby gives the following notice pursuant to that policy:

NOTICE: The user's attention is called to the possibility that compliance with an NFPA Standard may require use of an invention covered by patent rights. NFPA takes no position as to the validity of any such patent rights or as to whether such patent rights constitute or include essential patent claims under the ANSI Patent Policy. If, in connection with the ANSI Patent Policy, a patent holder has filed a statement of willingness to grant licenses under these rights on reasonable and nondiscriminatory terms and conditions to applicants desiring to obtain such a license, copies of such filed statements can be obtained, on request, from NFPA. For further information, contact the NFPA at the address listed below.

Law and Regulations

Users of NFPA Standards should consult applicable federal, state, and local laws and regulations. NFPA does not, by the publication of its codes, standards, recommended practices, and guides, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so.

Copyrights

NFPA Standards are copyrighted. They are made available for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of safe practices and methods. By making these documents available for use and adoption by public authorities and private users, the NFPA does not waive any rights in copyright to these documents.

Use of NFPA Standards for regulatory purposes should be accomplished through adoption by reference. The term "adoption by reference" means the citing of title, edition, and publishing information only. Any deletions, additions, and changes desired by the adopting authority should be noted separately in the adopting instrument. In order to assist NFPA in following the uses made of its documents, adopting authorities are requested to notify the NFPA (Attention: Secretary, Standards Council) in writing of such use. For technical assistance and questions concerning adoption of NFPA Standards, contact NFPA at the address below.

For Further Information

All questions or other communications relating to NFPA Standards and all requests for information on NFPA procedures governing its codes and standards development process, including information on the procedures for requesting Formal Interpretations, for proposing Tentative Interim Amendments, and for proposing revisions to NFPA standards during regular revision cycles, should be sent to NFPA headquarters, addressed to the attention of the Secretary, Standards Council, NFPA, 1 Batterymarch Park, P.O. Box 9101, Quincy, MA 02269-9101; email: stds_admin@nfpa.org.

For more information about NFPA, visit the NFPA website at www.nfpa.org. All NFPA codes and standards can be viewed at no cost at www.nfpa.org/docinfo.

Copyright © 2023 National Fire Protection Association®. All Rights Reserved.

NFPA® 30

Flammable and Combustible Liquids Code

2024 Edition

This edition of NFPA 30, *Flammable and Combustible Liquids Code*, was prepared by the Technical Committees on Fundamentals of Flammable and Combustible Liquids, Operations, Storage and Warehousing of Containers and Portable Tanks, and Tank Storage and Piping Systems, released by the Correlating Committee on Flammable and Combustible Liquids. It was issued by the Standards Council on April 23, 2023, with an effective date of May 13, 2023, and supersedes all previous editions.

This edition of NFPA 30 was approved as an American National Standard on May 13, 2023.

Origin and Development of NFPA 30

From 1913 to 1957, this document was written as a model municipal ordinance known as the *Suggested Ordinance for the Storage, Handling, and Use of Flammable Liquids*. In 1957, the format was changed to a code, although the technical requirements and provisions remained the same. Since its inception, numerous revised editions have been published as dictated by experience and advances in technology.

A brief review of the major changes adopted since 1981 follows. In 1984, the chapter on automotive and marine service stations was removed from NFPA 30 and was replaced with a new document, NFPA 30A, now titled *Code for Motor Fuel Dispensing Facilities and Repair Garages*. In 1990, a new section was added to address hazardous materials storage lockers, and more detailed guidance was added to address ventilation of enclosed process areas and for estimation of fugitive emissions. In 1993, the chapter on tank storage was amended to allow combined remote impounding and diking systems and to provide relief from the spill control requirements for certain secondary-containment-type tanks.

In 1996, the following major changes were incorporated: requirements for temporary and permanent closure of underground storage tanks; requirements for tightness testing of tanks of specific design; recognition of intermediate bulk containers; and mandatory fire protection design criteria for inside storage of liquids in storage rooms and liquid warehouses.

In 2000, the following major changes were incorporated: requirements for vaults for aboveground tanks and for protected aboveground tanks; recognition of certain nonmetallic intermediate bulk containers for storage of Class II and Class III liquids, along with fire protection system design criteria for them; simplified spill containment and drainage requirements; new fire protection design criteria for a number of flammable and combustible liquid commodities; expansion of the requirements for construction and separation of process buildings; a new section addressing recirculating heat transfer fluid heating systems; a new section addressing solvent recovery distillation units; and consolidation of all requirements for hazardous location electrical area classification into a single chapter.

The 2003 edition of NFPA 30 incorporated occupancy definitions to correlate with NFPA 1, *Uniform Fire Code*™; NFPA *101*®, *Life Safety Code*®; and *NFPA 5000*®, *Building Construction and Safety Code*®. This edition of the code also added revisions to the separation distance requirements for both protected aboveground tanks and tanks in vaults.

The 2008 edition incorporated a complete editorial revision to integrate a common organization and common outline for all NFPA codes and standards that address the various types of hazardous materials.

In addition to the editorial revision, Chapters 9 through 16 were introduced to regulate storage of containers, portable tanks, and intermediate bulk containers that is consistent with model building codes, such as *NFPA 5000*®, *Building Construction and Safety Code*®, and model fire prevention codes,

NFPA and National Fire Protection Association are registered trademarks of the National Fire Protection Association, Quincy, Massachusetts 02169.

such as NFPA 1, *Uniform Fire Code*™. These chapters also incorporated the concepts of maximum allowable quantities (MAQs), control areas, and protection levels.

The fire protection design criteria for inside storage areas were expanded to include requirements for small plastic containers of Class IB, IC, II, and III liquids in corrugated cartons and for Class IIIB liquids in corrugated cardboard intermediate bulk containers with plastic inner liners. Overfill prevention requirements were revised so that they apply to all tanks larger than 1320 gal (5000 L) capacity.

Revisions to the 2012 edition included the exemption of use and installation of alcohol-based hand rub dispensers.

New provisions were added to require that Class II and Class III liquids that are stored, handled, processed, or used at temperatures at or above their flash points follow all applicable requirements in the code for Class I liquids, unless an engineering evaluation deems otherwise.

A new section and annex were added to address management of facility security through a mandatory security and vulnerability assessment.

The 2015 edition of NFPA 30 included a 12 ft (3.6 m) storage height restriction imposed on unprotected storage in mercantile occupancies to be consistent with NFPA 13, *Standard for the Installation of Sprinkler Systems*. In addition, numerous amendments were made to NFPA 30 and NFPA 13. Revisions to Chapters 17 and 27 addressed recommendations from the US Chemical Safety and Hazard (CSB) Investigation Board, and new Chapter 21 annex item was added to address a CSB recommendation on security of storage tanks in remote unattended locations.

Revisions to the 2018 edition of NFPA 30 included a new requirement recognizing acceptable nonmetallic intermediate bulk containers that can satisfy fire exposure test protocols.

Requirements were added allowing unlimited storage of specific liquid/container combinations in general-purpose warehouses if protected in accordance with Chapter 16 fire protection design criteria.

For the 2021 edition of NFPA 30, the committee introduced a sweeping change in the nomenclature for liquids. The term *ignitible liquid* was introduced to include all liquids with a measurable flash point. To assist existing code users in the transition, the terms *flammable liquid* and *combustible liquid* were retained in a diminished capacity. NFPA 30 instead uses Liquid Classes based on the liquid flash point, and in some cases flash point and boiling point, for all liquids that can be ignited. The necessity for this change stemmed from the existence of multiple regulatory systems that use the terms *flammable liquid* and *combustible liquid* inconsistently, leading to confusion in how to apply regulations properly among overlapping regulatory authorities. The revisions to Chapters 1, 3, and 4 sought to make the requirements consistent with each other in terms of the scope of the code, specific terminology, and the evaluation of liquids within the classification scheme. Revisions to Chapter 3 defined specific liquids and Chapter 4 revisions addressed the classification criteria. The revised classification scheme outlined in Chapter 4 was implemented throughout the code and annexes.

Other major changes for the 2021 edition included the addition of six new design criteria for containers and storage arrangements for alcohols; alcohol-water mixtures; Class II and Class III liquids; liquids with flash points less than 200°F; and liquids with flash points greater that 450°F. The exemption for beverages, medicines, foodstuffs, cosmetics, and other consumer products containing water-miscible ignitible liquids was changed to an ignitible liquid concentration of greater than 20 percent instead of greater than 50 percent (by volume). Clarification was provided on tank anchoring requirements. A new section was added for metallic/nonmetallic composite piping.

Major changes in the 2024 edition include the removal of unstable liquid requirements throughout the code and referral to NFPA 400, *Hazardous Materials Code*, for these requirements. A new annex has been added on the rationale for the 2021 edition nomenclature change to *ignitible liquid*. Base requirements have been established in Chapter 6 for drainage, containment, and spill control, as well as explosion control. The liquid storage area terms have been consolidated into *control area*, *liquid storage room*, or *liquid warehouse*. Static electricity requirements have been revised throughout the code. A new section and an extensive annex on fire protection for processing facilities has been added, as well as an annex on emergency control systems. Flammable liquid storage cabinet operation requirements have been added. Flame mitigation devices are now required on flammable liquid safety cans to align NFPA 30 with UL/ULC 30, *Metallic and Nonmetallic Safety Cans for Flammable and Combustible Liquids*.

Metal containers sizes have been increased to accommodate European containers. New requirements for storing distilled spirits in barrels have been added. The maximum allowable quantities of beverages and other consumer products containing 50 percent ethanol has been increased. The Chapter 16 design tables have been reformatted for ease of use.

Listing (or approval) requirements have been added for overfill protection devices and pressure-vacuum vent devices. An annex has been added indicating that alternative fire control measures can be used where a hazard analysis shows that a pressure relief device will not provide fire protection. A new annex for evaluating tank spacing in light of thermal radiation modeling has been added. A new chapter on petroleum production tanks has been added, which includes a requirement to more adequately address an open recommendation from the CSB on security at petroleum production sites.

Correlating Committee on Flammable and Combustible Liquids

John A. LeBlanc, *Chair*
FM Global, MA [I]

Tracey D. Bellamy, Telgian Corporation, GA [U]
Rep. The Home Depot

Tim D. Blackford, Chevron Energy Technology Company, TX [M]
Rep. American Petroleum Institute

William V. F. Cosey, Savannah River Nuclear Solutions, LLC, SC [U]

John August Denhardt, American Fire Sprinkler Association (AFSA), TX [IM]

Douglas W. Fisher, Fisher Engineering, Inc., GA [SE]

Dwight H. Havens, Round Lake Fire Department, NY [SE]

Bill Johns, P.E., Los Angeles City Fire Department, CA [E]

Jeremy Lebowitz, JENSEN HUGHES, MA [SE]

Bryan Edwin Matthews, Liberty Mutual Group, NY [I]

David P. Nugent, TUV SUD America Inc./Global Risk Consultants, TX [SE]

Roland A. Riegel, UL LLC, NY [RT]

John P. Woycheese, Saudi Aramco, Saudi Arabia [M]

Scott Wright, 3M Company, MN [U]

Alternates

Kevin Ryan Hall, American Fire Sprinkler Association (AFSA), MD [IM]
(Alt. to John August Denhardt)

Edward M. Hawthorne, DFW Dynamics, TX [M]
(Alt. to Tim D. Blackford)

April M Musser, Telgian, GA [U]
(Alt. to Tracey D. Bellamy)

Nonvoting

Scott Ayers, US Consumer Product Safety Commission (CPSC), MD [C]
Rep. US Consumer Product Safety Commission (CPSC)

Alwin A. Kelly, JENSEN HUGHES, MD [SE]
Rep. TC on Fundamentals

John W. Richmond, Sr., Eastman Chemical Company, TN [U]
Rep. TC on Tank Storage and Piping Systems

Michael D. Snyder, Dekra Insight, MI [U]
Rep. TC on Operations

Jeffrey J. Wanko, US Department of Labor, DC [E]

Peter J. Willse, Portland Fire Marshal's Office, CT [E]
Rep. TC on Storage and Warehousing of Containers and Portable Tanks

David L. Blomquist, Alamo, CA [O]
(Member Emeritus)

Brooke B. Smith, Jr., Woodland Park, CO [O]
(Member Emeritus)

Jack Woycheese, Prescott, AZ [O]
(Member Emeritus)

Michael Marando, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents on safeguarding against the fire and explosion hazards associated with the storage, handling, and use of flammable and combustible liquids; and classifying flammable and combustible liquids.

Technical Committee on Fundamentals of Flammable and Combustible Liquids

Alwin A. Kelly, *Chair*
JENSEN HUGHES, MD [SE]

William V. F. Cosey, Savannah River Nuclear Solutions, LLC, SC [U]

Claire V. De Taeye, The Hartford, NY [I]

Mark E. Fessenden, Johnson Controls, WI [M]
Rep. National Fire Sprinkler Association

Kevin Ryan Hall, American Fire Sprinkler Association (AFSA), MD [IM]

Dwight H. Havens, Round Lake Fire Department, NY [SE]

David M. House, Fire and Process Engineering, LLC (F&PE, LLC), TN [SE]

Jay J. Jablonski, HSB PLC, CT [I]

Stephen M. Jaskolka, The DuPont Company, Inc., DE [M]

Bill Johns, P.E., Los Angeles City Fire Department, CA [E]

John W. King, Federated Mutual Insurance Company, MN [I]

Todd Lalley, Liberty Mutual Insurance, WA [I]

John A. LeBlanc, FM Global, MA [I]
Rep. FM Global

Richard T. Long, Jr., Exponent, Inc., MD [SE]

Paul E. May, Fluor Marine Propulsion, LLC, NY [U]

Bob D. Morgan, Fort Worth Fire Department, TX [E]

Jeramie W. Morris, Dow, Inc., MI [M]

Timothy S. Murphy, Travelers Insurance Company, GA [I]

David P. Nugent, TUV SUD America Inc./Global Risk Consultants, IL [SE]

Rebecca Peterson, ExxonMobil Corporation, TX [M]
Rep. American Petroleum Institute

John W. Richmond, Sr., Eastman Chemical Company, TN [M]

Roland A. Riegel, UL LLC, NY [RT]

Janna E. Serafim, Code Red Consultants, LLC, MA [SE]

Peter M. Shank, Nuclear Service Organization (NEIL), DE [I]

Dale Shirley, UTC/Marioff North America/Carrier , IN [M]

Warren G. Stocker, The Albertson Companies, CA [U]

Scott M. Tyler, Sasol North America, LA [U]
Rep. Edison Electric Institute

Robert Upson, Amentum/AECOM, SC [U]

David B. Wechsler, Consultant, TX [U]
Rep. American Chemistry Council

Alternates

John August Denhardt, American Fire Sprinkler Association (AFSA), TX [IM]
(Alt. to Kevin Ryan Hall)

Christopher John Dobry, NEIL Services, MD [I]
(Alt. to Peter M. Shank)

Edward M. Hawthorne, DFW Dynamics, TX [M]
(Alt. to Rebecca Peterson)

Jeremy Lebowitz, JENSEN HUGHES, MA [SE]
(Alt. to Alwin A. Kelly)

Greg Norsworthy, Liberty Mutual Insurance, TX [I]
(Alt. to Todd Lalley)

William Strydom, Travelers Insurance, MD [I]
(Alt. to Timothy S. Murphy)

David Upchurch, HSB PLC, GA [I]
(Alt. to Jay J. Jablonski)

James P. White, FM Global, MA [I]
(Alt. to John A. LeBlanc)

Steven D. Wolin, Reliable Automatic Sprinkler Company, Inc., SC [M]
(Alt. to Mark E. Fessenden)

Nonvoting

Jeffrey J. Wanko, US Department of Labor, DC [E]

Jack Woycheese, Prescott, AZ [O]
(Member Emeritus)

Michael Marando, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents or portions of documents on the basic requirements for safeguarding against the fire and explosion hazards associated with the storage and handling of flammable and combustible liquids. This Committee shall also have responsibility for definitions related to flammable and combustible liquids and for criteria for the classification of flammable and combustible liquids.

Technical Committee on Operations

Michael D. Snyder, *Chair*
Dekra Insight, MI [U]
Rep. NFPA Industrial Fire Protection Section

Tim D. Blackford, Chevron Energy Technology Company, TX [M]
Rep. American Petroleum Institute
William V. F. Cosey, Savannah River Nuclear Solutions, LLC, SC [U]
Claire V. De Taeye, The Hartford, NY [I]
Douglas W. Fisher, Fisher Engineering, Inc., GA [SE]
Dwight H. Havens, Round Lake Fire Department, NY [SE]
Richard J. Hild, Axalta Coating Systems, MD [M]
Jay J. Jablonski, HSB PLC, CT [I]
Stephen M. Jaskolka, The DuPont Company, Inc., DE [U]
Gregory D. Kirby, Cytec Solvay Group, WV [M]
John A. LeBlanc, FM Global, MA [I]
Jeremy Lebowitz, JENSEN HUGHES, MA [SE]
Paul E. May, Fluor Marine Propulsion, LLC, NY [U]
Timothy S. Murphy, Travelers Insurance Company, GA [I]
Mohammad I. Nashwan, Saudi Aramco, Saudi Arabia [U]
David P. Nugent, TUV SUD America Inc./Global Risk Consultants, IL [SE]
Anthony M. Ordile, Haines Fire & Risk Consulting Corporation, NJ [SE]
Jeffrey S. Patton II, The Hanover Insurance Group, MD [I]
Duane L. Rehmeyer, Baker Engineering & Risk Consultants, Inc., PA [SE]
John W. Richmond, Sr., Eastman Chemical Company, TN [M]
Janna E. Serafim, Code Red Consultants, LLC, MA [SE]
Brian Sickinger, Mitsui Sumitomo Marine Management, WI [I]
Randy Slama, Sherwin Williams Company, OH [M]
Scott M. Tyler, Sasol North America, LA [U]
Rep. Edison Electric Institute
David B. Wechsler, Consultant, TX [U]
Rep. American Chemistry Council
Scott Wright, 3M Company, MN [U]

Alternates

Brian Paul Carnazza, Fisher Engineering, VA [SE]
(Alt. to Douglas W. Fisher)
Mark Driscoll, Global Asset Protection Services, LLC, MA [I]
(Voting Alt.)
Stephen W. Haines, Haines Fire & Risk Consulting Corp., NJ [SE]
(Alt. to Anthony M. Ordile)
Edward M. Hawthorne, DFW Dynamics, TX [M]
(Alt. to Tim D. Blackford)
Donald B. Hicks, American Electric Power, OH [U]
(Alt. to Michael D. Snyder)
Alwin A. Kelly, JENSEN HUGHES, MD [SE]
(Alt. to Jeremy Lebowitz)
David C. Kirby, Baker Engineering & Risk Consultants, Inc., WV [SE]
(Alt. to Duane L. Rehmeyer)
Rafal Razowski, Sherwin Williams, TX [M]
(Alt. to Randy Slama)
Roland A. Riegel, UL LLC, NY [RT]
(Voting Alt.)
William Strydom, Travelers Insurance, MD [I]
(Alt. to Timothy S. Murphy)
David Upchurch, HSB PLC, GA [I]
(Alt. to Jay J. Jablonski)
Christopher J. Wieczorek, FM Global, MA [I]
(Alt. to John A. LeBlanc)

Nonvoting

Jeffrey J. Wanko, US Department of Labor, DC [E]
Jack Woycheese, Prescott, AZ [O]
(Member Emeritus)

Michael Marando, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents or portions of documents on safeguarding against the fire and explosion hazards associated with operations that involve the handling, transfer, and use of flammable and combustible liquids, either as a principal activity or as an incidental activity.

Technical Committee on Storage and Warehousing of Containers and Portable Tanks

Peter J. Willse, *Chair*
Portland Fire Marshal's Office, CT [E]

Peter R. Apostoluk, MilliporeSigma, WI [M]

Scott Ayers, US Consumer Product Safety Commission (CPSC), MD [C]

Tracey D. Bellamy, Telgian Corporation, GA [U]
Rep. The Home Depot

Glen A. Carter, Justrite Manufacturing Company, LLC, IL [M]

William V. F. Cosey, Savannah River Nuclear Solutions, LLC, SC [U]

Tom de Nooij, Riskonet B.V., Netherlands [SE]

Claire V. De Taeye, The Hartford, NY [E]

Jeffery Charles Dunkel, National Fire Sprinkler Association (NFSA), KS [M]

Keric M. Fitzgerald, Roche Diagnostics, IN [U]

Kyle Giubbini, Safespill Systems, TX [M]

Dwight H. Havens, Round Lake Fire Department, NY [SE]

Donald B. Hicks, American Electric Power, OH [U]
Rep. NFPA Industrial Fire Protection Section

Richard J. Hild, Axalta Coating Systems, MD [M]
Rep. American Coatings Association

Gary Victor Johnson, Swiss Re, NJ [I]

Alwin A. Kelly, JENSEN HUGHES, MD [SE]

Jonathan Kulpit, Stanford University Fire Marshal's Office (SUFMO), CA [SE]

John A. LeBlanc, FM Global, MA [I]
Rep. FM Global

Thomas S. Lentz, Aon Risk Services, Inc., IL [I]

Paul E. May, Fluor Marine Propulsion, LLC, NY [U]

Brian Minnich, Schuetz Container Systems, PA [M]

Timothy S. Murphy, Travelers Insurance Company, GA [I]

Susan Nauman, Industrial Steel Drum Institute, MD [M]

David P. Nugent, TUV SUD America Inc./Global Risk Consultants, IL [SE]

Anthony M. Ordile, Haines Fire & Risk Consulting Corporation, NJ [SE]

Nicholas Ozog, Wiss, Janney, Elstner Associates, Inc., IL [SE]

Jeffrey S. Patton II, The Hanover Insurance Group, MD [I]

Rebecca Peterson, ExxonMobil Corporation, TX [M]
Rep. American Petroleum Institute

Paul Rankin, Reusable Industrial Packaging Association (RIPA), MD [M]

Duane L. Rehmeyer, Baker Engineering & Risk Consultants, Inc., PA [SE]

Roland A. Riegel, UL LLC, NY [RT]

Lee T. Rindfuss, Marsh Risk Consulting, MA [I]
Rep. Marsh USA Inc.

Brian Sickinger, Mitsui Sumitomo Marine Management, WI [I]

Randy Slama, Sherwin Williams Company, OH [M]

Matthew Warren, Kewaunee Scientific Corporation, NC [M]

David B. Wechsler, Consultant, TX [U]
Rep. American Chemistry Council

Steven D. Wolin, Reliable Automatic Sprinkler Company, Inc., SC [M]

Martin H. Workman, The Viking Corporation, MI [IM]
Rep. American Fire Sprinkler Association

Scott Wright, 3M Company, MN [U]

Frits Wybenga, International Confederation of Intermediate Bulk Container Association, MD [M]

Kevin M. Wypychoski, Precision Mechanical Services, Inc., CT [IM]

Alternates

Timothy R. Costello, Wiss, Janney, Elstner Associates, Inc., NJ [SE]
(Alt. to Nicholas Ozog)

Drew D. Gerard, Telgian Engineering And Consulting, DE [U]
(Alt. to Tracey D. Bellamy)

Stephen W. Haines, Haines Fire & Risk Consulting Corp., NJ [SE]
(Alt. to Anthony M. Ordile)

Grant L. Hart, US Chemical Storage, KY [M]
(Alt. to Glen A. Carter)

Edward M. Hawthorne, DFW Dynamics, TX [M]
(Alt. to Rebecca Peterson)

Christopher Thomas Kachura, Southeast Fire Protection, TX [IM]
(Alt. to Martin H. Workman)

David C. Kirby, Baker Engineering & Risk Consultants, Inc., WV [SE]
(Alt. to Duane L. Rehmeyer)

William E. Koffel, Koffel Associates, Inc., MD [SE]
(Alt. to Tom de Nooij)

Tristan MacKintosh, Safespill Systems, TX [M]
(Alt. to Kyle Giubbini)

Bradley T. Merritt, Swiss Re Corporate Solutions, SC [I]
(Alt. to Gary Victor Johnson)

Matthew Mlynarczyk, Industrial Steel Drum Institute (ISDI)/ IPANA , VA [M]
(Alt. to Susan Nauman)

Jill Norcott, FM Global, MA [I]
(Alt. to John A. LeBlanc)

Rafal Razowski, Sherwin Williams, TX [M]
(Alt. to Randy Slama)

Michael D. Snyder, Dekra Insight, MI [U]
(Alt. to Donald B. Hicks)

William Strydom, Travelers Insurance, MD [I]
(Alt. to Timothy S. Murphy)

Nonvoting

Jeffrey J. Wanko, US Department of Labor, DC [E]

Jack Woycheese, Prescott, AZ [O]
(Member Emeritus)

Michael Marando, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents or portions of documents on safeguarding against the fire and explosion hazards associated with the storage, warehousing, and display merchandising of flammable and combustible liquids in containers and in portable tanks whose capacity does not exceed 2500 liters (660 gallons).

Technical Committee on Tank Storage and Piping Systems

John W. Richmond, Sr., *Chair*
Eastman Chemical Company, TN [U]

Steven P. Allwein, Morrison Brothers Company, MD [M]

Francisco E. Alonso, CST Industries, TX [M]

Gregory P. Bareta, Wisconsin Department of Agriculture, Trade & Consumer Protection, WI [E]

Tim D. Blackford, Chevron Energy Technology Company, TX [U]
Rep. American Petroleum Institute

Charles Lovell Bogert, Burns & McDonnell, MO [SE]

Scott C. Boorse, Petroleum Equipment Institute (PEI), OK [M]

John V. Cignatta, Datanet Engineering, Inc., MD [SE]

Charles A. Davis, AECOM, FL [SE]

Claire V. De Taeye, The Hartford, NY [I]

Wayne B. Geyer, Steel Tank Institute, IL [M]
Rep. Steel Tank Institute/Steel Plate Fabricators Association

Stephen W. Haines, Haines Fire & Risk Consulting Corp., NJ [SE]

Dwight H. Havens, Round Lake Fire Department, NY [SE]

Bill Hickman, Colorado Division Of Oil And Public Safety, CO [E]

Gregory Jakubowski, Buckeye Partners LP, PA [U]

Gregory D. Kirby, Cytec Solvay Group, WV [U]

John A. LeBlanc, FM Global, MA [I]

Thomas S. Lentz, Aon Risk Services, Inc., IL [I]

Paul E. May, Fluor Marine Propulsion, LLC, NY [U]

Timothy S. Murphy, Travelers Insurance Company, GA [I]

Philip Myers, PEMY Consulting LLC, CA [SE]

David P. Nugent, TUV SUD America Inc./Global Risk Consultants, IL [SE]

Todd Bradley Oliver, JENSEN HUGHES, TX [SE]

Duane L. Rehmeyer, Baker Engineering & Risk Consultants, Inc., PA [SE]

Robert N. Renkes, Fiberglass Tank & Pipe Institute, OK [M]

Roland A. Riegel, UL LLC, NY [RT]

James R. Rocco, Sage Risk Solutions, LLC, OH [U]
Rep. Energy Marketers of America

R. Jeff Tanner, Michigan Department of Environmental Quality, MI [E]

David B. Wechsler, Consultant, TX [U]
Rep. American Chemistry Council

John William Wilkus, US Army Corps of Engineers, KS [U]

John P. Woycheese, Saudi Aramco, Saudi Arabia [U]

Alternates

Bob Carpenter, Viega, LLC, CO [M]
(Voting Alt.)

Edward M. Hawthorne, DFW Dynamics, TX [U]
(Alt. to Tim D. Blackford)

Alwin A. Kelly, JENSEN HUGHES, MD [SE]
(Alt. to Todd Bradley Oliver)

David C. Kirby, Baker Engineering & Risk Consultants, Inc., WV [SE]
(Alt. to Duane L. Rehmeyer)

Joseph Edward Mentzer, Steel Tank Institute, IL [M]
(Alt. to Wayne B. Geyer)

Anthony M. Ordile, Haines Fire & Risk Consulting Corporation, NJ [SE]
(Alt. to Stephen W. Haines)

Christopher Gene Patterson, Amentum/AECOM/URS Corporation, GA [SE]
(Alt. to Charles A. Davis)

Charles R. Plummer, PPM Consultants, Inc., LA [U]
(Alt. to James R. Rocco)

William Strydom, Travelers Insurance, MD [I]
(Alt. to Timothy S. Murphy)

Christopher J. Wieczorek, FM Global, MA [I]
(Alt. to John A. LeBlanc)

Douglas Woodward, Burns and McDonnell, WA [SE]
(Alt. to Charles Lovell Bogert)

Nonvoting

Jeffrey J. Wanko, US Department of Labor, DC [E]

David L. Blomquist, Alamo, CA [O]
(Member Emeritus)

Brooke B. Smith, Jr., Woodland Park, CO [O]
(Member Emeritus)

Jack Woycheese, Prescott, AZ [O]
(Member Emeritus)

Michael Marando, NFPA Staff Liaison

This list represents the membership at the time the Committee was balloted on the final text of this edition. Since that time, changes in the membership may have occurred. A key to classifications is found at the back of the document.

NOTE: Membership on a committee shall not in and of itself constitute an endorsement of the Association or any document developed by the committee on which the member serves.

Committee Scope: This Committee shall have primary responsibility for documents or portions of documents on safeguarding against the fire and explosion hazards associated with the storage of flammable and combustible liquids in fixed aboveground and underground tanks of any size, including tanks in buildings, except as specifically covered by other NFPA documents, and with the installation of piping systems for flammable and combustible liquids. This Committee shall also have primary responsibility for documents or

portions of documents on safeguarding against the fire and explosion hazards associated with the storage of flammable and combustible liquids in portable tanks whose capacity exceeds 2500 liters (660 gallons).

Contents

NFPA 30

Flammable and Combustible Liquids Code

2024 Edition

IMPORTANT NOTE: This NFPA document is made available for use subject to important notices and legal disclaimers. These notices and disclaimers appear in all publications containing this document and may be found under the heading "Important Notices and Disclaimers Concerning NFPA Standards." They can also be viewed at www.nfpa.org/disclaimers or obtained on request from NFPA.

UPDATES, ALERTS, AND FUTURE EDITIONS: New editions of NFPA codes, standards, recommended practices, and guides (i.e., NFPA Standards) are released on scheduled revision cycles. This edition may be superseded by a later one, or it may be amended outside of its scheduled revision cycle through the issuance of Tentative Interim Amendments (TIAs). An official NFPA Standard at any point in time consists of the current edition of the document, together with all TIAs and Errata in effect. To verify that this document is the current edition or to determine if it has been amended by TIAs or Errata, please consult the National Fire Codes® Subscription Service or the "List of NFPA Codes & Standards" at www.nfpa.org/docinfo. In addition to TIAs and Errata, the document information pages also include the option to sign up for alerts for individual documents and to be involved in the development of the next edition.

NOTICE: An asterisk (*) following the number or letter designating a paragraph indicates that explanatory material on the paragraph can be found in Annex A.

A reference in brackets [ ] following a section or paragraph indicates material that has been extracted from another NFPA document. Extracted text may be edited for consistency and style and may include the revision of internal paragraph references and other references as appropriate. Requests for interpretations or revisions of extracted text shall be sent to the technical committee responsible for the source document.

Information on referenced and extracted publications can be found in Chapter 2 and Annex K.

Chapter 1 Administration

1.1 Scope.

1.1.1* This code shall apply to the storage, handling, and use of ignitible (flammable or combustible) liquids, including waste liquids, as herein defined and classified.

Δ **1.1.2** This code shall not apply to the following:

(1)* Any liquid that has a melting point of 100°F (37.8°C) or greater

(2)* Any liquid that does not meet the criteria for fluidity given in the definition of *liquid* in Chapter 3 and in the provisions of Chapter 4

(3) Any cryogenic fluid or liquefied gas, as defined in Chapter 3

(4)* Any liquid that does not have a flash point, but which is capable of burning under certain conditions

(5)* Any aerosol product

(6) Any mist, spray, or foam

(7)* Transportation of ignitible (flammable or combustible) liquids as governed by the US Department of Transportation

(8)* Use of alcohol-based-hand-rub (ABHR) dispensers that comply with the applicable provisions of NFPA *101* or the adopted fire code for ABHR dispensers

(9) Liquids in the fuel tanks of motor vehicles, aircraft, boats, or portable or stationary engines

(10) Liquids that have no fire point when tested in accordance with ASTM D92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester*, up to the boiling point of the liquid or up to a temperature at which the liquid shows an obvious physical change

(11) Liquids with a flash point greater than 95°F (35°C) in a water-miscible solution or water-miscible dispersion with a water and noncombustible solids content of more than 80 percent by weight, and which does not sustain combustion when tested in accordance with "Method of Testing for Sustained Combustibility," in accordance with 49 CFR 173, Appendix H, or the UN publication, *Recommendations on the Transport of Dangerous Goods*

(12)* Unstable liquids

1.2* Purpose. The purpose of this code shall be to provide fundamental safeguards for the storage, handling, and use of ignitible (flammable or combustible) liquids.

1.3* Application. The requirements in this code shall apply to users, producers, distributors, and others who are involved with the storage, handling, or use of ignitible (flammable or combustible) liquids.

1.3.1 Chapters 1 through 7 shall apply to all facilities where ignitible (flammable or combustible) liquids are stored, handled, or used.

1.3.2 Chapters 9 through 12 shall apply to the storage of ignitible (flammable or combustible) liquids in containers, portable tanks, and intermediate bulk containers in the occupancies covered by the scope of each chapter.

1.3.3 Chapter 13 shall apply to the storage of ignitible (flammable or combustible) liquids in containers, portable tanks, and intermediate bulk containers in detached unprotected buildings.

1.3.4 Chapter 14 shall apply to the storage of ignitible (flammable or combustible) liquids in containers, portable tanks, and intermediate bulk containers in hazardous materials storage lockers.

1.3.5 Chapter 15 shall apply to the outdoor storage of ignitible (flammable or combustible) liquids in containers, portable tanks, and intermediate bulk containers.

1.3.6 Chapter 16 shall apply to fire protection design criteria used to protect storage of ignitible (flammable or combustible) liquids in containers, portable tanks, and intermediate bulk containers.

1.3.7 Chapter 17 shall apply to the design and construction of facilities where ignitible (flammable or combustible) liquids are processed or used.

1.3.8 Chapter 18 shall apply to the general requirements related to handling, dispensing, transfer, and use of ignitible (flammable or combustible) liquids.

1.3.9 Chapter 19 shall apply to specific equipment and specific operations that use ignitible (flammable or combustible) liquids.

1.3.10 Chapters 21 through 25 shall apply to bulk storage of ignitible (flammable or combustible) liquids in tanks except as modified by Chapter 26.

N **1.3.11** Chapter 26 shall apply to sites containing wells or associated support equipment and processes involved in the extraction, separation, and storage of production fluid.

1.3.12 Chapter 27 shall apply to piping systems for transferring ignitible (flammable or combustible) liquids.

1.3.13 Chapter 28 shall apply to loading and unloading systems associated with bulk storage of ignitible (flammable or combustible) liquids in tanks.

1.3.14 Chapter 29 shall apply to wharves associated with bulk handling of ignitible (flammable or combustible) liquids.

1.4 Retroactivity. The provisions of this code reflect a consensus of what is necessary to provide an acceptable degree of protection from the hazards addressed in this code at the time the code was issued.

1.4.1 Unless otherwise specified, the provisions of this code shall not apply to facilities, equipment, structures, or installations that existed or were approved for construction or installation prior to the effective date of the code. Where specified, the provisions of this code shall be retroactive.

1.4.2* In those cases where the authority having jurisdiction determines that the existing situation presents an unacceptable degree of risk, the authority having jurisdiction shall be permitted to apply retroactively any portion of this code deemed appropriate.

1.4.3 The retroactive requirements of this code shall be permitted to be modified if their application clearly would be impractical in the judgment of the authority having jurisdiction, and only where it is clearly evident that a reasonable degree of safety is provided.

1.5 Equivalency. Nothing in this code is intended to prevent the use of systems, methods, or devices of equivalent or superior quality, strength, fire resistance, effectiveness, durability, and safety over those prescribed by this code. Technical documentation shall be submitted to the authority having jurisdiction to demonstrate equivalency. The system, method, or device shall be approved for the intended purpose by the authority having jurisdiction.

1.5.1 The provisions of this code shall be permitted to be altered at the discretion of the authority having jurisdiction after consideration of special situations, such as topographical conditions of the site, presence or absence of protective features (e.g., barricades, walls), adequacy of building exits, the nature of the occupancy, proximity to buildings or adjoining property and the construction of such buildings, capacity and construction of proposed storage tanks and the nature of the liquids to be stored, the nature of the process, the degree to which private fire protection is provided, and the capabilities of the local fire department. Such alternate arrangements shall provide protection at least equivalent to that required by this code.

1.5.2 The provisions of this code shall also be permitted to be altered at the discretion of the authority having jurisdiction in cases where other regulations, such as those for environmental protection, impose requirements that are not anticipated by this code. Such alternate arrangements shall provide protection at least equivalent to that required by this code.

1.5.3 Installations made in accordance with the applicable requirements of the following standards shall be deemed to be in compliance with this code:

(1) NFPA 1
(2) NFPA 20
(3) NFPA 30A
(4) NFPA 31
(5) NFPA 32
(6) NFPA 33
(7) NFPA 34
(8) NFPA 35
(9) NFPA 36
(10) NFPA 37
(11) NFPA 45
(12) NFPA 99
(13) NFPA *101*

1.6 Symbols, Units, and Formulas.

1.6.1 The units of measure in this code are presented first in US customary units (inch-pound units). SI units (International System of Units) follow the inch-pound units in parentheses.

1.6.2 Either system of units shall be acceptable for satisfying the requirements in the code.

1.6.3 Users of this code shall apply one system of units consistently and shall not alternate between units.

1.6.4 The values presented for measurements in this code are expressed with a degree of precision appropriate for practical application and enforcement. It is not intended that the application or enforcement of these values be more precise than the precision expressed.

1.6.5 Where extracted text contains values expressed in only one system of units, the values in the extracted text have been retained without conversion to preserve the values established by the responsible technical committee in the source document.

1.6.6 If a value for measurement given in this standard is followed by an equivalent value in other units, the first stated shall be regarded as the requirement. The given equivalent value shall be considered to be approximate.

1.7 Code Adoption Requirements. (Reserved)

1.8 Permits. (Reserved)

1.9 Enforcement. This code shall be administered and enforced by the authority having jurisdiction designated by the governing authority. *(See Annex J for sample wording for enabling legislation.)*

Chapter 2 Referenced Publications

2.1 General. The documents or portions thereof listed in this chapter are referenced within this code and shall be considered part of the requirements of this document.

Δ **2.2 NFPA Publications.** National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169-7471.

NFPA 1, *Fire Code,* 2024 edition.

NFPA 10, *Standard for Portable Fire Extinguishers,* 2022 edition.

NFPA 11, *Standard for Low-, Medium-, and High-Expansion Foam,* 2024 edition.

NFPA 12, *Standard on Carbon Dioxide Extinguishing Systems,* 2022 edition.

NFPA 12A, *Standard on Halon 1301 Fire Extinguishing Systems,* 2022 edition.

NFPA 13, *Standard for the Installation of Sprinkler Systems,* 2022 edition.

NFPA 14, *Standard for the Installation of Standpipe and Hose Systems,* 2019 edition.

NFPA 15, *Standard for Water Spray Fixed Systems for Fire Protection,* 2022 edition.

NFPA 17, *Standard for Dry Chemical Extinguishing Systems,* 2024 edition.

NFPA 20, *Standard for the Installation of Stationary Pumps for Fire Protection,* 2022 edition.

NFPA 24, *Standard for the Installation of Private Fire Service Mains and Their Appurtenances,* 2022 edition.

NFPA 25, *Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems,* 2023 edition.

NFPA 30A, *Code for Motor Fuel Dispensing Facilities and Repair Garages,* 2024 edition.

NFPA 30B, *Code for the Manufacture and Storage of Aerosol Products,* 2023 edition.

NFPA 31, *Standard for the Installation of Oil-Burning Equipment,* 2024 edition.

NFPA 32, *Standard for Drycleaning Facilities,* 2021 edition.

NFPA 33, *Standard for Spray Application Using Flammable or Combustible Materials,* 2024 edition.

NFPA 34, *Standard for Dipping, Coating, and Printing Processes Using Flammable or Combustible Liquids,* 2024 edition.

NFPA 35, *Standard for the Manufacture of Organic Coatings,* 2021 edition.

NFPA 36, *Standard for Solvent Extraction Plants,* 2021 edition.

NFPA 37, *Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines,* 2024 edition.

NFPA 45, *Standard on Fire Protection for Laboratories Using Chemicals,* 2024 edition.

NFPA 58, *Liquefied Petroleum Gas Code,* 2024 edition.

NFPA 59A, *Standard for the Production, Storage, and Handling of Liquefied Natural Gas (LNG),* 2023 edition.

NFPA 68, *Standard on Explosion Protection by Deflagration Venting,* 2023 edition.

NFPA 69, *Standard on Explosion Prevention Systems,* 2024 edition.

NFPA 70®, National Electrical Code®, 2023 edition.

NFPA 80, *Standard for Fire Doors and Other Opening Protectives,* 2022 edition.

NFPA 85, *Boiler and Combustion Systems Hazards Code,* 2023 edition.

NFPA 91, *Standard for Exhaust Systems for Air Conveying of Vapors, Gases, Mists, and Particulate Solids,* 2020 edition.

NFPA 96, *Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations,* 2024 edition.

NFPA 99, *Health Care Facilities Code,* 2024 edition.

NFPA *101®, Life Safety Code®,* 2024 edition.

NFPA 204, *Standard for Smoke and Heat Venting,* 2021 edition.

NFPA 220, *Standard on Types of Building Construction,* 2024 edition.

NFPA 221, *Standard for High Challenge Fire Walls, Fire Walls, and Fire Barrier Walls,* 2024 edition.

NFPA 303, *Fire Protection Standard for Marinas and Boatyards,* 2021 edition.

NFPA 307, *Standard for the Construction and Fire Protection of Marine Terminals, Piers, and Wharves,* 2021 edition.

NFPA 326, *Standard for the Safeguarding of Tanks and Containers for Entry, Cleaning, or Repair,* 2020 edition.

NFPA 505, *Fire Safety Standard for Powered Industrial Trucks Including Type Designations, Areas of Use, Conversions, Maintenance, and Operations,* 2024 edition.

NFPA 704, *Standard System for the Identification of the Hazards of Materials for Emergency Response,* 2022 edition.

NFPA 750, *Standard on Water Mist Fire Protection Systems,* 2023 edition.

NFPA 770, *Standard on Hybrid (Water and Inert Gas) Fire Extinguishing Systems,* 2021 edition.

NFPA 2001, *Standard on Clean Agent Fire Extinguishing Systems,* 2022 edition.

NFPA 5000®, Building Construction and Safety Code®, 2024 edition.

Fire Protection Guide to Hazardous Materials, 2010.

2.3 Other Publications.

Δ **2.3.1 API Publications.** American Petroleum Institute, 200 Massachusetts Avenue Northwest, Suite 1100, Washington, DC 20001-5571.

API Specification 12B, *Bolted Tanks for Storage of Production Liquids*, 17th edition, 2020.

API Specification 12D, *Field-welded Tanks for Storage of Production Liquids*, 12th edition, 2017.

API Specification 12F, *Shop-welded Tanks for Storage of Production Liquids*, 13th edition, 2019.

API Specification 12P, *Specification for Fiberglass Reinforced Plastic Tanks,* 4th edition, 2016.

API Standard 12R1, *Installation, Operation, Maintenance, Inspection, and Repair of Tanks in Production Service*, 6th edition, 2021.

API Standard 620, *Design and Construction of Large, Welded, Low-pressure Storage Tanks*, 12th edition, 2013.

API Standard 650, *Welded Tanks for Oil Storage*, 13th edition, 2020.

API Standard 653, *Tank Inspection, Repair, Alteration, and Reconstruction*, 5th edition, 2014.

API Standard 2000, *Venting Atmospheric and Low-Pressure Storage Tanks*, 7th edition, 2014 (reaffirmed 2020).

API Standard 2350, *Overfill Protection for Storage Tanks in Petroleum Facilities*, 5th edition, 2020.

Δ **2.3.2 ASME Publications.** American Society of Mechanical Engineers, Two Park Avenue, New York, NY 10016-5990.

ASME *Boiler and Pressure Vessel Code*, 2021.

ASME B31, *Code for Pressure Piping*.

2.3.3 ASTM Publications. ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959.

ASTM A395/A395M, *Standard Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures*, 1999 (reapproved 2018).

ASTM D5/D5M, *Standard Test Method for Penetration of Bituminous Materials*, 2020.

ASTM D56, *Standard Test Method for Flash Point by Tag Closed Cup Tester*, 2021.

ASTM D86, *Standard Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure*, 2020b.

ASTM D92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester*, 2018.

ASTM D93, *Standard Test Methods for Flash Point by Pensky-Martens Closed Cup Tester*, 2020.

ASTM D323, *Standard Test Method for Vapor Pressure of Petroleum Products (Reid Method)*, 2020a.

ASTM D3278, *Standard Test Methods for Flash Point of Liquids by Small Scale Closed-Cup Apparatus*, 2021.

ASTM D3828, *Standard Test Methods for Flash Point by Small Scale Closed Cup Tester*, 2016a (reapproved 2021).

ASTM D4359, *Standard Test for Determining Whether a Material is a Liquid or a Solid*, 1990 (reapproved 2019).

ASTM E119, *Standard Test Methods for Fire Tests of Building Construction and Materials*, 2020.

ASTM F852/F852M, *Standard Specification for Portable Gasoline, Kerosene, and Diesel Containers for Consumer Use*, 2020.

2.3.4 CSA America Publications. Canadian Standards Association, 5178 Rexdale Boulevard, Toronto, ON, M9W 1R3, Canada.

CSA B51, *Boiler, Pressure Vessel and Pressure Piping Code*, 2019.

2.3.5 FM Publications. FM Global, 270 Central Avenue, P.O. Box 7500, Johnston, RI 02919.

FM 5130, *Approval Standard for Foam Extinguishing Systems*, 2018.

FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*, September 2016.

FM 6050, *Approval Standard for Storage Cabinets for Ignitible (Flammable) Liquids*, December 2016.

FM 6051/6052, *Approval Standard for Safety Containers and Filling, Supply and Disposal Containers for Ignitable (Flammable) Liquids*, November 2017.

FM 6083, *Approval Standard for Plastic Plugs for Steel Drums*, October 2006.

2.3.6 NMFTA Publications. National Motor Freight Traffic Association, 1001 North Fairfax Street, Suite 600, Alexandria, VA 22314.

National Motor Freight Classification (NMFC), 2021.

2.3.7 NRFC Publications. National Railroad Freight Committee, 222 South Riverside Plaza, Chicago, IL 60606-5945.

Uniform Freight Classification (UFC), 2005.

2.3.8 STI/SPFA Publications. Steel Tank Institute/Steel Plate Fabricators Association, 944 Donata Ct, Lake Zurich, IL 60047.

STI R912, *Installation Instructions for Shop Fabricated Stationary Aboveground Storage Tanks for Flammable, Combustible Liquids*, 2009, revised 2015.

STI SP001, *Standard for the Inspection of Aboveground Storage Tanks*, 6th edition, 2018.

Δ **2.3.9 UL Publications.** Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.

UL 30, *Metal Safety Cans*, 1995, revised 2014.

UL/ULC 30, *Metallic and Nonmetallic Safety Cans for Flammable and Combustible Liquids*, 2021.

UL 58, *Steel Underground Tanks for Flammable and Combustible Liquids*, 2018.

UL 80, *Steel Tanks for Oil-Burner Fuels and Other Combustible Liquids*, 2007, revised 2019.

UL 142, *Steel Aboveground Tanks for Flammable and Combustible Liquids*, 2019, revised 2021.

UL 142A, *Special Purpose Aboveground Tanks for Specific Flammable or Combustible Liquids*, 2018, revised 2021.

UL 162, *Standard for Foam Equipment and Liquid Concentrates*, 2018.

UL 499, *Electric Heating Appliances*, 2014, revised 2021.

UL 971, *Nonmetallic Underground Piping for Flammable Liquids*, 2021.

UL 971A *Outline of Investigation Metallic Underground Fuel Pipe*, 2006.

UL 1275, *Safety for Flammable Liquid Storage Cabinets*, 2014, revised 2018.

UL 1313, *Nonmetallic Safety Cans for Petroleum Products*, 2015.

CAN/UL/ULC 1316, *Glass-Fiber Reinforced Plastic Underground Storage Tanks for Petroleum Products, Alcohols, and Alcohol-Gasoline Mixtures*, 2018, revised 2019.

UL 1746, *External Corrosion Protection Systems for Steel Underground Storage Tanks*, 2007, revised 2014.

UL 2039, *Flexible Connector Pipe for Fuels*, 2016.

UL 2080, *Fire Resistant Tanks for Flammable and Combustible Liquids*, 2000.

UL 2085, *Protected Aboveground Tanks for Flammable and Combustible Liquids*, 1997, revised 2010.

CAN/UL/ULC 2152, *Special Purpose Nonmetallic Containers and Tanks for Specific Combustible or Noncombustible Liquids*, 2021.

UL 2245, *Below-Grade Vaults for Flammable Liquid Storage Tanks*, 2006.

UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*, 2012, revised 2018.

UL 2583, *Outline of Investigation for Fuel Tank Accessories*, 2017, revised 2019.

2.3.10 UN Publications. United Nations Headquarters, New York, NY 10017.

Recommendations on the Transport of Dangerous Goods, 21st revised edition, 2019.

2.3.11 US Government Publications. US Government Publishing Office, Washington, DC 20402.

Title 33, Code of Federal Regulations, "Navigation and Navigable Waters," Parts 154, 155, and 156.

Title 46, Code of Federal Regulations, "Shipping," Parts 30, 32, 35, and 39.

Title 49, Code of Federal Regulations, "Transportation," Parts 100–199.

2.3.12 Other Publications.

Merriam-Webster's Collegiate Dictionary, 11th edition, Merriam-Webster, Inc., Springfield, MA, 2003.

2.4 References for Extracts in Mandatory Sections.

NFPA 1, *Fire Code,* 2021 edition.

NFPA 52, *Vehicular Natural Gas Fuel Systems Code,* 2019 edition.

NFPA 55, *Compressed Gases and Cryogenic Fluids Code,* 2020 edition.

NFPA 77, *Recommended Practice on Static Electricity,* 2019 edition.

NFPA *101®, Life Safety Code®,* 2021 edition.

NFPA 307, *Standard for the Construction and Fire Protection of Marine Terminals, Piers, and Wharves,* 2021 edition.

NFPA 400, *Hazardous Materials Code,* 2022 edition.

NFPA 5000®, Building Construction and Safety Code®, 2021 edition.

Chapter 3 Definitions

3.1 General. The definitions contained in this chapter shall apply to the terms used in this code. Where terms are not defined in this chapter or within another chapter, they shall be defined using their ordinarily accepted meanings within the context in which they are used. *Merriam-Webster's Collegiate Dictionary,* 11th edition, shall be the source for the ordinarily accepted meaning.

3.2 NFPA Official Definitions.

3.2.1* Approved. Acceptable to the authority having jurisdiction.

3.2.2* Authority Having Jurisdiction (AHJ). An organization, office, or individual responsible for enforcing the requirements of a code or standard, or for approving equipment, materials, an installation, or a procedure.

3.2.3* Code. A standard that is an extensive compilation of provisions covering broad subject matter or that is suitable for adoption into law independently of other codes and standards.

3.2.4 Labeled. Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.

3.2.5* Listed. Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production of listed equipment or materials or periodic evaluation of services, and whose listing states that either the equipment, material, or service meets appropriate designated standards or has been tested and found suitable for a specified purpose.

3.3 General Definitions.

3.3.1 Alcohol-Based Hand Rub (ABHR). An alcohol-containing preparation designed for application to the hands for reducing the number of visible microorganisms on the hands and containing ethanol or isopropanol in an amount not exceeding 95 percent by volume.

3.3.2 Area.

3.3.2.1 ***Control Area.*** For this code, a building or portion of a building within which liquids are allowed to be stored, dispensed, and used or handled in quantities that do not exceed the maximum allowable quantity (MAQ). *(See also 3.3.38, Maximum Allowable Quantity.)*

3.3.2.2 ***Fire Area.*** An area of a building separated from the remainder of the building by construction having a fire resistance of at least 1 hour and having all communicating openings properly protected by an assembly having a fire resistance rating of at least 1 hour.

•

3.3.3 Barrel. A unit of volume used in the petroleum industry that is equal to 42 gal (159 L).

3.3.4 Basement. For the purposes of this code, a story of a building or structure having one-half or more of its height below ground level and to which access for firefighting purposes is restricted.

3.3.5 Boiling Point (BP). The temperature at which the vapor pressure of a liquid equals the surrounding atmospheric pressure.

3.3.6* Boil-Over. An event in the burning of certain oils in an open-top tank when, after a long period of quiescent burning, there is a sudden increase in fire intensity associated with expulsion of burning oil from the tank.

3.3.7 Bonding. For the purpose of controlling static electric hazards, the process of connecting two or more conductive objects together by means of a conductor so that they are at the same electrical potential, but not necessarily at the same potential as the earth. [**77,** 2019]

3.3.8 Building. Any structure used or intended for supporting or sheltering any use or occupancy.

3.3.8.1* ***Important Building.*** A building that is considered not expendable in an exposure fire.

3.3.8.2 ***Storage Tank Building.*** A three-dimensional space that is enclosed by a roof and walls that cover more than one-half of the possible area of the sides of the space, is of sufficient size to allow entry by personnel, will likely limit the dissipation of heat or dispersion of vapors, and restricts access for firefighting.

3.3.9 Building Code. The building or construction code adopted by the jurisdiction. [**55,** 2020]

3.3.10 Chemical Plant. A large integrated plant or that portion of such a plant, other than a refinery or distillery, where liquids are produced by chemical reactions or used in chemical reactions.

3.3.11 Closed-Top Diking. A dike with a cover intended to minimize the entrance of precipitation into the diked area.

3.3.12* Container. A vessel of 119 gal (450 L) or less capacity used for transporting or storing liquids, excluding intermediate bulk containers.

3.3.12.1 ***Closed Container.*** A container as herein defined, so sealed by means of a lid or other device that neither liquid nor vapor will escape from it at ordinary temperatures.

3.3.12.2* ***Nonmetallic Container.*** A container as defined in 3.3.12, constructed of glass, plastic, fiber, or a material other than metal.

N **3.3.13 Containment.** A means of preventing the spread of a liquid.

N **3.3.13.1** ***Primary Containment.*** The first level of containment, consisting of the inside portion of the container that comes into immediate contact on its inner surface with the material being contained. [**1,** 2021]

N **3.3.13.2** ***Secondary Containment.*** The level of containment that is external to and separate from primary containment. [**400,** 2022]

3.3.14 Crude Petroleum. Hydrocarbon mixtures that have a flash point below 150°F (65.6°C) and that have not been processed in a refinery.

3.3.15 Cryogenic Fluid. A fluid with a boiling point lower than –130°F (–90°C) at an absolute pressure of 14.7 psi (101.3 kPa). [**55,** 2020]

3.3.16 Damage-Limiting Construction. For the purposes of this code, any set of construction elements, used individually or in combination, which will act to limit damage from an explosion, including open structures, pressure relieving construction, or pressure resistant construction.

3.3.17 Distillery. A plant or that portion of a plant where liquids produced by fermentation are concentrated and where the concentrated products are also mixed, stored, or packaged.

•

N **3.3.18* Emergency Control Systems.** Methods or processes that detect liquid or vapor release and initiate measures to mitigate the release.

3.3.19 Fire Code. The fire code referenced in Chapter 2 of this code.

3.3.20 Fire Point. The lowest temperature at which a liquid will ignite and achieve sustained burning when exposed to a test flame in accordance with ASTM D92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester.*

3.3.21 Flash Point (FP). The minimum temperature of a liquid at which sufficient vapor is given off to form an ignitible mixture with the air, near the surface of the liquid or within the vessel used, as determined by the appropriate test procedure and apparatus specified in Section 4.4.

3.3.22* Fugitive Emissions. Releases of flammable vapor that continuously or intermittently occur from process equipment during normal operations.

3.3.23 Grounding. The process of connecting a conductive object to the ground, so that the object is at zero (0) electrical potential; also referred to as *earthing.* [**77,** 2019]

3.3.24* Hazardous Material or Hazardous Chemical. Material presenting dangers beyond the fire problems relating to flash point and boiling point.

3.3.25 Hazardous Materials Storage Locker. A movable prefabricated structure, manufactured primarily at a site other than the final location of the structure and transported completely assembled or in a ready-to-assemble package to the final location, and intended to meet local, state, and federal requirements for outside storage of hazardous materials.

3.3.26* Hazardous Reaction or Hazardous Chemical Reaction. Reactions that result in dangers beyond the fire problems relating to flash point and boiling point of either the reactants or of the products.

3.3.27 Heat Transfer Fluid (HTF). A liquid that is used as a medium to transfer heat energy from a heater or vaporizer to a remote heat consumer (e.g., injection molding machine, oven, or dryer, or jacketed chemical reactor).

3.3.28 High-Hazard Level 2 Contents. Contents that present a deflagration hazard or a hazard from accelerated burning, which, for this code, includes Class I, Class II, or Class IIIA liquids [FP < 200°F(93°C)] that are used or stored in normally open containers or systems, or in closed containers or systems at gauge pressures 15 psi (103 kPa) or greater.

3.3.29 High-Hazard Level 3 Contents. Contents that readily support combustion or that present a physical hazard, which, for this code, includes Class I, Class II, or Class IIIA liquids [FP < 200°F(93°C)] that are used or stored in normally closed containers or in closed systems at gauge pressures of less than 15 psi (103 kPa).

•

3.3.30 Incidental Liquid Use or Storage. Use or storage as a subordinate activity to that which establishes the occupancy or area classification.

3.3.31 Intermediate Bulk Container. Any closed vessel having a liquid capacity not exceeding 3000 L (793 gal) and intended for storing and transporting liquids, as defined in Title 49, Code of Federal Regulations, Parts 100 through 199 or in Part 6 of the United Nations' *Recommendations on the Transport of Dangerous Goods.*

3.3.31.1* ***Nonmetallic Intermediate Bulk Container.*** An intermediate bulk container, as defined in 3.3.31, constructed of glass, plastic, fiber, or a material other than metal.

3.3.32 Liquefied Gas. A gas, other than in solution, that in a packaging under the charged pressure exists both as a liquid and a gas at a temperature of 68°F (20°C).

3.3.33* Liquid (Physical State). Any material that (1) has a fluidity greater than that of 300 penetration asphalt when tested in accordance with ASTM D5/DM5, *Standard Test Method for Penetration of Bituminous Materials*, or (2) is a viscous substance for which a specific melting point cannot be determined but that is determined to be a liquid in accordance with ASTM D4359, *Standard Test for Determining Whether a Material is a Liquid or a Solid.*

3.3.33.1 ***Combustible Liquid.*** An ignitible liquid that is classified as a Class II or Class III liquid. *(See 4.2.2 and 4.2.3.)*

3.3.33.2 ***Flammable Liquid.*** An ignitible liquid that is classified as a Class I liquid. *(See 4.2.1.)*

3.3.33.3* ***Ignitible Liquid.*** Any liquid or liquid mixture that has a measurable closed-cup flash point.

3.3.33.4 ***Liquid Class.*** A uniform system of classifying ignitible liquids. *(See Chapter 4.)*

3.3.33.5 ***Stable Liquid.*** Any liquid not defined as unstable.

3.3.33.6* ***Unstable Liquid.*** A liquid that, in the pure state or as commercially produced or transported, will vigorously polymerize, decompose, undergo condensation reaction, or become self-reactive under conditions of shock, pressure, or temperature.

3.3.33.7* ***Water-Miscible Liquid.*** A liquid that mixes in all proportions with water without the use of chemical additives, such as emulsifying agents.

Δ **3.3.34* Liquid Storage Room.** A room used for the storage of liquids in containers, portable tanks, or intermediate bulk containers in quantities that exceed the maximum allowable quantity (MAQ) and has a floor area that does not exceed 500 ft^2 (46 m^2).

3.3.35 Liquidtight. The ability of an enclosure or device to prevent the unintended release of liquids at normal operating temperature and pressure ranges.

3.3.36 Liquid Warehouse. See 3.3.65.2.

3.3.37 Lower Flammable Limit (LFL). That concentration of a flammable vapor in air below which ignition will not occur. Also known as the lower explosive limit (LEL).

Δ **3.3.38* Maximum Allowable Quantity (MAQ).** For this code, the quantity of ignitible (flammable and combustible) liquid permitted in a control area.

3.3.39 Occupancy. The purpose for which a building or other structure, or part thereof, is used or intended to be used. [ASCE/SEI 7:1.2] [***101,*** 2021]

3.3.39.1 ***Ambulatory Health Care Occupancy.*** An occupancy used to provide services or treatment simultaneously to four or more patients that provides, on an outpatient basis, one or more of the following: (1) treatment for patients that renders the patients incapable of taking action for self-preservation under emergency conditions without the assistance of others; (2) anesthesia that renders the patients incapable of taking action for self-preservation under emergency conditions without the assistance of others; (3) emergency or urgent care for patients who, due to the nature of their injury or illness, are incapable of taking action for self-preservation under emergency conditions without the assistance of others. [***101,*** 2021]

3.3.39.2 ***Assembly Occupancy.*** An occupancy (1) used for a gathering of 50 or more persons for deliberation, worship, entertainment, eating, drinking, amusement, awaiting transportation, or similar uses; or (2) used as a special amusement building, regardless of occupant load. [***101,*** 2021]

3.3.39.3 ***Business Occupancy.*** An occupancy used for the transaction of business other than mercantile. [***101,*** 2021]

3.3.39.4 ***Day-Care Occupancy.*** An occupancy in which four or more clients receive care, maintenance, and supervision, by other than their relatives or legal guardians, for less than 24 hours per day. [***101,*** 2021]

3.3.39.5 ***Detention and Correctional Occupancy.*** An occupancy, other than one whose primary intended use is health care, ambulatory health care, or residential board and care, used to lawfully incarcerate or lawfully detain one or more persons under varied degrees of restraint or security where such occupants are mostly incapable of self-preservation because of security measures not under the occupants' control. [***101,*** 2021]

3.3.39.6 ***Educational Occupancy.*** An occupancy used for educational purposes through the twelfth grade by six or more persons for 4 or more hours per day or more than 12 hours per week. [***101,*** 2021]

3.3.39.7 ***Health Care Occupancy.*** An occupancy used to provide medical or other treatment or care simultaneously to four or more patients on an inpatient basis, where such patients are mostly incapable of self-preservation due to age, physical or mental disability, or because of security measures not under the occupants' control. [***101,*** 2021]

3.3.39.8 ***Industrial Occupancy.*** An occupancy in which products are manufactured or in which processing, assembling, mixing, packaging, finishing, decorating, or repair operations are conducted. [***101,*** 2021]

3.3.39.9 ***Mercantile Occupancy.*** An occupancy used for the display and sale of merchandise. [***101,*** 2021]

3.3.39.10 ***Residential Board and Care Occupancy.*** An occupancy used for lodging and boarding of four or more residents, not related by blood or marriage to the owners or operators, for the purpose of providing personal care services. [***101,*** 2021]

3.3.39.11 ***Residential Occupancy.*** An occupancy that provides sleeping accommodations for purposes other than health care or detention and correctional. [***101,*** 2021]

3.3.39.12 ***Storage Occupancy.*** An occupancy used primarily for the storage or sheltering of goods, merchandise, products, or vehicles. [***101,*** 2021]

3.3.40 Occupancy Classification. The system of defining the predominant operating characteristic of a portion of a building or plant for purposes of applying relevant sections of this code.

3.3.40.1 ***Outdoor Occupancy Classification.*** The system of defining the predominant operating characteristic of an outdoor operation that is not enclosed in a building or shelter for purposes of applying relevant sections of this code.

3.3.41* Operating Unit (Vessel) or Process Unit (Vessel). The equipment in which a unit operation or unit process is conducted. *(See also 3.3.56, Unit Operation or Unit Process.)*

3.3.42 Operations. A general term that includes, but is not limited to, the use, transfer, storage, and processing of liquids.

3.3.43* Pier. A structure, usually of greater length than width and projecting from the shore into a body of water with direct access from land, that can be either open deck or provided with a superstructure. [**307,** 2021]

Δ **3.3.44 Pressure Vessel.** A container or other component designed in accordance with the ASME *Boiler and Pressure Vessel Code*. [**52,** 2019]

Δ **3.3.45* Process or Processing.** An integrated sequence of operations.

3.3.46 Protection for Exposures. Fire protection for structures on property adjacent to liquid storage that is provided by (1) a public fire department or (2) a private fire brigade maintained on the property adjacent to the liquid storage, either of which is capable of providing cooling water streams to protect the property adjacent to the liquid storage.

3.3.47 Rack. Any combination of vertical, horizontal, and diagonal members that supports stored materials. [**1,** 2021]

3.3.47.1 ***Rack Bay.*** That space extending between two adjacent vertical uprights in the longitudinal direction of the rack.

3.3.47.2* ***Rack Section.*** One or more racks bounded by aisles, walls, or both.

Δ **3.3.48 Refinery.** A plant in which ignitible (flammable or combustible) liquids are produced on a commercial scale from crude petroleum, natural gasoline, or other hydrocarbon sources.

3.3.49* Safety Can. A listed container of not more than 5.3 gal (20 L) capacity having a flame mitigation device, such as a flame arrester in each fill and pour opening or expanded metal mesh in the container, and having a spring-closing lid and spout cover designed to safely relieve internal pressure when exposed to fire.

N **3.3.50* Secondary Containment Piping.** A piping system that is external to and separate from the primary piping system that can be tested and monitored for leaks.

Δ **3.3.51 Solvent Distillation Unit.** An appliance that distills an ignitible (flammable or combustible) liquid to remove contaminants and recover the liquid.

N **3.3.52 Spill Control.** A method for the control of an ignitible (flammable or combustible) liquid spill.

3.3.53 Staging. Temporary storage in a process area of liquids in containers, intermediate bulk containers, and portable tanks.

3.3.54 Tank.

3.3.54.1 ***Aboveground Tank.*** A storage tank that is installed above grade, at grade, or below grade without backfill.

3.3.54.2* ***Atmospheric Tank.*** A storage tank that has been designed to operate at pressures from atmospheric through a gauge pressure of 1.0 psi (6.9 kPa) (i.e., 760 mm Hg through 812 mm Hg) measured at the top of the tank.

3.3.54.3 ***Low-Pressure Tank.*** For the purposes of this code, a storage tank designed to withstand an internal pressure above a gauge pressure of 1.0 psi (6.9 kPa) but not more than a gauge pressure of 15 psi (103 kPa) measured at the top of the tank.

3.3.54.4 ***Portable Tank.*** Any vessel having a liquid capacity over 60 gal (230 L) intended for storing liquids and not intended for fixed installation.

3.3.54.4.1* ***Nonmetallic Portable Tank.*** A portable tank, as herein defined, constructed of plastic, fiber, or a material other than metal.

3.3.54.5 ***Secondary Containment Tank.*** A tank that has an inner and outer wall with an interstitial space (annulus) between the walls and that has a means for monitoring the interstitial space for a leak.

3.3.54.6 ***Storage Tank.*** Any vessel having a liquid capacity that exceeds 60 gal (230 L), is intended for fixed installation, and is not used for processing.

3.3.55 Terminal. That portion of a property where liquids are received by tank vessel, pipelines, tank car, or tank vehicle and are stored or blended in bulk for the purpose of distributing such liquids by tank vessel, pipeline, tank car, tank vehicle, portable tank, or container.

3.3.56 Unit Operation or Unit Process. A segment of a physical or chemical process that might or might not be integrated with other segments to constitute the manufacturing sequence.

3.3.57 Vapor Pressure. The pressure, measured in pounds per square inch, absolute (psia), exerted by a liquid, as determined by ASTM D323, *Standard Test Method for Vapor Pressure of Petroleum Products (Reid Method)*.

3.3.58 Vapor Processing Equipment. Those components of a vapor processing system designed to process vapors or liquids captured during transfer or filling operations.

3.3.59* Vapor Processing System. A system designed to capture and process vapors displaced during transfer or filling operations by use of mechanical or chemical means.

3.3.60* Vapor Recovery System. A system designed to capture and retain, without processing, vapors displaced during transfer or filling operations.

3.3.61 Vaportight. The ability of an enclosure or device to prevent the unintended release of flammable vapor at normal operating temperature and pressure ranges.

3.3.62 Vault. An enclosure consisting of four walls, a floor, and a top for the purpose of containing a liquid storage tank and not intended to be occupied by personnel other than for inspection, repair, or maintenance of the vault, the storage tank, or related equipment.

3.3.63 Vent.

3.3.63.1 ***Emergency Relief Vent.*** An opening, construction method, or device that will automatically relieve excessive internal pressure due to an exposure fire.

3.3.63.2 ***Normal Vent.*** An opening, construction method, or device that allows the relief of excessive internal pressure or vacuum during normal storage and operations.

3.3.64* Ventilation. For the purpose of this code, movement of air that is provided for the prevention of fire and explosion.

3.3.65* Warehouse.

3.3.65.1 ***General-Purpose Warehouse.*** A separate, detached building or portion of a building used only for warehousing-type operations and classified as a "storage — low hazard" or "storage — ordinary hazard" occupancy by the building code and by NFPA *101*.

3.3.65.2* ***Liquid Warehouse.*** A separate, detached building, an attached building, or a portion of a building used for warehousing-type operations for liquids in quantities that exceed the maximum allowable quantity (MAQ).

3.3.66* Wharf. A structure at the shoreline that has a platform built along and parallel to a body of water with either an open deck or a superstructure. [**307,** 2021]

Chapter 4 Classification of Liquids

4.1 Scope. This chapter shall establish a uniform system of classifying ignitible (flammable or combustible) liquids for proper application of this code.

4.2 Classification Scheme.

4.2.1 Class I Liquids.

4.2.1.1 A liquid with a closed-cup flash point below 100°F (37.8°C) shall be designated as a Class I liquid (i.e., flammable liquid), as determined by the test procedures and apparatus set forth in Section 4.4 and a Reid vapor pressure that does not exceed an absolute pressure of 40 psi (276 kPa) at 100°F (37.8°C), as determined by ASTM D323, *Standard Test Method for Vapor Pressure of Petroleum Products (Reid Method)*.

4.2.1.2 Class I liquids shall be further subclassified in accordance with the following:

(1) *Class IA Liquid.* A liquid that has a flash point below 73°F (22.8°C) and a boiling point below 100°F (37.8°C).
(2) *Class IB Liquid.* A liquid that has a flash point below 73°F (22.8°C) and a boiling point at or above 100°F (37.8°C).
(3) *Class IC Liquid.* A liquid that has a flash point at or above 73°F (22.8°C), but below 100°F (37.8°C).

4.2.2 Class II Liquids. A liquid with a closed-cup flash point at or above 100°F (37.8°C) but below 140°F (60°C) shall be designated as a Class II liquid (i.e., combustible liquid), as determined by the test procedures and apparatus set forth in Section 4.4.

4.2.3 Class III Liquids.

4.2.3.1 A liquid with a closed-cup flash point at or above 140°F (60°C) shall be designated as a Class III liquid (i.e., combustible liquid), as determined by the test procedures and apparatus set forth in Section 4.4.

4.2.3.2 Class III liquids shall be further subclassified in accordance with the following:

(1) *Class IIIA Liquid.* A liquid that has a flash point at or above 140°F (60°C), but below 200°F (93°C).
(2) *Class IIIB Liquid.* A liquid that has a flash point at or above 200°F (93°C).

4.3* Determination of Boiling Point (BP).

4.3.1 For defining the boiling point, atmospheric pressure shall be considered to be an absolute pressure of 14.7 psi (101.4 kPa).

4.3.2 For mixtures that do not have a constant boiling point, the 20 percent evaporated point of a distillation performed in accordance with ASTM D86, *Standard Test Method for Distillation of Petroleum Products at Atmospheric Pressure*, shall be considered to be the boiling point.

4.4 Determination of Flash Point (FP). The flash point of a liquid shall be determined according to the methods specified in 4.4.1 through 4.4.4.

4.4.1 Except as specified in 4.4.1.1, the flash point of a liquid having a viscosity below 5.5 centiStokes at 104°F (40°C) or below 9.5 centiStokes at 77°F (25°C) shall be determined in accordance with ASTM D56, *Standard Test Method for Flash Point by Tag Closed Cup Tester*.

4.4.1.1 Cut-back asphalts, liquids that tend to form a surface film, and liquids that contain suspended solids shall not be tested in accordance with ASTM D56, *Standard Test Method for Flash Point by Tag Closed Cup Tester*, even if they otherwise meet the viscosity criteria.

4.4.1.2 Such liquids as stated in 4.4.1.1 shall be tested in accordance with 4.4.2.

4.4.2 The flash point of a liquid having a viscosity of 5.5 centiStokes or more at 104°F (40°C) or 9.5 centiStokes or more at 77°F (25°C) or a flash point of 200°F (93.4°C) or higher shall be determined in accordance with ASTM D93, *Standard Test Methods for Flash Point by Pensky-Martens Closed Cup Tester*.

4.4.3 As an alternative, ASTM D3278, *Standard Test Methods for Flash Point of Liquids by Small Scale Closed-Cup Apparatus*, shall be permitted to be used for paints, enamels, lacquers, varnishes, and related products and their components that have flash points between 32°F (0°C) and 230°F (110°C) and viscosities below 150 Stokes at 77°F (25°C).

4.4.4 As an alternative, ASTM D3828, *Standard Test Methods for Flash Point by Small Scale Closed Cup Tester*, shall be permitted to be used for materials other than those for which ASTM D3278 is specifically required.

Chapter 5 General Requirements (Reserved)

Chapter 6 Fire and Explosion Prevention and Risk Control

6.1* Scope. This chapter shall apply to the hazards associated with storage, processing, handling, and use of ignitible (flammable or combustible) liquids. This chapter shall also apply when specifically referenced by another chapter.

Δ 6.2 Definitions Specific to Chapter 6. (Reserved)

6.3* Management of Fire and Explosion Hazards. This chapter shall apply to the management methodology used to identify, evaluate, and control the hazards involved in the processing and handling of ignitible (flammable or combustible) liquids. These hazards include, but are not limited to, preparation, separation, purification, and change of state, energy content, or composition.

6.4 Hazards Analysis.

6.4.1 General. Operations involving ignitible (flammable or combustible) liquids shall be reviewed to ensure that fire and explosion hazards are addressed by fire prevention, fire control, and emergency action plans, except as provided in 6.4.1.1.

6.4.1.1 The requirement in 6.4.1 shall not apply to the following:

(1) Operations where liquids are used solely for on-site consumption as fuels.
(2) Operations where Class II or Class III liquids [FP ≥ 100°F (37.8°C)] are stored in atmospheric tanks or transferred at temperatures below their flash points.
(3) Mercantile occupancies, crude petroleum exploration, drillings, and well servicing operations, and normally unoccupied facilities in remote locations.

6.4.1.2 Engineering Evaluation.

6.4.1.2.1* The extent of fire prevention and control that is provided shall be determined in consultation with the authority having jurisdiction or by means of an engineering evaluation of the operation and application of sound fire protection and process engineering principles.

6.4.1.2.2 An engineering evaluation shall include, but not be limited to, the following:

(1) Analysis of the fire and explosion hazards of the operation
(2) Analysis of emergency relief from process vessels, taking into consideration the properties of the materials used and the fire protection and control measures taken
(3) Analysis of applicable facility design requirements in Chapters 17, 18, 19, 28, and 29
(4) Analysis of applicable requirements for liquid handling, transfer, and use, as covered in Chapters 17, 18, 19, 28, and 29
(5) Analysis of local conditions, such as exposure to and from adjacent properties and exposure to floods, earthquakes, and windstorms
(6) Analysis of the emergency response capabilities of the local emergency services

***N* 6.4.1.2.3** Explosion hazards shall be evaluated, at a minimum, if any of the following conditions exist:

(1) Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)] are stored in containers larger than 1 gal (4 L) or in quantities exceeding the MAQ
(2) Class I liquids [FP <100°F (37.8°C)] are handled, transferred, or used in quantities exceeding the MAQ
(3) Class II or Class III liquids [FP ≥100°F (37.8°C)] are handled, transferred, or used at quantities exceeding the MAQ at temperatures at or above their flash point or above atmospheric pressure
(4) Class II or Class III liquids [FP ≥100°F (37.8°C)] are handled, transferred, or used for operations at temperatures at or above their boiling point in any quantity
(5) Runaway reactions or creation of ignitible vapors can occur because of normal mixing operations
(6) Ignitible liquids can enter in contact with incompatible material under abnormal conditions

***N* 6.4.1.2.4** Where an explosion hazard is determined to exist by the evaluation in 6.4.1.2, explosion protection shall be provided in accordance with Section 6.8.

6.4.1.3* Storage, processing, handling, and use of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their flash points shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class.

6.4.2 Management of Change. The hazards analysis shall be repeated whenever the hazards leading to a fire or explosion change significantly. Conditions that might require repeating a review shall include, but are not limited to, the following:

(1) When changes occur in the materials in process
(2) When changes occur in process equipment
(3) When changes occur in process control
(4) When changes occur in operating procedures or assignments

6.5 Control of Ignition Sources.

6.5.1 General. Precautions shall be taken to prevent the ignition of flammable vapors by sources such as the following:

(1) Open flames
(2) Lightning
(3) Hot surfaces
(4) Radiant heat
(5) Smoking
(6) Cutting and welding
(7) Spontaneous ignition
(8)* Frictional heat or sparks
(9) Static electricity
(10) Electrical sparks
(11) Stray currents
(12) Ovens, furnaces, and heating equipment

6.5.2 Smoking. Smoking shall be permitted only in designated and identified areas.

6.5.3* Hot Work.

6.5.3.1 Welding, cutting, and similar spark-producing operations shall not be permitted in areas containing Class I liquids [FP < 100°F (37.8°C)] until a written permit authorizing such work has been issued.

6.5.3.2 The permit shall be issued by a person in authority following inspection of the area to ensure that permit requirements have been implemented and will be followed until the job is completed.

6.5.4 Static Electricity.

N **6.5.4.1*** The prevention of electrostatic ignition shall apply when either of the following are transferred, handled, or used:

(1) Class I liquids [FP < 100°F (37.8°C)]
(2) Class II or Class III liquids [FP ≥ 100°F (37.8°C)] at or above their flash points

6.5.4.2 All equipment such as tanks, machinery, and piping shall be designed and operated to limit the generation of static electricity.

Δ **6.5.4.3** All metallic equipment such as tanks, machinery, and piping shall be bonded and grounded.

Δ **6.5.4.3.1** The bond and ground shall be either physically applied or inherently present by the nature of the installation.

Δ **6.5.4.3.2** Any electrically isolated section of metallic piping or equipment shall be bonded and grounded.

6.5.4.4* All nonmetallic containers, equipment, and piping shall be designed and operated to prevent electrostatic ignition where the potential for an ignitible mixture exists.

6.5.5 Electrical Systems. Design, selection, and installation of electrical wiring and electrical utilization equipment shall meet the requirements of Chapter 7.

6.6 Detection and Alarm Systems and Procedures.

6.6.1* An approved means shall be provided for prompt notification of fire or other emergency to those identified in the emergency action plan in accordance with Section 6.9.

6.6.2 Those areas, including buildings, where a potential exists for a Class I liquid [flash point < 100°F (37.8°C)] spill shall be monitored as appropriate. The following methods shall be permitted to be used:

(1) Personnel observation or patrol
(2) Process-monitoring equipment that would indicate a spill or leak could have occurred
(3) Provision of gas detectors to continuously monitor the area where facilities are unattended

6.7 Fire Protection and Fire Suppression Systems.

6.7.1* This section identifies recognized fire protection and fire suppression systems and methods used to prevent or minimize the loss from fire or explosion in ignitible (flammable or combustible) liquid-processing facilities. The application of one or a combination of these systems and methods as well as the use of fire-resistive materials shall be determined in accordance with Sections 6.3 and 6.4.

6.7.2 A reliable water supply or other suitable fire control agent shall be available in pressure and quantity to meet the fire demands indicated by the specific hazards of liquids-processing operations, storage, or exposure.

6.7.3* Permanent connections between the fire water system and any process system shall be prohibited, to prevent contamination of fire water with process fluids.

6.7.4 Where required by this chapter, hydrants, with or without fixed monitor nozzles, shall be provided in accordance with NFPA 24. The number and placement shall depend on the hazards of the facility.

6.7.5 Where the need is indicated by the hazards of ignitible (flammable or combustible) liquid processing, storage, or exposure as determined by Section 6.4, fixed protection shall be provided.

Δ **6.7.6*** Where provided, fire control systems shall be designed, installed, and maintained in accordance with the following NFPA standards, as applicable:

(1) NFPA 11
(2) NFPA 12
(3) NFPA 12A
(4) NFPA 13
(5) NFPA 15
(6) NFPA 17
(7) NFPA 750
(8) NFPA 770
(9) NFPA 2001

6.7.7 Where required by this chapter, standpipe and hose systems shall be installed in accordance with NFPA 14 or hose connections from sprinkler systems using combination spray and straight stream nozzles shall be installed in accordance with NFPA 13.

6.7.8* Where required by this chapter, listed portable fire extinguishers shall be provided in such quantities, sizes, and types as are needed for the specific hazards of operation and storage.

6.7.9 Where provided, mobile foam apparatus and supplies of foam concentrate shall be appropriate to the specific hazards.

N **6.8 Explosion Protection Systems.**

N **6.8.1** The application of one or a combination of recognized explosion protection and explosion suppression systems and methods used to prevent or minimize the loss from explosion in ignitible (flammable or combustible) liquid facilities, as well as the use of fire-resistive materials, shall be determined in accordance with Sections 6.3 and 6.4.

N **6.8.2** Where required by the engineering evaluation specified in 6.4.1.2, or where otherwise provided, explosion protection systems shall incorporate one or more of the following methods of protection:

(1) Deflagration venting in accordance with NFPA 68
(2) Deflagration venting through listed flame-arresting devices in accordance with NFPA 68
(3) Oxidant concentration reduction in accordance with NFPA 69
(4) Deflagration pressure containment in accordance with NFPA 69
(5) Deflagration suppression system in accordance with NFPA 69
(6) Approved engineered damage-limiting construction designed in accordance with available standards

6.9* Emergency Planning and Training.

6.9.1 A written emergency action plan that is consistent with available equipment and personnel shall be established to respond to fires and related emergencies and include the following:

(1) Procedures to be followed in case of fire or release of liquids or vapors, such as sounding the alarm, notifying the fire department, evacuating personnel, and controlling and extinguishing the fire

(2) Procedures and schedules for conducting drills of these procedures
(3) Appointment and training of personnel to carry out assigned duties, including review at the time of initial assignment, as responsibilities or response actions change, and whenever anticipated duties change
(4) Procedures for maintenance and operation of (a) fire protection equipment and systems, (b) drainage and containment systems, and (c) dispersion and ventilation equipment and systems
(5) Procedures for shutting down or isolating equipment to reduce, mitigate, or stop the release of liquid or vapors, including assigning personnel responsible for maintaining critical plant functions or shutdown of plant processes and safe start-up following isolation or shutdown
(6) Alternate measures for the safety of occupants

6.9.2 Personnel responsible for the use and operation of fire protection equipment shall be trained in the use of that equipment. Refresher training shall be conducted at least annually.

6.9.3 Planning of effective fire control measures shall be coordinated with local emergency response agencies.

Δ **6.9.4** Procedures shall be established to provide for safe shutdown of operations under emergency conditions and for safe start-up following cessation of emergencies.

N **6.9.5** Provisions shall be made for training of personnel in shutdown and start-up procedures, and in activation, use, and deactivation of associated alarms, interlocks, and controls.

N **6.9.6** Procedures shall also be made for inspection and testing of associated alarms, interlocks, and controls.

6.9.7 The emergency procedures shall be kept readily available in the operating areas and shall be updated when conditions change, as identified in 6.4.2.

6.9.7.1 Where premises are likely to be unattended for considerable periods of time, a summary of the emergency plan shall be posted or located in a strategic and accessible location.

6.10 Inspection and Maintenance.

6.10.1 All fire protection equipment shall be properly maintained, and periodic inspections and tests shall be done in accordance with both standard practice and the equipment manufacturer's recommendations. Water-based fire protection systems shall be inspected, tested, and maintained in accordance with NFPA 25.

6.10.2 Maintenance and operating practices shall be established and implemented to prevent and control leakage and spillage of ignitible (flammable or combustible) liquids.

6.10.3 Combustible waste material and residues in operating areas shall comply with the requirements in 6.10.3.1 through 6.10.3.3.

N **6.10.3.1** Combustible waste material shall be kept to a minimum and stored in metal waste receptacles or listed combustible waste receptacles.

N **6.10.3.2*** Rags, wipes, and waste with ignitible (flammable or combustible) liquid residues shall be kept to a minimum and stored in listed oily waste receptacles.

N **6.10.3.3** Waste receptacles in operating areas subject to 6.10.3.1 and 6.10.3.2 shall be emptied daily.

6.10.4 Ground areas around facilities where liquids are stored, handled, or used shall be kept free of weeds, trash, or other unnecessary combustible materials.

6.10.5 Aisles established for movement of personnel shall be kept clear of obstructions to permit orderly evacuation and ready access for manual firefighting activities.

6.11 Management of Security.

6.11.1 Scope.

6.11.1.1 This section shall apply to the management methodology used to identify, evaluate, and control the security hazards involved in the processing, storage, and handling of ignitible (flammable or combustible) liquids.

6.11.1.2 These hazards include, but are not limited to, vulnerability to terrorist or other malicious attacks.

6.11.2 General. The methodology used shall incorporate a risk-based approach to site security and shall have the following objectives:

(1) Identification and evaluation of security risks
(2) Evaluation of the security performance of the facility
(3) Evaluation of protection for employees, the facility itself, the surrounding communities, and the environment. (See Annex I for more detailed information.)

6.11.3 Specific Requirements.

6.11.3.1 Operations involving ignitible (flammable or combustible) liquids shall be reviewed to ensure that security vulnerabilities identified during the security vulnerability assessment (SVA) are addressed in a facility security program, with corresponding fire prevention and emergency action plans and drills.

6.11.3.2 The balance of physical, electronic, and personnel techniques used to respond to the SVA shall be determined by means of an engineering evaluation of the operation and application of sound security principles. This evaluation shall include, but not be limited to, the following:

(1) Assessing overall facility
(2) Evaluating vulnerabilities
(3) Assessing threats/consequences
(4) Assessing physical factors/attractiveness
(5) Identifying mitigation factors
(6) Conducting security assessment or gap analysis

6.11.3.3 A written emergency action plan that is consistent with available equipment and personnel shall be established to respond to fires, security, and related emergencies. This plan shall include the following:

(1) Procedures to be followed such as initiating alarms, notifying appropriate agencies, evacuating personnel, and controlling and extinguishing the fire
(2) Procedures and schedules for conducting drills of these procedures
(3) Appointment and training of personnel to carry out assigned duties
(4) Maintenance of fire protection and response equipment
(5) Procedures for shutting down or isolating equipment to reduce the release of liquid
(6) Alternate measures for the safety of occupants

6.11.3.4 Specific duties of personnel shall be reviewed at the time of initial assignment, as responsibilities or response actions change, and whenever anticipated duties change.

6.11.3.5 The security management review conducted in accordance with this section shall be repeated under the following conditions:

(1) For an initial review of all new relevant facilities and assets
(2) When substantial changes to the threat or process occur
(3) After a significant security incident
(4) For periodic revalidation of the SVA

N **6.12* Containment, Drainage, and Spill Control.** Ignitible (flammable or combustible) liquids shall not be released into a sewer, storm drain, ditch, drainage canal, lake, river, or tidal waterway; upon the ground, a sidewalk, a street, or a highway; or into the atmosphere, unless such release is permitted by the relevant federal, state, and local governing regulations.

N **6.12.1* Design Intent.** The facility shall be designed and operated to prevent the discharge of liquids to public waterways, public sewers, or adjoining property as determined by regulatory requirements and the requirements of Section 6.12.

N **6.12.2 Spill Control.** Where required by other chapters, spill control shall be provided in accordance with Section 6.12.

N **6.12.2.1** Buildings, or portions thereof, used for storage of ignitible (flammable or combustible) liquids in individual containers having a capacity of more than 55 gal (208.2 L) shall be provided with spill control to prevent the flow of liquids to adjoining areas. [**400:**6.2.1.9.2.1]

N **6.12.2.2** Where spill control is required, floors in indoor locations and similar surfaces in outdoor locations shall be constructed to contain a spill from the largest single vessel by one of the following methods: [**5000:**34.3.2.8.2.2]

(1) Liquidtight sloped or recessed floors in indoor locations or similar areas in outdoor locations [**5000:**34.3.2.8.2.2(1)]
(2) Liquidtight floors in indoor locations or similar areas in outdoor locations provided with liquidtight raised or recessed sills or dikes [**5000:**34.3.2.8.2.2(2)]
(3) Sumps and collection systems [**5000:**34.3.2.8.2.2(3)]
(4) Other approved systems

N **6.12.2.3** Except for drains, both of the following shall apply:

(1) Solid floors shall be liquidtight.
(2) Walls shall be liquidtight where they join the floor and for at least 4 in. (100 mm) above the floor.

N **6.12.2.4** Means shall be provided to prevent ignitible (flammable or combustible) liquid spills from running into basements.

N **6.12.3 Secondary Containment.** Where required, secondary containment shall be provided in accordance with this section.

N **6.12.3.1** Buildings, or portions thereof, used to store liquids where the capacity of an individual vessel exceeds 55 gal (208.2 L) or the aggregate capacity of multiple vessels exceeds 1000 gal (3785 L) shall be provided with secondary containment.

N **6.12.3.2*** Where secondary containment is required, floors in indoor locations and similar surfaces in outdoor locations shall be constructed to contain a spill from the largest single vessel by one of the following methods:

(1) Liquidtight sloped or recessed floors in indoor locations or similar areas in outdoor locations
(2) Liquidtight floors in indoor locations or similar areas in outdoor locations provided with liquidtight raised or recessed sills or dikes
(3) Sumps and collection systems
(4) Other approved systems

N **6.12.3.3** Where secondary containment is provided, it shall have a capacity that is not less than the largest single container, intermediate bulk container, bulk container, vessel, or tank that can drain into it, plus the capacity to contain the fire protection water that can reasonably be expected to contain a fire occurring within the secondary containment area, plus the volume occupied by anything that is, or could be sitting in the containment were a spill to occur.

N **6.12.4 Drainage.** If drainage is used it shall meet the requirements of Section 6.12.

N **6.12.4.1** Where a drainage system is used to remove liquids from the fire area, it shall direct liquid leakage and fire protection water to an approved safe location without creating any additional exposure hazards.

N **6.12.4.2** If drainage systems are connected to public or private sewers, or discharged into waterways, the drainage system shall be equipped with traps and separators.

N **6.12.4.3** Drainage systems shall be designed to handle the anticipated liquid flow, including fire protection water.

N **6.12.4.4** Curbs, scuppers, or special drainage systems shall be permitted to be used.

N **6.12.4.4.1** An open-grated trench across the width of the opening inside of the room that drains to a safe location shall be permitted to be used as an alternative to a sill or ramp.

Chapter 7 Electrical Systems

7.1 Scope. This chapter shall apply to areas where Class I liquids [FP < 100°F (37.8°C)] are stored, handled, or used and to areas where Class II or Class III liquids [FP ≥ 100°F (37.8°C)] are stored, handled, or used at or above their flash points.

7.2 Definitions Specific to Chapter 7. (Reserved)

7.3 General Requirements.

7.3.1 Electrical utilization equipment and wiring shall not constitute a source of ignition for any ignitible vapor that might be present under normal operation or because of a spill. Compliance with 7.3.2 through 7.3.7.1 shall be deemed as meeting the requirements of this section.

7.3.2 All electrical utilization equipment and wiring shall be of a type specified by and installed in accordance with *NFPA 70*.

7.3.3* Table 7.3.3 shall be used to delineate and classify areas for installation of electrical utilization equipment and wiring under normal operating conditions.

7.3.4 A classified area shall not extend beyond a floor, wall, roof, or other solid partition that has no openings within the classified area.

7.3.5 The designation of classes, divisions, and zones shall be as defined in Chapter 5 of *NFPA 70*.

Table 7.3.3 Electrical Area Classifications

Location	*NEC* Class I, Division	*NEC* Zone	Extent of Classified Area
Indoor equipment installed in accordance with Section 7.3 where	1	0	The entire area associated with such equipment where flammable gases or vapors are present continuously or for long periods of time
flammable vapor–air mixtures can exist under normal operation	1	1	Area within 5 ft of any edge of such equipment, extending in all directions
	2	2	Area between 5 ft and 8 ft of any edge of such equipment, extending in all directions; also, space up to 3 ft above floor or grade level within 5 ft to 25 ft horizontally from any edge of such equipment*
Outdoor equipment of the type covered in Section 7.3 where	1	0	The entire area associated with such equipment where flammable gases or vapors are present continuously or for long periods of time
flammable vapor–air mixtures can exist under normal operation	1	1	Area within 3 ft of any edge of such equipment, extending in all directions
	2	2	Area between 3 ft and 8 ft of any edge of such equipment, extending in all directions; also, space up to 3 ft above floor or grade level within 3 ft to 10 ft horizontally from any edge of such equipment
Tank storage installations inside buildings	1	1	All equipment located below grade level
	2	2	Any equipment located at or above grade level
Tank — above ground, fixed roof	1	0	Inside fixed-roof tank
	1	1	Area inside dike where dike height is greater than the distance from the tank to the dike for more than 50 percent of the tank circumference
	2	2	Within 10 ft from shell, ends, or roof of tank; also, area inside dike up to top of dike wall
	1	0	Area inside of vent piping or vent opening
	1	1	Within 5 ft of open end of vent, extending in all directions
	2	2	Area between 5 ft and 10 ft from open end of vent, extending in all directions
Tank — above ground, floating roof			
With fixed outer roof	1	0	Area between the floating and fixed-roof sections and within the shell
With no fixed outer roof	1	1	Area above the floating roof and within the shell
Tank vault — interior	1	1	Entire interior volume, if Class I liquids [FP< 100°F (37.8°C)] are stored within
Underground tank fill opening	1	1	Any pit, box, or space below grade level, if any part is within a Division 1 or 2 or Zone 1 or 2 classified location
	2	2	Up to 18 in. above grade level within a horizontal radius of 10 ft from a loose fill connection and within a horizontal radius of 5 ft from a tight fill connection
Vent — discharging upward	1	0	Area inside of vent piping or opening
	1	1	Within 3 ft of open end of vent, extending in all directions
	2	2	Area between 3 ft and 5 ft of open end of vent, extending in all directions
Drum and container filling — outdoors or indoors	1	0	Area inside the drum or container
	1	1	Within 3 ft of vent and fill openings, extending in all directions
	2	2	Area between 3 ft and 5 ft from vent or fill opening, extending in all directions; also, up to 18 in. above floor or grade level within a horizontal radius of 10 ft from vent or fill opening
Pumps, bleeders, withdrawal fittings			
Indoor	2	2	Within 5 ft of any edge of such devices, extending in all directions; also, up to 3 ft above floor or grade level within 25 ft horizontally from any edge of such devices
Outdoor	2	2	Within 3 ft of any edge of such devices, extending in all directions; also, up to 18 in. above grade level within 10 ft horizontally from any edge of such devices
Pits and sumps			
Without mechanical ventilation	1	1	Entire area within a pit or sump if any part is within a Division 1 or 2 or Zone 1 or 2 classified location
With adequate mechanical ventilation	2	2	Entire area within a pit or sump if any part is within a Division 1 or 2 or Zone 1 or 2 classified location

(continues)

Table 7.3.3 *Continued*

Location	*NEC* Class I, Division	*NEC* Zone	Extent of Classified Area
Containing valves, fittings, or piping, and not within a Division 1 or 2 or Zone 1 or 2 classified location	2	2	Entire pit or sump
Drainage ditches, separators, impounding basins			
Outdoor	2	2	Area up to 18 in. above ditch, separator, or basin; also, area up to 18 in. above grade within 15 ft horizontally from any edge
Indoor			Same as pits and sumps
Tank vehicle and tank car[†]			
Loading through open dome	1	0	Area inside of the tank
	1	1	Within 3 ft of edge of dome, extending in all directions
	2	2	Area between 3 ft and 15 ft from edge of dome, extending in all directions
Loading through bottom connections with atmospheric venting	1	0	Area inside of the tank
	1	1	Within 3 ft of point of venting to atmosphere, extending in all directions
	2	2	Area between 3 ft and 15 ft from point of venting to atmosphere, extending in all directions; also, up to 18 in. above grade within a horizontal radius of 10 ft from point of loading connection
Loading through closed dome with atmospheric venting	1	1	Within 3 ft of open end of vent, extending in all directions
	2	2	Area between 3 ft and 15 ft from open end of vent, extending in all directions; also, within 3 ft of edge of dome, extending in all directions
Loading through closed dome with vapor control	2	2	Within 3 ft of point of connection of both fill and vapor lines, extending in all directions
Bottom loading with vapor control or any bottom unloading	2	2	Within 3 ft of point of connections, extending in all directions; also, up to 18 in. above grade within a horizontal radius of 10 ft from point of connections
Storage and repair garage for tank vehicles	1	1	All pits or spaces below floor level
	2	2	Area up to 18 in. above floor or grade level for entire storage or repair garage
Garages for other than tank vehicles	Ordinary		If there is any opening to these rooms within the extent of an outdoor classified location, the entire room shall be classified the same as the area classification at the point of the opening
Outdoor drum storage	Ordinary		
Liquid storage rooms or storage lockers used for the storage of Class I liquids [FP < 100°F (37.8°C)]	2	2	Entire room or locker
Indoor warehousing where there is no Class I liquid [FP < 100°F (37.8°C)] transfer	Ordinary		If there is any opening to these rooms within the extent of an indoor classified location, the classified location shall extend through the opening to the same extent as if the wall, curb, or partition did not exist
Office and rest rooms	Ordinary		If there is any opening to these rooms within the extent of an indoor classified location, the room shall be classified the same as if the wall, curb, or partition did not exist
Piers and wharves			See Figure 29.3.22.

For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.

[*]The release of Class I liquids [FP < 100°F (37.8°C)] can generate vapors to the extent that the entire building, and possibly an area surrounding it, should be considered a Class I, Division 2, or Zone 2 location.

[†]When classifying extent of area, consideration should be given to the fact that tank cars or tank vehicles can be spotted at varying points. Therefore, the extremities of the loading or unloading positions should be used.

7.3.6 The area classifications listed in Table 7.3.3 are based on the premise that all applicable requirements of this code have been met; if this is not the case, the authority having jurisdiction shall have the authority to classify the extent of the area.

7.3.7* Where the provisions of 7.3.1 through 7.3.6 require the installation of electrical equipment suitable for Class I, Division 1 or 2, or Zone 1 or 2 locations, ordinary electrical equipment, including switchgear, shall be permitted to be used if installed in a room or enclosure that is maintained under positive pressure with respect to the classified area.

7.3.7.1 Ventilation make-up air shall be taken from an uncontaminated source.

7.4 Application of Area Classification. Area classification shall be used to assure that fixed electrical utilization equipment, electrical fixtures, and wiring are installed within Class I, Division 1; Zone 1; Class I, Division 2; or Zone 2 designated areas, as defined by Article 500 of *NFPA 70*.

Chapter 8 Reserved

Chapter 9 Storage of Ignitible (Flammable or Combustible) Liquids in Containers — General Requirements

9.1 Scope.

9.1.1 This chapter shall apply to the storage of ignitible (flammable or combustible) liquids in:

(1) Drums or other containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L)

9.1.2 This chapter shall also apply to limited transfer of ignitible (flammable or combustible) liquids incidental thereto.

9.1.3 This chapter shall also apply to overpack drums when used for temporary containment of containers that do not exceed 60 gal (230 L) capacity. Such overpack containers shall be treated as containers as defined in 3.3.12.

Δ **9.1.4** This chapter shall not apply to the following:

(1) Containers, intermediate bulk containers, and portable tanks that are used in operations areas, as covered by Chapter 17
(2) Liquids in the fuel tanks of motor vehicles, aircraft, boats, or portable or stationary engines
(3) Beverages, medicines, foodstuffs, cosmetics, and other products that do not contain more than 20 percent by volume of water-miscible ignitible (flammable or combustible) liquids, with the remainder of the product consisting of components that do not burn
(4) Liquids that have no fire point when tested in accordance with ASTM D92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester*, up to the boiling point of the liquid or up to a temperature at which the liquid shows an obvious physical change
(5) Liquids with a flash point greater than 95°F (35°C) in a water-miscible solution or water-miscible dispersion with a water and noncombustible solids content of more than 80 percent by weight, and which does not sustain combustion when tested in accordance with "Method of Testing for Sustained Combustibility," in accordance with 49 CFR 173, Appendix H, or the UN publication, *Recommendations on the Transport of Dangerous Goods*

9.2 Definitions Specific to Chapter 9.

9.2.1* Protected. For the purposes of this chapter, this term shall apply to the storage of containers that meet the appropriate provisions of Chapter 16 or alternate provisions that have been approved by the authority having jurisdiction *(see 16.3.5 and Section 16.9)*.

9.2.2* Unprotected. For the purposes of this chapter, this term shall apply to the storage of containers that do not meet the criteria to be considered protected, as defined in 9.2.1.

9.3 General Requirements.

Δ **9.3.1** The general requirements of this chapter shall be applicable to the storage of ignitible (flammable or combustible) liquids in control areas, liquid storage rooms, and liquid warehouses as covered in Chapters 10 through 14, regardless of the quantities being stored.

N **9.3.1.1** Where more stringent requirements are set forth in Chapters 10 through 14, those requirements shall take precedence.

•

9.3.2 Means of egress shall meet applicable requirements of NFPA *101*.

9.3.3 Wood of at least 1 in. (25 mm) nominal thickness shall be permitted to be used for shelving, racks, dunnage, scuffboards, floor overlay, and similar installations.

9.3.4 Class I liquids [FP < 100°F (37.8°C)] shall not be permitted to be stored in basements as defined in 3.3.4.

9.3.5 Class II and Class IIIA liquids [100°F (37.8°C) ≤ FP < 200°F (93°C)] shall be permitted to be stored in basements as defined in 3.3.4, provided the basement is protected in accordance with Chapter 16.

9.3.6 Class IIIB liquids [FP ≥ 200°F (93°C)] shall be permitted to be stored in basements as defined in 3.3.4.

9.3.7 Where containers, intermediate bulk containers, or portable tanks are stacked, they shall be stacked so that stability is maintained and excessive stress on container walls is prevented.

9.3.7.1 Portable tanks and intermediate bulk containers stored more than one high shall be designed to stack securely, without the use of dunnage.

9.3.7.2 Materials-handling equipment shall be capable of handling containers, portable tanks, and intermediate bulk containers that are stored at all storage levels.

9.3.7.3* Power-operated industrial trucks used to move Class I liquids [FP < 100°F (37.8°C)] shall be selected, operated, and maintained in accordance with NFPA 505.

9.3.8 Containers, intermediate bulk containers, and portable tanks in unprotected control areas, liquid storage rooms, and liquid warehouses shall not be stored closer than 36 in. (915 mm) to the nearest beam, chord, girder, or other roof or ceiling member.

Δ **9.3.9** Liquids used for building maintenance, painting, or other similar infrequent maintenance purposes shall be permit-

ted to be stored in closed containers outside of storage cabinets or liquid storage rooms and liquid warehouses, if limited to an amount that does not exceed a 10-day supply at anticipated rates of use.

9.3.10 Storage, handling, and use of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their FP shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class. *(See 6.4.1.3 and A.6.4.1.3.)*

9.4 Acceptable Containers.

9.4.1* Only the following approved containers, intermediate bulk containers, and portable tanks shall be used for Class I, Class II, and Class IIIA liquids [FP < 200°F (93.3°C)]:

(1) Metal containers, metal intermediate bulk containers, and metal portable tanks meeting the requirements of, and containing products authorized by, the US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199, or by Part 6 of the UN *Recommendations on the Transport of Dangerous Goods*
(2) Plastic or metal consumer-use containers meeting the requirements of, and used within the scope of, ASTM F852, *Standard Specification for Portable Gasoline, Kerosene and Diesel Containers for Consumer Use*
(3) Nonmetallic or metallic commercial/industrial safety cans meeting the requirements of, and used within the scope of, one or more of the following specifications:
    (a) UL 30, *Metal Safety Cans*
    (b) UL 1313, *Nonmetallic Safety Cans for Petroleum Products*
    (c) UL/ULC 30, *Metallic and Nonmetallic Safety Cans for Flammable and Combustible Liquids*
    (d) FM Global *Approval Standard for Safety Containers and Filling, Supply, and Disposal Containers* — Class Number 6051 and 6052
(4) Plastic containers that meet requirements set by, and contain products authorized by, the following:
    (a) The US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199, or by Part 6 of the UN publication, *Recommendations on the Transport of Dangerous Goods*
    (b) Items 256 or 258 of the National Motor Freight Classification (NMFC) for liquids that are not classified as hazardous by the US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199, or by Part 6 of the UN publication *Recommendations on the Transport of Dangerous Goods*
(5) Fiber drums that meet the following:
    (a) Requirements of Items 294 and 296 of the *National Motor Freight Classification* (NMFC) or of Rule 51 of the Uniform Freight Classification (UFC), for Types 2A, 3A, 3B-H, 3B-L, or 4A
    (b) Requirements of, and containing liquid products authorized by, either the US Department of Transportation Hazardous Materials Regulations in 49 CFR Chapter I, or by the US Department of Transportation exemption
(6)* Rigid nonmetallic intermediate bulk containers that meet requirements set by, and contain products authorized by, the following:
    (a) The US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199, or by Part 6 of the UN publication, *Recommendations on the Transport of Dangerous Goods,* for Classes 31H1, 31H2, and 31HZ1
    (b) The *National Motor Freight Classification* (NMFC), or the International Safe Transit Association for liquids that are not classified as hazardous by the US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199, or by Part 6 of the UN publication *Recommendations on the Transport of Dangerous Goods*
(7) Glass containers up to the capacity limits stated in Table 9.4.3 and in accordance with US Department of Transportation Hazardous Materials Regulations in 49 CFR 100–199
(8) Other nonmetallic intermediate bulk containers that comply with 9.4.1.1

9.4.1.1 For protected storage, nonmetallic intermediate bulk containers shall comply with Table 9.4.3 and shall be listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

9.4.1.2 Medicines, beverages, foodstuffs, cosmetics, and other common consumer products, where packaged according to commonly accepted practices for retail sales, shall be exempt from the requirements of 9.4.1 and 9.4.3.

9.4.2 Each portable tank or intermediate bulk container shall be provided with one or more devices installed in the top with sufficient emergency venting capacity to limit internal pressure under fire exposure conditions to a gauge pressure of 10 psi (70 kPa) or 30 percent of the bursting pressure of the portable tank, whichever is greater.

9.4.2.1 The total venting capacity shall be not less than that specified in 22.7.3.2 or 22.7.3.4.

9.4.2.2 At least one pressure-actuated vent having a minimum capacity of 6000 ft^3 (170 m^3) of free air per hour at an absolute pressure of 14.7 psi (101 kPa) and 60°F (15.6°C) shall be used. The vent shall be set to open at not less than a gauge pressure of 5 psi (35 kPa).

9.4.2.3 If fusible vents are used, they shall be actuated by elements that operate at a temperature not exceeding 300°F (150°C). Where plugging of a pressure-actuated vent can occur, such as when used for paints, drying oils, and similar materials, fusible plugs or venting devices that soften to failure at a maximum of 300°F (150°C) under fire exposure shall be permitted to be used for the entire emergency venting requirement.

Δ **9.4.3** The maximum allowable size of a container, intermediate bulk container, or metal portable tank for Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] shall not exceed that specified in Table 9.4.3.

N **9.4.3.1** Table 9.4.3 shall not apply to containers that meet the requirements of Section 9.1,9.4.3.2, 9.4.3.4, or 9.4.3.5.

9.4.3.2 Class IB and Class IC [FP < 100°F (37.8°C) and BP ≥ 100°F (37.8°C)] water-miscible liquids shall be permitted to be stored in plastic containers up to 60 gal (230 L) in size, if stored and protected in accordance with Table 16.5.3.7.

9.4.3.3* Nonmetallic intermediate bulk containers, as permitted by Table 9.4.3, shall be listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers*

Δ Table 9.4.3 Maximum Allowable Size — Containers, Intermediate Bulk Containers (IBCs), and Portable Tanks

Container Type	Class IA[#]	Class IB[#]	Class IC[#]	Class II[#]	Class IIIA[#]
Glass	1 pt (0.5 L)	1 qt (1 L)	1.3 gal (5 L)	1.3 gal (5 L)	5.3 gal (20 L)
Metal (other than drums) or approved plastic	1.3 gal (5 L)	6.5 gal (25 L)	6.5 gal (25 L)	6.5 gal (25 L)	6.5 gal (25 L)
Safety cans	2.6 gal (10 L)	5.3 gal (20 L)	5.3 gal (20 L)	5.3 gal (20 L)	5.3 gal (20 L)
Metal drum (e.g., UN 1A1/1A2)	119 gal (450 L)	119 gal (450 L)	119 gal (450 L)	119 gal (450 L)	119 gal (450 L)
Approved metal portable tanks and IBCs	793 gal (3000 L)	793 gal (3000 L)	793 gal (3000 L)	793 gal (3000 L)	793 gal (3000 L)
Rigid plastic IBCs (UN 31H1 or 31H2) and composite IBCs with rigid inner receptacle (UN31HZ1)†	NP	NP	NP	793 gal (3000 L)	793 gal (3000 L)
Composite IBCs with flexible inner receptacle (UN31HZ2), DOT/UN-approved flexible IBCs, and NMFC/ISTA-compliant IBCs†	NP	NP	NP	331 gal (1300 L)	331 gal (1300 L)
Non-bulk bag-in-box	NP	NP	NP	NP	NP
Polyethylene UN1H1 and UN1H2, or as authorized by DOT special permit or approval	1.3 gal (5 L)	5.3 gal (20 L)*	5.3 gal (20 L)*	119 gal (450 L)	119 gal (450 L)
Fiber drum NMFC or UFC Type 2A; Types 3A, 3B-H, or 3B-L; or Type 4A	NP	NP	NP	119 gal (450 L)	119 gal (450 L)

NP: Not permitted for the container categories so classified unless a fire protection system is provided that is developed in accordance with 16.3.5 and is approved for the specific container and protection against static electricity is provided.
*See 9.4.3.2.
†See 9.4.3.3.
[#] See Section 4.2 for details on the classification scheme.

for Flammable and Combustible Liquids; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

9.4.3.4 Class IA and Class IB [FP < 73°F (22.8°C)] liquids shall be permitted to be stored in glass containers of not more than 1.3 gal (5 L) capacity if the required liquid purity (such as American Chemical Society analytical reagent grade or higher) would be affected by storage in metal containers or if the liquid can cause excessive corrosion of a metal container.

9.4.3.5 Leaking or damaged containers up to 60 gal (230 L) capacity shall be permitted to be stored temporarily in accordance with this chapter and Chapters 10 through 12, provided they are enclosed in overpack containers.

9.4.3.5.1 To be considered protected storage as defined in 9.2.1 and in accordance with Chapter 16, an overpack container shall be constructed of the same material as the leaking or damaged container.

9.4.3.5.2 Metal overpack containers shall be considered nonrelieving style containers.

N* 9.4.4 Plastic pallets shall not be permitted.

9.5* Liquid Storage Cabinets.

9.5.1 The volume of Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] stored in an individual storage cabinet shall not exceed 120 gal (460 L).

9.5.2 The total aggregate volume of Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] in a group of storage cabinets shall not exceed the maximum allowable quantity of ignitible (flammable or combustible) liquids per control area based on the occupancy where the cabinets are located.

9.5.3 Storage cabinets that meet at least one of the following sets of requirements shall be acceptable for storage of ignitible (flammable or combustible) liquids:

(1) Storage cabinets designed and constructed to limit the internal temperature at the center of the cabinet and 1 in. (25 mm) from the top of the cabinet to not more than 325°F (163°C), when subjected to a 10-minute fire test that simulates the fire exposure of the standard time–temperature curve specified in ASTM E119, *Standard Test Methods for Fire Tests of Building Construction and Materials*, shall be acceptable. All joints and seams shall remain

tight and the door shall remain securely closed during the test.

(2) Metal storage cabinets constructed in the following manner shall be acceptable:
   (a) The bottom, top, door, and sides of the cabinet shall be at least No. 18 gauge sheet steel and shall be double-walled, with 1½ in. (38 mm) air space.
   (b) Joints shall be riveted, welded, or made tight by some equally effective means.
   (c) The door shall be provided with a three-point latch arrangement, and the door sill shall be raised at least 2 in. (50 mm) above the bottom of the cabinet to retain spilled liquid within the cabinet.
   (d) New cabinets shall have self-closing doors.

(3) Wooden cabinets constructed in the following manner shall be acceptable:
   (a) The bottom, sides, and top shall be constructed of exterior-grade plywood that is at least 1 in. (25 mm) thick and of a type that will not break down or delaminate under fire conditions.
   (b) All joints shall be rabbeted and shall be fastened in two directions with wood screws.
   (c) Where more than one door is used, there shall be a rabbeted overlap of not less than 1 in. (25 mm).
   (d) Doors shall be equipped with a means of latching, and hinges shall be constructed and mounted in such a manner as to not lose their holding capacity when subjected to fire exposure.
   (e) A raised sill or pan capable of containing a 2 in. (50 mm) depth of liquid shall be provided at the bottom of the cabinet to retain spilled liquid within the cabinet.
   (f) New cabinets shall have self-closing doors.

(4) Listed storage cabinets that have been constructed and tested in accordance with UL 1275, *Flammable Liquid Storage Cabinets*; FM 6050, *Approval Standard for Storage Cabinets for Ignitable (Flammable Liquids)*; or equivalent shall be acceptable.

9.5.4* Storage cabinets shall not be required by this code to be ventilated for fire protection purposes.

9.5.4.1 If a storage cabinet is not ventilated, the vent openings shall be sealed with the bungs supplied with the cabinet or with bungs specified by the cabinet manufacturer.

9.5.4.2* If a storage cabinet is ventilated for any reason, the vent openings shall be ducted directly to a safe location outdoors or to a treatment device designed to control volatile organic compounds (VOCs) and ignitible vapors in such a manner that will not compromise the specified performance of the cabinet and in a manner that is acceptable to the authority having jurisdiction.

N **9.5.4.2.1*** Storage cabinet vent ducting shall be noncombustible.

9.5.5* Storage cabinets shall include the following marking:

FLAMMABLE
KEEP FIRE AWAY

9.5.5.1 The minimum letter height for FLAMMABLE (signal word) shall be 2.0 in. (50 mm) and the minimum letter height for KEEP FIRE AWAY (message) shall be 1.0 in. (25 mm).

9.5.5.2 All letters shall be uppercase and in contrasting color to the background.

9.5.5.3 The marking shall be located on the upper portion of the cabinet's front door(s) or frame.

9.5.5.4 Use of other languages, the international symbol for "flammable" (a flame in a triangle), the international symbol for "keep fire away" (a burning match in "no" circle) shall be permitted.

N **9.5.6*** Storage cabinets shall be located on a stable and level surface.

N **9.5.6.1*** Cabinets shall only be used for liquid storage in closed containers or original shipping packaging.

N **9.5.6.2*** Material shall not be stored on top of cabinets.

N **9.5.6.3** Cabinets or vent ducting that have obvious defects or loss of integrity (e.g., spill retention, door closure, latches, etc.) shall be repaired or replaced.

9.6 Maximum Allowable Quantities (MAQs) per Control Area.

Δ **9.6.1* General Occupancy Limits.** The maximum allowable quantities (MAQs) of ignitible (flammable or combustible) liquids allowed in each control area shall not exceed the amounts specified in Table 9.6.1, Table 9.6.2.1, and Chapters 10 through 14 as applicable.

Δ **Table 9.6.1 MAQ of Ignitible (Flammable or Combustible) Liquids per Control Area**

Liquid Class(es)[#]	Quantity		Notes
	gal	L	
IA	30	115	1, 2
IB and IC	120	460	1, 2, 3
IA, IB, IC combined	120	460	1, 2, 4
II	120	460	1, 2
IIIA	330	1,265	1, 2
IIIB	13,200	50,600	1, 2, 5

[#] See Section 4.2 for details on the classification scheme.

Notes:

(1) Quantities are permitted to be increased 100 percent where stored in approved liquid storage cabinets or in safety cans in accordance with the fire code. Where Notes 2 and 3 also apply, the increase for Notes 1, 2, and 3 is permitted to be applied accumulatively.

(2) Quantities are permitted to be increased 100 percent in buildings equipped throughout with an automatic sprinkler system installed in accordance with NFPA 13. Where Note 1 also applies, the increase for Notes 1, 2, and 3 is permitted to be applied accumulatively.

(3) Quantities of Class IB or IC [FP < 100°F (37.8°C) / BP ≥ 100°F (37.8°C)] liquids are permitted to be increased 100 percent for beverages, medicine, foodstuff, cosmetics, and other consumer products with up to 50 percent by volume ethanol in water and in containers up to 1.3 gal (5 L). Where Notes 1 and 2 also apply, the increase for Notes 1, 2, and 3 is permitted to be applied accumulatively.

(4) Containing not more than the maximum allowable quantity per control area of Class IA, Class IB, or Class IC [FP < 100°F (37.8°C)] liquids, individually.

(5) Quantities are not limited in a building equipped throughout with an automatic sprinkler system installed in accordance with NFPA 13 and designed in accordance with the protection criteria contained in Chapter 16 of this code.

9.6.2 Special Occupancy Limits.

9.6.2.1 For the following occupancies, the MAQs per control area shall not exceed the amounts specified in Table 9.6.2.1:

(1) Assembly
(2) Ambulatory health care
(3) Business
(4) Day care
(5) Detention and correctional
(6) Educational
(7) Health care
(8) Residential

9.6.2.2 For the occupancies specified in 9.6.2.1, storage in excess of 10 gal (38 L) of Class I and Class II liquids [FP < 140°F (60°C)] combined or in excess of 60 gal (227 L) of Class IIIA liquids [140°F (60°C) ≤ FP < 200°F (93°C)] shall be permitted where stored in ignitible (flammable or combustible)liquid storage cabinets and where the total aggregate quantity does not exceed 180 gal (680 L).

9.6.2.3 Fuel in the tanks of operating mobile equipment shall be permitted to exceed the quantities specified in Table 9.6.1 and Table 9.6.2.1, where the equipment is operated in accordance with the fire code.

9.6.2.4 For the occupancies specified in 9.6.2.1, the MAQ for Class IIIB liquids [FP ≥ 200°F (93°C)] shall be permitted to be increased 100 percent if the building is protected throughout with an automatic sprinkler system installed in accordance with NFPA 13.

9.7 Control Areas.

9.7.1 For the purpose of this code, a control area shall be a space within a building where quantities of ignitible (flammable or combustible) liquids that do not exceed the maximum quantities allowed by Table 9.6.1 or Table 9.6.2.1 are stored.

Δ **9.7.2** Where more than one control area is present in a building, control areas shall be separated from each other by fire barriers in accordance with Table 9.7.2. [**400:**5.2.2.3]

9.7.3 Control areas located below grade that are considered basements, as defined in 3.3.4, shall not be utilized for the storage of Class I liquids [FP < 100°F (37.8°C)].

9.8 Classification of Occupancies That Exceed the Maximum Allowable Quantities of Ignitible (Flammable or Combustible) Liquids per Control Area.

9.8.1* Occupancy Classifications. Buildings and portions of buildings where liquids are stored shall be classified as Protection Level 2 or Protection Level 3, as established in this section, when the MAQs per control area are exceeded.

9.8.1.1 Protection Level 2. Buildings and portions thereof storing quantities of ignitible (flammable or combustible) liquids that are considered as High-Hazard Level 2 liquids and that exceed the maximum allowable quantities per control area shall be classified as Protection Level 2 occupancies.

9.8.1.2 Protection Level 3. Buildings and portions thereof storing quantities of ignitible (flammable or combustible) liquids that are considered as High-Hazard Level 3 liquids and that exceed the maximum allowable quantities per control area shall be classified as Protection Level 3 occupancies.

9.8.2* Requirements for Specific Occupancies. Ignitible (flammable or combustible) liquids stored in Protection Level 2 or Protection Level 3 occupancies shall meet the applicable requirements for storage in a liquid storage room or liquid warehouse as defined in this code and in *NFPA 5000*.

9.9 Construction Requirements.

9.9.1 Fire resistance ratings for liquid storage rooms and liquid warehouses shall comply with Table 9.9.1.

9.9.2 Acceptable methods for determining fire resistance shall be in accordance with the building code.

9.9.3 Openings in interior walls to adjacent rooms or buildings and openings in exterior walls with fire resistance ratings shall be provided with normally closed, listed fire doors with fire protection ratings that correspond to the fire resistance rating of the wall as specified in Table 9.9.3.

Table 9.6.2.1 MAQs — Special Occupancy Limits

Liquid Class(es)#	Quantity	
	gal	L
I and II	10	38
IIIA	60	227
IIIB	120	454

See Section 4.2 for details on the classification scheme.
Note: The MAQs provided in Table 9.6.1 are permitted to be used for beverages that are Class IB or IC [FP < 100°F (37.8°C) / BP ≥ 100°F (37.8°C)] liquids with up to 50 percent by volume ethanol in water and in containers up to 0.99 gal (3.785 L) for assembly or business occupancies.

Δ **Table 9.7.2 Design and Number of Control Areas**

Floor Level	Maximum Allowable Quantity per Control Area (percent)*	Number of Control Areas per Floor	Fire Resistance Rating for Fire Barriers (hr)†
Above grade plane			
>9	5	1	2
7–9	5	2	2
4–6	12.5	2	2
3	50	2	1
2	75	3	1
1	100	4	1
Below grade plane			
1	75	3	1
2	50	2	1
Lower than 2	NP	NP	N/A

NP: Not Permitted. N/A: Not Applicable.
*Percentages represent the MAQ per control area shown in Table 9.6.1, with all of the increases permitted in the footnotes of that table.
†Fire barriers are required to include floors and walls, as necessary, to provide a complete separation from other control areas.
[**400:** Table 5.2.2.1]

Δ Table 9.9.1 Fire Resistance Ratings for Liquid Storage Rooms and Liquid Warehouses

Type of Storage Area	Fire Resistance Rating (hr)		
	Interior Walls, Ceilings, Intermediate Floors[a]	Roofs	Exterior Walls
Liquid storage room			
Floor area ≤ 150 ft^2	1	NR	NR
Floor area > 150 ft^2, but ≤ 500 ft^2	2	NR	NR
Liquid warehouse	4[b]	NR	4[c]

For SI units, 1 ft^2 = 0.09 m^2.
NR: No requirement.
[a]Between either a liquid storage room or a liquid warehouse and any adjacent areas not dedicated to liquid storage.
[b]A 4-hour fire wall, in accordance with NFPA 221, is required except as follows:
(1) Where storage of liquids in a liquid warehouse is limited to Class IIIB liquids [FP ≥ 200°F (93°C)] that are not heated above their FP, 2-hour fire walls or fire barriers are permitted.
(2) Where a liquid warehouse is protected in accordance with Chapter 16, 2-hour fire walls or fire barriers are permitted.
(3) Where a liquid warehouse is protected in accordance with Chapter 16, accessory use areas, such as offices and restrooms, having a combined area of less than 10 percent of the area of the liquid warehouse do not require a fire resistance rating for the interior walls and ceilings.
[c]The fire resistance rating for walls that are located more than 10 ft (3 m) but less than 50 ft (15 m) from an important building or line of adjoining property that can be built upon is permitted to be 2 hours. Walls located 50 ft (15 m) or more from an important building or line of adjoining property that can be built upon do not require a fire resistance rating.

Table 9.9.3 Protection Ratings for Fire Doors

Fire Resistance Rating of Wall as Required by Table 9.9.1 (hr)	Fire Protection Rating of Door (hr)
1	¾
2	1½
4	3*

*One fire door required on each side of interior openings for attached liquid warehouses.

9.9.3.1 Such doors shall be permitted to be arranged to stay open during material-handling operations if the doors are designed to close automatically in a fire emergency by provision of listed closure devices.

9.9.3.2 Fire doors shall be installed in accordance with NFPA 80.

Δ 9.9.4 Exterior walls shall be constructed to provide ready access for firefighting operations by means of access openings, windows, or lightweight, noncombustible wall panels except if the liquid storage room is totally enclosed within a building.

***N* 9.9.5** A minimum of 25 percent of the perimeter of the liquid warehouse shall be an exterior wall.

9.10 Fire Protection.

9.10.1 Protected Storage. Fire protection requirements for protected storage shall meet the requirements of 9.10.2 and Chapter 16.

9.10.2 Manual Fire Protection.

9.10.2.1 Portable fire extinguishers shall be provided in accordance with NFPA 10 and this code.

9.10.2.2 Portable fire extinguishers shall meet the following requirements:

(1) At least one portable fire extinguisher having a capability of not less than 40:B shall be located outside of, but not more than 10 ft (3 m) from, the door opening into a liquid storage room or liquid warehouse.
(2) At least one portable fire extinguisher having a capability of not less than 40:B shall be located within 30 ft (9 m) of any Class I or Class II liquids [FP < 140°F (60°C)] located outside of a liquid storage room or liquid warehouse or at least one portable fire extinguisher having a capacity of 80:B located within 50 ft (15 m) of such a storage area.

9.10.2.3 Where provided, hose connections supplied from sprinkler systems shall be installed in accordance with NFPA 13.

9.10.2.4 Where provided, hose connections supplied by a standpipe system shall be installed in accordance with NFPA 14.

•

9.10.2.5 Where hose connections are provided, the water supply shall be sufficient to meet the fixed fire protection demand plus a total of at least 500 gpm (1900 L/min) for inside and outside hose connections for at least 2 hours, unless otherwise specified in Chapter 16.

Δ 9.11* Emergency Control Systems.

9.12 Electrical Systems.

9.12.1 Electrical area classification shall not be required for control areas, liquid storage rooms, or liquid warehouses where all containers, intermediate bulk containers, and portable tanks are sealed and are not opened, except as provided for in 9.12.2.

Δ 9.12.2 For liquid storage rooms that are totally enclosed within the building, electrical wiring and utilization equipment for Class I liquid [FP < 100°F (37.8°C)] storage shall be Class I, Division 2 (Zone 2).

***N* 9.12.3** Electrical wiring and utilization equipment in liquid storage rooms used for the storage of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] shall be suitable for ordinary purpose.

***N* 9.12.4** Class I, Division 2 (Zone 2) requirements shall apply to Class II and Class III liquids [FP ≥ 100°F (37.8°C)] when stored at temperatures above their FP.

9.13 Containment, Drainage, and Spill Control.

9.13.1 Where the maximum allowable quantity (MAQ) is exceeded, spill control shall be required in accordance with 6.12.2.

•

Δ **9.13.2** Where the MAQ is exceeded, secondary containment shall comply with 6.12.3 and any additional requirements of this section.

9.13.3 Where used, drainage shall comply with 6.12.4.

•

9.13.4 Where only Class IIIB liquids [FP ≥ 200°F (93°C)] are stored, spill control, secondary containment, and drainage shall not be required.

9.13.5 Where only unsaturated polyester resins (UPRs) containing not more than 50 percent by weight of Class IC, Class II, or Class IIIA liquid [73°F (22.8°C) ≤ FP < 200°F (93°C)] constituents are stored and are protected in accordance with 16.5.3.11, spill control, secondary containment, and drainage shall not be required.

•

9.14 Ventilation. Control areas, liquid storage rooms, or liquid warehouses where dispensing is conducted shall be provided with ventilation that meets the requirements of Section 18.6.

9.15 Exhausted Enclosures. (Reserved)

9.16 Explosion Control. The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

•

9.17 Separation from Incompatible Materials.

9.17.1 Except as provided for in 9.17.3, ignitible (flammable or combustible) liquids shall be separated from incompatible materials where the stored materials are in containers having a capacity of more than 5 lb (2.268 kg) or ½ gal (1.89 L).

9.17.1.1 Separation shall be accomplished by one of the following methods:

(1) Segregating incompatible materials storage by a distance of not less than 20 ft (6.1 m)
(2) Isolating incompatible materials storage by a noncombustible partition extending not less than 18 in. (460 mm) above and to the sides of the stored materials
(3) Storing liquid materials in Class I liquids [FP < 100°F (37.8°C)] storage cabinets in accordance with Section 9.5

9.17.2 Ignitible (flammable or combustible) liquids shall be separated from Level 2 and Level 3 aerosols in accordance with NFPA 30B.

9.17.3 Liquids shall be separated from oxidizers by at least 25 ft (7.6 m).

9.17.4* Materials that are water-reactive, as described in NFPA 704, shall not be stored within 25 ft (7.6 m) of ignitible (flammable or combustible) liquids.

N **9.17.5** The design of floor slope, drains, or containment systems shall prevent the mixing of incompatible materials while they remain reactive.

9.18 Dispensing, Handling, and Use of Ignitible (Flammable or Combustible) Liquids in Storage Areas.

9.18.1 Dispensing, handling, and use of ignitible (flammable or combustible) liquids shall meet all applicable requirements of Chapter 18.

9.18.2 Dispensing of Class I liquids [FP < 100°F (37.8°C)] or Class II and Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures at or above their FP shall not be permitted in storage areas that exceed 1000 ft^2 (93 m^2) in floor area unless the dispensing area is separated from the storage areas in accordance with Table 9.9.1 and meets all other requirements of Section 9.9.

9.19 Outdoor Storage of Ignitible (Flammable or Combustible) Liquids. Storage of ignitible (flammable or combustible) liquids outside of buildings shall meet the requirements of Chapter 14 or Chapter 15, whichever is applicable.

Chapter 10 Storage of Ignitible (Flammable or Combustible) Liquids in Containers — Mercantile Occupancies

10.1 Scope.

10.1.1 This chapter shall apply to mercantile occupancies that handle, store, and display ignitible (flammable or combustible) liquids in containers that do not exceed 119 gal (450 L) individual capacity.

10.1.2 This chapter shall also apply to limited dispensing of ignitible (flammable or combustible) liquids incidental to mercantile operations.

Δ **10.1.3** This chapter shall not apply to the following:

(1) Containers, intermediate bulk containers, and portable tanks that are used in operations, as covered by Chapter 17
(2) Liquids in the fuel tanks of motor vehicles, aircraft, boats, or portable or stationary engines
(3) Beverages, medicines, foodstuffs, cosmetics, and other consumer products that do not contain more than 20 percent by volume of water-miscible ignitible (flammable or combustible) liquids, with the remainder of the product consisting of components that do not burn
(4) Liquids that have no fire point when tested in accordance with ASTM D92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester*, up to the BP of the liquid or up to a temperature at which the liquid shows an obvious physical change
(5) Liquids with a FP greater than 95°F (35°C) in a water-miscible solution or in dispersion with a water and noncombustible solids content of more than 80 percent by weight, and which do not sustain combustion when tested in accordance with "Method of Testing for Sustained Combustibility," Title 49 Code of Federal Regulations, Part 173, Appendix H, or the UN publication *Recommendations on the Transport of Dangerous Goods*

10.2 Definitions Specific to Chapter 10. (Reserved)

10.3 General Requirements.

10.3.1 Maximum allowable quantities of ignitible (flammable or combustible) liquids for display and storage shall comply with Table 10.7.1, based on the level of protection provided.

10.3.2 The design, construction, and capacity of containers shall comply with the applicable provisions of Section 9.4.

10.3.3 Commonly accepted packagings for medicines, beverages, foodstuffs, cosmetics, and other common consumer products shall be exempt from the requirements of 9.4.1 and 9.4.3.

10.3.4 Where utilized within a mercantile occupancy, the design, construction, and capacity of storage cabinets shall comply with the applicable provisions of Section 9.5.

Δ **10.3.5*** Where utilized within a mercantile occupancy, the design, construction, and operation of a separate liquid storage room or a hazardous material storage locker used as a separate liquid storage room area shall comply with the applicable provisions of Chapter 9.

•

10.4 Reserved.

10.5 Reserved.

Δ **10.6 Reserved.**

10.7 Control Areas.

10.7.1* The maximum allowable quantities of ignitible (flammable or combustible) liquids in each control area and in display and storage arrangements shall meet the requirements of this subsection and shall be as set forth in Table 10.7.1.

10.7.2 Existing unprotected mercantile occupancies in place prior to January 1, 1997, shall be permitted to store or display up to 7500 gal (28,400 L) of Class IB, Class IC, Class II, and Class IIIA liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)] (any combination) in each control area.

10.8 Specific Restrictions.

10.8.1 On floors above the ground level, storage or display of Class I and Class II liquids [FP < 140°F (60°C)] shall be limited to 60 gal (230 L) in unprotected occupancies and 120 gal (454 L) in protected occupancies.

10.8.2 Class I and Class II liquids [FP < 140°F (60°C)] shall not be stored, displayed, or dispensed in basements.

10.8.3 Ignitible (flammable or combustible) liquids in containers of greater than 6 gal (23 L) capacity shall not be stored or displayed in areas normally accessible to the public.

10.8.4 The total aggregate quantity of Class I and Class II liquids [FP < 140°F (60°C)] that are not water-miscible and are packaged in plastic containers of 1 gal (3.8 L) capacity or greater shall be limited as follows:

(1) A maximum total quantity of 30 gal (115 L) per display or storage array
(2) A maximum total quantity of 60 gal (230 L) per display or storage array that is protected by an automatic sprinkler system having a design density of 0.60 gpm/ft^2 (24 mm/min/m^2) over 2500 ft^2 (232 m^2) and using high-temperature, K11.2 or larger quick-response sprinklers
(3) A maximum total quantity of 60 gal (230 L) per display or storage array where stored in listed Class I liquids [FP < 100°F (37.8°C)] storage cabinets

10.8.4.1 Adjacent displays or storage arrays shall be separated by a minimum distance of 50 ft (15 m).

10.9 Construction Requirements.

10.9.1 Separation walls between control areas shall meet the requirements of Table 10.7.1.

10.9.2 Where utilized within a mercantile occupancy, the construction of a separate liquid storage room or a hazardous material storage locker used as a separate inside liquid storage room shall comply with the applicable provisions of Chapter 9. *(See A.10.3.5.)*

10.10 Fire Protection.

10.10.1 Where provided, automatic sprinkler systems shall be designed in accordance with Table 10.7.1.

10.10.2 Protection systems for storage and display of ignitible (flammable or combustible) liquids that are designed and developed based on full-scale tests performed at an approved

Δ **Table 10.7.1 MAQs for Storage and Display in Mercantile Occupancies**

		Liquid Classification[#]		
Level of Protection	**Storage Limits**	**IA[a]**	**IB, IC, II, and IIIA — Any Combination[b]**	**IIIB**
Unprotected[c]	MAQ[d]	60 gal	3750 gal per control area; a maximum of two control areas permitted per occupancy when separation is provided by a minimum 1-hour-rated fire separation wall	15,000 gal
	Maximum storage density		2 gal/ft^2 in storage and display areas and adjacent aisles	
NFPA 13, ordinary hazard (group 2) sprinkler system[c]	MAQ[d]	120 gal	7500 gal per control area; a maximum of two control areas permitted per occupancy when separation is provided by a minimum 1-hour-rated fire separation wall	Unlimited
	Maximum storage density		4 gal/ft^2 in storage and display areas and adjacent aisles	
NFPA 30, Chapter 16	MAQ[d]	120 gal	30,000 gal per occupancy	Unlimited

For SI units, 1 gal = 3.8 L; 1 ft^2 = 0.09 m^2.

[#] See Section 4.2 for details on the classification scheme.

[a]Ground-level floor only.

[b]Quantities of Class IB or IC [FP < 100°F (37.8°C) / BP ≥ 100°F (37.8°C)] liquids are permitted to be increased 100 percent for beverages, medicines, foodstuffs, cosmetics, and other consumer products with up to 50 percent by volume ethanol in water and in containers up to 1.3 gal (5 L).

[c]For storage heights that do not exceed 12 ft (3.6 m).

[d]Does not include liquids exempted by 10.1.3.

test facility shall be considered an acceptable alternative to the protection criteria set forth in Chapter 16. Such alternative protection systems shall be approved by the authority having jurisdiction.

10.10.3 Portable fire extinguishers in accordance with the requirements of NFPA 10 shall be provided where ignitible (flammable or combustible) liquids are stored.

10.10.4 Hoseline connections shall be provided where required by NFPA 13.

10.11 Emergency Control Systems. (Reserved)

10.12 Electrical Systems.

10.12.1 Electrical wiring and utilization equipment shall meet the requirements of Chapter 7.

10.12.2 Electrical area classification shall be in accordance with Section 9.12.

10.12.3 Electrical area classification shall not be required for dispensing of quantities that do not exceed 16 oz (0.5 L) including, but not limited to, tinting of paints and coatings.

10.13 Containment, Drainage, and Spill Control.

Δ **10.13.1** Where the maximum allowable quantity (MAQ) is exceeded, spill control shall be required in accordance with 6.12.2.

N **10.13.2** Where the MAQ is exceeded, secondary containment shall comply with 6.12.3 and any additional requirements of this section.

N **10.13.3** Where used, drainage shall comply with 6.12.4.

10.13.4 Where utilized within a mercantile occupancy, spill control containment for separate liquid storage rooms and for hazardous material storage lockers used as separate liquid storage rooms shall meet applicable requirements of Section 6.12. *(See A.10.3.5.)*

Δ **10.14 Ventilation.** Areas where dispensing is conducted shall be provided with a ventilation system that meets the requirements of Section 18.6.

10.15 Exhausted Enclosures. (Reserved)

Δ **10.16 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

10.17 Separation from Incompatible Materials. The provisions of Section 9.17 shall apply.

Δ **10.18 Dispensing, Handling, and Use of Ignitible (Flammable or Combustible) Liquids in Mercantile Occupancies.**

N **10.18.1** Dispensing, handling, and use of ignitible (flammable or combustible) liquids shall meet applicable requirements of Chapter 18.

N **10.18.2** The requirement in 10.18.1 shall not apply to dispensing of quantities that do not exceed 16 oz (0.5 L) including, but not limited to, tinting of paints and coatings.

10.19 Outdoor Storage of Ignitible (Flammable or Combustible) Liquids. Storage outside of buildings at mercantile occupancies shall meet the requirements of Chapter 14 or Chapter 15, whichever is applicable.

Chapter 11 Storage of Ignitible (Flammable or Combustible) Liquids in Containers — Industrial Occupancies

11.1 Scope. This chapter shall apply to the storage of ignitible (flammable or combustible) liquids in industrial occupancies in the following:

(1) Containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L)

11.2 Definitions Specific to Chapter 11. (Reserved)

11.3 General Requirements. The storage of ignitible (flammable or combustible) liquids shall comply with either Chapter 9 or Section 18.5 of this code.

Chapter 12 Storage of Ignitible (Flammable or Combustible) Liquids in Containers — Storage Occupancies

12.1 Scope. This chapter shall apply to the storage of ignitible (flammable or combustible) liquids in liquid storage rooms, liquid warehouses, and general purpose warehouses in the following:

(1) Drums or other containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L) individual capacity

12.2 Definitions Specific to Chapter 12.

12.2.1* Protected. For the purposes of this chapter, this term shall apply to the storage of containers that meet the appropriate provisions of Chapter 16 or alternate provisions that have been approved by the authority having jurisdiction *(see 16.3.5 and Section 16.9)*.

12.2.2* Unprotected. For the purposes of this chapter, this term shall apply to the storage of containers that do not meet the criteria to be considered protected, as defined in 12.2.1.

12.3 General Requirements.

12.3.1 A general-purpose warehouse that stores ignitible (flammable or combustible) liquids in quantities that exceed the maximum allowable quantities permitted in control areas by Table 9.6.1 and liquid-container combinations that are not addressed by Table 12.8.1 shall meet the requirements for a liquid storage room or liquid warehouse, whichever is applicable.

12.3.2 Facilities covered by this chapter shall meet the requirements of Section 9.3.

12.3.3 Protected and unprotected solid pile and palletized storage shall be provided with aisles that are arranged so that no container, portable tank, or intermediate bulk container is more than 20 ft (6 m) from an aisle.

12.3.4 Protected solid pile and palletized storage and protected storage on racks shall be provided with minimum 6 ft (1.8 m) aisles between adjacent piles or adjacent rack sections, unless otherwise specified in Chapter 16.

Δ **12.3.5** Unprotected solid pile and palletized storage shall be provided with minimum 4 ft (1.2 m) aisles between adjacent piles.

N **12.3.5.1** Main aisles shall be a minimum of 8 ft (2.4 m) wide.

N **12.3.5.2** For Class IIIB liquids [FP ≥ 200°F (93°C)] stored in containers at temperatures below their FP, the distance between piles is permitted to be reduced from 4 ft (1.2 m) to 2 ft (0.6 m) in proportion to commensurate reductions in the maximum storage height and maximum quantity per pile as given in Table 12.6.2.2.

12.3.6 Unprotected rack storage shall be provided with minimum 4 ft (1.2 m) aisles between adjacent rack sections and adjacent storage of ignitible (flammable or combustible) liquids. Main aisles shall be a minimum of 8 ft (2.4 m) wide.

12.3.7 Storage of empty or idle combustible pallets inside protected control areas, liquid storage rooms, or liquid warehouses shall comply with NFPA 13.

12.3.8 Storage of empty or idle combustible pallets inside unprotected liquid storage areas shall be limited to a maximum pile size of 2500 ft^2 (230 m^2) and to a maximum storage height of 6 ft (1.8 m).

12.3.9 Storage of empty or idle combustible pallets shall be separated from storage of ignitible (flammable or combustible) liquids by minimum 8 ft (2.4 m) aisles.

12.3.10 Limited quantities of combustible commodities, as defined in NFPA 13, shall be permitted to be stored in control areas, liquid storage rooms, or liquid warehouses if the ordinary combustibles, other than those used for packaging the ignitible (flammable or combustible) liquids, are separated from the ignitible (flammable or combustible) liquids in storage by a minimum of 8 ft (2.4 m) horizontally, either by aisles or by open racks, and if protection is provided in accordance with Chapter 16.

12.4 Reserved.

12.5 Reserved.

12.6 Maximum Allowable Quantities and Maximum Storage Heights.

12.6.1 Liquid Storage Rooms.

12.6.1.1 Storage of ignitible (flammable or combustible) liquids in liquid storage rooms shall meet the requirements specified in Table 12.6.1.1.

Δ **12.6.1.2** Containers over 30 gal (115 L) capacity that contain Class I or Class II liquids [FP < 140°F (60°C)] shall not be stacked more than one container high unless protected in accordance with Chapter 16.

N **12.6.1.3** The requirement in 12.6.1.2 shall not apply to liquid storage rooms and hazardous materials storage lockers that are located in a liquid warehouse and are provided with equal or greater fire protection than is provided for the warehouse itself.

12.6.2 Liquid Warehouses.

12.6.2.1 The total quantity of ignitible (flammable or combustible) liquid stored in a protected liquid warehouse shall not be limited.

Table 12.6.1.1 Quantity Limitations for Liquid Storage Rooms

Total Floor Area (ft^2)	Automatic Fire Protection Provided?*	Total Allowable Quantity (gal/ft^2 of floor area)
≤150	No	2
	Yes	5
>150 and ≤500	No	4†
	Yes	10

For SI units, 1 ft^2 = 0.09 m^2; 1 gal = 3.8 L.
*The fire protection system can be automatic sprinklers, water spray, carbon dioxide, dry chemical, or other approved system. *(See Chapter 16.)*
†Total allowable quantities of Class IA and IB liquids [FP < 73°F (22.8°C)] cannot exceed the quantities permitted in Table 12.6.2.2 or those permitted by 12.6.2.3.

12.6.2.2 Except as provided for in Chapter 9 and Chapter 13, unprotected liquid warehouses shall be as specified in Table 12.6.2.2.

12.6.2.3 Where two or more classes of ignitible (flammable or combustible) liquids are stored in a single pile or rack section, the following shall apply:

(1) The maximum quantity per pile or rack section and the maximum storage height permitted shall be the smallest of the individual maximum quantities per pile or rack section and maximum storage heights for the specific classes present, respectively.
(2) The maximum quantity per pile or rack section shall be limited to the sum of the proportional amounts that each class of liquid present bears to the maximum quantity per pile or rack section allowed for its respective class.
(3) The sum of the proportional amounts shall not exceed 100 percent.

12.7 Control Areas. Control areas shall be in accordance with Section 9.7.

12.8 General-Purpose Warehouses.

12.8.1 The liquid-container combinations listed in Table 12.8.1 shall be permitted to be stored in a general-purpose warehouse without quantity limits if protected in accordance with Chapter 16.

12.8.2* The liquid-container combinations listed in Table 12.8.1 shall not require emergency drainage, spill control, secondary containment, or ventilation to prevent accumulation of flammable vapor.

12.8.3 The following shall apply to the storage of ignitible (flammable or combustible) liquids and ordinary combustible commodities in general purpose warehouses using Table 12.8.1:

(1) Ignitible (flammable or combustible) liquids shall not be stored in the same pile or in the same rack sections as ordinary combustible commodities. Where ignitible (flammable or combustible) liquids are packaged together with ordinary combustibles, as in kits, the storage shall be considered on the basis of whichever commodity predominates.

Table 12.6.2.2 Quantity Limitations for Unprotected Liquid Warehouses

	Containers			Metal Portable Tanks and Metal IBCs			Rigid Nonmetallic IBCs and Composite IBCs		
Liquid Class[#]	Maximum Storage Height (ft)	Maximum Total Quantity per Pile or Rack Section (gal)	Maximum Total Quantity (gal)	Maximum Storage Height (ft)	Maximum Total Quantity per Pile or Rack Section (gal)	Maximum Total Quantity (gal)	Maximum Storage Height (ft)	Maximum Total Quantity per Pile or Rack Section (gal)	Maximum Total Quantity (gal)
IA	5	660	660	NP	NP	NP	NP	NP	NP
IB	5	1,375	1,375	7	2,000	2,000	NP	NP	NP
IC	5	2,750	2,750	7	4,000	4,000	NP	NP	NP
II	10	4,125	8,250	7	5,500	11,000	7	4,125	8,250
IIIA	15	13,750	27,500	7	22,000	44,000	7	13,750	27,500
IIIB	15	13,750	55,000	7	22,000	88,000	7	13,750	55,000

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.
NP: Not permitted.
[#] See Section 4.2 for details on classification scheme.

Δ Table 12.8.1 Liquid-Container Combinations Permitted in Protected General-Purpose Warehouses

Ignitible (Flammable or Combustible) Liquid Type	Storage Arrangement	Container Size	Container Construction
FP ≥450°F (232°C)	Rack	≤5 gal (19 L)	Plastic/glass
		≤48 oz (1.4 L)	Plastic/glass
FP ≥200°F (93°C)	Rack	≤5 gal (19 L)	Plastic/glass
FP ≤200°F (93°C)	Rack	≤2 oz (60 ml)	Plastic/glass
Ethanol or isopropanol (100%)	Rack	≤1 gal (4L)	Plastic/glass
		≤6 oz (180 ml)	Plastic/glass
Ethanol or isopropanol (≤50% by volume in water)	Rack	≤1 gal (4 L)	Plastic/glass
		≤59 oz (1.75 L)	Plastic/glass
	Solid pile or palletized	≤59 oz (1.75 L)	Glass
Any FP, BP >100°F (38°C)	Palletized or rack or solid pile	≤6.5 gal 25 L)	Steel

(2) Ordinary combustible commodities shall be separated from ignitible (flammable or combustible) liquids in containers by a minimum distance of 8 ft (2.4 m).
(3) A storage plan illustrating the storage arrangement, including the location and dimensions of aisles, storage racks, and floor-level storage, shall be prepared to document the approved locations for ignitible (flammable or combustible) liquid storage. The storage plan shall be maintained on-site. Deviations from or modifications to the storage plan shall not be permitted unless approved by the authority having jurisdiction.

12.9 Construction Requirements. Storage areas shall be constructed in accordance with Section 9.9.

12.10 Fire Protection. Fire protection for protected storage shall be in accordance with Chapter 16.

12.11 Emergency Control Systems. (Reserved)

12.12 Electrical Systems. Installation of electrical wiring and utilization equipment shall meet the requirements of Chapter 7 and Section 9.12.

Δ 12.13 Containment, Drainage, and Spill Control.

***N* 12.13.1** Where the maximum allowable quantity (MAQ) is exceeded, spill control shall be required in accordance with 6.12.2.

***N* 12.13.2** Where the MAQ is exceeded, secondary containment shall comply with 6.12.3 and any additional requirements of this section.

***N* 12.13.3** Where used, drainage shall comply with 6.12.4.

12.14 Ventilation. Areas where dispensing is conducted shall be provided with ventilation that meets the requirements of Section 18.6.

12.15 Exhausted Enclosures. (Reserved)

Δ **12.16 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

12.17 Separation from Incompatible Materials. The provisions of Section 9.17 shall apply.

12.18 Dispensing, Handling, and Use of Ignitible (Flammable or Combustible) Liquids in Storage Occupancies. Dispensing, handling, and use in storage areas shall be in accordance with Chapter 18.

12.19 Outdoor Storage of Ignitible (Flammable or Combustible) Liquids. Storage outside of buildings shall meet the requirements of Chapter 14 or Chapter 15, whichever is applicable.

Chapter 13 Storage of Ignitible (Flammable or Combustible) Liquids in Containers — Detached, Unprotected Buildings

13.1 Scope. This chapter shall apply to the storage of ignitible (flammable or combustible) liquids in detached, unprotected buildings, in the following:

(1) Drums or other containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L)

13.2 Definitions Specific to Chapter 13. (Reserved)

13.3 General Requirements.

13.3.1* The building shall have a horizontal separation of at least 200 ft (60 m) [100 ft (30 m) where protection for exposures is provided] from exposed business, industrial, mercantile, and storage occupancies on the same property as well as from any property line that is or can be built upon.

13.3.2* The building shall have a horizontal separation of at least 1000 ft (300 m) [500 ft (150 m) where protection for exposures is provided] from exposed occupancies other than business, industrial, mercantile, and storage on the same property as well as from any property line that is or can be built upon.

13.3.3 Means of egress from the building shall not exceed 75 ft (23 m).

13.3.4 Rack storage shall be arranged with minimum 4 ft (1.2 m) wide aisles between adjacent rack sections and between ignitible (flammable or combustible) liquid storage and any adjacent storage.

Δ **13.3.5** Solid pile and palletized storage shall be arranged so that piles are separated from each other by at least 4 ft (1.2 m).

N **13.3.5.1** Aisles shall be provided and arranged so that no container or portable tank is more than 20 ft (6 m) from an aisle.

N **13.3.5.2** For Class IIIB liquids [FP ≥ 200°F (93°C)] stored in containers at temperatures below their FP, the distance between piles shall be permitted to be reduced from 4 ft (1.2 m) to 2 ft (0.6 m) in proportion to commensurate reductions in maximum quantity per pile and maximum storage height, as given in Table 12.6.2.2.

13.3.6 Limited quantities of combustible commodities, as defined in NFPA 13, shall be permitted to be stored in control areas, liquid storage rooms, or liquid warehouses if the ordinary combustibles, other than those used for packaging the ignitible (flammable or combustible) liquids, are separated from the ignitible (flammable or combustible) liquids in storage by a minimum of 8 ft (2.4 m) horizontally either by aisles or by open racks.

13.3.7 Storage of empty or idle combustible pallets shall be limited to a maximum pile size of 2500 ft^2 (230 m^2) and to a maximum storage height of 6 ft (1.8 m).

13.3.7.1 Pallet storage shall be separated from ignitible (flammable or combustible) liquid storage by aisles that are at least 8 ft (2.4 m) wide.

13.3.8 Containers, intermediate bulk containers, and portable tanks shall not be stored closer than 36 in. (915 mm) to the nearest beam, chord, girder, or other roof member.

13.4 Reserved.

13.5 Reserved.

13.6 Maximum Allowable Quantities and Maximum Storage Heights.

13.6.1 The total quantity of ignitible (flammable or combustible) liquids stored in a detached unprotected liquid storage building shall not be limited.

13.6.2 Storage of ignitible (flammable or combustible) liquids in piles or racks in a detached, unprotected liquid storage building shall not exceed the maximum storage height and maximum quantity per pile or rack section allowed by Table 12.6.2.2.

13.6.3 Where two or more classes of liquids are stored in a single pile or rack section, the following shall apply:

(1) The maximum quantity per pile or rack section and the maximum storage height permitted shall be the smallest of the individual maximum quantities per pile or rack section and maximum storage heights for the specific classes present, respectively.
(2) The maximum quantity per pile or rack section shall be limited to the sum of the proportional amounts that each class of liquid present bears to the maximum quantity per pile or rack section allowed for its respective class.
(3) The sum of the proportional amounts shall not exceed 100 percent.

13.7 Control Areas. (Reserved)

13.8 Reserved.

13.9 Construction Requirements.

13.9.1 The building shall not exceed one story in height.

13.9.2 The building shall not have basements, crawl spaces, or other accessible underfloor areas.

13.10 Fire Protection.

13.10.1 Automatic fire protection systems shall not be required.

13.10.2 Manual firefighting equipment needed for incipient-level fire protection shall be provided in accordance with 9.10.2.

13.11 Emergency Control Systems. (Reserved)

13.12 Electrical Systems. Installation of electrical wiring and utilization equipment shall meet the requirements of Chapter 7 and Section 9.12.

13.13 Containment, Drainage, and Spill Control.

Δ **13.13.1** Where the maximum allowable quantity (MAQ) is exceeded, spill control shall be required in accordance with 6.12.2.

Δ **13.13.2** Where the MAQ is exceeded, secondary containment shall comply with 6.12.3 and any additional requirements of this section.

N **13.13.3** Where used, drainage shall comply with 6.12.4.

N **13.13.4** Secondary containment or drainage shall not be required for fire protection water if the building does not have a water-based fire protection system.

13.14 Ventilation. Areas where dispensing is conducted shall be provided with ventilation that meets the requirements of Section 18.6.

13.15 Exhausted Enclosure. (Reserved)

Δ **13.16 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

13.17 Separation from Incompatible Materials. The provisions of Section 9.17 shall apply.

13.18 Dispensing, Handling, and Use of Ignitible (Flammable or Combustible) Liquids in Detached, Unprotected Buildings. Dispensing, handling, and use in storage areas shall be in accordance with Chapter 18.

13.19 Outdoor Storage of Ignitible (Flammable or Combustible) Liquids. Storage outside of buildings shall meet the requirements of Chapter 14 or Chapter 15, whichever is applicable.

Chapter 14 Hazardous Materials Storage Lockers

14.1* Scope. This chapter shall apply to the storage of ignitible (flammable or combustible) liquids in movable, modular, prefabricated storage lockers, also known as hazardous materials storage lockers (hereinafter referred to as lockers), specifically designed and manufactured for storage of hazardous materials, in the following:

(1) Containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L) individual capacity

14.2 Definitions Specific to Chapter 14. (Reserved)

14.3 General Requirements.

14.3.1 Lockers that are used as liquid storage rooms shall meet the requirements of Chapters 9 and 12 and Sections 14.4 and 14.6.

14.3.2 Lockers that are located outside shall meet the requirements of Sections 14.4 through 14.6.

14.4 Design and Construction of Hazardous Materials Storage Lockers.

14.4.1 The design and construction of a locker shall meet all applicable local, state, and federal regulations and requirements and shall be subject to the approval of the authority having jurisdiction.

14.4.2 Movable prefabricated structures that have been examined, listed, or labeled by an organization acceptable to the authority having jurisdiction for use as a hazardous materials storage facility shall be acceptable.

14.4.3 Lockers shall not exceed 1500 ft^2 (140 m^2) gross floor area.

14.4.4 Vertical stacking of lockers shall not be permitted.

14.4.5 Where electrical wiring and electrical utilization equipment are required, they shall comply with Chapter 7 and Section 9.12.

14.4.6 Where dispensing or filling is permitted inside a locker, operations shall comply with the provisions of Chapter 18.

14.4.7 Ventilation shall be provided in accordance with Section 18.6.

14.4.8 Lockers shall include a spill containment system to prevent the flow of ignitible (flammable or combustible) liquids from the locker under emergency conditions.

14.4.8.1 The containment system shall have sufficient capacity to contain 10 percent of the volume of containers allowed in the locker or the volume of the largest container, whichever is greater.

14.5 Designated Sites for Hazardous Materials Storage Lockers.

14.5.1 Lockers shall be located on a designated approved site on the property.

14.5.2 The designated site shall be arranged to provide the minimum separation distances specified in Table 14.5.2 between individual lockers, from locker to property line that is or can be built upon, and from locker to nearest side of public ways or to important buildings on the same property.

N **14.5.2.1** The distances in Table 14.5.2 shall be permitted to be waived if deflagration venting is not required and the locker is provided with a fire resistance rating of not less than 4 hours.

14.5.3 Once the designated site is approved, it shall not be changed without the approval of the authority having jurisdiction.

14.5.4 More than one locker shall be permitted on a designated site, provided that the separation distance between individual lockers is maintained in accordance with Table 14.5.2.

14.5.5 Where the approved designated storage site is accessible to the general public, it shall be protected from tampering or trespassing.

14.6 Storage Requirements.

14.6.1 Containers of ignitible (flammable or combustible) liquid in their original shipping packages shall be permitted to be stored either palletized or solid piled within the locker.

Δ Table 14.5.2 Designated Sites

Area of Designated Site[a] (ft^2)	Minimum Separation Distance (ft)		
	Between Individual Lockers	From Locker to Property Line That Is or Can Be Built Upon[b]	From Locker to Nearest Side of Public Ways or to Important Buildings on Same Property[b,c]
≤100	5	10	5
>100 and ≤500	5	20	10
>500 and ≤1500[d]	5	30	20

For SI units, 1 ft = 0.3 m; 1 ft^2 = 0.09 m^2.

[a]Site area limits are intended to differentiate the relative size and thus the number of lockers that are permitted in one designated site.

[b]Distances apply to properties that have protection for exposures, as defined. If there are exposures and such protection for exposures does not exist, the distances should be doubled.

[c]Separation distances in the table can be reduced by half, to a minimum of 5 ft (1.5 m), if the following are met:

(1) Either the building or the locker has a fire resistance rating of 2 hours.
(2) The building has no openings to above grade areas within 10 ft (3 m) horizontally.
(3) The building has no openings to below grade areas within 50 ft (15 m) horizontally of the designated area.

[d]Where a single locker has a gross single-story floor area that will require a site area limit of greater than 1500 ft^2 (140 m^2) or where multiple units exceed the area limit of 1500 ft^2 (140 m^2), the authority having jurisdiction should be consulted for approval of distances.

14.6.2 Unpackaged containers shall be permitted to be stored on shelves or directly on the floor of the locker.

14.6.3 Containers over 30 gal (114 L) capacity storing Class I or Class II liquids [FP < 140°F (60°C)] shall not be stored more than two containers high.

14.6.4 In all cases, the storage arrangement shall provide unrestricted access to and egress from the locker.

14.6.5 Miscellaneous combustible materials, including but not limited to idle pallets, excessive vegetation, and packing materials, shall not be permitted within 5 ft (1.5 m) of the designated site approved for lockers.

14.6.6 Warning signs for lockers shall be in accordance with applicable local, state, and federal regulations or with NFPA 704.

Chapter 15 Outdoor Storage

15.1 Scope. This chapter shall apply to the storage of ignitible (flammable or combustible) liquids outdoors in the following:

(1) Drums or other containers that do not exceed 119 gal (450 L) individual capacity
(2) Portable tanks that do not exceed 660 gal (2500 L) individual capacity
(3) Intermediate bulk containers that do not exceed 793 gal (3000 L) individual capacity

15.2 Definitions Specific to Chapter 15. (Reserved)

15.3 General Requirements. Outdoor storage of ignitible (flammable or combustible) liquids in containers, intermediate bulk containers, and portable tanks shall comply with Table 15.3 and with all applicable requirements of this chapter.

15.3.1 Where two or more classes of liquids are stored in a single pile, the maximum quantity permitted in that pile shall be that of the most hazardous class of liquid present.

15.3.2 No container, intermediate bulk container, or portable tank in a pile shall be more than 200 ft (60 m) from a minimum 20 ft (6 m) wide access way to permit approach of fire control apparatus under all weather conditions.

15.3.3 The distances specified in Table 15.3 shall apply to properties that have protection for exposures as defined. If there are exposures and protection for exposures does not exist, the distance to the property line that is or can be built upon shall be doubled.

Table 15.3 Storage Limitations for Outside Storage

Liquid Class[#]	Containers		Portable Tanks and Metal IBCs		Rigid Plastic and Composite IBCs		Minimum Separation Distance (ft)		
	Maximum Quantity per Pile (gal)[a,b,c]	Maximum Storage Height (ft)	Maximum Quantity per Pile (gal)	Maximum Storage Height (ft)	Maximum Quantity per Pile (gal)[a,c]	Maximum Storage Height (ft)	Between Piles or Rack Sections	To Property Line That Is or Can Be Built Upon[b,d]	To Street, Alley, or Public Way[b]
IA	1,100	10	2,200	7	NP	NP	5	50	10
IB	2,200	12	4,400	14	NP	NP	5	50	10
IC	4,400	12	8,800	14	NP	NP	5	50	10
II	8,800	12	17,600	14	8,800	14	5	25	5
III	22,000	18	44,000	14	22,000	18	5	10	5

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.

NP: Not permitted.

[#]See Section 4.2 for details on the classification scheme.

[a]See 15.3.1 regarding mixed-class storage.

[b]See 15.3.4 for smaller pile sizes.

[c]For storage in racks, the quantity limits per pile do not apply, but the rack arrangements should be limited to a maximum of 50 ft (15 m) in length and two rows or 9 ft (2.7 m) in depth.

[d]See 15.3.3 regarding protection for exposures.

15.3.4 Where total quantity stored does not exceed 50 percent of the maximum quantity per pile, as specified in Table 15.3, the distances to a property line that is or can be built upon and to streets, alleys, or public ways shall be permitted to be reduced by 50 percent but in no case to less than 3 ft (0.9 m).

15.3.5 The storage area shall be graded in a manner to divert possible spills away from buildings or other exposures or shall be surrounded by a curb at least 6 in. (150 mm) high.

•

15.3.6 When accessible to the public, the storage area shall be protected against tampering and trespassing.

15.3.7 The storage area shall be kept free of weeds, debris, and other combustible materials not necessary to the storage for a distance of at least 10 ft (3 m) around the perimeter of the stored materials.

15.3.8 The storage area shall be permitted to be protected from the weather by a canopy or roof that does not limit the dissipation of heat or dispersion of flammable vapors and does not restrict firefighting access and control.

N **15.3.9 Containment, Drainage, and Spill Control.** Where the maximum quantity per pile established in Table 15.3 is exceeded, spill control and secondary containment shall be provided in accordance with 6.12.2 and 6.12.3.

N **15.3.9.1** The storage area shall be either graded in a manner to divert possible spills away from buildings or other exposures or surrounded by a curb at least 6 in. (150 mm) high.

N **15.3.9.2** Where used, drainage shall comply with 6.12.4.

N **15.3.10** Where curbs, dikes, or similar containment barriers are used, provisions shall be made to drain accumulations of groundwater, rainwater, or spills of ignitible (flammable or combustible) liquids.

N **15.3.10.1** The design of the containment for outside storage shall include the additional volume required to account for the accumulation of rainfall for a minimum of 24 hours in a 25-year reoccurrence.

N **15.3.10.2** Larger quantities used to account for local meteorological conditions shall be considered where appropriate.

N **15.3.10.3** Where the design of the containment for outside storage includes the fire suppression water volume, a means for its drainage shall be provided.

N **15.3.11** Drains shall both terminate at a safe location and flow freely under fire conditions.

15.4 Outdoor Storage Adjacent to a Building.

15.4.1 A maximum of 1100 gal (4160 L) of ignitible (flammable or combustible) liquids in containers, intermediate bulk containers, or portable tanks shall be permitted to be stored adjacent to a building under the same management, provided the following conditions apply:

(1) The adjacent building wall has an exterior fire resistance rating of 2 hours.
(2) The adjacent building wall has no openings at grade or above grade that are within 10 ft (3 m) horizontally of the storage.
(3) The adjacent building wall has no openings directly above the storage.
(4) The adjacent building wall has no openings below grade within 50 ft (15 m) horizontally of the storage.

15.4.2 The provisions of 15.4.1(1) through 15.4.1(4) shall be permitted to be waived, subject to the approval of the authority having jurisdiction, if the building in question is one story, is of fire-resistive or noncombustible construction, and is devoted principally to the storage of ignitible (flammable or combustible) liquids.

15.4.3 The quantity of ignitible (flammable or combustible) liquid stored adjacent to a building that meets the conditions of 15.4.1(1) through 15.4.1(4) shall be permitted to exceed that permitted in 15.4.1, provided the maximum quantity per pile does not exceed 1100 gal (4160 L) and each pile is separated by a 10 ft (3 m) minimum clear space along the common wall.

15.4.4 The quantity of ignitible (flammable or combustible) liquid stored shall be permitted to exceed the 1100 gal (4160 L) quantity specified by 15.4.1 where a minimum distance equal to that specified by Table 15.3 for distance to property line shall be maintained between buildings and the nearest container or portable tank.

15.4.5 Where the provisions of 15.4.1 cannot be met, a minimum distance equal to that specified by Table 15.3 for distance to property line shall be maintained between buildings and the nearest container or portable tank.

Δ Chapter 16 Automatic Fire Protection for Control Areas, Liquid Storage Rooms, and Liquid Warehouses

16.1 Scope.

16.1.1* This chapter shall apply to automatic fire protection systems for all inside storage of ignitible (flammable or combustible) liquids in containers, intermediate bulk containers, and portable tanks as specified in Section 9.4.

Δ **16.1.2*** This chapter shall not apply to Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)].

16.1.3 Storage of ignitible (flammable or combustible) liquids that is protected in accordance with the applicable requirements of this chapter shall be considered protected, as defined in 16.2.2. All other storage shall be considered unprotected unless an alternate means of protection has been approved by the authority having jurisdiction.

16.2 Definitions Specific to Chapter 16. For the purposes of this chapter, the terms in this section shall have the definitions given.

16.2.1 IBC. Where used in this chapter, *IBC* refers to intermediate bulk containers.

16.2.2* Protected. For the purposes of this chapter, this term shall apply to the storage of containers that meet the appropriate provisions of Chapter 16 or alternate provisions that have been approved by the authority having jurisdiction *(see 16.3.5 and Section 16.9)*.

16.2.3* Unprotected. For the purposes of this chapter, this term shall apply to the storage of containers that do not meet the criteria to be considered protected, as defined in 16.2.2.

16.2.4* Relieving-Style Container. A metal container, a metal intermediate bulk container, or a metal portable tank that is equipped with at least one pressure-relieving mechanism at its top that is designed, sized, and arranged to relieve the internal

pressure generated due to exposure to fire so that violent rupture is prevented.

16.2.5* Unsaturated Polyester Resin (UPR). A resin that contains up to 50 percent by weight of Class IC, Class II, or Class III liquid [FP > 73°F (22.8°C)], but no Class IA or Class IB liquid [FP < 73°F (22.8°C)].

16.2.6 Viscous Liquid. A liquid that gels, thickens, or solidifies when heated or whose viscosity at room temperature versus weight percent content of Class I, Class II, or Class III liquid (any FP or BP) is in the shaded portion of Figure 16.2.6.

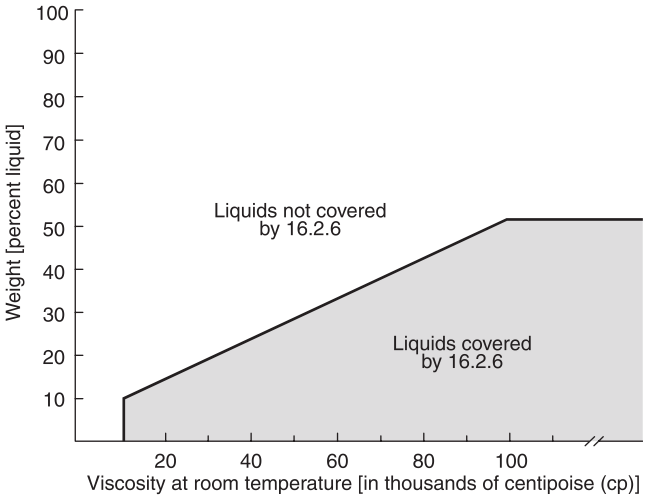
16.2.7 Water-Miscible Liquid. A liquid that mixes in all proportions with water without the use of chemical additives, such as emulsifying agents.

16.3 General Requirements.

16.3.1 Where different classes of liquids, container types, and storage configurations are stored in the same protected area, protection shall meet either of the following:

(1) Requirements of this chapter for the most severe storage fire hazard present
(2) Where areas are not physically separated by a barrier or partition capable of delaying heat from a fire in one hazard area from fusing sprinklers in an adjacent hazard area, the required protection for the more demanding hazard shall:
    (a) Extend 20 ft (6 m) beyond its perimeter, but not less than the required minimum sprinkler design area
    (b) Be provided with means to prevent the flow of burning ignitible (flammable or combustible) liquid under emergency conditions into adjacent hazard areas
    (c) Provide containment and drainage as required by Section 16.8

16.3.2 Unless otherwise specified in this chapter, single-row racks shall not be more than 4.5 ft (1.4 m) in depth and double-row racks shall not be more than 9 ft (2.8 m) in depth.



Δ FIGURE 16.2.6 Viscous Liquid: Viscosity Versus Weight Percent Ignitible (Flammable or Combustible) Component.

16.3.3 When applying the fire protection criteria of this chapter, a minimum aisle space of 6 ft (1.8 m) shall be provided between adjacent piles or adjacent rack sections, unless otherwise specified in the tables in Section 16.5.

Δ 16.3.4 Viscous liquids, as defined in 16.2.6, shall be permitted to be protected using one of the following:

(1) For metal containers, the criteria for Class IIIB liquids [FP ≥ 200°F (93°C)], as determined by Figure 16.4.1(a)
(2) For nonmetallic containers, the criteria for Class IIIB liquids [FP ≥ 200°F (93°C)], as determined by Figure 16.4.1(b)

16.3.5 Protection systems that are designed and developed based on full-scale fire tests performed at an approved test facility or on other engineered protection schemes shall be considered an acceptable alternative to the protection criteria set forth in this chapter. Such alternative protection systems shall be approved by the authority having jurisdiction.

16.3.6 For relieving-style containers of greater than 6.5 gal (25 L) and up to 119 gal (450 L) capacity, the following shall apply:

(1) The pressure-relieving mechanism shall be listed and labeled in accordance with FM Global *Approval Standard for Plastic Plugs for Steel Drums,* Class Number 6083, or equivalent.
(2) The pressure-relieving mechanism shall not be painted, and cap seals, if used, shall be made of thermoplastic material.
(3) For metal containers greater than 6.5 gal (25 L) capacity, the pressure-relieving mechanism shall be unobstructed or an additional pressure-relieving mechanism shall be provided.

16.3.7 To be considered protected by Table 16.5.3.9 and Table 16.5.3.10, rigid nonmetallic intermediate bulk containers shall be listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

16.4 Automatic Sprinkler and Foam-Water Sprinkler Fire Protection Systems.

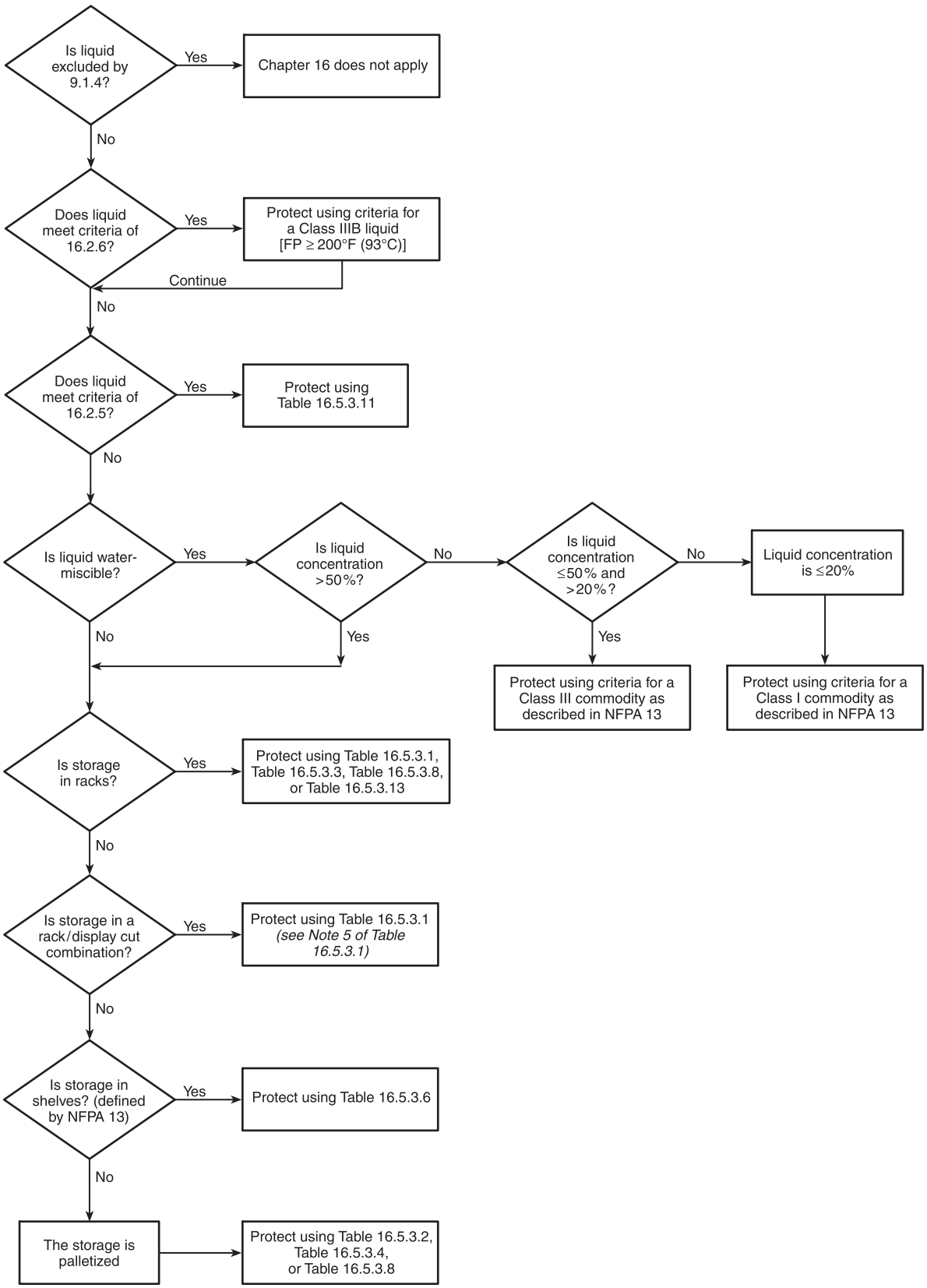
16.4.1 Where automatic sprinkler systems or low-expansion foam-water sprinkler systems are used to protect storage of ignitible (flammable or combustible) liquids, Figure 16.4.1(a), Figure 16.4.1(b), or Figure 16.4.1(c), whichever is applicable, and the appropriate table in Section 16.5 shall be used to determine protection criteria.

16.4.1.1* Figure 16.4.1(a) shall be used for miscible and nonmiscible ignitible (flammable or combustible) liquids in metal containers, metal portable tanks, and metal intermediate bulk containers.

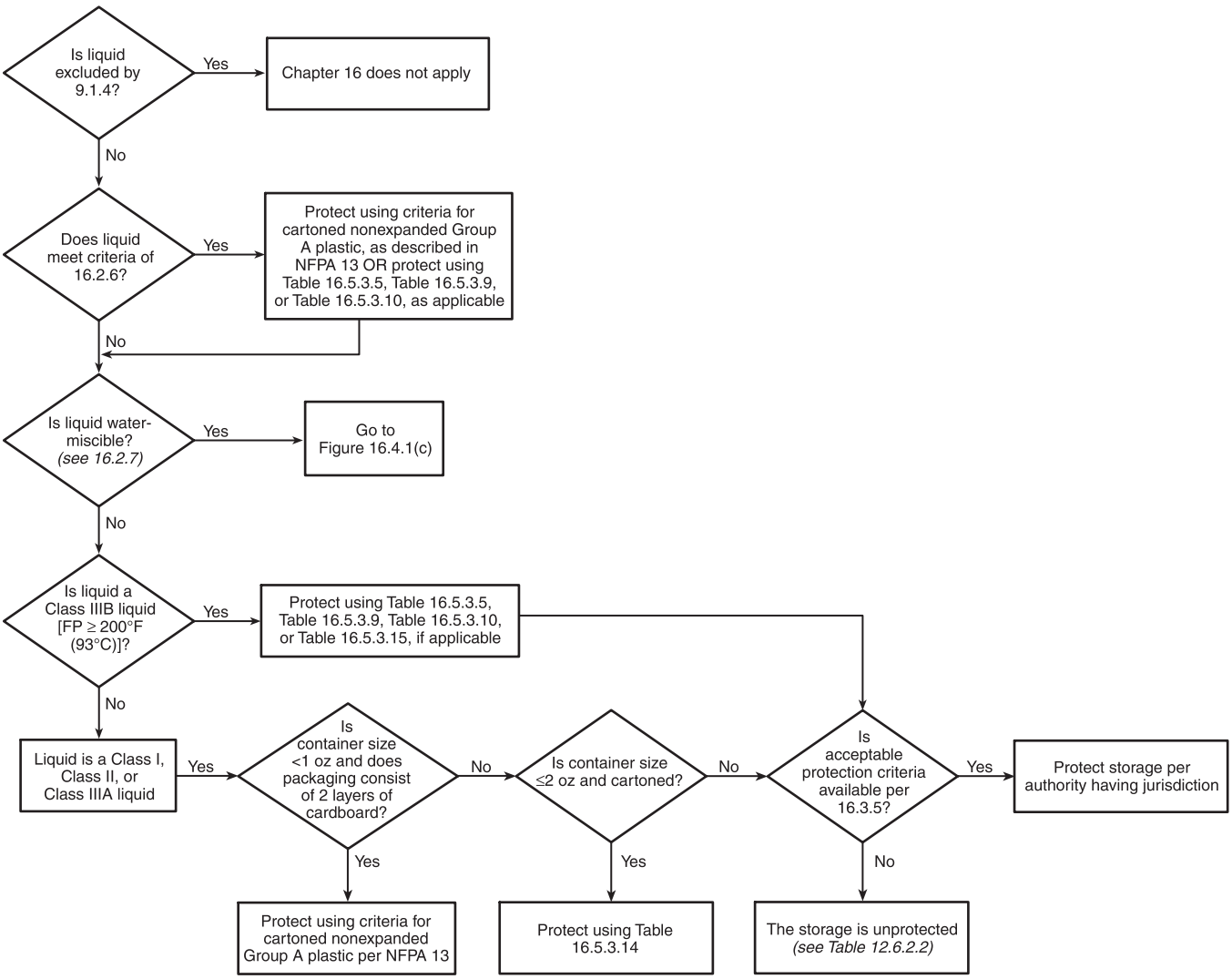
16.4.1.2 Figure 16.4.1(b) shall be used for miscible and nonmiscible ignitible (flammable or combustible) liquids in nonmetallic containers and in nonmetallic intermediate bulk containers.

16.4.1.3 Figure 16.4.1(c) shall be used for water-miscible ignitible (flammable or combustible) liquids in nonmetallic containers and in nonmetallic intermediate bulk containers.

16.4.2 Automatic sprinkler and foam-water fire protection systems shall be wet pipe, deluge, or preaction systems.



Δ FIGURE 16.4.1(a) Fire Protection Criteria Decision Tree for Miscible and Nonmiscible Ignitible (Flammable or Combustible) Liquids in Metal Containers.



Δ FIGURE 16.4.1(b) Fire Protection Criteria Decision Tree for Miscible and Nonmiscible Ignitible (Flammable or Combustible) Liquids in Nonmetallic Containers.

16.4.2.1 If a preaction system is used, it shall be designed so that water or foam solution will immediately discharge from the sprinkler upon sprinkler actuation.

16.4.2.2 A foam-water sprinkler system that meets any of the design criteria specified in the water sprinkler tables in this section shall be acceptable, provided that the system is installed in accordance with NFPA 11.

N* 16.4.2.3 Sprinkler system design criteria for foam-water systems found in Section 16.5 shall be based upon the use of aqueous film forming foam concentrates containing PFAS that are listed in accordance with UL 162, *Standard for Foam Equipment and Liquid Concentrates*, or FM 5130, *Approval Standard for Foam Extinguishing Systems.*

***N* 16.4.2.4** Foam concentrates other than aqueous film forming foam in accordance with 16.4.2.3 shall be used with the sprinkler system design criteria for foam-water systems found in Section 16.5 only where specifically listed for that application.

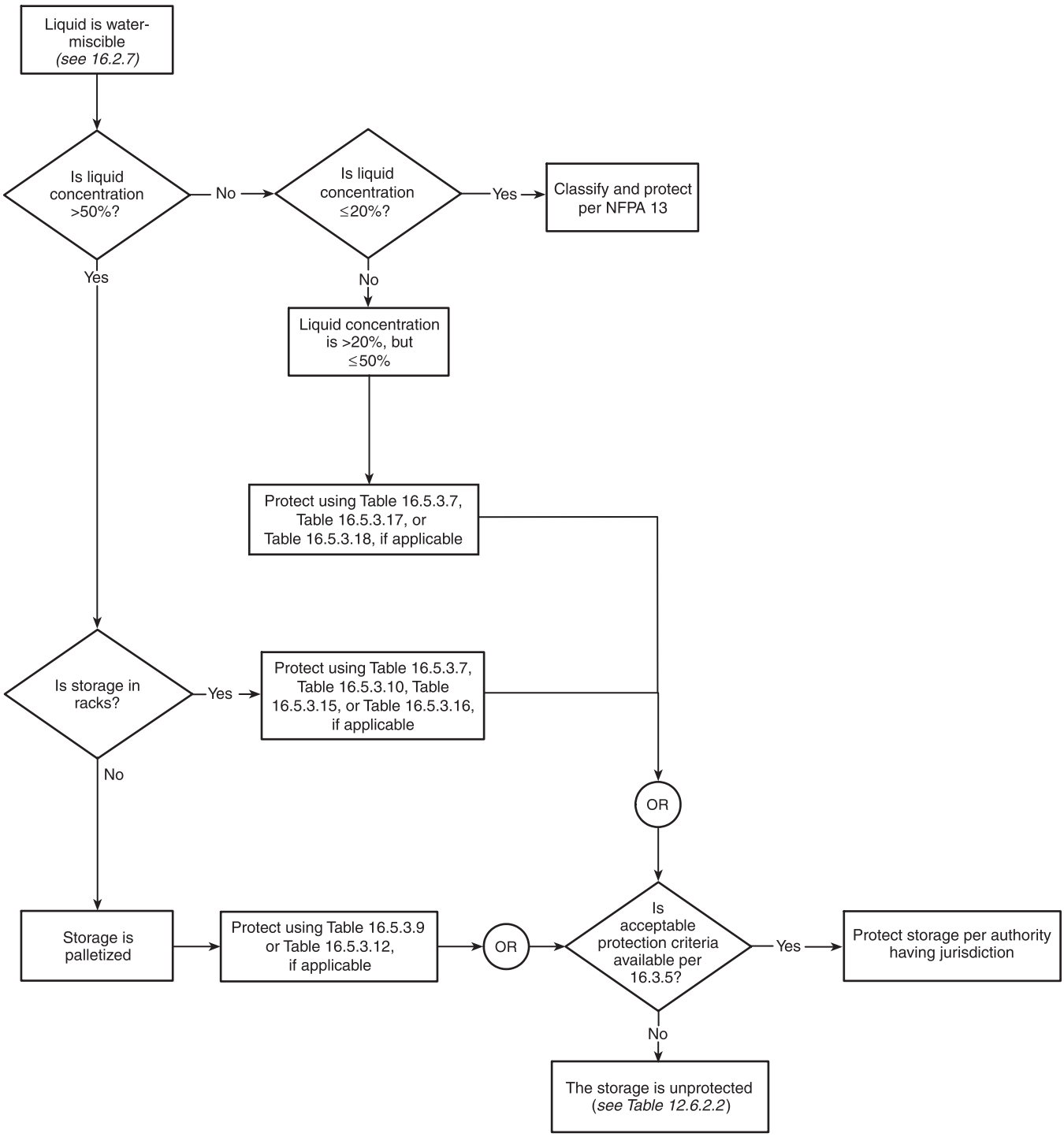
***N* 16.4.2.5** The use of synthetic fluorine free foam (SFFF) in any of the protection tables within this chapter shall be listed or approved and meet manufacturer's installation criteria.

16.4.3 Water-based fire protection systems shall be inspected, tested, and maintained in accordance with NFPA 25.

16.5 Fire Protection System Design Criteria.

16.5.1 General. Paragraphs 16.5.3.1 through 16.5.3.18 and their related tables, Table 16.5.3.1 through Table 16.5.3.18, shall be used to determine the protection criteria and storage arrangement for the applicable liquid class, container type, and storage configuration, as described in 16.5.3.1 through 16.5.3.18 and subject to the provisions of 16.5.1.

16.5.1.1 The protection criteria in Table 16.5.3.1 through Table 16.5.3.18 shall only be used with ceilings having a pitch of 2 in 12 or less.



Δ FIGURE 16.4.1(c) Fire Protection Criteria Decision Tree for Water-Miscible Ignitible (Flammable or Combustible) Liquids in Nonmetallic Containers.

16.5.1.2 When foam or foam-water fire protection systems are provided, discharge densities shall be determined based on the listing criteria of the foam discharge devices selected, the foam concentrate, the specific ignitible (flammable or combustible) liquids to be protected, and the criteria in the appropriate table in this chapter. Where the discharge densities given in the tables differ from those in the listing criteria for the discharge devices, the greater of the two shall be used.

16.5.1.3 In-rack sprinklers shall be installed in accordance with the provisions of NFPA 13. In addition, the following modifications shall apply:

(1) In-rack sprinklers shall be laid out in accordance with 16.5.1.10 and Section 16.6, as applicable.
(2) Sprinklers in multiple-level in-rack sprinkler systems shall be provided with water shields unless they are separated by horizontal barriers or are specifically listed for installation without water shields.
(3) A vertical clear space of at least 6 in. (150 mm) shall be maintained between the sprinkler deflector and the top tier of storage.
(4) Sprinkler discharge shall not be obstructed by horizontal rack structural members.
(5) Where in-rack sprinklers are installed below horizontal barriers, the deflector shall be located a maximum of 7 in. (180 mm) below the barrier.
(6) Longitudinal and transverse flue spaces of at least 6 in. (150 mm) shall be maintained between each rack load.

16.5.1.4 Ceiling sprinklers shall be installed in accordance with NFPA 13 and shall be permitted to have the following maximum head spacing:

(1) Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)]: 100 ft^2 (9.3 m^2) per sprinkler
(2) Class IIIB liquids [FP ≥ 200°F (93°C)]: 120 ft^2 (11.1 m^2) per sprinkler

16.5.1.4.1 Ordinary or intermediate temperature–rated K-25 extended-coverage sprinklers shall be permitted to be used as standard response high-temperature sprinklers at greater than 144 ft^2 (13 m^2) coverage, with 12 ft (3.7 m) minimum spacing and a maximum coverage area of 196 ft^2 (18 m^2) coverage.

16.5.1.5 The ceiling heights given in Table 16.5.3.1 through Table 16.5.3.12, excluding Table 16.5.3.8, shall be permitted to be increased by a maximum of 10 percent if an equivalent percent increase in ceiling sprinkler design density is provided.

16.5.1.6 Foam-water sprinkler systems shall be installed in accordance with NFPA 11.

16.5.1.6.1 Foam-water sprinkler systems shall have at least 15 minutes of foam concentrate, based on the required design flow rate.

16.5.1.6.2* Foam-water sprinkler systems shall provide foam solution at the minimum required concentration with as few as four sprinklers flowing.

16.5.1.7 When relieving-style containers are used, both ¾ in. (20 mm) and 2 in. (50 mm) listed and labeled pressure-relieving mechanisms are required on containers greater than 6.5 gal (25 L) capacity.

16.5.1.8 For the purposes of Section 16.5, a rigid nonmetallic intermediate bulk container is one that meets the maximum allowable capacity criteria of Table 9.4.3 and has been listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*, FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

16.5.1.9 For the purposes of Section 16.5, the following shall apply:

(1) 1 gal = 3.8 L; 1 ft = 0.3 m; 1 ft^2 = 0.09 m^2
(2) 1 gpm/ft^2 is equivalent to 40.7 L/min/m^2 or 40.7 mm/min
(3) A gauge pressure of 1 psi is equivalent to a gauge pressure of 6.9 kPa
(4) SR = standard response sprinkler; QR = quick response sprinkler; ESFR = early suppression fast-response sprinkler; OT = ordinary temperature; HT = high temperature
(5) Where an ordinary-temperature sprinkler is indicated, an intermediate-temperature sprinkler shall be used where ambient conditions require.

Δ **16.5.1.10** For Section 16.5, the following shall apply to the in-rack sprinkler design layouts specified in Table 16.5.3.1 through Table 16.5.3.12:

(1)* Layout 1, as referenced in Table 16.5.3.1, shall mean one line of in-rack sprinklers at approximately 8 ft (2.4 m) above the floor in the longitudinal flue space, with sprinklers spaced not more than 10 ft (3 m) on center.
(2)* Layout 2, as referenced in Table 16.5.3.1, shall mean one line of in-rack sprinklers at approximately 6 ft (1.8 m) above the floor and one line of in-rack sprinklers at approximately 12 ft (3.6 m) above the floor in the longitudinal flue space, with sprinklers spaced not more than 10 ft (3 m) on center, and sprinklers staggered vertically.
(3) Layout 3, as referenced in Table 16.5.3.1 and Table 16.5.3.3, shall mean one line of in-rack sprinklers in the longitudinal flue space every 4 ft to 6 ft (1.2 m to 1.8 m) above the floor and positioned to coincide with a storage level except above the top tier, with sprinklers spaced not more than 10 ft (3 m) on center and sprinklers staggered vertically, where more than one level of in-rack sprinklers is installed.
(4) Layout 4, as referenced in Table 16.5.3.1 and Table 16.5.3.3, shall mean one line of in-rack sprinklers in the longitudinal flue space at every 8 ft to 12 ft (2.4 m to 3.6 m) above the floor and positioned to coincide with a storage level except above the top tier, with the first level beginning at an elevation of approximately 4 ft to 6 ft (1.2 m to 1.8 m) above the floor and positioned to coincide with a storage level with sprinklers spaced not more than 10 ft (3 m) on center and sprinklers staggered vertically, where more than one level of in-rack sprinklers is installed.
(5) Layout 5, as referenced in Table 16.5.3.1, shall mean one line of in-rack sprinklers in the longitudinal flue space at every 4 ft to 6 ft (1.2 m to 1.8 m) above the floor and positioned to coincide with a storage level except above the top tier and face sprinklers at the first in-rack sprinkler level at each rack upright, with in-rack sprinklers spaced not more than 9 ft (2.7 m) on center and staggered vertically, where more than one level of in-rack sprinklers is installed.
(6) Layout 6, as referenced in Table 16.5.3.1, shall mean one line of in-rack sprinklers in the longitudinal flue space at every 8 ft to 12 ft (2.4 m to 1.8 m) above the floor and positioned to coincide with a storage level except the top tier and face sprinklers at the first in-rack sprinkler level

at each rack upright, with in-rack sprinklers spaced not more than 10 ft (3 m) on center and staggered vertically, where more than one level of in-rack sprinklers is installed.

16.5.1.11 For each entry in Table 16.5.3.1 through Table 16.5.3.18, the "Fire Test Ref." number shall be used to identify the information in Section E.2 about the fire tests on which the protection criteria for that entry are based.

16.5.1.12 The water supply shall be sufficient to meet the fixed fire protection demand plus a total of at least 500 gpm (1900 L/min) for inside and outside hose connections for at least 2 hours, unless otherwise specified in this chapter.

•

N **16.5.2** Section 16.10 and its related tables, Table 16.10.1.4, Table 16.10.1.5.4, and Table 16.10.2.4, shall be used to determine protection criteria for the palletized and rack storage of distilled spirits, up to 75 percent by volume ethanol in wooden barrels.

16.5.3 Specific Design Criteria.

Δ **16.5.3.1*** Table 16.5.3.1 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers, metal portable tanks, metal intermediate bulk containers
(5) Relieving- or nonrelieving-style containers

N **16.5.3.1.1** Where noted in Table 16.5.3.1, in-rack sprinkler design shall include the following based on the number of levels of in-rack sprinklers:

(1) Where one level of in-rack sprinklers is installed, the eight most hydraulically remote sprinklers.
(2) Where two levels of in-rack sprinklers are installed, the six most hydraulically remote sprinklers on each level.
(3) Where three or more levels of in-rack sprinklers are installed, the six most hydraulically remote sprinklers on the top three levels.

N **16.5.3.1.2** Where noted in Table 16.5.3.1, the minimum in-rack discharge pressure shall not be less than 10 psi (0.69 bar).

N **16.5.3.1.3** Where noted in Table 16.5.3.1, the sprinkler layout for Layout 7 shall mean the following:

(1) One line of in-rack sprinklers in the longitudinal flue space at every storage level above the floor except above the top tier and face sprinklers above either the second or third storage level.
(2) In-rack sprinklers in the longitudinal flue spaced not more than 9 ft (2.7 m) on-center and staggered vertically, where more than one level of in-rack sprinklers is installed.
(3) In-rack sprinklers located at the rack face spaced not more than 5 ft (1.5 m) on-center.

16.5.3.2* Table 16.5.3.2 shall apply to the following:

(1) Automatic sprinkler protection
(2) Palletized or stacked storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers, metal portable tanks, metal intermediate bulk containers
(5) Relieving- or nonrelieving-style containers

16.5.3.3 Table 16.5.3.3 shall apply to the following:

(1) Foam-water sprinkler protection
(2) Single- or double-row rack storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers, metal portable tanks, metal intermediate bulk containers
(5) Relieving- or nonrelieving-style containers

N **16.5.3.3.1** Where noted in Table 16.5.3.3, the minimum in-rack pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).

16.5.3.4 Table 16.5.3.4 shall apply to the following:

(1) Foam-water sprinkler protection
(2) Palletized or stacked storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers, metal portable tanks, metal intermediate bulk containers
(5) Relieving- or nonrelieving-style containers

16.5.3.5 Table 16.5.3.5 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single-, double-, or multiple-row rack storage
(3) Class IIIB liquids [FP ≥ 200°F (93°C)]
(4) Nonmetallic containers or intermediate bulk containers
(5) Cartoned or uncartoned

16.5.3.6 Table 16.5.3.6 shall apply to the following:

(1) Automatic sprinkler protection
(2) Shelf storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers
(5) Nonrelieving-style containers

16.5.3.7 Table 16.5.3.7 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage
(3) Water-miscible ignitible (flammable or combustible) liquids
(4) Glass or plastic containers
(5) Cartoned or uncartoned

16.5.3.8 Table 16.5.3.8 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage or palletized storage
(3) All liquid classes except Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)]
(4) Metal containers
(5) Relieving-style containers

N **16.5.3.8.1** The in-rack sprinkler water demand shall be based on the simultaneous operation of the most hydraulically remote sprinklers as follows:

(1) Seven sprinklers where only one level of in-rack sprinklers is installed
(2) Fourteen sprinklers (seven on each of the two top levels) where more than one level of in-rack sprinklers is installed

N **16.5.3.8.2** Where noted in Table 16.5.3.8, the minimum in-rack pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).

N Table 16.5.3.1 Design Criteria for Sprinkler Protection of Single- and Double-Row Rack Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Metal Containers, Portable Tanks, and IBCs

					Ceiling Sprinkler Protection				In-Rack Sprinkler Protection					
					Sprinkler Type		Design		Sprinkler Type					
Liquid Type/Flash Point	Container Capacity	Container Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout (See 16.5.1.10)	Notes	Fire Test Ref. *[See Table E.2(a)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	≤1.3 gal (5 L)	Nonrelieving	30 (9.1)	16 (4.9)	K≥11.2 (160)	QR/ High/Any	0.60 (24)	2000 (190)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	1	1, 2, 7	1
				20 (6.1)	K≥11.2 (160)	SR or QR/ High/Any	0.60 (24)	2000 (190)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	2	1, 2, 7	2
	≤6.5 gal (25 L)	Nonrelieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	7	1, 7	14
		Relieving	18 (5.5)	14 (4.3)	K≥11.2 (160)	QR/High/ Pendent	0.65 (26.5)	2000 (190)	No in-rack sprinklers required				4	7
			30 (9.1)	25 (7.6)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	7	1, 5, 7	14
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	30 (9.1)	25 (7.6)	K≥11.2 (160)	SR/ High/Any	0.40 (16)	3000 (280)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	5	1, 7	5
		Relieving	30 (9.1)	25 (7.6)	K≥11.2 (160)	SR/ High/Any	0.60 (24)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	6	1, 7	10
	Portable tanks and IBCs	Relieving	30 (9.1)	25 (7.6)	K≥11.2 (160)	SR/ High/Any	0.60 (24)	3000 (280)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	5	1, 7	12
Class IIIB Liquids [FP ≥ 200°F (93°C)]	≤6.5 gal (25 L)	Nonrelieving	50 (15)	40 (12)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	4	1, 3, 7	4
		Relieving	50 (15)	40 (12)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	4	1, 7	9
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	50 (15)	40 (12)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	4	1, 3, 7	6
		Relieving	50 (15)	40 (12)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	4	1, 3, 7	11
	Portable tanks and IBCs	Relieving	50 (15)	40 (12)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	4	1, 6, 7	13

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1) See 16.5.3.1.1 for additional design criteria.

(2) Protection for uncartoned or case-cut nonsolid shelf display up to 6.5 ft (2 m) and storage above on pallets in racking and stored on shelf materials, including open wire mesh, or 2 in. × 6 in. (50 mm × 150 mm) wooden slats, spaced a minimum of 2 in. (50 mm) apart.

(3) Increase ceiling density to 0.60 gpm/ft^2 (24 mm/min) if more than one level of storage exists above the top level of in-rack sprinklers.

(4) Double-row racks limited to maximum 6 ft (1.8 m) depth.

(5) For K=8.0 (115) and larger ceiling sprinklers, increase ceiling density to 0.60 gpm/ft^2 (24 mm/min) over 2000 ft^2 (190 m^2) if more than one level of storage exists above the top level of in-rack sprinklers.

(6) Reduce in-rack sprinkler spacing to maximum 9 ft (2.7 m) centers.

(7) See 16.5.3.1.2 for additional design criteria.

(8) See 16.5.3.1.3 for additional design criteria.

16.5.3.9 Table 16.5.3.9 shall apply to the following:

(1) Automatic sprinkler protection
(2) Palletized storage
(3) Class II and III nonmiscible and Class II and III miscible liquids [FP ≥ 100°F (37.8°C)]
(4) Listed and labeled rigid nonmetallic intermediate bulk containers

16.5.3.9.1 Foam-water sprinkler protection shall be permitted to be substituted for water sprinkler protection, provided the same design criteria are used.

16.5.3.9.2 Rigid nonmetallic intermediate bulk containers shall be listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

16.5.3.9.3 The sprinkler operating gauge pressure shall be a minimum 30 psi (207 kPa).

N **Table 16.5.3.2 Design Criteria for Sprinkler Protection of Palletized and Stacked Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Metal Containers, Portable Tanks, and IBCs**

						Ceiling Sprinkler Protection						
						Sprinkler Type		Design				
Liquid Type/Flash Point	Container Capacity	Container Type	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Number of Sprinklers @ Pressure psi (bar)	Notes	Fire Test Ref. *[See Table E.2(b)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	1.3 gal (5 L)	Relieving	Cartoned only	30 (9.1)	12 (3.7)	K≥11.2 (160	SR/ Ordinary/ Any	0.6 (24)	3000 (280)	—	—	18
						K25.2EC (360EC)	QR/ Ordinary/ Any	0.6 (24)	3000 (280)	—	—	18
	≤6.5 gal (25 L)	Nonrelieving	Uncartoned and/or cartoned	18 (5.5)	4 (12)	K≥8.0 (115)	SR or QR/ High/Any	0.21 (8.6)	1500 (140)	—	1	1
					5 (1.5)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	3000 (280)	—	—	2
				30 (9.1)	5 (1.5)	K14 (200)	FR/ Ordinary/ Any	—	—	30 @ 18 (1.2)	—	18
						K16.8 (240)	FR/ Ordinary/ Any	—	—	30 @ 13 (0.9)	—	18
						K≥22.4 (320)	FR/ Ordinary/ Any	—	—	30 @ 7 (0.5)	—	18
		Relieving	Uncartoned and/or cartoned	30 (9.1)	5 (1.5)	K14 (200)	FR/ Ordinary/ Any	—	—	30 @ 18 (1.2)	—	18
						K16.8 (240)	FR/ Ordinary/ Any	—	—	30 @ 13 (0.9)	—	18
						K≥22.4 (320)	FR/ Ordinary/ Any	—	—	30 @ 7 (0.5)	—	18
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	Uncartoned and/or cartoned	18 (5.5)	5 (1.5)	K≥11.2 (160)	SR/High/Any	0.40 (16.3)	3000 (280)	—	—	4
		Relieving	Uncartoned and/or cartoned	30 (9.1)	5 (1.5)	K≥11.2 (160)	SR/High/Any	0.40 (16.3)	3000 (280)	—	—	9
				30 (9.1)	6.5 (2.0)	K≥11.2 (160)	SR/High/Any	0.60 (24.4)	3000 (280)	—	3	10
	Portable tanks and IBCs	Relieving	—	30 (9.1)	1–high	K≥8.0 (115)	SR/High/Any	0.30 (12.2)	3000 (280)	—	—	14
				30 (9.1)	2–high	K≥11.2 (160)	SR/High/Any	0.60 (24.4)	3000 (280)	—	—	15
Class IIIB Liquids [FP ≥ 200°F (93°C)]	≤6.5 gal (25 L)	Any	Uncartoned and/or cartoned	30 (9.1)	5 (1.5)	K14 (200)	FR/ Ordinary/ Any	—	—	30 @ 18 (1.2)	—	18
						K16.8 (240)	FR/ Ordinary/ Any	—	—	30 @ 13 (0.9)	—	18
						K≥22.4 (320)	FR/ Ordinary/ Any	—	—	30 @ 7 (0.5)	—	18
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	Uncartoned and/or cartoned	20 (6.1)	10 (3.0)	K≥8.0 (115)	SR/High/Any	0.25 (10.2)	3000 (280)	—	—	6
				30 (9.1)	18 (5.5)	K≥8.0 (115)	SR/High/Any	0.35 (14.2)	3000 (280)	—	—	7
		Relieving	Uncartoned and/or cartoned	20 (6.1)	10 (3.0)	K≥8.0 (115)	SR/High/Any	0.25 (10.2)	3000 (280)	—	—	12
				30 (9.1)	18 (5.5)	K≥8.0 (115)	SR/High/Any	0.35 (14.2)	3000 (280)	—	—	13
	Portable tanks and IBCs	Relieving	—	30 (9.1)	1-high	K≥8.0 (115)	SR/High/Any	0.25 (10.2)	3000 (280)	—	—	16
	—	—	—	30 (9.1)	2-high	K≥11.2 (160)	SR/High/Any	0.50 (20.4)	3000 (280)	—	—	17

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1)Minimum hose stream demand can be reduced to 250 gpm (950 L/min) for 2 hours.

(2) Sprinklers must also be hydraulically calculated to provide a density of 0.80 gpm/ft^2 (33 mm/min) over 1000 ft^2 (93 m^2).

(3) Drums must be placed on open slatted pallet, not nested, to allow pressure relief from drums on lower levels.

N Table 16.5.3.3 Design Criteria for Foam-Water Sprinkler Protection of Single- or Double-Row Rack Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] Liquids in Metal Containers, Portable Tanks, and IBCs

					Ceiling Sprinkler Protection				In-Rack Sprinkler Protection					
					Sprinkler Type		Design		Sprinkler Type		Design			
Liquid Type/Flash Point	Container Capacity	Container Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout *(See 16.5.1.10)*	Notes	Fire Test Ref. *[See Table E.2(c)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	≤6.5 gal (25 L)	Nonrelieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	3	1, 2, 4, 5	1
		Relieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	4	1, 2, 4, 5	4
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	3	1, 3, 4, 5	2
		Relieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	4	1, 3, 4, 5	5
	Portable tanks and IBCs	Relieving	30 (9.1)	25 (7.6)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	4	1, 3, 4, 5	5
Class IIIB Liquids [FP ≥ 200°F (93°C)]	≤60 gal (230 L)	Nonrelieving	50 (15)	40 (12)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	4	1, 5	3
		Relieving	50 (15)	40 (12)	K≥8.0 (115)	SR/ High/Any	0.30 (12)	2000 (190)	K≥5.6 (80)	SR or QR/ Ordinary/ Any	30 (110)	4	1, 5	6

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1) In-rack sprinkler design based on the six most hydraulically remote sprinklers in each of the upper three levels.

(2) Design area can be reduced to 1500 ft^2 when using a preprimed foam-water system installed in accordance with NFPA 11 and maintained according to NFPA 25.

(3) Design area can be reduced to 2000 ft^2 when using a preprimed foam-water system installed in accordance with NFPA 11 and maintained according to NFPA 25.

(4) In-rack sprinkler hydraulic design can be reduced to three sprinklers operating per level, with three levels operating simultaneously, when using a preprimed foam-water sprinkler system designed in accordance with NFPA 11 and maintained in accordance with NFPA 25.

(5) See 16.5.3.3.1 for additional design criteria.

N Table 16.5.3.4 Design Criteria for Foam-Water Sprinkler Protection of Palletized and Stacked Storage of Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)] in Metal Containers, Portable Tanks, and IBCs

						Ceiling Sprinkler Protection					
						Sprinkler Type		Design			
Liquid Type/ Flash Point	Container Capacity	Container Type	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Notes	Fire Test Ref. *[See Table E.2(d)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	≤6.5 gal (25 L)	Nonrelieving	Cartoned	30 (9.1)	11 (3.4)	K≥11.2 (160)	SR or QR/ High/Any	0.40 (16)	3000 (280)	1	1
			Uncartoned	30 (9.1)	12 (3.7)	K≥8.0 (115)	SR or QR/ High/Any	0.30 (12)	3000 (280)	1	2
	>6.5 and ≤60 gal (>25 and ≤230 L)	Nonrelieving	Cartoned or uncartoned	30 (9.1)	5 (1.5) [1-high]	K≥8.0 (115)	SR/High/Any	0.30 (12)	3000 (280)	1	3
		Relieving	Cartoned or uncartoned	30 (9.1)	6.5 (2.0) [2-high]	K≥8.0 (115)	SR/High/Any	0.30 (12)	3000 (280)	2, 3	4
				33 (10.1)	10 (3.0) [3-high]	K≥11.2 (160)	SR/High/Any	0.45 (18.3)	3000 (280)	2, 3	6
					13.75 (4.2) [4-high]	K≥11.2 (160)	SR/High/Any	0.60 (24)	3000 (280)	2, 3	7
	Portable tanks and IBCs	Relieving	—	30 (9.1)	1- or 2-high	K≥8.0 (115)	SR/High/Any	0.30 (12)	3000 (280)	—	5

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1) Design area can be reduced to 2000 ft^2 (190 m^2) when using a preprimed foam-water system installed in accordance with NFPA 11 and maintained according to NFPA 25.

(2) Both ¾ in. (20 mm) and 2 in. (50 mm) listed and labeled pressure-relieving mechanisms are required on containers greater than 6.5 gal (25 L) capacity. See Section 16.3.6.

(3) Drums placed on open slatted pallet, not nested, to allow pressure relief from drums on lower levels.

N Table 16.5.3.5 Design Criteria for Sprinkler Protection of Single-, Double-, and Multiple-Row Rack Storage of Class IIIB Liquids [FP ≥ 200°F (93°C)] in Nonmetallic Containers

							Ceiling Sprinkler Protection			In-Rack Sprinkler Protection					
							Sprinkler Type		Design	Sprinkler Type					
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layouts	Notes	Fire Test Ref. *[See Table E.2(e)]*
Class IIIB [FP ≥ 200°F (93°C)]	≤5 gal (19 L)	Plastic containers, cartoned or uncartoned	Unlimited	Unlimited	Any	4 (1.2)				See 16.6.1					1
Class IIIB [FP ≥ 375°F (190°C)]	≤6 gal (23 L)	Flexible plastic liner within a composite corrugated paperboard box	Unlimited	Unlimited	Any	8 (2.4)				See 16.6.3				1	2
	≤275 gal (1045 L)	Flexible plastic liner within a composite continuously wound corrugated paperboard intermediate bulk container	30 (9.1)	28 (8.5)	Any	8 (2.4)				See 16.6.3				1, 2	2

Note:
(1) This is a subgroup of Class IIIB tied to the flashpoint of the liquids that were tested.
(2) Construction of intermediate bulk container to be a minimum of 8 layers of paperboard, with a minimum nominal thickness of 1.5 in. (38 mm) at the center of any side panel.

N Table 16.5.3.6 Design Criteria for Sprinkler Protection of Shelf Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Metal Containers

						Ceiling Sprinkler Protection					
						Sprinkler Type		Design			
Liquid Type/ Flash Point	Container Capacity	Container Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Notes	Fire Test Ref. *[See Table E.2(f)]*
Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)]	≤1.3 gal (5 L)	Nonrelieving	18 (5.5)	6 (1.8)	5 (1.5)	K≥5.6 (80)	SR or QR/ High/Any	0.19 (7.7)	1500 (140)	1, 2	1

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).
Notes:
(1) Protection limited to mercantile shelving that is 2 ft (600 mm) or less in depth per side, with backing between each side.
(2) Minimum hose stream demand can be reduced to 250 gpm for 2 hours.

N Table 16.5.3.7 Design Criteria for Sprinkler Protection of Single- and Double-Row Rack Storage of Water-Miscible Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] Liquids in Glass or Plastic Containers

							Ceiling Sprinkler Protection			In-Rack Sprinkler Protection				
							Sprinkler Type		Design	Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout	Fire Test Ref. *[See Table E.2(g)]*
Water-miscible Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)]	≤16 oz (450 mL)	Cartoned	Unlimited	Unlimited	9 (2.7)	8 (2.4)				See 16.6.1.				3
	≤1 gal (3.8 L)	Cartoned	Unlimited	Unlimited	9 (2.7)	8 (2.4)				See 16.6.2.				1
	≤60 gal (230 L)	Cartoned or uncartoned	30 (9.1)	25 (7.6)	9 (2.7)	8 (2.4)				See 16.6.2.				2

N Table 16.5.3.8 Design Criteria for Sprinkler Protection of Single-Row Rack, Double-Row Rack, and Palletized Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Relieving-Style Metal Containers

									Ceiling Sprinkler Protection			In-Rack Sprinkler Protection					
									Sprinkler Type		Design	Sprinkler Type					
Liquid Type/Flash Point	Storage Arrangement	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar kPa)	K-factor gpm/psi$^{1/2}$ (L/min /bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout *(See 16.6.7)*	Notes	Fire Test Ref.
Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)]	Rack	≤1.3 gal (5 L)	Cartoned	30 (9.1)	20 (6.1)	9 (2.7)	8 (2.4)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 75 (5.2)	No in-rack sprinklers required				—	3
					25 (7.6)	9 (2.7)	8 (2.4)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 50 (3.4)	K8.0 (115)	QR/ Ordinary/ Any	31 (117)	8	1, 2, 6	4
		≤6.5 gal (25 L)	Cartoned or uncartoned	24 (7.3)	14 (4.3)	6 (1.8)	7.5 (2.3)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 50 (3.4)	K11.2 (160)	QR/ Ordinary/ Any	36 (136)	7	1, 2, 3, 4, 5, 6	1
								K≥25.2 (360)	ESFR/ Ordinary/ Pendent	12 @ 25 (1.7)	No in-rack sprinklers required				2, 3, 4, 5	2
				30 (9.1)	25 (7.6)	9 (2.7)	8 (2.4)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 75 (5.2)	K8.0 (115)	QR/ Ordinary/ Any	44 (167)	9	1, 2, 6	5
	Palletized	≤1.3 gal (5 L)	Cartoned	30 (9.1)	8 (2.4)	—	7.5 (2.3)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 50 (3.4)	—	—	—	—	—	6
		≤6.5 gal (25 L)	Cartoned or uncartoned	30 (9.1)	12 (3.7)	—	7.5 (2.3)	K≥14 (200)	ESFR/ Ordinary/ Pendent	12 @ 75 (5.2)	—	—	—	—	—	7

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1) See 16.5.3.8.1 for additional design criteria.
  (a) Seven sprinklers where only one level of in-rack sprinklers is installed.
  (b) Fourteen sprinklers (seven on each of the two top levels) where more than one level of in-rack sprinklers is installed.
(2) The in-rack sprinkler water demand should be balanced with the ceiling sprinkler water demand at their point of connection.
(3) Containers with a capacity of up to 1.3 gal (5 L) are not required to be relieving style.
(4) Provide minimum 3 in. (76 mm) transverse flue at rack uprights.
(5) Racks can have open-mesh wire intermediate shelving on lower levels.
(6) See 16.5.3.8.2 for additional design criteria.

N Table 16.5.3.9 Design Criteria for Sprinkler Protection of Palletized Storage of Class II and III Liquids [FP ≥ 100°F (37.8°C)] in Listed and Labeled Rigid Nonmetallic IBCs

				Ceiling Sprinkler Protection					
				Sprinkler Type		Design			
Liquid Type/ Flash Point	Container Capacity	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Notes	Fire Test Ref. *[See Table E.2(i).]*
Class II and III Liquids [FP ≥ 100°F (37.8°C)]	≤793 gal (3000 L)	30 (9.1)	1-high	K≥11.2 (160)	SR/High/Any	0.45 (18.3)	3000 (280)	1	1
			2-high	K≥11.2 (160)	SR/High/Any	0.60 (24)	3000 (280)	1	2

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Note:

(1) See also 16.5.3.1 through 16.5.3.3.

16.5.3.10 Table 16.5.3.10 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage
(3) Class II and III nonmiscible and Class II and III miscible liquids [FP ≥ 100°F (37.8°C)]
(4) Listed and labeled rigid nonmetallic intermediate bulk containers

N 16.5.3.10.1 Foam-water sprinkler protection shall be permitted to be substituted for water sprinkler protection, provided the same design criteria are used.

N 16.5.3.10.2 Rigid nonmetallic intermediate bulk containers shall be listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*; or an equivalent test procedure.

16.5.3.11 Table 16.5.3.11 shall apply to the following:

(1) Automatic sprinkler protection
(2) Palletized or stacked storage
(3) Unsaturated polyester resins (UPRs) with not more than 50 percent by weight of Class IC, Class II, or Class IIIA liquid [73°F (22.8°C) ≤ FP < 200°F (93°C)]
(4) Metal containers
(5) Relieving-style metal containers; nonrelieving-style allowed only up to 6 gal (23 L)

N 16.5.3.11.1 Containers that exceed 6.5 gal (25 L) capacity shall have both ¾ in. (20 mm) and 2 in. (50 mm) listed and labeled pressure-relieving devices.

16.5.3.12 Table 16.5.3.12 shall apply to the following:

(1) Automatic sprinkler protection
(2) Palletized or stacked storage
(3) Miscible liquids with concentration of ignitible (flammable or combustible) no greater than 80 percent by volume
(4) Glass or plastic containers

16.5.3.13 Table 16.5.3.13 shall apply to the following:

(1) Automatic sprinkler protection or foam-water sprinkler protection
(2) Single- and double-row rack storage
(3) Class II and Class III liquids [FP ≥ 100°F (37.8°C)]
(4) Metal containers
(5) Relieving- and nonrelieving-style containers

16.5.3.14 Table 16.5.3.14 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single-, double-, or multiple-row rack storage
(3) Class IB, Class IC, Class II, and Class IIIA liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]
(4) Glass and plastic containers
(5) Cartoned packaging

N Table 16.5.3.10 Design Criteria for Sprinkler Protection of Single- and Double-Row Rack Storage of Class II and III Liquids [FP ≥ 100°F (37.8°C)] in Listed and Labeled Rigid Nonmetallic IBCs

						Ceiling Sprinkler Protection			In-Rack Sprinkler Protection				
						Sprinkler Type		Design	Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout	Fire Test Ref. *[See Table E.2(j)]*
Class II and III Liquids [FP ≥ 100°F (37.8°C)]	≤793 gal (3000 L)	30 (9.1)	25 (7.6)	9 (2.7)	8 (2.4)				See 16.6.2.				1

N Table 16.5.3.11 Design Criteria for Sprinkler Protection of Palletized or Stacked Storage of Unsaturated Polyester Resins in Metal Containers

				Ceiling Sprinkler Protection					
				Sprinkler Type		Design			
Liquid Type/ Flash Point	Container Capacity	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Notes	Fire Test Ref. *[See Table E.2(k).]*
Unsaturated Polyester Resins	>6.5 and ≤60 gal (>25 and ≤230 L)	33 (10.1)	10 (3.0)	K≥11.2 (160)	SR/Any/Any	0.45 (18.3)	3000 (280)	1, 2, 3	1

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

Notes:

(1) Drums placed on open, slatted pallet, not nested, to allow pressure relief from drums on lower levels.

(2) Storage areas containing unsaturated polyester resin (UPR) should not be located in the same spill containment area or drainage path of other Class I or Class II liquids [FP < 140°F (60°C)], unless protected as required for such other liquids.

(3) See 16.5.3.11.1 for additional design criteria.

N Table 16.5.3.12 Design Criteria for Sprinkler Protection of Palletized or Stacked Storage of Water-Miscible Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Glass or Plastic Containers

				Ceiling Sprinkler Protection				
				Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/Nominal Temperature Rating/Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Fire Test Ref. *[See Table E.2(I).]*
Water-miscible Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)]	≤8 oz (240 ml)	38 (11.6)	5 (1.5)	K≥11.2 (160)	QR/Ordinary/Any	0.47 (19.2)	2000 (190)	P60 and P61

For definitions of abbreviations used in the Response column, see 16.5.1.9(4). See also 16.5.1.9(5).

N Table 16.5.3.13 Design Criteria for Sprinkler Protection or Foam-Water Sprinkler Protection of Single- and Double-Row Rack Storage of Class II and Class III Liquids [FP ≥ 100°F (37.8°C)] in Metal Containers

						Ceiling Sprinkler Protection			In-Rack Sprinkler Protection				
						Sprinkler Type		Design	Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout	Fire Test Reference
Class II and III Liquids [FP ≥ 100°F (37.8°C)]	>6.5 and ≤60 gal (>25 and ≤230 L)	48 (14.6 m)	34 (10.4)	9 (2.7)	6 (1.8)				See 16.6.5.				See Section E.5

N Table 16.5.3.14 Design Criteria for Sprinkler Protection for Rack Storage of Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]

							Ceiling Sprinkler Protection			In-Rack Sprinkler Protection				
							Sprinkler Type		Design	Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout	Fire Test Reference *[See Table E.2(m)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	<2 oz (60 ml)	Cartoned	Unlimited	Unlimited	Any	4 (1.2)	See 16.6.1.							1

16.5.3.15 Table 16.5.3.15 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage
(3) Liquids with a FP greater than or equal to 450°F (230°C)
(4) Plastic containers
(5) Cartoned or uncartoned

16.5.3.16 Table 16.5.3.16 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single- or double-row rack storage
(3) Storage of 100 percent or less of ethanol/propanol/methanol
(4) Plastic or glass containers
(5) Cartoned packaging

16.5.3.17 Table 16.5.3.17 shall apply to the following:

(1) Automatic sprinkler protection
(2) Single-, double-, or multiple-row rack storage
(3) 50 percent/50 percent mixture of ethanol/propanol/methanol/water
(4) Plastic or glass containers
(5) Cartoned packaging

16.5.3.18 Table 16.5.3.18 shall apply to the following:

(1) Automatic sprinkler protection
(2) Palletized storage
(3) 50 percent/50 percent mixture of ethanol/propanol/methanol/water
(4) Plastic or glass containers
(5) Cartoned packaging

N Table 16.5.3.15 Water Sprinkler Protection for Single- or Double-Row Rack Storage of Class IIIB Liquids [FP ≥ 450°F (230°C)] in Plastic Containers

							Ceiling Sprinkler Protection			In-Rack Sprinkler Protection				
							Sprinkler Type		Design	Sprinkler Type		Design		
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Maximum Rack Depth ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout *(See 16.6.7)*	Fire Test Reference *[See Table E.2(n)]*
Class IIIB [FP ≥ 450°F (230°C)]	≤5 gal (19 L)	Cartoned	30 (9.1)	15 (4.6)	9 (2.7)	8 (2.4)	K14 (200)	ESFR/ Ordinary/ Pendent	12 @ 50 (3.4)	No in-rack sprinklers required				1
				25 (7.6)	9 (2.7)	8 (2.4)	K14 (200)	ESFR/ Ordinary/ Pendent	12 @ 75 (5.2)	No in-rack sprinklers required				
		Uncartoned or mixed cartoned and uncartoned	30 (9.1)	25 (7.6)	9 (2.7)	8 (2.4)				See 16.6.1. See 16.6.4. See 16.6.1. See 16.6.4.				
	≤48 oz (≤1.4 L)	Cartoned	40 (12)	35 (10.7)	9 (2.7)	4 (1.2)	K25.2 (360)	ESFR/ Ordinary/ Pendent	12 @ 40 (2.8)	See 16.6.4 [only 1 level of in-rack sprinklers at approximately 15 ft (4.6 m) level].				

N Table 16.5.3.16 Design Criteria for Sprinkler Protection of Rack Storage of 100 Percent or Less Ethanol/Propanol/Methanol in Plastic or Glass Containers

						Ceiling Sprinkler Protection					In-Rack Sprinkler Protection					
						Sprinkler Type		Design			Sprinkler Type		Design			
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Minimum Aisle Width ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout *(See 16.6.7)*	Notes	Fire Test Reference *[See Table E.2(o)]*
100 Percent or Less Ethanol/ Propanol/ Methanol	≤6 oz (180 ml)	Cartoned	30 (9.1)	25 (7.6)	8 (2.4)	K11.2 (160)	SR/ Ordinary/ Any	0.60 (24)	2000 (190)	—	K≥8.0 (115)	1	45 (170)	9	1	1
						K≥11.2 (160)	SR/ Ordinary/ Any	0.30 (12)	2000 (190)	—	K≥8.0 (115)	1	45 (170)	8	1	—
						K14 (200)	ESFR/ Ordinary/ Pendent	—	—	12 @ 50 (3.4)	No in-rack sprinklers required				—	—
						K16.8 (240)		—	—	12 @ 35 (2.4)					—	—
						K22.4 (320)		—	—	12 @ 25 (1.7)					—	—
						K25.2 (360)		—	—	12 @ 20 (1.4)					—	—
			40 (12)	35 (10.7)	8 (2.4)	K14 (200)	ESFR/ Ordinary/ Pendent	—	—	12 @ 75 (5.2)					—	—
						K16.8 (240)		—	—	12 @ 52 (3.6)	No in-rack sprinklers required				—	—
						K22.4 (320)		—	—	12 @ 45 (3.1)					—	—
						K25.2 (360)		—	—	12 @ 40 (2.8)					—	—

(1) Base the in-rack sprinkler water demand on the simultaneous operation of the most hydraulically remote sprinklers as follows:
(a) Eight (8) sprinklers where only one level of in-rack sprinklers is installed
(b) Fourteen (14) sprinklers (seven on each of the two top levels) where two levels of in-rack sprinklers are installed

N Table 16.5.3.17 Design Criteria for Sprinkler Protection of Rack Storage of 50 Percent/50 Percent Mixture of Ethanol/Propanol/ Methanol/Water in Plastic or Glass Containers

							Ceiling Sprinkler Protection					In-Rack Sprinkler Protection					
							Sprinkler Type		Design			Sprinkler Type		Design			
Liquid Type/ Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	Minimum Aisle Width ft (m)	Maximum Rack Depth ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2)}$	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m2)	Number of Sprinklers @ Pressure psi (bar)	K-factor gpm/psi$^{1/2}$ (L/min /bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout (See 16.6.7)	Fire Test Reference *[See Table E.2(p)]*
50 Percent/50 Percent Mixture of Ethanol/ Propanol/ Methanol/ Water	≤1 gal (3.8 L)	Cartoned	30 (9.1)	25 (7.6)	8 (2.4)	9 (2.7)	K≥11.2 (160)	SR/ Ordinary/ Any	0.60 (24)	2000 (190)	—	K≥8.0 (115)	QR/ Ordinary/ Any	45 (170)	9	1
							K≥14 (200)	ESFR / Ordinary/ Pendent	—	—	12 @ 75 (5.2)	No in-rack sprinklers required				
	≤59 oz (1.75 L)	Cartoned	Unlimited	Unlimited	4 (1.2)	Any	K≥11.2 (160)	SR/ Ordinary/ Any	0.30 (12)	2000 (190)	—	See 16.6.6. <5 ft (1.5 m) storage above top level of in-rack sprinklers				
									0.60 (24)	2000 (190)	—	See 16.6.6. <10 ft (3.0 m) storage above top level of in-rack sprinklers				

N Table 16.5.3.18 Design Criteria for Sprinkler Protection of Palletized Storage of 50 Percent/50 Percent Mixture of Ethanol/Propanol/Methanol/Water in Plastic or Glass Containers

					Ceiling Sprinkler Protection			
					Sprinkler Type		Design	
Liquid Type/Flash Point	Container Capacity	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/Nominal Temperature Rating/Orientation	Number of Sprinklers @ Pressure psi (bar)	Fire Test Reference *[See Table E.2(q)]*
50 Percent/50 Percent Mixture of Ethanol/Propanol/Methanol/Water	≤59 oz (1.75 L)	Cartoned	30 (9.1)	5 (1.5)	K14 (200)	ESFR/Ordinary/Any	20 @ 18 (1.2)	1
				17 (5.2)	K14 (200)	ESFR/Ordinary/Any	12 @ 50 (3.4)	
			40 (12)	5 (1.5)	K14 (200)	ESFR/Ordinary/Any	20 @ 18 (1.2)	
				17 (5.2)	K14 (200)	ESFR/Ordinary/Any	12 @ 75 (5.2)	

16.6 Fire Protection System Design Schemes.

16.6.1 Fire Protection System Design Scheme "A."

16.6.1.1 Horizontal barriers of plywood having a minimum thickness of $\frac{3}{8}$ in. (10 mm) or of sheet metal of minimum 22 gauge thickness shall be installed in accordance with Figure 16.6.1.1(a), Figure 16.6.1.1(b), or Figure 16.6.1.1(c), whichever is applicable. All ignitible (flammable or combustible) liquid storage shall be located beneath a barrier. *[See also 16.6.1.9 for liquids with flash points equal to or greater than 450°F (230°C).]*

16.6.1.2 In-rack sprinklers shall be installed in accordance with Figure 16.6.1.1(a), Figure 16.6.1.1(b), or Figure 16.6.1.1(c), whichever is applicable.

16.6.1.3 Vertical barriers shall not be provided between in-rack sprinklers.

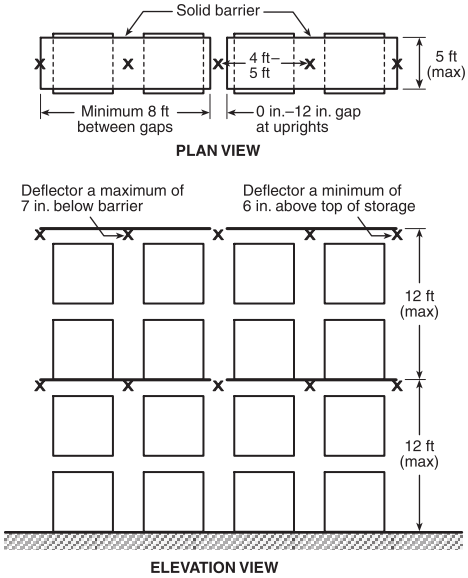
16.6.1.4 In-rack sprinklers shall meet the following requirements:

(1) In-rack sprinklers shall be ordinary temperature–rated quick-response sprinklers and shall have a nominal K-factor equal to or greater than 8.0. Intermediate-temperature sprinklers shall be used where ambient conditions require.

(2) In-rack sprinklers shall be installed below each barrier level.

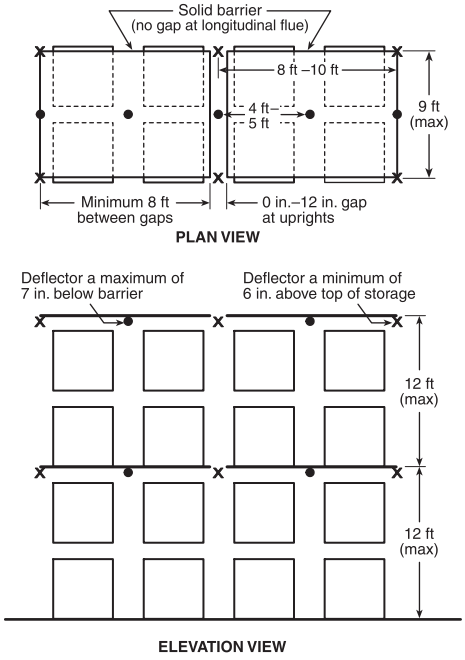
(3) In-rack sprinklers shall provide a minimum operating flow of 57 gpm (220 L/min) out of each of the hydraulically most remote six sprinklers (six on one line or three on two lines) if one barrier level is provided, or out of each of the hydraulically most remote eight sprinklers (eight on one line or four on two lines on the same level) if two or more barrier levels are provided. The minimum in-rack sprinkler discharge pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).

16.6.1.5* Where adjacent rack bays are not dedicated to storage of ignitible (flammable or combustible) liquids, the barrier and in-rack sprinkler protection shall be extended at least 8 ft



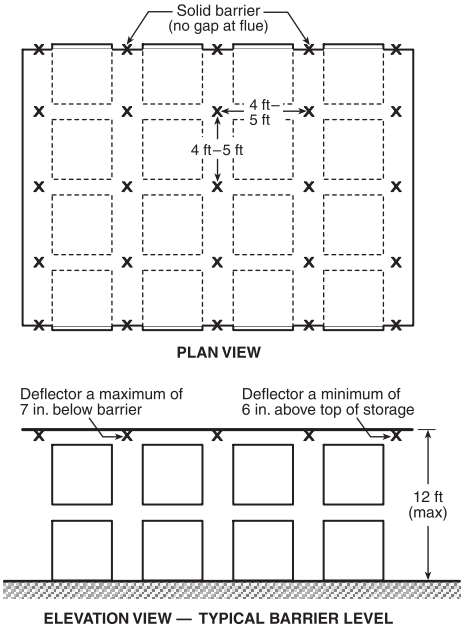
Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.1.1(a) Single-Row Rack Sprinkler Layout for Design Scheme "A."



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) ● denotes K-8.0, ordinary, QR longitudinal flue sprinkler.
(3) X denotes K-8.0, ordinary, QR face sprinkler.

FIGURE 16.6.1.1(b) Double-Row Rack Sprinkler Layout for Design Scheme "A."



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.1.1(c) Multiple-Row Rack Sprinkler Layout for Design Scheme "A."

(2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage. In addition, barrier and in-rack sprinkler protection shall be provided for any rack across the aisle within 8 ft (2.4 m) of the perimeter of the ignitible (flammable or combustible) liquid storage in accordance with 16.6.1.

16.6.1.6 Ceiling sprinkler demand shall not be included in the hydraulic calculations for in-rack sprinklers.

16.6.1.7 Water demand at point of supply shall be calculated separately for in-rack and ceiling sprinklers and shall be based on the greater demand.

16.6.1.8 Ceiling sprinklers shall meet the following requirements:

(1) Ceiling sprinkler protection shall be designed to protect the surrounding occupancy.
(2) Any sprinkler type shall be acceptable.
(3) If standard spray sprinklers are used, they shall be capable of providing not less than 0.20 gpm/ft^2 over 3000 ft^2 (8 mm/min over 270 m^2).
(4) If the ignitible (flammable or combustible) liquid storage does not extend to the full height of the rack, protection for commodities stored above the top horizontal barrier shall meet the requirements of NFPA 13 for the commodities stored, based on the full height of the rack.

16.6.1.9 Barriers shall not be required for liquids with closed-cup flash points of 450°F (230°C) or greater. If barriers are omitted, the following shall apply:

(1) Ceiling sprinkler protection shall provide a minimum density of 0.3 gpm/ft^2 over the most hydraulically remote 2000 ft^2 (12 mm/min over 180 m^2) using ordinary -temperature, standard-response sprinklers. Sprinklers shall have a nominal K-factor equal to or greater than 8.0. Intermediate-temperature sprinklers shall be used where ambient conditions require.
(2) The ceiling sprinkler water demand and the in-rack water demand shall be balanced at their point of connection.
(3) The sprinklers located at the rack face shall be staggered vertically.

16.6.1.10 A 500 gpm (1900 L/min) hose stream allowance shall be provided.

16.6.2 Fire Protection System Design Scheme "B."

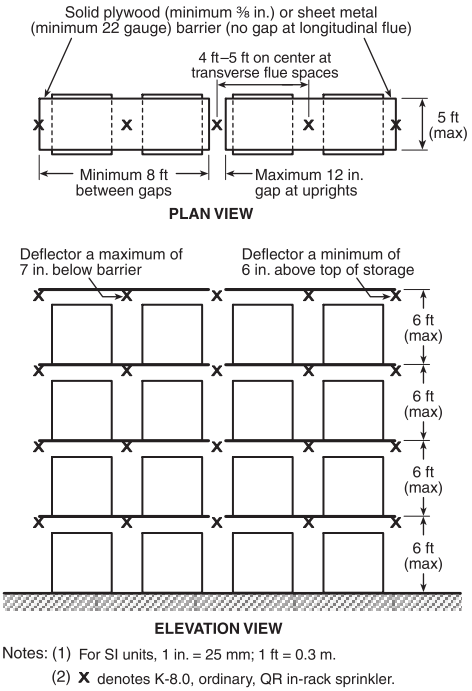
16.6.2.1 Horizontal barriers of plywood having a minimum thickness of $\frac{3}{8}$ in. (10 mm) or of sheet metal of minimum 22 gauge thickness shall be installed in accordance with Figure 16.6.2.1(a), Figure 16.6.2.1(b), or Figure 16.6.2.1(c), whichever is applicable. All ignitible (flammable or combustible) liquid storage shall be located beneath a barrier.

16.6.2.2 In-rack sprinklers shall be installed in accordance with Figure 16.6.2.1(a), Figure 16.6.2.1(b), or Figure 16.6.2.1(c), whichever is applicable.

16.6.2.3 Vertical barriers shall not be provided between in-rack sprinklers.

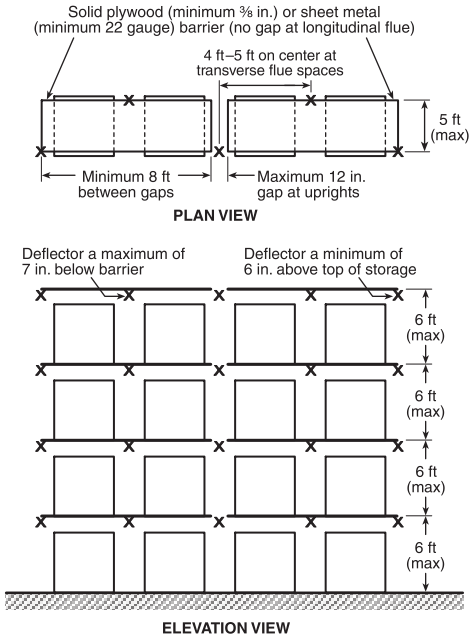
16.6.2.4 In-rack sprinklers shall meet the following requirements:

(1) In-rack sprinklers shall be ordinary temperature–rated quick-response sprinklers and shall have a nominal K-factor equal to or greater than 8.0. Intermediate-temperature sprinklers shall be used where ambient conditions require.
(2) In-rack sprinklers shall be installed below each barrier level.



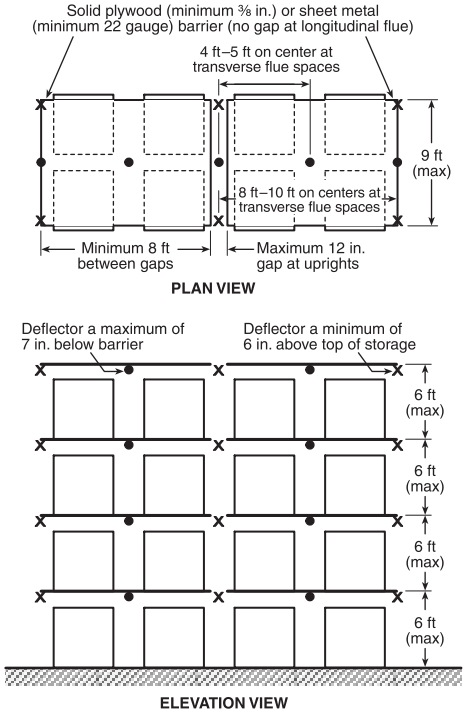
Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.2.1(a) Single-Row Rack Sprinkler Layout for Design Scheme "B" — Sprinklers in Center of Rack.



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.2.1(b) Single-Row Rack Sprinkler Layout for Design Scheme "B" — Sprinklers on Face of Rack.



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) ● denotes K-8.0, ordinary, QR longitudinal flue sprinkler.
(3) X denotes K-8.0, ordinary, QR face sprinkler.

FIGURE 16.6.2.1(c) Double-Row Rack Sprinkler Layout for Design Scheme "B."

(3) For containers that do not exceed 60 gal (230 L) capacity, in-rack sprinklers shall provide a minimum discharge flow of 57 gpm (220 L/min) out of each of the hydraulically most remote six sprinklers (six on one line or three on two lines) if one barrier level is provided, or out of each of the hydraulically most remote eight sprinklers (eight on one line or four on two lines on the same level) if two or more barrier levels are provided. The minimum in-rack sprinkler discharge pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).
(4) For containers that exceed 60 gal (230 L) capacity, but do not exceed 793 gal (3000 L), in-rack sprinklers shall provide a minimum discharge flow of 57 gpm (220 L/min) out of each of the hydraulically most remote 12 sprinklers (12 on one line or six on two lines on the same level). The minimum in-rack sprinkler discharge pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).

16.6.2.5 If there are adjacent rack bays that are not dedicated to storage of ignitible (flammable or combustible) liquids, the barrier and in-rack sprinkler protection shall be extended beyond the area devoted to ignitible (flammable or combustible) liquid storage as follows:

(1) For containers that do not exceed 1 gal (3.8 L) capacity, protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage. In addition, adjacent racks across the aisles on each side of the ignitible (flammable or combustible) liquid storage shall be protected in accordance with NFPA 13 for the commodity stored.
(2) For containers that exceed 1 gal (3.8 L) capacity, but do not exceed 793 gal (3000 L), protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage. In addition, protection shall be provided for any rack across the aisle within 8 ft (2.4 m) of the perimeter of the ignitible (flammable or combustible) liquid storage in accordance with 16.6.2.

16.6.2.6 Ceiling sprinklers for containers that do not exceed 1 gal (3.8 L) capacity shall meet the following requirements:

(1) Ceiling sprinklers shall be designed to protect the surrounding occupancy.
(2) Ceiling sprinkler water demand shall not be included in the hydraulic calculations for the in-rack sprinkler protection.
(3) Water demand at the point of supply shall be calculated separately for in-rack and ceiling sprinklers and shall be based on the greater of the two.
(4) Any sprinkler type shall be acceptable for the ceiling sprinkler protection.
(5) If standard spray sprinklers are used, they shall be capable of providing not less than 0.20 gpm/ft^2 over 3000 ft^2 (8 L/min over 270 m^2).
(6) If the ignitible (flammable or combustible) liquid storage does not extend to the full height of the rack, protection for commodities stored above the top horizontal barrier shall meet the requirements of NFPA 13 for the commodities stored, based on the full height of the rack.

16.6.2.7 Ceiling sprinklers for containers that exceed 1 gal (3.8 L) capacity, but do not exceed 60 gal (230 L), shall meet the following requirements:

(1) Ceiling sprinkler protection shall provide a minimum density of 0.45 gpm/ft^2 (18.3 mm/min) over the most hydraulically remote 3000 ft^2 (270 m^2), using high-temperature, standard-response sprinklers of nominal K-factor of 11.2 or greater. Other types of sprinklers shall not be used.
(2) Ceiling sprinkler water demand and the in-rack sprinkler demand shall be balanced at the point of connection.

16.6.2.8 Ceiling sprinklers for containers that exceed 60 gal (230 L) capacity, but do not exceed 793 gal (3000 L), shall meet the following requirements:

(1) Ceiling sprinklers shall be designed to provide a minimum density of 0.60 gpm/ft^2 over 3000 ft^2 (24 mm/min over the most remote 270 m^2), using high-temperature–rated, standard-response sprinklers of nominal K-factor of 11.2 or greater. Other types of sprinklers shall not be used.
(2) Ceiling sprinkler water demand and the in-rack sprinkler demand shall be balanced at the point of connection.

16.6.2.9 A 500 gpm (1900 L/min) hose stream allowance shall be provided.

16.6.3 Fire Protection System Design Scheme "C."

16.6.3.1 Horizontal barriers of plywood having a minimum thickness of ⅜ in. (10 mm) or of sheet metal of minimum 22 gauge thickness shall be installed in accordance with Figure 16.6.3.1(a), Figure 16.6.3.1(b), or Figure 16.6.3.1(c), whichever is applicable. All ignitible (flammable or combustible) liquid storage shall be located beneath a barrier.

16.6.3.2 Vertical baffles shall not be installed between in-rack sprinklers.

16.6.3.3 In-rack sprinklers shall meet the following requirements:

(1) In-rack sprinklers shall be ordinary temperature–rated, quick-response sprinklers. Sprinklers shall have a nominal K-factor equal to or greater than 8.0. An intermediate-temperature sprinkler shall be used where ambient conditions require.
(2) In-rack sprinklers shall be installed below each barrier level.
(3) In-rack sprinklers shall provide a minimum discharge flow of 30 gpm (110 L/min) out of each of the hydraulically most remote six sprinklers (six on one line or three on two lines) if one barrier level is provided, or out of each of the hydraulically most remote eight sprinklers (eight on one line or four on two lines on the same level) if two or more barrier levels are provided. The minimum in-rack sprinkler discharge pressure shall not be less than a gauge pressure of 10 psi (0.69 bar).

16.6.3.4 If there are adjacent bays of in-rack arrays that are not dedicated to storage of ignitible (flammable or combustible) liquids, the barrier and in-rack sprinkler protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage.

16.6.3.5 Ceiling sprinkler demand shall not be included in the hydraulic calculations for in-rack sprinklers.

16.6.3.6 Water demand at point of supply shall be calculated separately for in-rack and ceiling sprinklers and shall be based on the greater demand.

16.6.3.7 Ceiling sprinklers shall meet the following requirements:

(1) Ceiling sprinkler protection shall be designed to protect the surrounding occupancy.
(2) Any sprinkler type shall be acceptable.
(3) If standard spray sprinklers are used, they shall be capable of providing not less than 0.20 gpm/ft^2 over 3000 ft^2 (8 mm/min over 270 m^2).

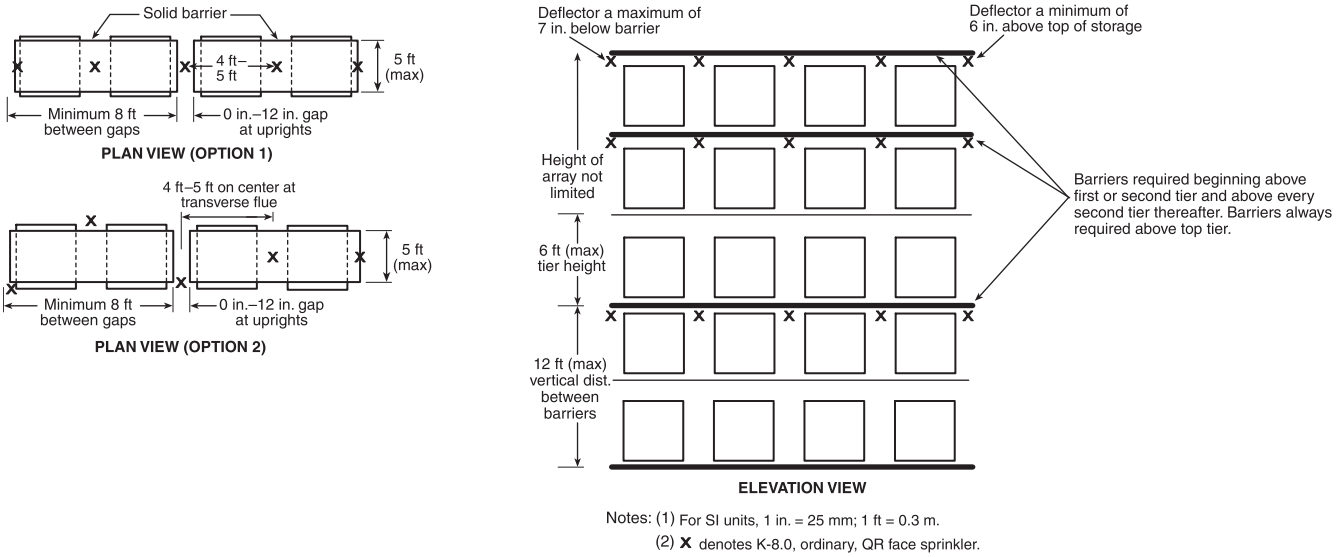


FIGURE 16.6.3.1(a) Single-Row Rack Sprinkler Layout for Design Scheme "C."

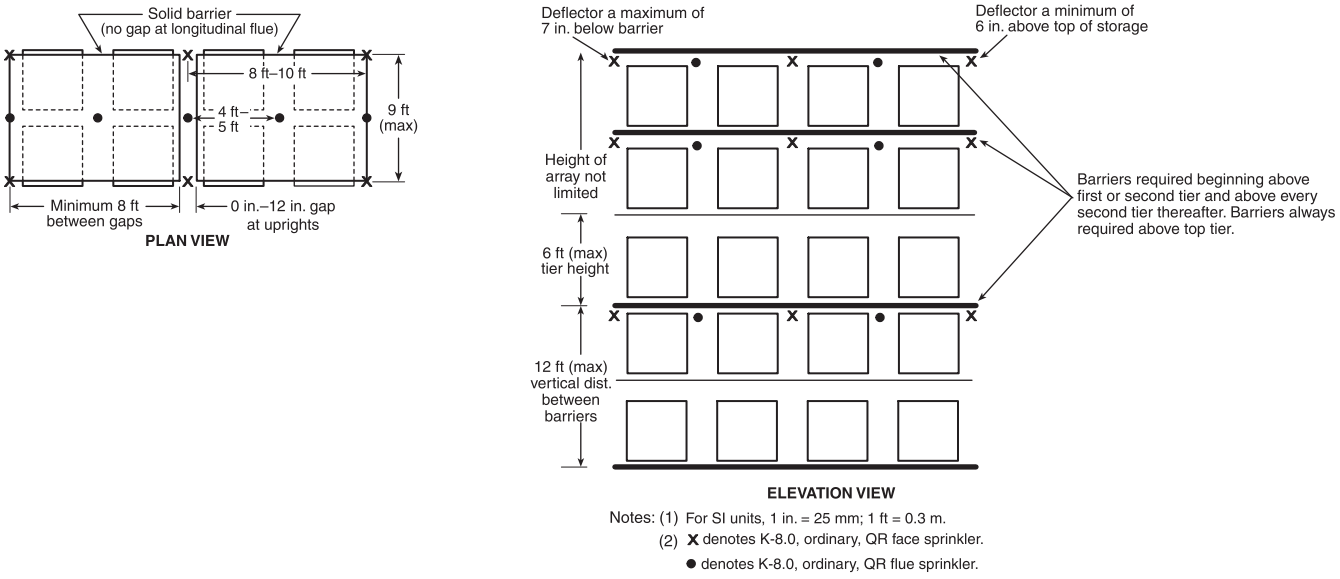


FIGURE 16.6.3.1(b) Double-Row Rack Sprinkler Layout for Design Scheme "C."

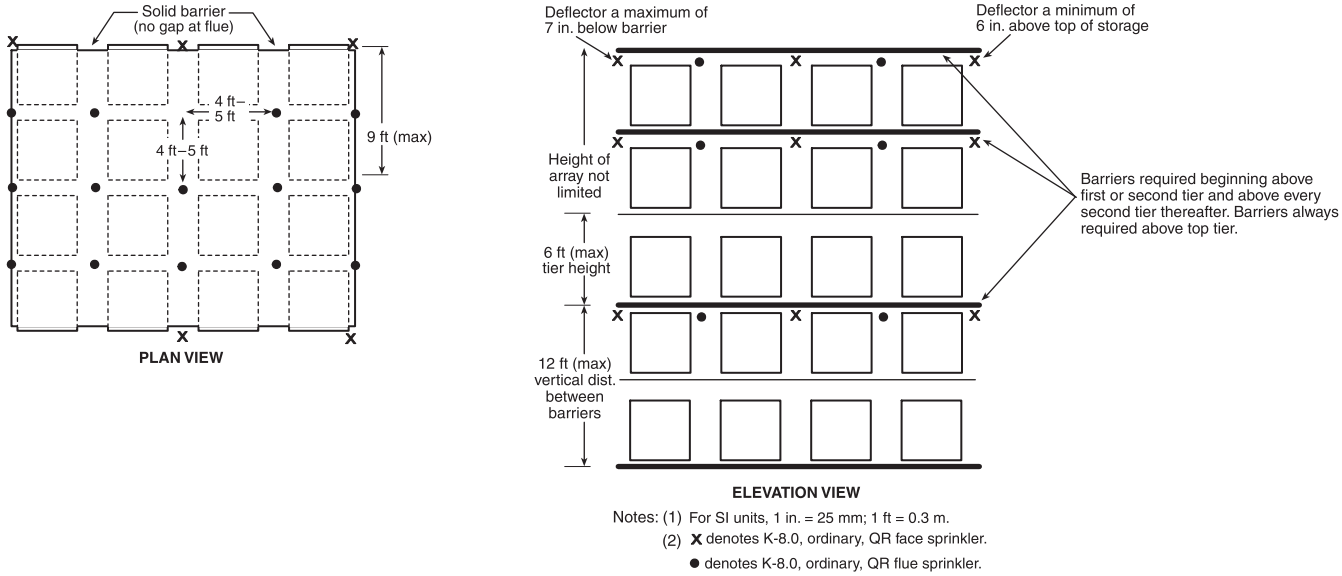


FIGURE 16.6.3.1(c) Multiple-Row Rack Sprinkler Layout for Design Scheme "C."

(4) If the ignitible (flammable or combustible) liquid storage does not extend to the full height of the rack, protection for commodities stored above the top horizontal barrier shall meet the requirements of NFPA 13 for the commodities stored, based on the full height of the rack.

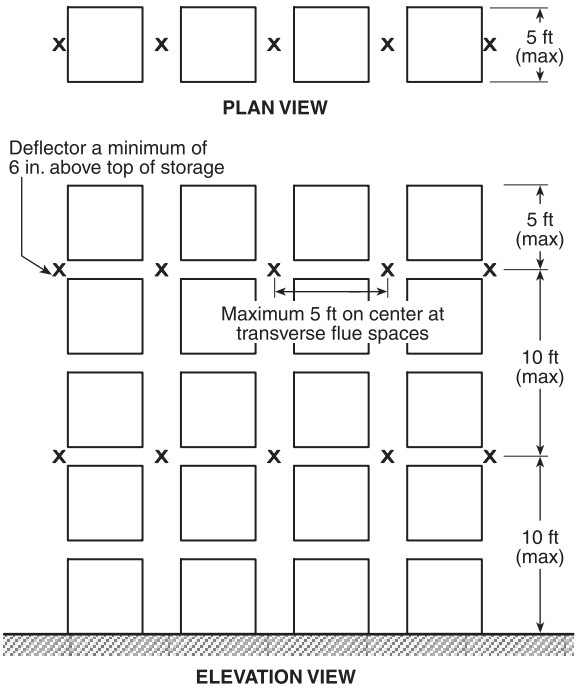
16.6.3.8 A 500 gpm (1900 L/min) hose stream allowance shall be provided.

16.6.4 Fire Protection System Design Scheme "D."

Δ **16.6.4.1** In-rack sprinklers shall meet the following requirements:

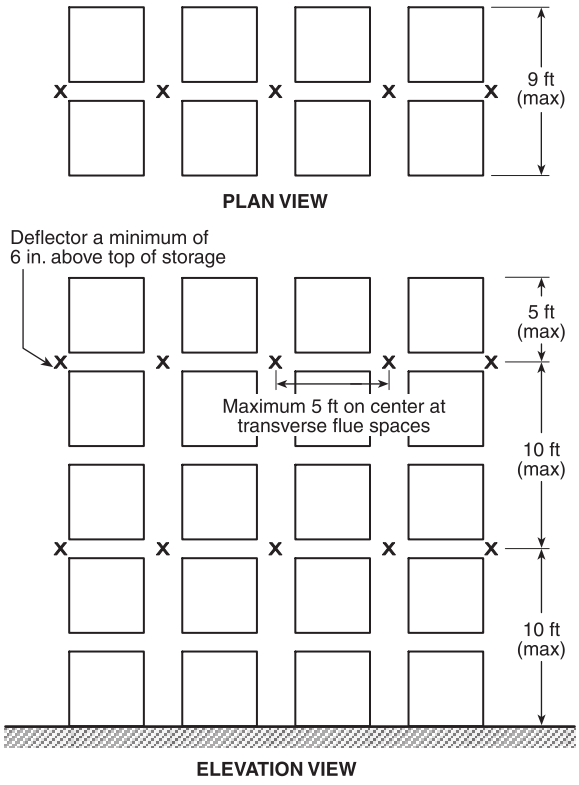
(1) In-rack sprinklers shall be installed in accordance with Figure 16.6.4.1(a) or Figure 16.6.4.1(b), whichever is applicable.

(2) In-rack sprinklers shall be ordinary-temperature-rated, quick-response sprinklers.
(3) In-rack sprinklers shall have a K-factor of 8.0 (115).
(4) In-rack sprinklers shall provide a minimum discharge flow of 30 gpm (113 L/min) out of the hydraulically most remote:
   (a) Eight sprinklers on one level if one level of in-racks (8 total)
   (b) Seven sprinklers on two levels if two or more levels of in-racks (14 total)



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.4.1(a) Single-Row Rack Sprinkler Layout for Fire Protection System Design Scheme "D."



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, ordinary, QR in-rack sprinkler.

FIGURE 16.6.4.1(b) Double-Row Rack Sprinkler Layout for Fire Protection System Design Scheme "D."

16.6.4.2 If there are adjacent bays of in-rack arrays that are not dedicated to ignitible (flammable or combustible) storage of liquids, in-rack sprinkler protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage.

16.6.4.3 Ceiling sprinklers shall be designed to provide a minimum density of 0.3 gpm/ft^2 (12.2 mm/min) over the most remote 2000 ft^2 (185 m^2) using ordinary-temperature-rated, standard-response spray sprinklers, having a nominal K-factor of 8.0 or 11.2.

16.6.4.4 The ceiling and in-rack sprinkler water demands shall be balanced at the point of connection to the water supply.

16.6.4.5 A 500 gpm (1890L/min) hose stream allowance shall be provided.

16.6.4.6 A 1-hour duration shall be provided for the fire protection water demand.

16.6.5 Fire Protection System Design Scheme "E."

16.6.5.1 Horizontal barriers of plywood having a minimum thickness of $\frac{3}{8}$ in. (10 mm) or of sheet metal of minimum 22 gauge thickness shall be installed in accordance with Figure 16.6.5.1(a) or Figure 16.6.5.1(b), whichever is applicable.

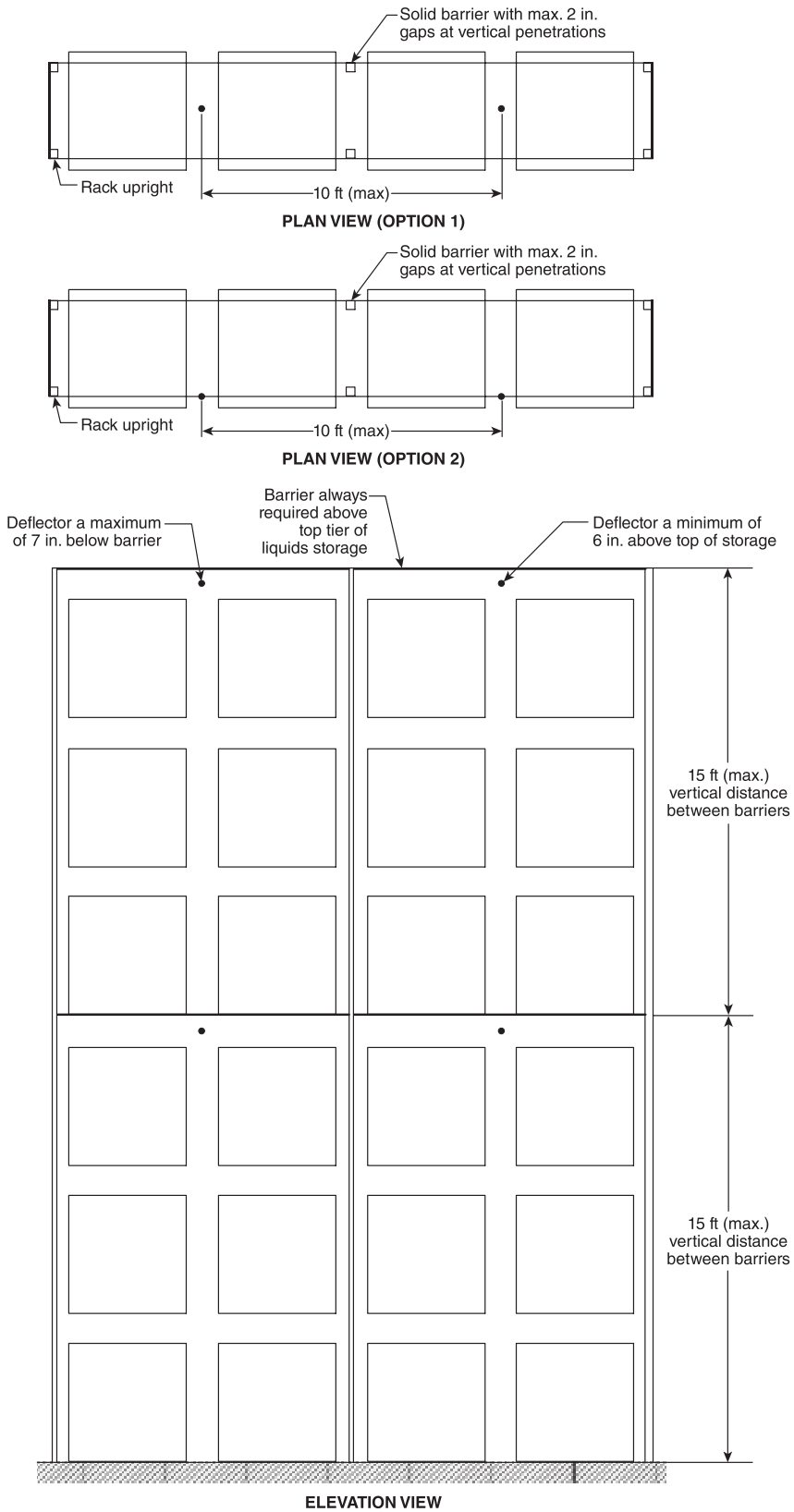
16.6.5.2 All ignitible (flammable or combustible) liquid storage shall be located beneath a barrier.

16.6.5.3 Vertical baffles shall not be installed between in-rack sprinklers.

16.6.5.4 In-rack sprinklers shall meet the following requirements:

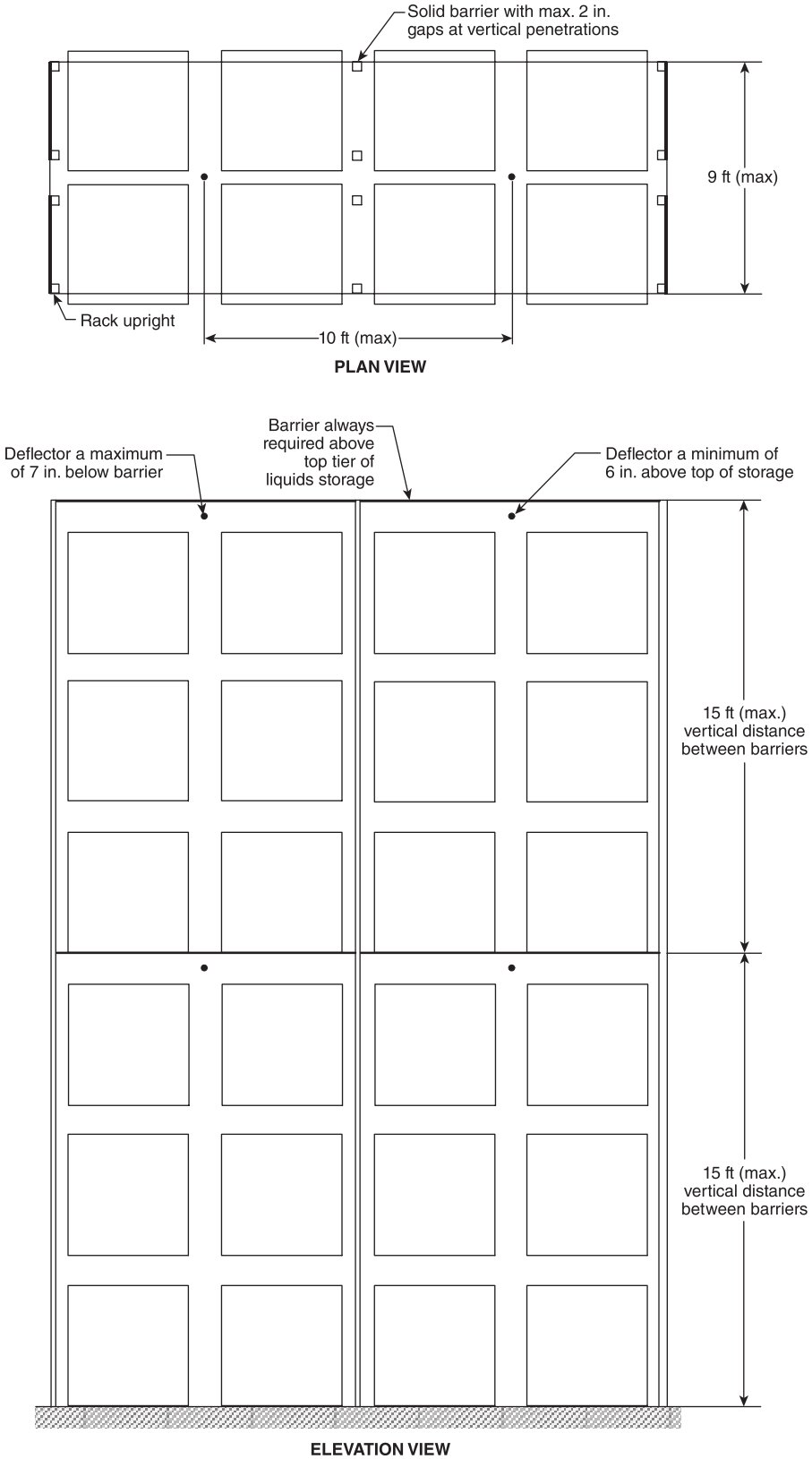
(1) In-rack sprinklers shall be intermediate temperature-rated, pendent sprinklers with a nominal K-factor of 25.2, RTI of 50 (m/sec)$^{1/2}$ or less, and be listed as extended coverage control mode density/area storage sprinklers.
(2) In-rack sprinklers shall be installed below each barrier level.
(3) The minimum in-rack sprinkler discharge pressure shall not be less than a gauge pressure of 30 psi.
(4) Where one level of in-rack sprinklers is installed, the design shall include the four most hydraulically remote sprinklers (i.e., four on one line).
(5) Where two levels of in-rack sprinklers are installed, the design shall include the three most hydraulically remote sprinklers on each level.
(6) Where three or more levels of in-rack sprinklers are installed, the design shall include the three most hydraulically remote sprinklers on the top three levels.
(7) Foam-water sprinkler protection shall be permitted to be substituted for water sprinkler protection, provided the same design criteria is used.

16.6.5.5 If there are adjacent bays of in-rack arrays that are not dedicated to storage of ignitible (flammable or combustible) liquids, the barrier and in-rack sprinkler protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage.



Notes:
(1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) • denotes K25.2 extended coverage pendent CMDA storage sprinkler.

FIGURE 16.6.5.1(a) Single-Row Rack Sprinkler Layout for Design Scheme "E."



Notes:
(1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) • denotes K25.2 extended coverage pendent CMDA storage sprinkler.

FIGURE 16.6.5.1(b) Double-Row Rack Sprinkler Layout for Design Scheme "E."

16.6.5.6 Ceiling sprinkler demand shall not be included in the hydraulic calculations for in-rack sprinklers where standard-response sprinklers are used for ceiling-level protection.

16.6.5.7 Water Demand.

16.6.5.7.1 Water demand at the point of supply shall be calculated separately for in-rack and ceiling sprinklers.

16.6.5.7.2 Water demand shall be based on the greater demand between in-rack and ceiling sprinklers.

16.6.5.8 Ceiling sprinklers shall meet the following requirements:

(1) Ceiling sprinkler protection shall be designed to protect the surrounding occupancy.
(2) Any sprinkler type shall be acceptable.
(3)* If standard spray sprinklers are used, they shall be capable of providing not less than 0.30 gpm/ft^2 over 3000 ft^2 (8 mm/min over 270 m^2) when supplied with water.
(4) If the ignitible (flammable or combustible) liquid storage does not extend to the full height of the rack, protection for commodities stored above the top horizontal barrier shall meet the requirements of NFPA 13 for the commodities stored, based on the full height of the rack.

16.6.5.9 A 500 gpm (1900 L/min) hose stream allowance shall be provided.

16.6.6 Fire Protection System Design Scheme "F."

16.6.6.1 In-rack sprinklers shall meet the following requirements:

(1) In-rack sprinklers shall be ordinary temperature-rated, quick-response sprinklers.
(2) In-rack sprinklers shall have a K-factor of 8.0 (115) or 11.2 (160).
(3) In-rack sprinklers shall be installed on 20 ft (6 m) vertical increments in accordance with Figure 16.6.6.1(a) and Figure 16.6.6.1(b) with the in-rack pattern shown in Figure 16.6.6.1(b) repeated from rack face to rack face for multiple-row racks.
(4) In-rack sprinklers shall provide a minimum discharge flow of 30 gpm (110 L/min) out of the hydraulically most remote sprinkler as follows:
    (a) Six in-rack sprinklers on one level if one level of in-racks (6 total)
    (b) Six in-rack sprinklers on two levels if two levels of in-racks (12 total)
    (c) Six in-rack sprinklers on three levels if three or more levels of in-racks (18 total)

16.6.6.2 If there are adjacent bays of rack storage that are not dedicated to ignitible (flammable or combustible) liquid storage, the in-rack sprinkler protection shall be extended at least 8 ft (2.4 m) beyond the area devoted to ignitible (flammable or combustible) liquid storage.

16.6.6.3 The ceiling and in-rack sprinkler demands shall be balanced at the point of connection to the water supply.

16.6.6.4 A 500 gpm (1890L/min) hose stream allowance shall be provided.

16.6.6.5 A 1-hour duration shall be provided for the fire protection water demand.

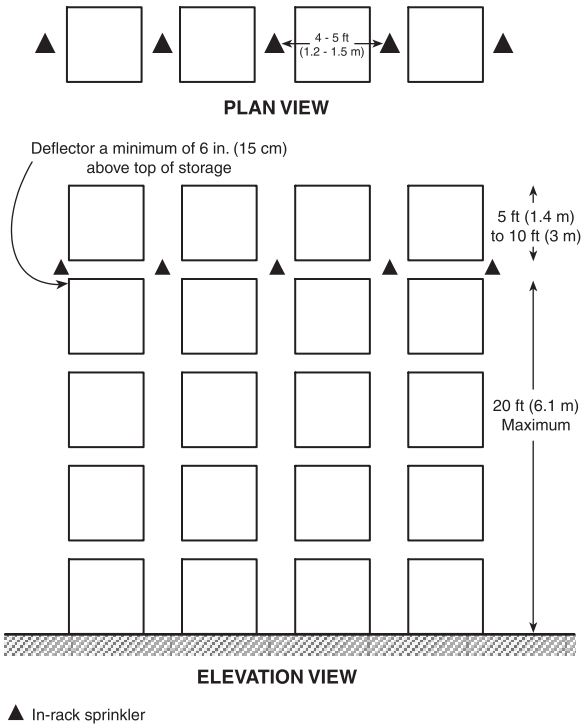


FIGURE 16.6.6.1(a) Single-Row Rack Sprinkler Layout for Design Scheme "F."

16.6.7 In-Rack Sprinkler Layouts for Table 16.5.2.8. Where indicated in Table 16.5.3.8 and Table 16.5.3.16, in-rack sprinklers shall be as follows:

(1) Where Layout 7 is required, in-rack sprinklers shall be installed in accordance with Figure 16.6.7(a).
(2) Where Layout 8 is required, in-rack sprinklers shall be installed in accordance with Figure 16.6.7(b) or Figure 16.6.7(c).
(3) Where Layout 9 is required, in-rack sprinklers shall be installed in accordance with Figure 16.6.7(d) or Figure 16.6.7(e), whichever is applicable.

16.7 Water Supply. Water supplies for automatic sprinklers, other water-based protection systems, hose streams, and hydrants shall be capable of supplying the anticipated water flow demand for a minimum of 2 hours.

16.8 Containment, Drainage, and Spill Control.

16.8.1 Secondary containment or secondary containment and drainage shall be provided in accordance with Figure 16.8.1, where protection systems are installed in accordance with the provisions of this chapter.

16.8.2* Where control of the spread of liquid is required, means to limit the spread of liquid to an area not greater than the design discharge area of the ceiling sprinkler system shall be provided.

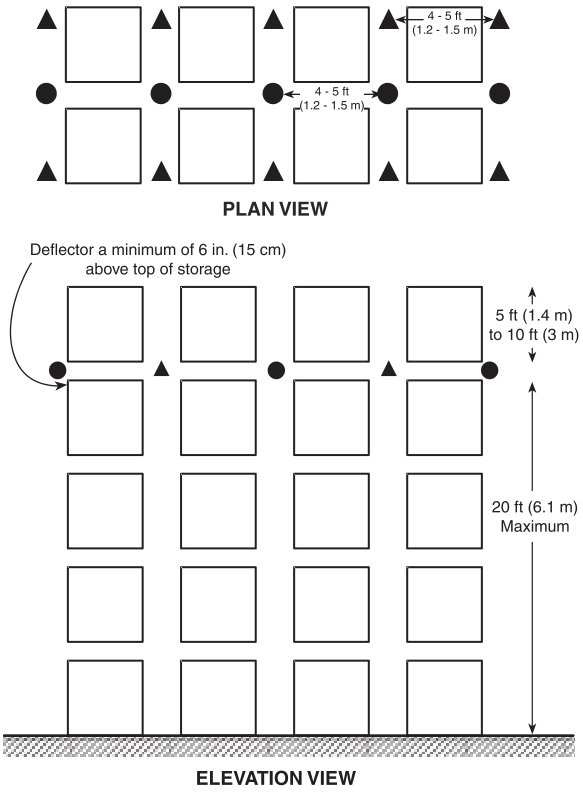
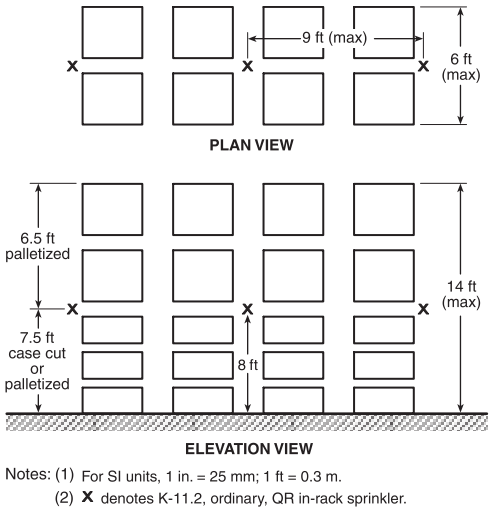
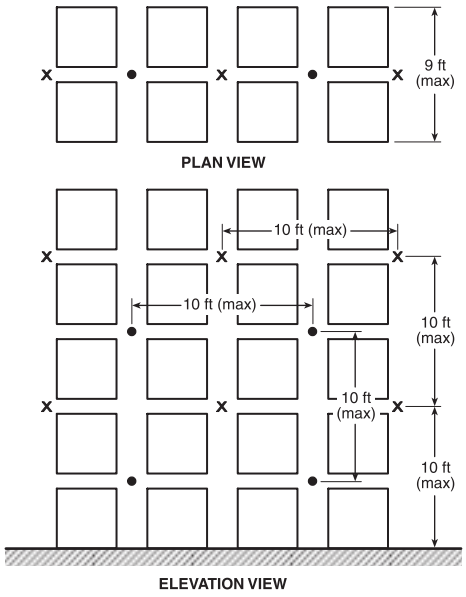


FIGURE 16.6.6.1(b) Double-Row Rack Sprinkler Layout for Design Scheme "F." (Multiple row racks shall extend the same sprinkler pattern through the rack.)



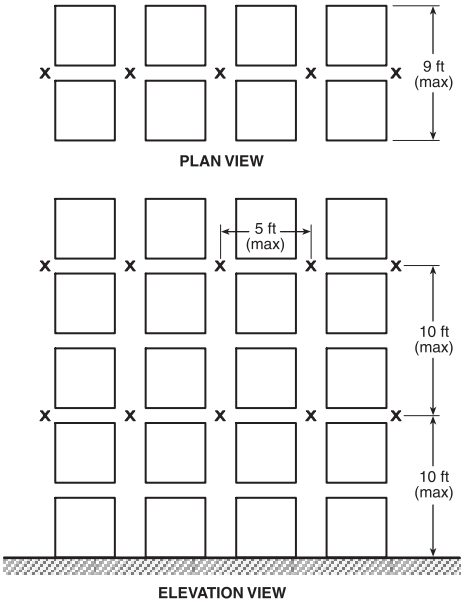
Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-11.2, ordinary, QR in-rack sprinkler.

FIGURE 16.6.7(a) Double-Row Rack Sprinkler Layout 7.



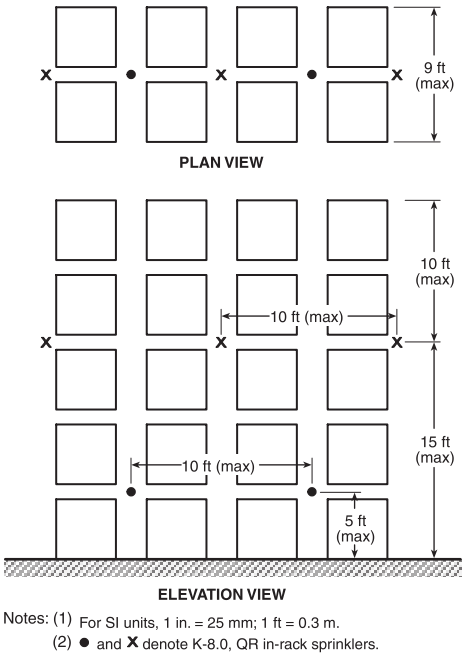
Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) ● and X denote K-8.0, QR in-rack sprinklers.

FIGURE 16.6.7(b) Double-Row Rack Sprinkler Layout 8 — Option #1.



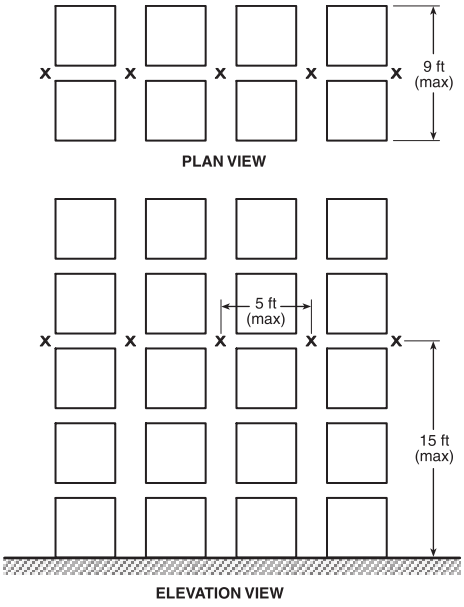
Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, QR in-rack sprinkler.

FIGURE 16.6.7(c) Double-Row Rack Sprinkler Layout 8 — Option #2.



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) ● and X denote K-8.0, QR in-rack sprinklers.

FIGURE 16.6.7(d) Double-Row Rack Sprinkler Layout 9 — Option #1.



Notes: (1) For SI units, 1 in. = 25 mm; 1 ft = 0.3 m.
(2) X denotes K-8.0, QR in-rack sprinkler.

FIGURE 16.6.7(e) Double-Row Rack Sprinkler Layout 9 — Option #2.

16.9 Other Automatic Fire Protection Systems. Alternate fire protection systems, such as automatic water spray systems, automatic water mist systems, high-expansion foam systems, dry chemical extinguishing systems, alternate sprinkler system configurations, or combinations of systems shall be permitted if approved by the authority having jurisdiction. Such alternate systems shall be designed and installed in accordance with the appropriate NFPA standard and with manufacturer's recommendations for the system(s) selected.

N **16.10 Distilled Spirits in Wooden Barrels.**

N **16.10.1 Palletize Storage Arrays.**

N **16.10.1.1** Palletized storage arrays of barrels stored on-end shall be limited to a maximum of 7 pallets high.

N **16.10.1.2** Flue spaces with a minimum width of 6 in. (152 mm) shall be maintained between adjacent pallets.

N **16.10.1.3** Palletized storage that is provided with a defined loading aisle between pallet storage areas shall be arranged using one of the following:

(1) Draft curtains shall be provided along the side of palletized storage facing the loading aisle to separate the fast-response sprinklers and standard-response sprinklers.
(2) A trench drain shall be provided on each side of the loading aisle, arranged to capture any spilled distilled spirits in the aisle space and remove them from the building to prevent spills from spreading into the barrel storage area.
(3) Barrels shall be banded on each pallet to prevent barrels from falling off pallets during transportation and loading into the storage racks.

N **16.10.1.3.1** Draft curtains shall meet the requirements provided in NFPA 204.

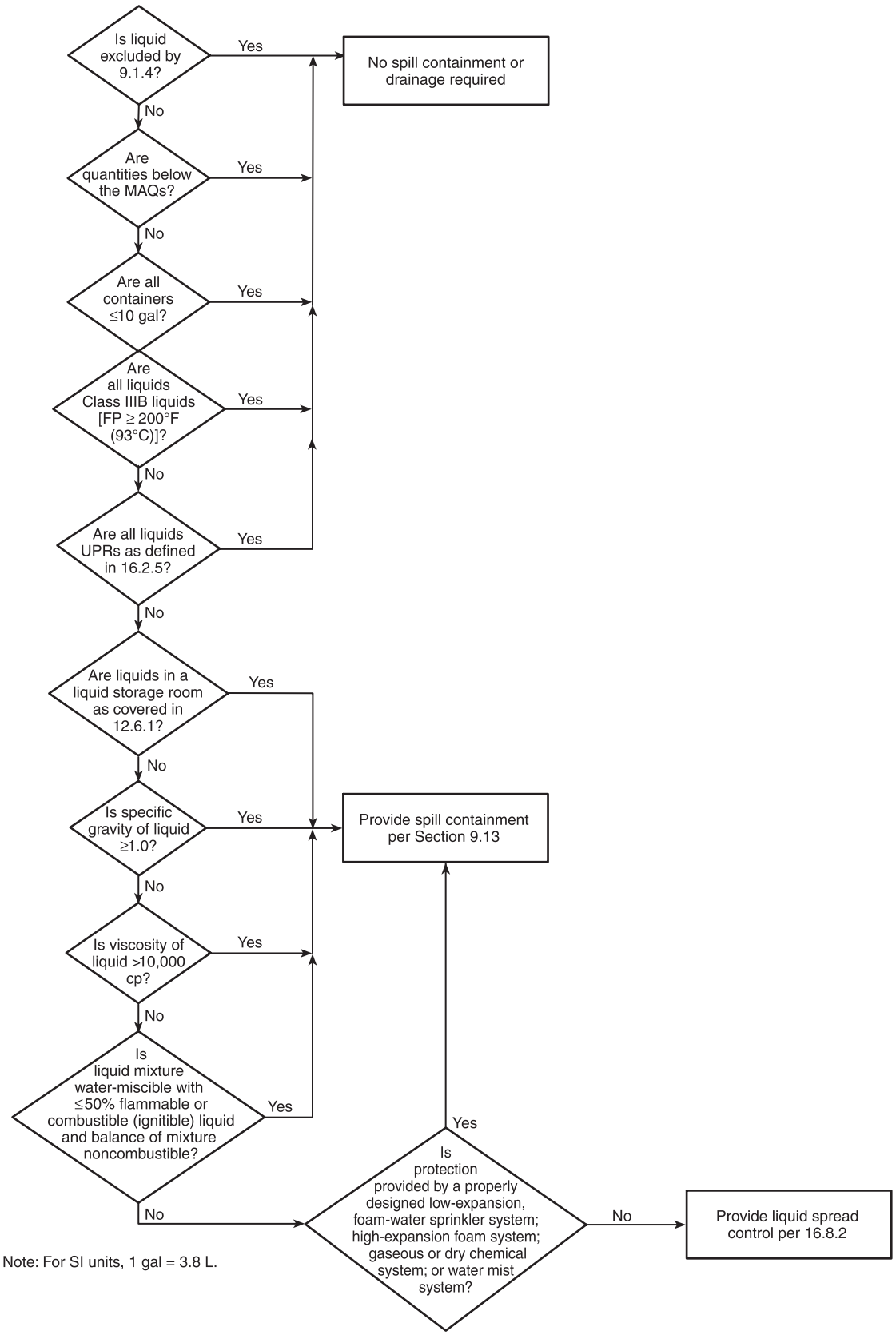
N **16.10.1.4** Palletized storage of on-end wooden barrels storing distilled spirits shall be protected in accordance with Table 16.10.1.4 and 16.10.1.4.1 through 16.10.1.4.4.

N **16.10.1.4.1** The storage and automatic sprinkler requirements in Table 16.10.1.5.4 shall apply to alcohol-water mixtures greater than 20 percent and up to 75 percent alcohol by volume in wooden barrel sizes not exceeding 130 gal (492 L).

N **16.10.1.4.2** The water supply shall meet the fixed fire protection demand plus at least 500 gpm (1900 L/min) for inside and outside hose connections for at least 1 hour.

N **16.10.1.4.3** Where a permanent loading aisle is provided with a separate automatic sprinkler system on the ceiling, the barrel storage automatic sprinkler design and the loading aisle automatic sprinkler design are not required to be balanced at the point of connection.

N **16.10.1.4.4** Where dry-pipe sprinkler systems are installed, the sprinkler system shall be designed to deliver water to the most remote four sprinklers within 40 seconds.



Δ FIGURE 16.8.1 Spill Containment and Liquid Spread Control for Protected Storage.

N Table 16.10.1.4 Palletized Storage of Distilled Spirits with up to 75 Percent Alcohol by Volume in Wooden Barrels

				Ceiling Sprinkler Protection						
				Sprinkler Type		Design				
Protection Area	System Type	Ceiling Height ft (m)	Storage Height ft (m)/# drums	Response / Nominal Temperature Rating/ Orientation	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	# of Sprinklers @ Pressure psi (bar)	Notes	Fire Test Reference *(Table E.2(r))*
Barrel Storage	Wet	30 ft (9 m)	24 ft (7.3 m)/7 drums	FR/Ordinary/ Pendent	14.0 (202)	—	—	12 @ 18 (1.25)	1	1
	Dry			SR/High/ Upright	16.8 (240)	0.6 (24)	2400 (220)	—	1	
Loading Aisle w/ Draft Curtain	Wet/Dry		NA	SR/High/Any	≥ 5.6 (80)	0.2 (8)	10,000 (930)	—	1	
Loading Aisle w/ Trench Drains Or Banded Barrels or No Permanent Loading Aisle	Provide the palletized storage design across the entire roof area (i.e., storage area and loading aisle)									

Notes:
(1) See 16.5.1.9 for abbreviations.

N 16.10.1.5 Palletized storage of distilled spirits in small, distilled spirits facilities is permitted to be in accordance with 16.10.1.5.1 through 16.10.1.5.4 and Table 16.10.1.5.4.

N 16.10.1.5.1 A small, distilled spirits facility shall be a maximum of 7500 ft^2 (697 m^2).

N 16.10.1.5.2 The clearance from the top of storage to the deflector of the automatic sprinklers at the ceiling shall be a minimum of 18 in. (457 mm) and a maximum of 10 ft (3048 mm).

N 16.10.1.5.3 The automatic sprinkler coverage area shall not exceed 80 ft^2 (7.4 m^2) per sprinkler.

N 16.10.1.5.4 The storage arrangement and automatic sprinkler system design shall be in accordance with Table 16.10.1.5.4.

N 16.10.2 Rack Storage Arrays.

N 16.10.2.1 Rack storage arrangements with on-side wooden barrels shall be provided with a minimum width of 8 in. (203 mm) between adjacent rows of barrels.

N 16.10.2.2 Rack storage arrangements with on-end wooden barrels shall be provided with transverse and longitudinal flue spaces with a minimum width of 6 in. (15 cm).

N 16.10.2.3 Where provided, elevated walkways between barrels shall be constructed in accordance with one of the following:

(1) Noncombustible materials that are 50 percent open shall be used.
(2) Noncombustible materials that are open less than 50 percent provided the walkway has a maximum width of 1 ft (0.3 m) and a minimum gap of 3 in. (76 mm) is provided between the walkway and the barrel storage shall be used.

N 16.10.2.4 Rack storage arrangements of alcohol-water mixtures up to 75 percent alcohol in wooden barrels with sizes not exceeding 130 gal (492 L) shall be protected in accordance with 16.10.2.4.1 through 16.10.2.4.3 and Table 16.10.2.4.

N 16.10.2.4.1 The water supply shall meet the fixed fire protection demand plus at least 500 gpm (1900 L/min) for inside and outside hose connections for at least two hours.

N 16.10.2.4.2 Where dry-pipe automatic sprinkler systems are installed, the automatic sprinkler system shall be designed to deliver water to the most remote four sprinklers within 40 seconds.

N Table 16.10.1.5.4 Palletized Storage of Distilled Spirits in Wooden Barrels in Small Distilled Spirits Facilities

				Ceiling Sprinkler Protection					
				Sprinkler Type		Design			
Protection Area	Sprinkler System Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)/# drums	Response / Nominal Temperature Rating/ Orientation	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Density gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Area ft^2 (m^2)	Notes	Fire Test Reference *(Table E.2(s))*
Barrel Storage	Wet	24 (7.3)	12 (3.7)	SR/High/Any	≥ 11.2 (161)	0.35 (14.5)	4000 (370)	1	1
				SR/Ordinary/Any	≥ 11.2 (161)	0.35 (14.5)	7500 (700)	1	

Notes:
(1) See 16.5.1.9 for abbreviations.

N Table 16.10.2.4 Rack Storage of Distilled Spirits in Wooden Barrels

					Ceiling Sprinkler Protection					In-Rack Sprinkler Protection					
					Sprinkler Type		Design			Sprinkler Type		Design			
Barrel Arrangement	Sprinkler System Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)/# Barrels	Minimum Aisle Width ft (m)	Response / Nominal Temperature Rating/ Orientation	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Density gpm/ft^2 (mm/ min)	Area ft^2 (m^2)	# of Sprinklers @ Pressure psi (bar)	Response/ Nominal Temperature Rating	K-factor gpm/ psi$^{1/2}$ (L/min/ bar$^{1/2}$)	Flow gpm (L/min)	Layout	Notes	Fire Test Reference *(Table E.2(t))*
On-Side	Wet	40 (12)	33 (10)/9 barrels	NA	QR/ Ordinary/ Pendent	14.0 (200)	—	—	12 @ 37 (2.5)	None				1	1
					SR/High/Any	≥ 11.2 (160)	0.3 (12)	2000	—	QR/ Ordinary/ Any	8.0 (115)	45 (170)	Fig 16.10.3.1(1) 16.10.3.1(2)	1	
	Dry	40 (12)	33 (10)/9 barrels	NA	SR/High/ Upright	16.8 (240)	0.85 (34.6)	2400	—	None				1	
					SR/High/ Upright	≥ 11.2 (160)	0.3 (12)	2000	—	QR/ Ordinary/ Upright	8.0 (115)	45 (170)	Fig 16.10.3.1(1) 16.10.3.1(2)	1	
On-End	Wet	30 (9.1)	25 (7.6)/5 barrels	8 (2.4)	SR/ High/Any	≥ 11.2 (160)	0.3 (12)	5000	—	QR/ Ordinary/ Any	≥ 8.0 (115)	6 @ 25 (95) [one level] 12 @ 25 (95) [greater than one level]	Fig 16.10.3.2(1) 16.10.3.2(2)	1	

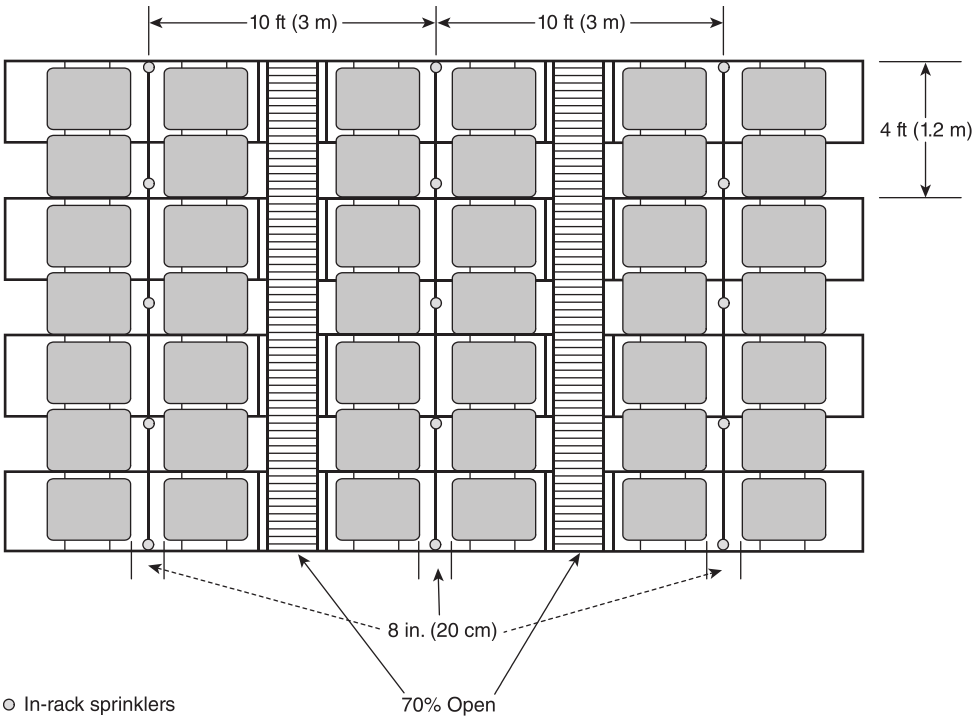
Notes:
(1) See 16.5.1.9 for abbreviations.

N 16.10.2.4.3 The automatic sprinkler system installed at the ceiling and the in-rack sprinkler system shall be balanced at the point of connection.

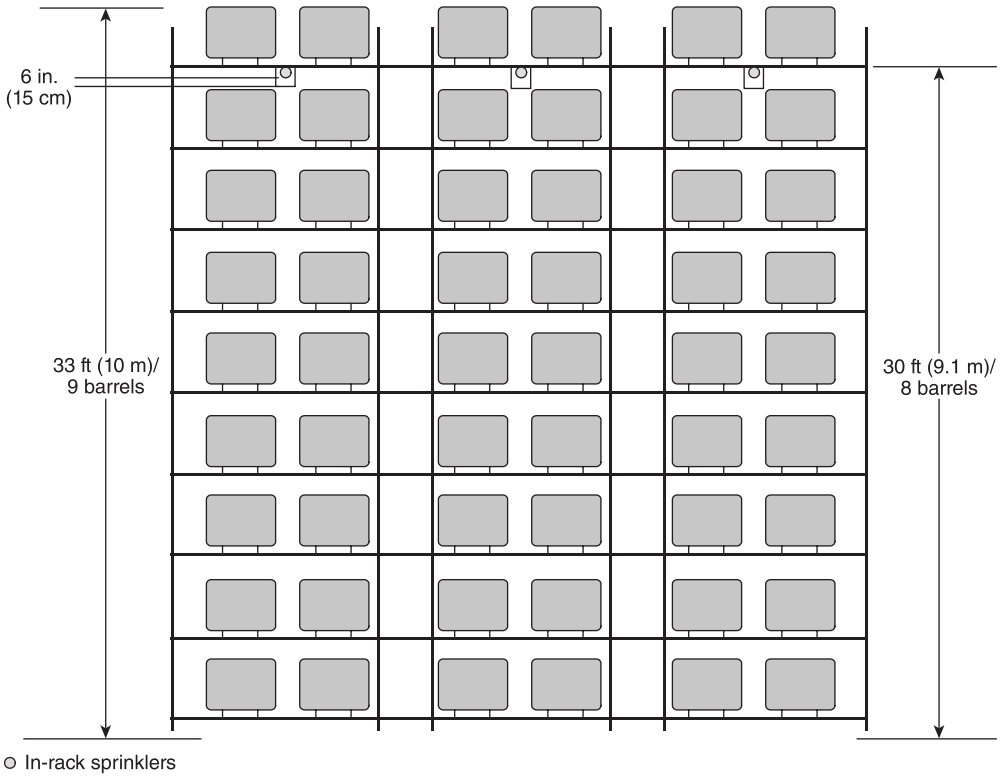
N 16.10.3 Fire Protection Layouts for Distilled Spirits in Wooden Barrels.

N 16.10.3.1 In-Rack Layouts for Rack Storage of On-Side Wooden Barrels. In-rack layouts for rack storage of on-side wooden barrels are shown in Figure 16.10.3.1(a) and Figure 16.10.3.1(b).

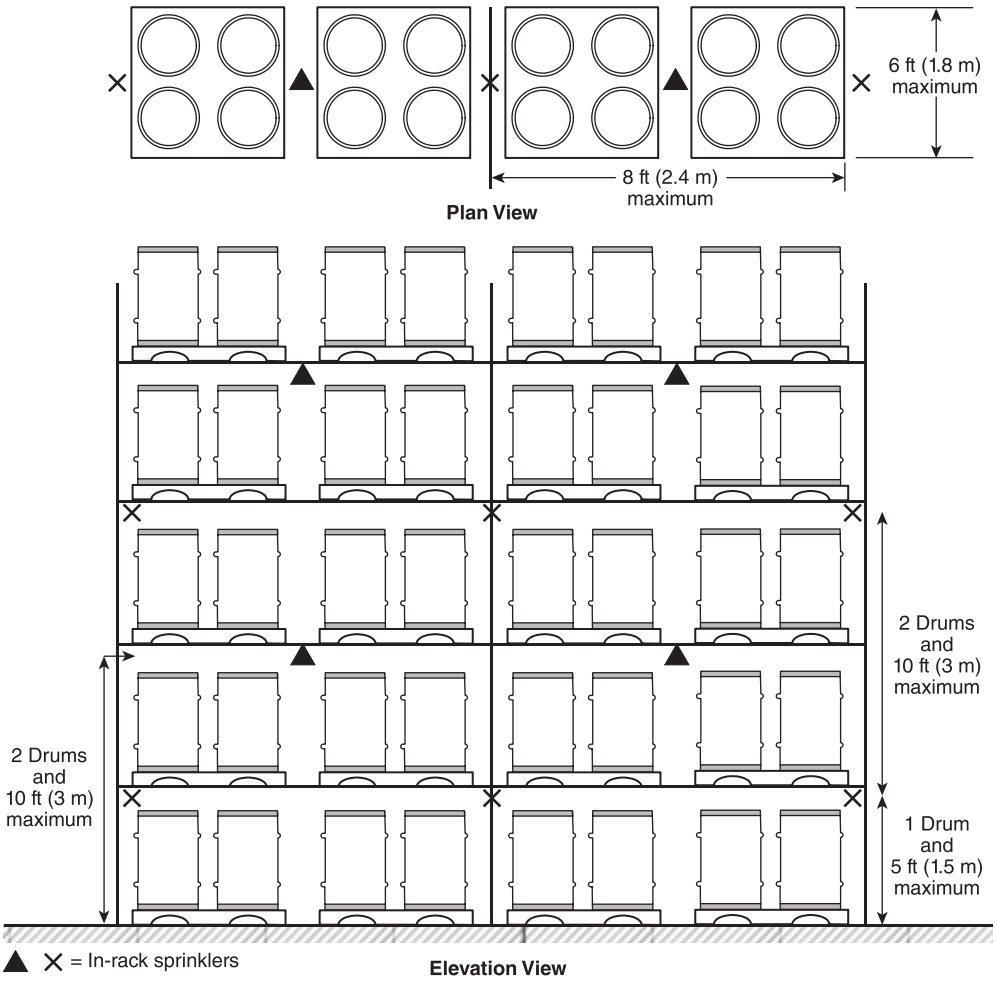
N 16.10.3.2 In-Rack Layouts for Rack Storage of On-End Wooden Barrels. In-rack layouts for rack storage of on-end wooden barrels are shown in Figure 16.10.3.2(a) and Figure 16.10.3.2(b).



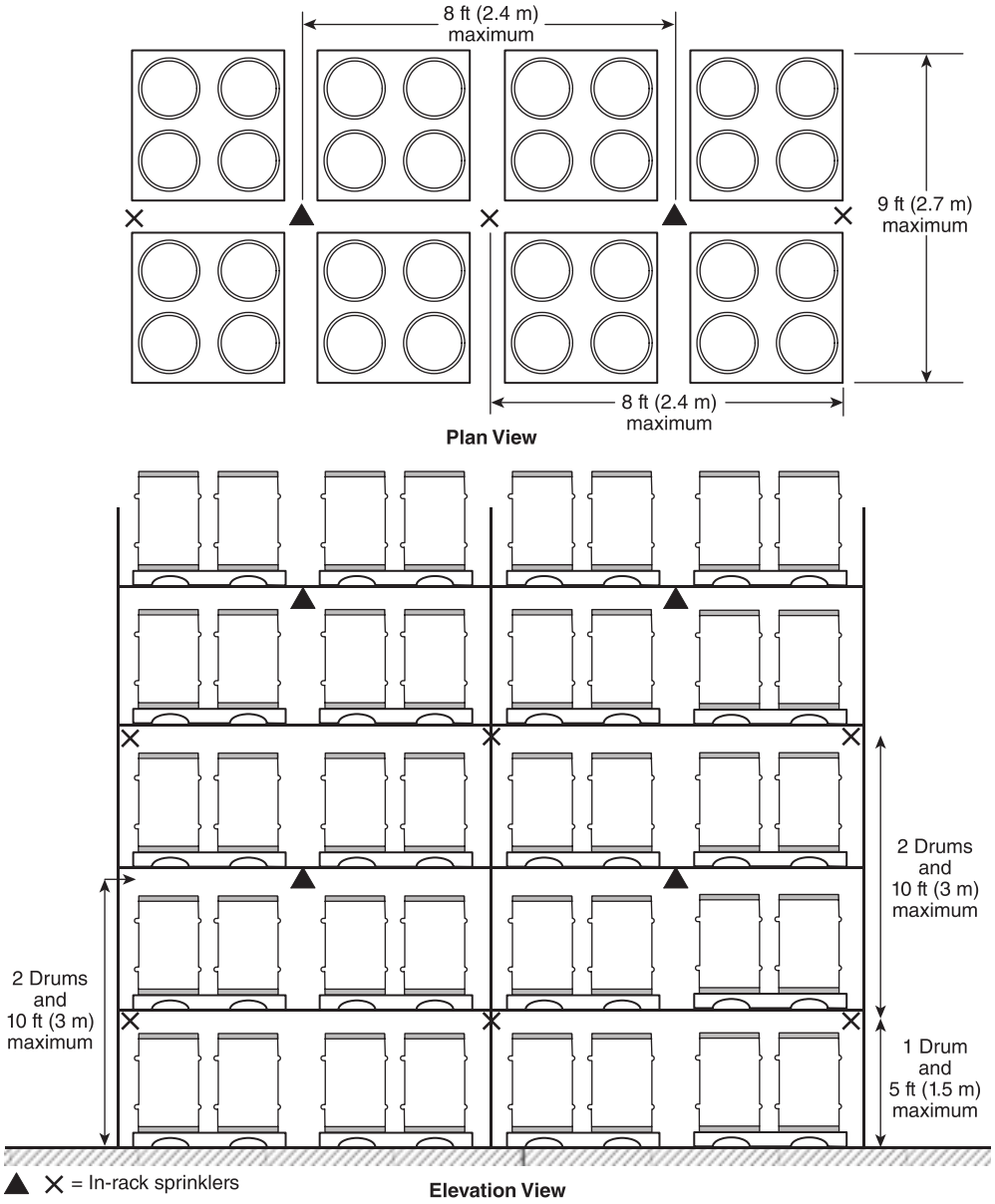
N FIGURE 16.10.3.1(a) In-Rack Sprinkler Layout for On-Side Wooden Barrels (Plan View).



N **FIGURE 16.10.3.1(b) In-Rack Sprinkler Layout for On-Side Wooden Barrels (Elevation View).**



N **FIGURE 16.10.3.2(a) In-Rack Sprinkler Layout for Single-Row Rack of On-End Wooden Barrels.**



N **FIGURE 16.10.3.2(b) In-Rack Sprinkler Layout for Double-Row Rack of On-End Wooden Barrels.**

Chapter 17 Processing Facilities

17.1 Scope.

17.1.1* This chapter shall apply where the processing of ignitible (flammable or combustible) liquids is the principal activity, except as covered elsewhere in this code or in other NFPA standards. *(See 1.5.3.)*

17.1.2 Provisions of this chapter shall not prohibit the use of movable tanks for the dispensing of ignitible (flammable or combustible) liquids into fuel tanks of motorized equipment outside on premises not accessible to the public, where such use has the approval of the authority having jurisdiction.

17.2 Definitions Specific to Chapter 17. (Reserved)

17.3 General Requirements.

17.3.1* Ignitible (flammable or combustible) liquid processing operations shall be located and operated so that they do not constitute a significant fire or explosion hazard to life, to property of others, or to important buildings or facilities within the same plant.

17.3.2 Specific requirements shall depend on the inherent risk in the operations themselves, including the ignitible (flammable or combustible) liquids being processed, operating temperatures and pressures, and the capability to control any ignitible (flammable or combustible) liquid or vapor releases or fire incidents that could occur.

17.3.3 The interrelationship of the many factors involved shall be based on good engineering and management practices to establish suitable physical and operating requirements.

17.3.4 Process facilities shall comply with the applicable requirements for specific operations set forth in Chapters 18, 19, 28, or 29.

17.3.5 Process facilities shall comply with the applicable requirements for procedures and practices for fire and explosion prevention, protection, and control set forth in Chapter 6.

17.3.6 Processing and handling of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their flash points shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class. *(See 6.4.1.3 and A.6.4.1.3.)*

17.3.7 When a process heats an ignitible (flammable or combustible) liquid to a temperature at or above its flash point, the following shall apply:

(1) The process vessel shall be closed to the room in which it is located and vented to the outside of the building.
(2) If the vessel needs to be opened to add ingredients, the room ventilation shall meet the requirements of Section 17.11 and the process heating controls will be interlocked with the ventilation such that the process heat will shut down if the ventilation fails or is turned off.
(3) The process vessel shall be equipped with an excess temperature control set to limit excessive heating of the ignitible (flammable or combustible) liquid and the subsequent release of vapors.
(4) If a heat transfer medium is used to heat the ignitible (flammable or combustible) liquid and the heat transfer fluid can heat the ignitible (flammable or combustible) liquid to its boiling point on failure of the process and excess temperature heat controls, a redundant excess temperature control shall be provided.
(5) The extent of required explosion control shall be determined in accordance with 6.4.1.2.

17.4 Location of Process Vessels and Equipment.

17.4.1 Ignitible (flammable or combustible) liquid-processing vessels and equipment shall be located in accordance with the requirements of this section.

17.4.2 Processing vessels and buildings containing such processing vessels shall be located so that a fire involving the vessels does not constitute an exposure hazard to other occupancies.

17.4.3* The minimum distance of a processing vessel to a property line that is or can be built upon, including the opposite side of a public way; to the nearest side of a public way; or to the nearest important building on the same property shall be determined by one of the following:

(1) In accordance with Table 17.4.3
(2) In accordance with an engineering evaluation of the process, followed by application of sound fire protection and process engineering principles

17.4.3.1 Processing vessels used solely to process stable Class IIIB liquids [FP ≥ 200°F (93°C)] shall be located in accordance with Table 22.4.1.5.

17.4.4 Where process vessels are located in a building and the exterior wall facing the exposure (line of adjoining property that is or can be built upon or nearest important building on the same property) is greater than 25 ft (7.6 m) from the exposure and is a blank wall having a fire resistance rating of not less than 2 hours, any greater distances required by Table 17.4.3 shall be permitted to be waived. If the exterior wall is a blank wall having a fire resistance rating of not less than 4 hours, all distances required by Table 17.4.3 shall be permitted to be waived.

17.4.5 All the distances given in Table 17.4.3 shall be doubled where protection for exposures is not provided.

17.4.6* Ignitible (flammable or combustible) liquid-processing equipment, such as pumps, heaters, filters, and exchangers, shall not be located closer than 25 ft (7.6 m) to property lines where the adjoining property is or can be built upon or to the nearest important building on the same property that is not an integral part of the process. This spacing requirement shall be permitted to be waived where exposures are protected in accordance with 17.4.3.

•

17.5 Accessibility. Each process unit or building containing ignitible (flammable or combustible) liquid-processing equipment shall be accessible from at least one side for firefighting and fire control.

17.6 Construction Requirements.

Δ **17.6.1** Process buildings or structures used for ignitible (flammable or combustible) liquid operations shall be constructed as follows:

(1) Consistent with the operations being conducted and with the classes of liquids handled
(2) To minimum Type II (000) construction, as defined in *NFPA 5000*
(3) In accordance with Table 17.6.1

Δ Table 17.4.3 Location of Process Vessels with Respect to Property Lines, Public Ways, and the Nearest Important Building on the Same Property — Protection for Exposures Is Provided

Vessel Maximum Operating Liquid Capacity (gal)	Minimum Distance (ft)			
	From Property Line that Is or Can Be Built upon, Including Opposite Side of Public Way		From Nearest Side of Any Public Way or from Nearest Important Building on Same Property that Is Not an Integral Part of the Process	
	Emergency Relief*		Emergency Relief*	
	Not Over 2.5 psi	Over 2.5 psi	Not Over 2.5 psi	Over 2.5 psi
275 or less	5	25	5	25
276 to 750	10	25	5	25
751 to 12,000	15	25	5	25
12,001 to 30,000	20	30	5	25
30,001 to 50,000	30	45	10	25
50,001 to 100,000	50	75	15	25
Over 100,000	80	120	25	40

For SI units, 1 gal = 3.8 L; 1 ft = 0.3 m; 1 psi = a gauge pressure of 6.9 kPa.
Note: Double all of above distances where protection for exposures is not provided.
*Gauge pressure.

Δ Table 17.6.1 Minimum Separation Distances for Buildings or Structures Used for Ignitible (Flammable or Combustible) Liquid Handling and Operations

Liquid Class	Minimum Type of Construction*	Minimum Separation Distance (ft)	
		To Street, Alley, or Public Way	To Adjacent Property Line that Is or Can Be Built Upon
Class I liquids [FP < 100°F (37.8°C)]; liquids of any class heated above their flash points†	II (222)	5	10
	II (111)	5	25
	II (000)	10	50
Class II liquids [100°F (37.8°C) ≤ FP < 140°F (60°C)]	II (111)	5	10
	II (000)	5	25
Class III [FP ≥ 140°F (60°C)]	II (000)	5	10

For SI units, 1 ft = 0.3 m.
Note: Distances apply to properties that have protection for exposures, as defined in this code. If there are exposures for which protection does not exist, the distances should be doubled, in accordance with 17.6.3.
*Construction types are defined in NFPA 220.
†For stable liquids of any class heated above their flash points, see 6.4.1.3 and A.6.4.1.3.

17.6.2 Construction types shall be as defined in *NFPA 5000*.

17.6.3 Where protection for exposures is not provided, the applicable distances given in Table 17.6.1 shall be doubled.

17.6.4 For buildings or structures that are not provided with approved automatic sprinkler protection, the separation distances otherwise required by Table 17.6.1 shall be determined by an engineering evaluation of the process, but shall not be less than the separation distances required by Table 17.4.3.

17.6.5 Buildings or structures used solely for blending, mixing, or dispensing of Class IIIB liquids [FP ≥ 200°F (93°C)] at temperatures below their flash points shall be permitted to be constructed of combustible construction, subject to the approval of the authority having jurisdiction.

17.6.6 Buildings or structures used for processing or handling of ignitible (flammable or combustible) liquids where the quantities of ignitible (flammable or combustible) liquids do not exceed 360 gal (1360 L) of Class I and Class II liquids [FP < 140°F (60°C)] and 720 gal (2725 L) of Class IIIA liquids [140°F (60°C) ≤ FP < 200°F (93°C)] shall be permitted to be constructed of combustible construction, subject to the approval of the authority having jurisdiction.

17.6.7 Buildings or structures used for processing or handling of ignitible (flammable or combustible) liquids protected with automatic sprinklers or equivalent fire protection systems shall be permitted to be constructed of combustible construction, subject to the approval of the authority having jurisdiction.

17.6.8* Load-bearing building supports and load-bearing supports of vessels and equipment capable of releasing quantities of ignitible (flammable or combustible) liquids that could result in a fire capable of causing substantial property damage shall be protected by one or more of the following:

(1) Drainage to a safe location to prevent ignitible (flammable or combustible) liquids from accumulating under vessels or equipment or around load-bearing supports
(2) Fire-resistive construction
(3) Fire-resistant protective coatings or systems
(4) Water spray systems designed and installed in accordance with NFPA 15
(5) Other alternate means acceptable to the authority having jurisdiction

17.6.9 Class I liquids [FP < 100°F (37.8°C)] shall not be handled or used in basements.

17.6.9.1 Where Class I liquids [FP < 100°F (37.8°C)] are handled or used above grade within buildings with basements or closed pits into which flammable vapors can travel, such belowgrade areas shall be provided with mechanical ventilation designed to prevent the accumulation of flammable vapors.

17.6.9.2 Means shall be provided to prevent ignitible (flammable or combustible) liquid spills from running into basements.

17.6.10* Smoke and heat venting shall be permitted to be used where it assists access for firefighting.

17.6.11* Areas shall have exit facilities arranged to prevent occupants from being trapped in the event of fire.

17.6.11.1 Exits shall not be exposed by the drainage facilities described in Section 17.10.

17.6.12 Aisles shall be maintained for unobstructed movement of personnel and fire protection equipment.

Δ **17.6.13** Indoor areas where Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)] or other liquids intentionally heated to or above their BP are in use shall be designed to direct flame, combustion gases, and pressures resulting from a deflagration away from important buildings or occupied areas through the use of damage-limiting construction in accordance with NFPA 68.

17.6.13.1 The damage-limiting construction design shall be both of the following *(see 9.16.1)*:

(1) In accordance with recognized standards
(2) Acceptable to the authority having jurisdiction

•

Δ **17.7* Fire Protection.**

N **17.7.1 Interior.**

N **17.7.1.1** A hazard analysis shall be performed in accordance with Section 6.4 to determine the facility's fixed fire protection systems.

N **17.7.1.1.1** Where required by the AHJ, or indicated by the hazard analysis, automatic sprinkler protection shall be provided in accordance with the requirements in 17.7.1.1.1.1 and 17.7.1.1.1.2.

N **17.7.1.1.1.1** The demand area shall be based on the credible area of spill determined in the hazard analysis.

N **17.7.1.1.1.2** Areas that have chemicals incompatible with water shall be provided with an alternative fire extinguishing system as determined in the hazard analysis.

N **17.7.2 Exterior.** A hazard analysis shall be performed in accordance with Section 6.4 to determine the exterior fire protection system requirements.

Δ **17.8* Emergency Control Systems.**

17.9 Electrical Systems. Electrical wiring and electrical utilization equipment shall comply with Chapter 7.

17.10 Containment, Drainage, and Spill Control.

17.10.1 A facility shall be designed and operated to prevent the discharge of ignitible (flammable or combustible) liquids to public waterways, public sewers, or adjoining property.

17.10.2 Where spill control is used, it shall comply with the requirements of Section 6.12 and any additional requirements of this section.

17.10.3* Where containment is used, it shall comply with the requirements of Section 6.12, and any additional requirements of this section.

N **17.10.4** Where used, drainage shall comply with Section 6.12.

N **17.10.5** Where only Class IIIB liquids [FP ≥ 200°F (93°C)] are handled, spill control, secondary containment, and drainage shall not be required.

N **17.10.6** Where only unsaturated polyester resins (UPRs) containing not more than 50 percent by weight of Class IC, Class II, or Class IIIA liquid [73°F (22.8°C) ≤ FP < 200°F (93°C)] constituents are handled and are protected in accordance with 16.5.3.11, spill control, secondary containment, and drainage shall not be required.

17.11 Ventilation.

17.11.1 Enclosed processing areas handling or using Class I liquids [FP < 100°F (37.8°C)], or Class II or Class III liquids [FP ≥ 100°F (37.8°C)] heated to temperatures at or above their FP, shall be ventilated at a rate sufficient to maintain the concentration of vapors within the area at or below 25 percent of the lower flammable limit (LFL). Compliance with 17.11.2 through 17.11.10 shall be deemed as meeting the requirements of this section.

17.11.2* Ventilation requirements shall be confirmed by one of the following:

(1) Calculations based on the anticipated fugitive emissions *(see Annex H for calculation method).*
(2) Sampling of the actual vapor concentration under normal operating conditions. Sampling shall be conducted at a 5 ft (1.5 m) radius from each potential vapor source extending to or toward the bottom and the top of the enclosed processing area. The vapor concentration used to determine the required ventilation rate shall be the highest measured concentration during the sampling procedure.

17.11.3 A ventilation rate of not less than 1 $ft^3/min/ft^2$ (0.3 $m^3/min/m^2$) of solid floor area shall be considered as meeting the requirements of 17.11.1.

17.11.4 Ventilation shall be accomplished by mechanical or natural means.

17.11.5 Exhaust ventilation discharge shall be to a safe location outside the building.

17.11.6 Recirculation of the exhaust air shall be permitted only when it is monitored continuously using a fail-safe system that is designed to automatically sound an alarm, stop recirculation, and provide full exhaust to the outside in the event that vapor–air mixtures in concentrations over one-fourth of the lower flammable limit are detected.

17.11.7* Provision shall be made for introduction of make-up air in such a manner as to avoid short-circuiting the ventilation.

17.11.8 Ventilation shall be arranged to include all floor areas or pits where flammable vapors can collect.

17.11.9 Local or spot ventilation to control special fire or health hazards, if provided, shall be permitted to be utilized for up to 75 percent of the required ventilation.

17.11.10 Where equipment such as dispensing stations, open centrifuges, plate and frame filters, and open vacuum filters is used in a building, the equipment and ventilation of the building shall be designed to limit flammable vapor–air mixtures under normal operating conditions to the interior of equipment and to not more than 5 ft (1.5 m) from equipment that exposes Class I liquids [FP < 100°F (37.8°C)] to the air.

17.11.11 The mechanical ventilation system for processing areas shall be designed to provide an alarm notification upon loss of airflow.

Δ **17.12 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

17.13 Process Structures. (Reserved)

17.14* Process Equipment and Vessels. Equipment shall be designed and arranged to prevent the unintentional escape of ignitible (flammable or combustible) liquids and vapors and to minimize the quantity escaping in the event of accidental release.

17.15 Management of Operations Hazards.

Δ **17.15.1*** This section shall apply to the management methodology used to identify, evaluate, and control the hazards involved in processing and handling of ignitible (flammable or combustible) liquids.

17.15.2 Operations involving ignitible (flammable or combustible) liquids shall be reviewed to ensure that fire and explosion hazards resulting from loss of containment of liquids are provided with corresponding fire prevention and emergency action plans in accordance with 6.4.1.

•

Δ **17.15.3** The extent of fire and explosion prevention and risk control that is provided shall be determined in accordance with 6.4.1.2.3.

Δ **17.15.4** A written emergency action plan that is consistent with available equipment and personnel shall be established to respond to fires and related emergencies, in accordance with Section 6.8.

Δ **17.15.5** The fire hazards management review conducted in accordance with Section 17.15 shall be repeated in accordance with the requirements of 6.4.2.

Chapter 18 Dispensing, Handling, Transfer, and Use of Ignitible (Flammable or Combustible) Liquids

18.1 Scope. This chapter applies where ignitible (flammable or combustible) liquids are handled, dispensed, transferred, or used, including in process areas.

18.2 Definitions Specific to Chapter 18. (Reserved)

Δ 18.3 General Requirements.

N **18.3.1** Rooms for ignitible liquid handling, dispensing, transfer, or use shall be designed in accordance with the applicable requirements of Chapter 17 and Chapter 18, unless an engineering evaluation of fire and explosion hazards conducted in accordance with 6.4.1.2 justifies a different level of protection.

N **18.3.2** Processing and handling of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their FP shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class. *(See 6.4.1.3 and A.6.4.1.3.)*

18.4 Dispensing, Handling, Transfer, and Use.

18.4.1 Class I liquids [FP < 100°F (37.8°C)] shall be kept in closed tanks or containers when not actually in use. Class II and Class III liquids [FP ≥ 100°F (37.8°C)] shall be kept in closed tanks or containers when not actually in use when the ambient or process temperature is at or above their FP.

18.4.2 Where ignitible (flammable or combustible) liquids are used or handled, provisions shall be made to promptly and safely mitigate and dispose of leakage or spills.

18.4.3 Class I liquids [FP < 100°F (37.8°C)] shall not be used outside closed systems where there are open flames or other ignition sources within the classified areas set forth in Chapter 7.

18.4.4 Transfer of ignitible (flammable or combustible) liquids among vessels, containers, tanks, and piping systems by means of air or inert gas pressure shall be permitted only under all of the following conditions:

(1) The vessels, containers, tanks, and piping systems shall be designed for such pressurized transfer and shall be capable of withstanding the anticipated operating pressure.
(2) Safety and operating controls, including pressure-relief devices, shall be provided to prevent overpressure of any part of the system.
(3) Only inert gas shall be used to transfer Class I liquids [FP < 100°F (37.8°C)]. Only inert gas shall be used to transfer Class II and Class III liquids [FP ≥ 100°F (37.8°C)] that are heated above their FP.

18.4.4.1 Dispensing of Class I liquids [FP < 100°F (37.8°C)] from a container by means of air shall be permitted under the following conditions:

(1) The pressure shall be generated by means of a listed hand-operated device.
(2) Pressure shall not exceed a gauge pressure of 6 psi (41 kPa) and pressure relief shall be provided.
(3) The container shall not exceed 119 gal (450 L) and shall be capable of withstanding the maximum pressure generated by the device.
(4) The device shall be bonded and grounded or shall be demonstrated as not being capable of generating a static charge under any operating condition
(5) The device shall be constructed of material compatible with the ignitible (flammable or combustible) liquid dispensed.

18.4.5 Positive displacement pumps shall be provided with pressure relief that discharges back to the tank, pump suction, or other suitable location or shall be provided with interlocks to prevent overpressure.

18.4.6 Piping, valves, and fittings shall meet the requirements of Chapter 27.

18.4.7 Approved hose shall be permitted to be used at transfer stations.

18.4.8* The staging of ignitible (flammable or combustible) liquids in containers, intermediate bulk containers, and portable tanks shall be limited to the following:

(1) Containers, intermediate bulk containers, and portable tanks that are in use
(2) Containers, intermediate bulk containers, and portable tanks that were filled during a single shift
(3) Containers, intermediate bulk containers, and portable tanks needed to supply the process for one continuous 24-hour period
(4) Containers, intermediate bulk containers, and portable tanks that are stored in accordance with Chapter 9

18.4.9 Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] used in a process and staged in the process area shall not be filled in the process area.

18.4.9.1 Intermediate bulk containers and portable tanks that meet the requirements of Chapter 9 shall be permitted to be filled in the process area.

18.4.9.2 Intermediate products that are manufactured in the process area shall be permitted to be filled in the process area.

18.5 Incidental Operations.

18.5.1* This section shall apply to areas where the use, handling, and storage of ignitible (flammable or combustible) liquids is only a limited activity to the established occupancy classification.

18.5.2 Class I liquids [FP < 100°F (37.8°C)] or Class II and Class III liquids [FP ≥ 100°F (37.8°C)] that are heated up to or above their FP shall be drawn from or transferred into vessels, containers, or portable tanks as follows:

(1) From original shipping containers with a capacity of 5.3 gal (20 L) or less
(2) From safety cans
(3) Through a closed piping system
(4) From portable tanks or containers by means of a device that has antisiphoning protection and that draws through an opening in the top of the tank or container
(5) By gravity through a listed self-closing valve or self-closing faucet

18.5.2.1 If hose is used in the transfer operation, it shall be equipped with a self-closing valve without a hold-open latch in addition to the outlet valve. Only listed or approved hose shall be used.

Δ **18.5.2.2** Means that meet the requirements of 6.5.4 shall be provided to minimize generation of and safely dissipate static electricity.

18.5.2.3 Where pumps are used for ignitible (flammable or combustible) liquid transfer, means shall be provided to deactivate liquid transfer in the event of an ignitible (flammable or combustible) liquid spill or fire.

18.5.3 Storage of ignitible (flammable or combustible) liquids other than those governed by 18.5.4 and 18.5.5 shall comply with Chapter 9.

18.5.4 The maximum allowable quantities (MAQs) of ignitible (flammable or combustible) liquids in containers in use in incidental operations in a control area shall not exceed the greater of the following:

(1)* The amount required to supply incidental operations for one continuous 24-hour period, provided the hazard analysis required in Chapter 6 accounts for these quantities
(2) The aggregate sum of the quantities provided in Table 18.5.4

18.5.4.1 Where the quantities of ignitible (flammable or combustible) liquids in incidental operations are governed by 18.5.4(2), the aggregate quantity of liquids in storage and in use shall not exceed the maximum allowable quantity per control area in Chapter 9.

18.5.4.2 Control areas shall be in accordance with Chapter 9.

Table 18.5.4 MAQ of Liquids Per Control Area for Incidental Operations

	Open Use		Use — Closed Containers	
Liquid Class(es)[#]	gal	L	gal	L
IA	10	38	30	115
IB and IC	30	115	120	460
II	30	115	120	460
IIIA	80	300	330	1,265
IIIB	3,300	12,650	13,200	50,600

[#]See Section 4.2 for details on the classification scheme.
Notes:
(1) Quantities are permitted to be increased 100 percent where stored in approved Class I liquids [FP < 100°F (37.8°C)] storage cabinets or in safety cans. Where note (2) also applies, the increase for both notes is permitted to be applied accumulatively.
(2) Quantities are permitted to be increased 100 percent in buildings equipped throughout with an approved automatic sprinkler system installed in accordance with NFPA 13. Where Note (1) also applies, the increase for both notes is permitted to be applied accumulatively.

18.5.5 Where quantities of ignitible (flammable or combustible) liquids in excess of the limits in 18.5.4.1 are necessary, storage shall be in tanks that meet all applicable requirements of Chapter 17, Chapters 21 through 25, and Chapter 27.

18.5.6 Areas in which ignitible (flammable or combustible) liquids are transferred from one tank or container to another container shall be provided with the following:

(1) Separation from other operations where potential ignition sources are present by distance or by fire-resistant construction
(2) Drainage or other means to control spills, in accordance with Section 6.12
(3)* Natural or mechanical ventilation that meets the requirements of Section 17.11

18.6 Ventilation for Dispensing Areas.

18.6.1 Ventilation Type.

18.6.1.1 Areas where dispensing is conducted shall be provided with either a gravity system or a continuous mechanical exhaust ventilation system.

18.6.1.2 Mechanical ventilation shall be used if Class I liquids [FP < 100°F (37.8°C)] are dispensed within the room.

18.6.2 Exhaust air shall be taken from a point near a wall on one side of the room and within 12 in. (300 mm) of the floor, with one or more make-up inlets located on the opposite side of the room within 12 in. (300 mm) of the floor.

18.6.3 The location of both the exhaust and inlet air openings shall be arranged to provide air movement across all portions of the floor to prevent accumulation of flammable vapors.

18.6.4* Exhaust ventilation discharge shall be to a safe location outside the building.

18.6.4.1 Recirculation of the exhaust air shall be permitted only when it is monitored continuously using a fail-safe system that is designed to automatically sound an alarm, stop recirculation, and provide full exhaust to the outside in the event that vapor-air mixtures in concentrations over one-fourth of the lower flammable limit are detected.

18.6.5 If ducts are used, they shall not be used for any other purpose and shall comply with NFPA 91.

18.6.5.1 If make-up air to a mechanical system is taken from within the building, the opening shall be equipped with a fire door or damper, as required in NFPA 91.

18.6.5.2 For gravity systems, the make-up air shall be supplied from outside the building.

18.6.6 Mechanical ventilation systems shall provide at least 1 cfm of exhaust air for each square foot of floor area (0.3 $m^3/min/m^2$), but not less than 150 cfm (4 m^3/min).

18.6.6.1 The mechanical ventilation system for dispensing areas shall be designed to provide an alarm notification upon loss of airflow.

18.6.6.2 Dispensing operations shall be stopped upon loss or failure of the ventilation.

Chapter 19 Specific Operations

19.1 Scope. This chapter shall apply to the handling and use of liquids in specific operations as herein described.

19.2 Definitions Specific to Chapter 19.

19.2.1* Cooking Oil. Where used in this chapter, cooking oil shall be classified as a Class IIIB liquid [FP ≥ 200°F (93°C)]. This definition shall apply to both fresh, or new, cooking oil and waste, or used, cooking oil.

19.3 General Requirements. (Reserved)

19.4 Recirculating Heat Transfer Systems.

19.4.1 Scope.

19.4.1.1 This section shall apply only to recirculating heat transfer systems that use a heat transfer fluid that is heated up to or above its flash point under normal operation.

19.4.1.2 This section shall not apply to process streams used as a means of heat transfer or to any heat transfer system of 60 gal (230 L) capacity or less.

19.4.2* General Requirements. A heater or vaporizer for heat transfer fluid that is located inside a building shall meet all applicable requirements of Chapter 17.

19.4.3* System Design.

19.4.3.1* Drainage shall be provided at strategic low points in the heat transfer system. Drains shall be piped to a safe location that is capable of accommodating the total capacity of the system or the capacity of that part of the system that is isolated.

19.4.3.2* Where the heat transfer system expansion tank is located above floor level and has a capacity of more than 250 gal (950 L), it shall be provided with a low-point drain line that can allow the expansion tank to drain to a drain tank on a lower level. The drain line valve shall be operable from a safe location.

19.4.3.3 A heat transfer fluid system shall not be used to provide direct building heat.

19.4.3.4 All pressure-relief device outlets shall be piped to a safe location.

19.4.4* Fuel Burner Controls and Interlocks. Oil- or gas-fired heaters or vaporizers shall be designed and installed in accordance with the applicable requirements of NFPA 31 or NFPA 85, whichever is applicable. Wood dust suspension-fired heaters or vaporizers shall be designed and installed in accordance with the applicable requirements of NFPA 85.

19.4.5 Piping.

19.4.5.1* Piping shall meet all applicable requirements of Chapter 27.

19.4.5.2 All pipe connections shall be welded.

19.4.5.2.1 Welded, threaded connections shall be permitted to be used for piping 2 in. (50 mm) and smaller.

19.4.5.2.2 Mechanical joints shall be permitted to be used at pump, valve, and equipment connections.

19.4.5.3 New piping that is to be insulated with permanent insulation and existing piping that has been disturbed and is to be reinsulated with permanent insulation shall be covered with a closed-cell, nonabsorbent insulation material.

19.4.5.3.1 Where all pipe joints are welded and where there are no other points in the system subject to leakage, such as at valves or pumps, other types of insulation shall be permitted.

19.4.5.3.2 Where dams are formed around possible leak-producing areas, using metal "donut" flanges that are welded to the pipe or using a "donut" segment of nonabsorbent insulation sealed to the pipe to prevent migration of leakage into adjacent insulation, the piping from dam to dam shall be considered to be a closed system and other types of insulation shall be permitted. The area subject to leakage where the dam has been constructed shall be insulated with nonabsorbent insulation or a nonabsorbent insulation system.

19.4.5.3.3 Where removable, reusable insulated covers are required for access, the covers shall be fabricated of flexible or rigid insulation that is encapsulated in a manner to provide a nonabsorbent insulation system to prevent absorption of leakage into the insulation.

19.4.6 Fire Protection.

19.4.6.1* Automatic sprinkler protection meeting the requirements of NFPA 13 for Extra Hazard (Group I) Occupancies shall be provided for building areas containing a heat transfer system heater or vaporizer.

19.4.6.2 An alternate fire protection system shall be permitted to be used, if approved by the authority having jurisdiction. Such alternate system shall be designed and installed in accordance with the appropriate NFPA standard and with manufacturer's recommendations for the system selected.

19.4.7 Operation.

19.4.7.1* Operations involving heat transfer fluid systems and equipment shall be reviewed in accordance with 6.4.1.2.3 to ensure that the fire and explosion hazards resulting from loss of containment of the fluid or failure of the system are provided with corresponding fire prevention and emergency action plans.

19.4.7.2 Operators of heat transfer systems shall be trained in the hazards of improper operation of the system and leakage and shall be trained to recognize upset conditions that can lead to dangerous situations.

19.4.7.3 Safety interlocks shall be inspected, calibrated, and tested annually or at other intervals established in accordance with other applicable standards to determine that they are in proper operating condition.

19.5 Vapor Recovery and Vapor Processing Systems.

19.5.1 Scope.

19.5.1.1 This section shall apply to vapor recovery and vapor processing systems where the vapor source operates at pressures from vacuum up to and including a gauge pressure of 1.0 psi (6.9 kPa), or where there is a potential for vapor mixtures in the flammable range.

19.5.1.2 This section shall not apply to the following:

(1) Marine systems that comply with US Department of Transportation Regulations in Title 33, Code of Federal Regulations, Parts 154, 155, and 156, and US Coast Guard

Regulations in Title 46, Code of Federal Regulations, Parts 30, 32, 35, and 39

(2) Marine and automotive service station systems that comply with NFPA 30A

19.5.2 Overpressure Protection and Vacuum Protection.

19.5.2.1 Tanks and equipment shall have independent venting for overpressure or vacuum conditions that could occur from malfunction of the vapor recovery or vapor processing system.

19.5.2.2 Venting of tanks shall comply with 21.4.3.

19.5.3 Vent Location.

19.5.3.1 Vents on vapor processing systems shall be not less than 12 ft (3.7 m) from adjacent ground level, with outlets located and directed so that ignitible vapors will disperse to a concentration below the lower flammable limit before reaching any location that contains an ignition source.

19.5.3.2 Vent outlets shall be located so that vapors will not be trapped by eaves or other obstructions and shall be at least 5 ft (1.5 m) from building openings and at least 15 ft (4.5 m) from powered ventilation air intake devices.

19.5.3.3 Vapor processing equipment and their vents shall be located in accordance with Section 17.3.

19.5.4 Vapor Collection Systems.

19.5.4.1 Vapor collection piping shall be designed to prevent trapping ignitible (flammable or combustible) liquid.

19.5.4.2 Vapor recovery and vapor processing systems that are not designed to handle ignitible (flammable or combustible) liquid shall be provided with a means to eliminate any ignitible (flammable or combustible) liquid that carries over to or condenses in the vapor collection system.

19.5.5 Liquid Level Monitoring.

19.5.5.1* A liquid knock-out vessel used in the vapor collection system shall have means to verify the ignitible (flammable or combustible) liquid level and a high liquid level sensor that activates an alarm.

19.5.5.2 For unattended facilities, the high liquid level sensor shall initiate shutdown of ignitible (flammable or combustible) liquid transfer into the vessel and shutdown of vapor recovery or vapor processing systems.

19.5.6 Overfill Protection.

19.5.6.1 Storage tanks served by vapor processing or vapor recovery systems shall be equipped with overfill protection in accordance with 21.7.1.

19.5.6.2 Overfill protection of tank vehicles shall be in accordance with applicable provisions of 28.11.1.

19.5.7 Sources of Ignition.

19.5.7.1 Vapor Release. Tank or equipment openings provided for purposes of vapor recovery shall be protected against possible vapor release in accordance with 23.13.7 and 28.11.1.8.1.

19.5.7.2* Electrical Area Classification. Electrical area classification shall be in accordance with Chapter 7.

19.5.7.3* Static Electricity. Vapor collection and vapor processing equipment shall be protected against static electricity in accordance with 6.5.4.

19.5.7.4* Spontaneous Ignition. Equipment shall be designed or written procedures established and implemented to prevent ignition where the potential exists for spontaneous ignition.

19.5.7.5* Friction Heat or Sparks from Mechanical Equipment. Mechanical equipment used to move vapors that are in the flammable range shall be designed to prevent sparks or other ignition sources under both normal and equipment malfunction conditions.

19.5.7.6* Flame Propagation. Where there is reasonable potential for ignition of a vapor mixture in the flammable range, means shall be provided to stop the propagation of flame through the vapor collection system. The means chosen shall prevent flame propagation under the conditions with which they will be used.

19.5.7.7 Explosion Protection. The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

19.5.8 Emergency Shutdown Systems. Emergency shutdown systems shall be designed to fail to a safe position in the event of loss of normal system power (i.e., air or electric) or equipment malfunction.

19.6 Solvent Distillation Units.

19.6.1 Scope.

19.6.1.1 This section shall apply to solvent distillation units having distillation chambers or still pots that do not exceed 60 gal (227 L) nominal capacity and are used to recycle Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)].

19.6.1.2 This section shall not apply to research, testing, or experimental processes; to distillation processes carried out in petroleum refineries, chemical plants, or distilleries; or to distillation equipment used in dry cleaning operations.

19.6.2 Equipment. Solvent distillation units shall be approved or shall be listed in accordance with UL 2208, *Solvent Distillation Units*.

19.6.3 Solvents. Solvent distillation units shall only be used to distill liquids for which they have been investigated and that are listed on the unit's marking or contained within the manufacturer's literature.

•

19.6.4 Location.

19.6.4.1 Solvent distillation units shall be located and operated in locations in accordance with their approval or listing.

19.6.4.2 Solvent distillation units shall not be used in basements.

19.6.4.3 Solvent distillation units shall be located away from potential sources of ignition, as indicated on the unit's marking.

19.6.5 Liquid Storage. Distilled liquids and liquids awaiting distillation shall be stored in accordance with this code.

19.7 Cooking Oil Storage Tank Systems in Commercial Kitchens.

19.7.1 Scope.

19.7.1.1 This section shall apply to storage tank systems for cooking oil, as defined in 19.2.1, located in commercial kitchens where tank capacities are greater than 60 gal (227 L).

19.7.1.2 This section shall apply to both fresh and waste cooking oil storage tank systems.

19.7.1.3* Where there are conflicts between the requirements of this section and requirements of other sections of this code, the requirements of this section shall take precedence.

19.7.2 Design and Construction of Cooking Oil Storage Tanks.

19.7.2.1 Materials of Construction. Tanks shall be of metallic or nonmetallic construction.

19.7.2.1.1 Tanks and their appurtenances shall be constructed of materials compatible with cooking oil.

19.7.2.1.2* For tanks storing waste cooking oil, the tanks and their appurtenances shall be constructed of materials compatible with cooking oil at a minimum temperature of 140°F (60°C) continuous and 235°F (113°C) intermittent.

19.7.2.2 Design Standards.

19.7.2.2.1* Metallic cooking oil storage tanks shall be listed in accordance with UL 142, *Steel Aboveground Tanks for Flammable and Combustible Liquids*, or UL 80, *Steel Tanks for Oil-Burner Fuels and Other Combustible Liquids*.

19.7.2.2.2 Nonmetallic cooking oil storage tanks shall comply with both of the following:

(1) Be listed in accordance with CAN/UL/ULC 2152, *Special Purpose Nonmetallic Containers and Tanks for Specific Combustible or Noncombustible Liquids*
(2) Not exceed 200 gal (757 L) per tank

19.7.2.3 Normal Venting.

19.7.2.3.1 The normal vent(s) shall be located above the maximum normal liquid level.

19.7.2.3.2 The normal vent shall be at least as large as the largest filling or withdrawal connection.

19.7.2.3.3 Where used, normal vents, including vent piping, that are smaller than 1.25 in. (32 mm) nominal inside diameter shall be tested to verify that internal tank pressures will remain below a gauge pressure of 0.5 psi (3.5 kPa) under maximum expected flow rates for tank filling and withdrawal. These tests shall be permitted to be conducted by a qualified outside agency or by the manufacturer, if certified by a qualified observer.

19.7.2.3.4* Normal vents shall be permitted to discharge inside the building.

19.7.2.4 Emergency Venting.

19.7.2.4.1 Cooking oil storage tanks shall be provided with emergency relief venting in accordance with Chapter 22.

19.7.2.4.2 For nonmetallic cooking oil storage tanks, emergency relief venting by form of construction shall be permitted. This shall include the low melting point of the material of construction of the tank.

19.7.2.4.3 For metallic cooking oil storage tanks, emergency relief venting by form of construction shall be prohibited.

19.7.2.4.4 Emergency vents shall be permitted to discharge inside the building.

19.7.2.5* Prevention of Overfilling of Cooking Oil Storage Tanks. Every cooking oil storage tank shall be provided with means to prevent an accidental overfill. Such means shall be automatic and fail-safe in nature.

19.7.2.6 Tank Heating.

19.7.2.6.1* Electrical equipment used for heating cooking oil shall be listed to UL 499, *Electrical Heating Appliances*, and shall comply with *NFPA 70*.

19.7.2.6.2* Electrical equipment used for heating cooking oil shall comply with *NFPA 70* and shall be equipped with automatic means to limit the temperature of the oil to less than 140°F (60°C).

19.7.2.6.3 Use of electrical immersion heaters in nonmetallic tanks shall be prohibited.

19.7.3 Tank Installation and Testing.

19.7.3.1 Location of Cooking Oil Storage Tanks. Tanks shall be installed in locations appropriate for storage of foodstuffs or inventory and shall not be installed in areas designated as cooking areas.

19.7.3.1.1* Tanks shall be spaced at least 3 ft (0.9 m) away from any cooking appliance or any surface heated to a temperature above 140°F (60°C) continuous and at least 6 ft (1.8 m) away from any open flame.

19.7.3.1.2* Tanks shall not be installed under commercial kitchen ventilation hoods.

19.7.3.1.3 Tanks shall not be required to be separated from one another.

19.7.3.2 Foundations for and Anchoring of Cooking Oil Storage Tanks.

19.7.3.2.1* Tanks shall be secured to prevent the tank from tipping over.

19.7.3.2.2 In areas subject to earthquakes, tank supports, the foundation, and anchoring shall meet the requirements of the applicable building code for the specific seismic zone. Engineering evaluation by a qualified, impartial outside agency shall be an acceptable method of meeting this requirement.

19.7.3.2.3 Where a tank is located in areas subject to flooding, the method for anchoring the tank shall be capable of preventing the tank, either full or empty, from floating during a rise in water level up to the established maximum flood stage. Engineering evaluation by a qualified, impartial outside agency shall be an acceptable method of meeting this requirement.

19.7.3.3 Tank Openings Other than Vents.

19.7.3.3.1 Each connection to the tank below the normal liquid level through which liquid can normally flow shall be provided with an internal or external valve located as close as possible to the shell of the tank, in accordance with Chapter 22.

19.7.3.3.2* Connections to the tank above the normal liquid level through which liquid can normally flow shall not be

required to have a valve, provided there exists a liquidtight closure at the opposite end of the line. The liquidtight closure shall be in the form of a valve, a plug, or a coupling or fitting with positive shutoff.

19.7.3.4 Field Testing.

19.7.3.4.1* As an alternate method to the testing requirements in Chapter 21, cooking oil storage tanks shall be tested for leaks at the time of installation by filling the tank with cooking oil to a liquid level above the highest tank seam or connection within the normal liquid level. Before the tank is placed in service, all leaks shall be corrected in an approved manner or the tank shall be replaced.

19.7.3.4.2 An approved listing mark on a cooking oil storage tank shall be considered to be evidence of compliance with tank testing requirements.

19.7.4 Fire Protection for Cooking Oil Storage Tanks.

19.7.4.1 Identification for Emergency Responders. A sign or marking that meets the requirements of NFPA 704 or another approved system shall be applied to each cooking oil storage tank in accordance with Chapter 21. Additional signage shall be applied to each tank identifying the contents of the tank as cooking oil, either fresh or waste.

19.7.4.2* In areas where tanks are located, no additional ventilation shall be required beyond that necessary for comfort ventilation, provided that all cooking equipment is equipped with exhaust systems in accordance with NFPA 96.

19.7.4.3 If ventilation is not provided as specified in 19.7.4.2, then the tank shall be vented to another room inside the building that meets these requirements, or the tank shall be vented to the outside of the building.

19.7.5 Transfer Lines.

19.7.5.1* Design and Construction of Fresh Cooking Oil Transfer Lines. Transfer lines for fresh cooking oil shall be permitted to be constructed of metallic or nonmetallic materials that are compatible with cooking oil and food products. Nonmetallic transfer lines shall also meet the following requirements:

(1) Transfer lines in pressure applications shall be rated for a working gauge pressure of 100 psi (689 kPa) at 70°F (21°C) or the maximum output pressure of the transfer pump, whichever is higher.
(2) Transfer lines in suction applications shall be rated for full vacuum at 70°F (21°C).
(3) Transfer lines shall be rated for temperatures up to 120°F (49°C) continuous.
(4) The maximum nominal inside diameter shall be no larger than 1.25 in. (32 mm).
(5) Leakage shall be controlled through the use of check valves or antisiphon valves at points where the lines connect to the fresh oil tank.

19.7.5.2* Design and Construction of Waste Cooking Oil Transfer Lines. Waste cooking oil transfer lines shall be permitted to be constructed of metallic or nonmetallic materials that are compatible with cooking oil.

19.7.5.2.1 Transfer lines shall be rated for use with cooking oil at elevated temperatures of 275°F (135°C) continuous and 350°F (177°C) intermittent.

19.7.5.2.2 Nonmetallic transfer lines shall be rated for working pressures up to 250 psi (1724 kPa) at 275°F (135°C).

19.7.5.3 Flow Control. Cooking oil transfer lines shall be equipped with means to prevent unintended transfer or dispensing of cooking oil. These means shall be permitted to be in the form of momentary control switches, valves, check valves, antisiphon valves, plugs, couplings, fittings, or any combination thereof that are fail-safe in nature.

19.7.5.4 Pressure Control. Pumping systems used to transfer cooking oil shall have means to prevent overpressurization of transfer lines. These means shall be in the form of relief valves, bypass valves, pressure sensor devices, or the pressure limitation of the pump itself.

19.7.5.5 Installation of Cooking Oil Transfer Lines in Plenum-Rated Spaces. Cooking oil transfer lines installed in plenum-rated spaces shall be enclosed in noncombustible raceways or enclosures, or shall be covered with a material listed and labeled for installation within a plenum.

19.7.5.6 Testing of Cooking Oil Transfer Lines. Cooking oil transfer lines shall be tested after installation and prior to use. Testing shall be with cooking oil at the normal operating pressures. Any leaks discovered in transfer lines as a result of testing shall be repaired or the transfer lines replaced prior to placing the transfer lines into service.

Chapter 20 Reserved

Chapter 21 Storage of Ignitible (Flammable or Combustible) Liquids in Tanks — Requirements for All Storage Tanks

21.1 Scope. This chapter shall apply to the following:

(1) The storage of liquids, as defined in 3.3.33 and Chapter 4, in fixed tanks that exceed 60 gal (230 L) capacity
(2) The storage of liquids in portable tanks that exceed 660 gal (2500 L) capacity
(3) The storage of liquids in intermediate bulk containers that exceed 793 gal (3000 L) capacity
(4) The design, installation, testing, operation, and maintenance of such tanks, portable tanks, and bulk containers

21.2 Definitions Specific to Chapter 21. For the purpose of this chapter, the following definitions shall apply.

21.2.1 Compartmented Tank. A tank that is divided into two or more compartments intended to contain the same or different liquids.

21.3 General Requirements.

21.3.1 Storage of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their FP shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 and Section 21.6 justifies following the requirements for some other liquid class.

21.3.2 Tanks shall be permitted to be of any shape, size, or type consistent with recognized engineering standards. Metal tanks shall be welded, riveted and caulked, or bolted or constructed using a combination of these methods.

21.3.3 Tanks designed and intended for aboveground use shall not be used as underground tanks.

21.3.4 Tanks designed and intended for underground use shall not be used as aboveground tanks.

21.3.5 Tanks shall be designed and built in accordance with recognized engineering standards for the material of construction being used.

21.4 Design and Construction of Storage Tanks.

21.4.1 Materials of Construction. Tanks shall be of steel or other approved noncombustible material in accordance with 21.4.1.1 through 21.4.1.4, or of combustible materials in accordance with 21.4.1.1 and 21.4.1.3 through 21.4.1.5.

21.4.1.1 The materials of construction for tanks and their appurtenances shall be compatible with the liquid to be stored. In case of doubt about the properties of the liquid to be stored, the supplier, producer of the liquid, or other competent authority shall be consulted.

21.4.1.2 Unlined concrete tanks shall be permitted to be used for storing liquids that have a gravity of 40°API or heavier. Concrete tanks with special linings shall be permitted to be used for other liquids, provided they are designed and constructed in accordance with recognized engineering standards.

21.4.1.3 Tanks shall be permitted to have combustible or noncombustible linings. The selection, specification, and type of lining material and its required thickness shall be based on the properties of the liquid to be stored. When there is a change in the characteristics of the liquid to be stored, the compatibility of the lining and the liquid shall be verified.

21.4.1.4 An engineering evaluation shall be made if the specific gravity of the liquid to be stored exceeds that of water or if the tank is designed to contain liquids at a liquid temperature below 0°F (−18°C).

21.4.1.5 Combustible Materials.

21.4.1.5.1 Tanks shall be permitted to be constructed of combustible materials where approved.

21.4.1.5.2 Tanks constructed of combustible materials shall be limited to any of the following:

(1) Underground installation
(2) Use where required by the properties of the ignitible (flammable or combustible) liquid stored
(3) Aboveground storage of Class IIIB liquids [FP ≥ 200°F (93°C)] in areas not exposed to a spill or leak of Class I or Class II liquids [FP < 140°F (60°C)]
(4) Storage of Class IIIB liquids [FP ≥ 200°F (93°C)] inside a building protected by an approved automatic fire-extinguishing system

21.4.1.5.3* Use of electrical immersion heaters in nonmetallic tanks shall be prohibited.

21.4.1.5.4 Exposed combustible components of nonmetallic tanks shall be spaced at least 3 ft (0.9 m) away from any surface heated to a temperature above 140°F (60°C) and at least 6 ft (1.8 m) away from any open flame.

21.4.2 Design Standards for Storage Tanks.

21.4.2.1 Design Standards for Atmospheric Tanks.

21.4.2.1.1* Atmospheric tanks designed and constructed in accordance with any of the following recognized engineering standards shall be deemed as meeting the requirements of 21.4.2.1:

(1) API Specification 12B, *Bolted Tanks for Storage of Production Liquids*
(2) API Specification 12D, *Field Welded Tanks for Storage of Production Liquids*
(3) API Specification 12F, *Shop Welded Tanks for Storage of Production Liquids*
(4) API Standard 650, *Welded Tanks for Oil Storage*
(5) UL 58, *Steel Underground Tanks for Flammable and Combustible Liquids*
(6) UL 80, *Steel Tanks for Oil-Burner Fuels and Other Combustible Liquids*
(7) UL 142, *Steel Aboveground Tanks for Flammable and Combustible Liquids*
(8) UL 142A, *Safety for Special Purpose Aboveground Tanks for Specific Flammable or Combustible Liquids*
(9) UL 1316, *Glass-Fiber Reinforced Plastic Underground Storage Tanks for Petroleum Products, Alcohols, and Alcohol-Gasoline Mixtures*
(10) UL 2080, *Fire Resistant Tanks for Flammable and Combustible Liquids*
(11) UL 2085, *Protected Aboveground Tanks for Flammable and Combustible Liquids*

(12) UL 2258, *Aboveground Nonmetallic Tanks for Fuel Oil and Other Combustible Liquids*, where used in accordance with the provisions in 21.4.1.5

21.4.2.1.2 Tanks shall be limited to operation from atmospheric to a gauge pressure of 0.5 psi (3.5 kPa) unless permitted in 21.4.2.1.3 through 21.4.2.1.5.

21.4.2.1.3 Atmospheric tanks designed and constructed in accordance with Annex F of API Standard 650, *Welded Tanks for Oil Storage*, shall be permitted to operate at pressures from atmospheric to a gauge pressure of 2.5 psi (17.2 kPa).

21.4.2.1.3.1 Tanks shall be anchored as required by Annex F of API Standard 650, *Welded Tanks for Oil Storage*.

21.4.2.1.4 Atmospheric tanks that are not designed and constructed in accordance with Appendix F of API Standard 650, *Welded Tanks for Oil Storage*, shall be permitted to operate at pressures from atmospheric to a gauge pressure of 1.0 psi (6.9 kPa) only if an engineering analysis is performed to determine that the tank can withstand the elevated pressure.

21.4.2.1.5 Horizontal cylindrical and rectangular tanks built according to any of the standards specified in 21.4.2.1.1 shall be permitted to operate at pressures from atmospheric to a gauge pressure of 1.0 psi (6.9 kPa) and shall be limited to a gauge pressure of 2.5 psi (17 kPa) under emergency venting conditions.

21.4.2.1.6 Low-pressure tanks and pressure vessels shall be permitted to be used as atmospheric tanks.

21.4.2.1.7 Atmospheric tanks shall not be used to store a ignitible (flammable or combustible) liquid at a temperature at or above its boiling point.

21.4.2.2 Design Standards for Low-Pressure Tanks.

21.4.2.2.1 Low-pressure tanks shall be designed and constructed in accordance with recognized engineering standards. Low-pressure tanks that meet either of the following standards shall be deemed as meeting the requirements of 21.4.2.2:

(1) API 620, *Design and Construction of Large, Welded, Low-Pressure Storage Tanks*
(2) ASME *Code for Unfired Pressure Vessels*, Section VIII, Division 1

21.4.2.2.2 Low-pressure tanks shall not be operated above their design pressures.

21.4.2.2.3 Pressure vessels shall be permitted to be used as low-pressure tanks.

21.4.2.3 Design Standards for Pressure Vessels.

21.4.2.3.1 Tanks with storage pressures above a gauge pressure of 15 psi (100 kPa) shall be designed and constructed in accordance with recognized engineering standards. Pressure vessels that meet any of the following standards shall be deemed as meeting the requirements of 21.4.2.3:

(1) Fired pressure vessels shall be designed and constructed in accordance with Section I (Power Boilers), or Section VIII, Division 1 or Division 2 (Pressure Vessels), as applicable, of the ASME *Boiler and Pressure Vessel Code*.
(2) Unfired pressure vessels shall be designed and constructed in accordance with Section VIII, Division 1 or Division 2, of the ASME *Boiler and Pressure Vessel Code*.

21.4.2.3.2 Pressure vessels that do not meet the requirements of 21.4.2.3.1(1) or 21.4.2.3.1(2) shall be permitted to be used, provided they are approved by the authority having jurisdiction.

21.4.2.3.3 Pressure vessels shall not be operated above their design pressures. The normal operating pressure of the vessel shall not exceed the design pressure of the vessel.

21.4.3 Normal Venting for Storage Tanks.

21.4.3.1 Storage Tank Venting.

21.4.3.1.1* Storage tanks shall be vented to prevent the development of vacuum or pressure that can distort the tank or exceed the rated design vacuum or rated design pressure of the tank when the tank is filled or emptied or because of atmospheric temperature changes.

N **21.4.3.1.1.1*** Where used, pressure-vacuum vent devices shall be listed or approved.

N **21.4.3.1.1.2** The requirement in 21.4.3.1.1.1 does not apply to tanks for upstream production liquids.

21.4.3.1.2 Normal vents shall be located above the maximum normal liquid level.

21.4.3.2* Atmospheric storage tanks shall be vented so as not to exceed the tank's design operating pressure or a gauge pressure of 1.0 psi (6.9 kPa), whichever is less, and shall be vented to prevent the development of vacuum.

21.4.3.3 Low-pressure tanks and pressure vessels shall be vented to prevent the development of pressure or vacuum that exceeds the rated design pressure of the tank or vessel. Means shall also be provided to prevent overpressure from any pump discharging into the tank or vessel when the pump discharge pressure can exceed the design pressure of the tank or vessel.

21.4.3.4 If any tank or pressure vessel has more than one fill or withdrawal connection and simultaneous filling or withdrawal can be made, the vent size shall be based on the maximum anticipated simultaneous flow.

21.4.3.5 For tanks equipped with vents that permit pressures to exceed a gauge pressure of 2.5 psi (17 kPa) and for low-pressure tanks and pressure vessels, the outlet of all vents and vent drains shall be arranged to discharge in a manner that prevents localized overheating of or flame impingement on any part of the tank, if vapors from the vents are ignited.

21.4.3.6 Tanks and pressure vessels that store Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)] shall be equipped with venting devices that are closed, except when venting under pressure or vacuum conditions.

21.4.3.7 Tanks and pressure vessels that store Class IB and Class IC liquids [FP < 100°F (37.8°C) and BP ≥ 100°F (37.8°C)] shall be equipped with venting devices or with listed flame arresters. When used, vent devices shall be closed, except when venting under pressure or vacuum conditions.

21.4.3.8 Tanks of 3000 barrels (bbl) [126,000 gal (475 m^3)] capacity or less that store crude petroleum in crude-producing areas and outside aboveground atmospheric tanks of less than 1000 gal (3785 L) capacity that contain other than Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)] shall be permitted to have open vents.

21.4.3.9* Flame arresters or venting devices required in 21.4.3.6 and 21.4.3.7 shall be permitted to be omitted on tanks that store Class IB or Class IC liquids [FP < 100°F (37.8°C) and BP ≥ 100°F (37.8°C)] where conditions are such that their use can, in case of obstruction, result in damage to the tank.

21.4.3.10 Piping for normal vents shall be designed in accordance with Chapter 27.

Δ **21.4.4 Tank Fill Pipes.**

N **21.4.4.1** Fill pipes that enter the top of a tank shall terminate within 6 in. (150 mm) of the bottom of the tank.

N **21.4.4.2** Fill pipes in tanks whose vapor space under the expected range of operating conditions is not in the flammable range or is inerted shall not need to meet 21.4.4.1.

N **21.4.4.3*** Fill pipes in tanks handling ignitible (flammable or combustible) liquids with minimal potential for accumulation of static charge shall not need to meet 21.4.4.1, provided that the fill line is designed and the system is operated to avoid mist generation and to provide residence time downstream of filters or screens to allow dissipation of the generated static charge.

N **21.4.4.4** Fill pipes shall be installed or arranged so that vibration is minimized.

21.4.5* Corrosion Protection.

21.4.5.1 Corrosion protection shall meet the requirements of 21.4.5.2 or 21.4.5.3, whichever is applicable.

21.4.5.2 Internal Corrosion Protection for Metal Storage Tanks. Where tanks are not designed in accordance with standards of the American Petroleum Institute, the American Society of Mechanical Engineers, or Underwriters Laboratories Inc., or if corrosion is anticipated beyond that provided for in the design formulas or standards used, additional metal thickness or approved protective coatings or linings shall be provided to compensate for the corrosion loss expected during the design life of the tank.

21.4.5.3 Internal Corrosion Protection for Nonmetallic Tanks. Where tanks are not designed in accordance with standards of the American Petroleum Institute, the American Society of Mechanical Engineers, ASTM International, or Underwriters Laboratories Inc., or if degradation is anticipated beyond that provided for in the design formulas or standards used, degradation shall be compensated for by providing additional tank material thickness or by application of protective coatings or linings, as determined by an engineering analysis.

21.5 Testing Requirements for Tanks.

21.5.1 General. All tanks, whether shop-built or field-erected, shall be tested before they are placed in service in accordance with the requirements of the code under which they were built.

21.5.1.1 An approved listing mark on a tank shall be considered to be evidence of compliance with 21.5.1. Tanks not so marked shall be tested before they are placed in service in accordance with the applicable requirements for testing in the standards listed in 21.4.2.1.1, 21.4.2.2.1, or 21.4.2.3.1, or in accordance with recognized engineering standards. Upon satisfactory completion of testing, a permanent record of the test results shall be maintained by the owner.

21.5.1.2 Where the vertical length of the fill and vent pipes is such that, when filled with liquid, the static head imposed on the bottom of the tank exceeds a gauge pressure of 10 psi (70 kPa), the tank and its related piping shall be tested hydrostatically to a pressure equal to the static head thus imposed by using recognized engineering standards.

21.5.1.3 Before the tank is initially placed in service, all leaks or deformations shall be corrected in an approved manner. Mechanical caulking shall not be permitted for correcting leaks in welded tanks except for pinhole leaks in the roof.

21.5.1.4 Tanks to be operated at pressures below their design pressure shall be tested by the applicable provisions of 21.5.1.1 or 21.5.1.2 based upon the pressure developed under full emergency venting of the tank.

Δ **21.5.2* Tightness Testing.** In addition to the tests called for in 21.5.1, all tanks and connections shall be tested for tightness after installation and before being placed in service in accordance with 21.5.2.3 through 21.5.2.11, as applicable.

N **21.5.2.1** Except for underground tanks, the test required in 21.5.2 shall be made at operating pressure with air, inert gas, or water.

Δ **21.5.2.2 Conditions Where Field Testing Is Not Required.**

N **21.5.2.2.1** Testing required by 21.5.2 shall not be required for a primary tank or an interstitial space that continues to maintain a factory-applied vacuum in accordance with the manufacturer's instructions.

N **21.5.2.2.2** Such components as stated in 21.5.2.2.1 shall be considered to be tight until such time that the vacuum is broken.

N **21.5.2.2.3** Final tightness testing of an interstitial space shall not be required if the factory-applied vacuum is maintained until one of the following conditions is met:

(1) For aboveground tanks, the tank is set on the site at the location where it is intended to be installed.
(2) For underground tanks, backfill has been completed to the top of the tank.

21.5.2.3 Air pressure shall not be used to test tanks that contain liquids or vapors. *(See Section 27.7 for testing pressure piping.)*

21.5.2.4 For field-erected tanks, the tests required by 21.5.1.1 or 21.5.1.2 shall be permitted to be considered the test for tank tightness.

21.5.2.5 Horizontal shop-fabricated aboveground tanks shall be tested for tightness either hydrostatically or with air pressure at not less than a gauge pressure of 3 psi (20 kPa) and not more than a gauge pressure of 5 psi (35 kPa).

21.5.2.6 Vertical shop-fabricated aboveground tanks shall be tested for tightness either hydrostatically or with air pressure at not less than a gauge pressure of 1.5 psi (10 kPa) and not more than a gauge pressure of 2.5 psi (17 kPa).

N **21.5.2.7*** Rectangular shop-fabricated aboveground tanks shall be tested for tightness either hydrostatically or with air pressure at not less than a gauge pressure of 0.5 psi (3 kPa) and not more than a gauge pressure of 1.5 psig (10 kPa) or in accordance with the tank's listing or the manufacturer's instructions.

21.5.2.8 Single-wall underground tanks and piping, before being covered, enclosed, or placed in use, shall be tested for

tightness either hydrostatically or with air pressure at not less than a gauge pressure of 3 psi (20 kPa) and not more than a gauge pressure of 5 psi (35 kPa).

21.5.2.9* Underground secondary containment tanks and horizontal aboveground secondary containment tanks shall have the primary (inner) tank tested for tightness either hydrostatically or with air pressure at not less than a gauge pressure of 3 psi (20 kPa) and not more than a gauge pressure of 5 psi (35 kPa).

Δ **21.5.2.9.1*** The interstitial space of such tanks shall be tested either hydrostatically or with air pressure at a gauge pressure of 3 to 5 psi (20 to 35 kPa), by vacuum at 5.3 in. Hg (18 kPa), or in accordance with the tank's listing or the manufacturer's instructions.

21.5.2.9.2 The pressure or vacuum shall be held for not less than 1 hour or for the duration specified in the listing procedures for the tank.

N **21.5.2.10*** The interstitial space of such tanks shall be tested either hydrostatically or with air pressure at a gauge pressure of 0.5 to 1.5 psi (10 to 17 kPa), by vacuum at 5.3 in. Hg (18 kPa), or in accordance with the tank's listing or manufacturer's instructions.

21.5.2.11 Vertical aboveground secondary containment–type tanks shall have their primary (inner) tank tested for tightness either hydrostatically or with air pressure at not less than a gauge pressure of 1.5 psi (10 kPa) and not more than a gauge pressure of 2.5 psi (17 kPa).

Δ **21.5.2.11.1*** The interstitial space of such tanks shall be tested either hydrostatically or with air pressure at a gauge pressure of 1.5 to 2.5 psi (10 to 17 kPa), by vacuum at 5.3 in. Hg (18 kPa), or in accordance with the tank's listing or manufacturer's instructions.

21.5.2.11.2 The pressure or vacuum shall be held for not less than 1 hour or for the duration specified in the listing procedures for the tank.

21.5.3* Periodic Testing. Each tank shall be tested when required by the manufacturer's instructions and applicable standards to ensure the integrity of the tank.

21.6 Fire Prevention and Control.

21.6.1 General Requirements.

21.6.1.1 This section shall apply to the commonly recognized management techniques and fire control methods used to prevent or minimize the loss from fire or explosion in tank storage facilities. The wide range in size, design, and location of tank storage facilities shall preclude the inclusion of detailed fire prevention and control methods applicable to all such facilities.

21.6.1.2 Tank storage facilities shall establish and implement fire prevention and control methods for life safety, for minimizing property loss, and for reducing fire exposure to adjoining facilities resulting from fire and explosion. Compliance with 21.6.2 through 21.6.6 shall be deemed as meeting the requirements of 21.6.1.

21.6.2 Control of Ignition Sources. In order to prevent the ignition of flammable vapors in tank storage facilities, ignition sources shall be controlled in accordance with Chapter 6.

Δ **21.6.3 Management of Fire and Explosion Hazards.** The extent of required fire and explosion control shall be determined in accordance with 6.4.1.2.3.

21.6.4 Fire Control. Tank storage facilities for liquids shall be reviewed to ensure that fire and explosion hazards resulting from loss of containment of liquids are provided with corresponding fire prevention and emergency action plans. *(See also Section 6.3.)*

21.6.5 Emergency Planning and Training.

21.6.5.1* An emergency plan, consistent with the available equipment, resources, and personnel, shall be established and implemented to respond to fires and explosions, and other emergencies. This plan shall address the following:

(1) Procedures to be used in case of fire, explosion, or accidental release of ignitible (flammable or combustible) liquid or vapor including, but not limited to, sounding the alarm, notifying the fire department, evacuating personnel, controlling and mitigating the explosion, and controlling and extinguishing the fire
(2) Appointing and training of personnel to carry out emergency response duties
(3) Maintenance of fire protection, spill control and containment, and other emergency response equipment
(4) Conducting emergency response drills
(5) Shutdown or isolation of equipment to control unintentional releases
(6) Alternative measures for the safety of personnel while any fire protection or other emergency response equipment is shut down or inoperative

21.6.5.2 Personnel responsible for the use and operation of fire protection equipment shall be trained in the use of and be able to demonstrate knowledge of the use or operation of that equipment. Refresher training shall be conducted at least annually.

21.6.5.3 Planning of effective fire control measures shall be coordinated with local emergency response agencies and shall include, but not be limited to, the identification of all tanks by location, contents, size, and hazard identification as required in 21.7.2.1.

21.6.5.4 Procedures shall be established to provide for safe shutdown of tank storage facilities under emergency conditions and for safe return to service. These procedures shall provide requirements for periodic training of personnel and scheduled inspection and testing of associated alarms, interlocks, and controls.

21.6.5.5 Emergency procedures shall be kept available in an operating area. The procedures shall be reviewed and updated in accordance with 6.4.2.

21.6.5.6 Where tank storage facilities are unattended, a summary of the emergency plan shall be posted or located in a strategic location that is accessible to emergency responders.

21.6.6 Inspection and Maintenance of Fire Protection and Emergency Response Equipment.

21.6.6.1* All fire protection and emergency response equipment shall be maintained, inspected, and tested in accordance with regulatory requirements, standard practices, and equipment manufacturers' recommendations.

21.6.6.2 Maintenance and operating procedures and practices at tank storage facilities shall be established and implemented to control leakage and prevent spillage and release of ignitible (flammable or combustible) liquids.

21.6.6.3 Ground areas around tank storage facilities shall be kept free of weeds, trash, and other unnecessary combustible materials.

21.6.6.4 Accessways established for movement of personnel shall be maintained clear of obstructions to permit evacuation and access for manual firefighting and emergency response in accordance with regulatory requirements and the emergency plan.

21.6.6.5 Combustible waste material and residues in operating areas shall be kept to a minimum, stored in covered metal containers, and disposed of daily.

21.6.6.6 Personnel responsible for the inspection and maintenance of fire protection and emergency response equipment shall be trained and shall be able to demonstrate knowledge of the inspection and maintenance of that equipment. Refresher training shall be conducted as needed to maintain proficiency.

21.7 Operation of Storage Tanks.

21.7.1* Prevention of Overfilling of Storage Tanks. Facilities with aboveground tanks larger than 1320 gal (5000 L) storing Class I or Class II liquids [FP < 140°F (60°C)] shall establish procedures or shall provide equipment, or both, to prevent overfilling of tanks.

21.7.1.1 Facilities with aboveground tanks that receive and transfer Class I liquids [FP < 100°F (37.8°C)] from mainline pipelines or marine vessels shall establish and follow formal written procedures to prevent overfilling of tanks utilizing one of the following methods of protection:

(1) Tanks shall be gauged at intervals in accordance with established procedures by personnel continuously on the premises during product receipt. Acknowledged communication shall be maintained with the supplier so flow can be shut down or diverted in accordance with established procedures.
(2) Tanks shall be equipped with a high-level detection device that is either independent of any gauging equipment or incorporates a gauging and alarm system that provides electronic self-checking to indicate when the gauging and alarm system has failed. Alarms shall be located where personnel who are on duty throughout product transfer can arrange for flow stoppage or diversion in accordance with established procedures.
(3) Tanks shall be equipped with an independent high-level detection system that will automatically shut down or divert flow in accordance with established procedures.

21.7.1.2 Alternatives to instrumentation described in 21.7.1.1(2) and 21.7.1.1(3) shall be allowed where approved as affording equivalent protection.

21.7.1.3 Instrumentation systems covered in 21.7.1.1(2) and 21.7.1.1(3) shall be wired fail-safe, such that valid alarm conditions or system failures create an alarm condition that will notify personnel or automatically shut down or divert flow.

21.7.1.3.1 Written instrumentation performance procedures shall be established to define valid alarm conditions and system failures in accordance with API 2350, *Overfill Protection for Storage Tanks in Petroleum Facilities*.

21.7.1.3.2 System failure shall include, but not be limited to, the following:

(1) Loss of main electrical power
(2) Electrical break, short circuit, or ground fault in the level detection system circuit or the alarm and signal circuit
(3) Self-diagnostic features
(4) Failure or malfunction of the level detection system control equipment or signaling devices

21.7.1.4 Formal written procedures required by 21.7.1.1 shall include the following:

(1) Establishment of the maximum working, high-high, and critical-high alarm levels.
(2) Response times required to allow operations to conduct an orderly shutdown in the event that an alarm indicates an imminent overfill.
(3) Instructions covering methods to check for lineup and receipt of initial delivery to tank designated to receive shipment.
(4) Provision for training and monitoring the performance of operating personnel by supervisors.
(5) Schedules and procedures for inspection and testing of gauging equipment and high-level instrumentation and related systems. Inspection and testing intervals shall be approved but shall not exceed 1 year.

21.7.1.5 An underground tank shall be equipped with overfill prevention equipment designed to accomplish at least one of the following:

(1) Automatically shut off the flow of ignitible (flammable or combustible) liquid into the tank when it is no more than 95 percent full
(2) Alert the transfer operator when the tank is no more than 90 percent full by either restricting flow or triggering a high-level alarm
(3) Restrict flow 30 minutes before overfilling or alert the transfer operator with a high-level alarm one minute before overfilling, or automatically shut off flow into the tank before any tank top fittings are exposed to the stored liquid

21.7.1.5.1 Other methods of overfill protection shall be permitted if approved by the authority having jurisdiction.

N **21.7.1.5.2*** Where used, overfill prevention devices shall be listed or approved *(see 21.7.1.5.3)*.

N **21.7.1.5.3** The requirement in 21.7.1.5.2 does not apply to tanks for upstream production liquids.

21.7.1.6 Shop-fabricated aboveground atmospheric storage tanks, constructed to the recognized standards of 21.4.2.1.1, shall meet the requirements of 21.7.1.6.1 through 21.7.1.6.4 whenever the vertical length from the tank bottom to the top of the fill, normal vent, or emergency vent exceeds 12 ft (3.7 m).

21.7.1.6.1 An approved means shall be provided to notify the tank filling operator of the pending completion of the tank fill operation at the fill connection.

21.7.1.6.2 An approved means shall be provided to stop delivery of ignitible (flammable or combustible) liquid to the tank prior to the complete filling of the tank.

21.7.1.6.3 In no case shall these provisions restrict or interfere with the functioning of the normal vent or emergency vent.

21.7.1.6.4 The manufacturer of the tank shall be consulted to determine if reinforcement of the tank is required. If reinforcement is deemed necessary, it shall be done.

21.7.2 Identification and Security.

21.7.2.1 Identification for Emergency Responders. A sign or marking that meets the requirements of NFPA 704 or another approved system shall be applied to storage tanks containing ignitible (flammable or combustible) liquids. The marking shall be located where it can be seen, such as on the side of the tank, the shoulder of an accessway or walkway to the tank or tanks, or on the piping outside of the diked area. If more than one tank is involved, the markings shall be so located that each tank can be identified.

21.7.2.2* Security for Unsupervised Storage Tanks. Unsupervised, isolated aboveground storage tanks shall be secured and shall be marked to identify the fire hazards of the tank and the tank's contents to the general public. Where necessary to protect the tank from tampering or trespassing, the area where the tank is located shall be secured.

21.7.3 Storage Tanks in Areas Subject to Flooding.

21.7.3.1 Tank Loading.

21.7.3.1.1 The filling of a tank to be protected by water or product loading shall be started as soon as floodwaters are predicted to reach a dangerous flood stage.

21.7.3.1.2 Where independently fueled pumps are relied on, sufficient fuel shall be available at all times to permit continuing operations until all tanks are filled.

21.7.3.1.3 Tank valves shall be locked in a closed position when loading has been completed.

21.7.3.2 Operating Instructions. Operating instructions or procedures to be followed in a flood emergency shall be established and implemented by personnel identified in 21.7.3.3.

21.7.3.3 Personnel Training. Personnel responsible for activating and performing flood emergency procedures shall be trained in their implementation and shall be informed of the location and operation of valves and other controls and equipment necessary to effect the intent of these procedures. Personnel shall also be trained in the procedures required to place the facility back into service following a flood emergency.

21.7.4 Removal from Service of Storage Tanks.

21.7.4.1* Closure of Aboveground Storage Tanks. Aboveground tanks taken out of service or abandoned shall be emptied of ignitible (flammable or combustible) liquid, rendered vapor-free, and safeguarded against trespassing in accordance with NFPA 326 or in accordance with the requirements of the authority having jurisdiction.

21.7.4.2 Reuse of Aboveground Storage Tanks. Aboveground tanks shall be permitted to be reused for liquids service provided they comply with applicable sections of this code and are approved.

21.7.4.3 Removal from Service of Underground Storage Tanks.

21.7.4.3.1* General. Underground tanks taken out of service or abandoned shall be emptied of ignitible (flammable or combustible) liquid, rendered vapor-free, and safeguarded against trespassing in accordance with this section and in accordance with NFPA 326 or the requirements of the authority having jurisdiction. The procedures outlined in this section shall be followed when taking underground tanks temporarily out of service, closing them in place permanently, or removing them.

21.7.4.3.2 Temporary Closure. Underground tanks shall be rendered temporarily out of service only when it is planned that they will be returned to active service, closed in place permanently, or removed within an approved period not exceeding 1 year. The following requirements shall be met:

(1) Corrosion protection and release detection systems shall be maintained in operation.
(2) The vent line shall be left open and functioning.
(3) The tank shall be secured against tampering.
(4) All other lines shall be capped or plugged.

21.7.4.3.2.1 Tanks remaining temporarily out of service for more than 1 year shall be permanently closed in place or removed in accordance with 21.7.4.3.3 or 21.7.4.3.4, as applicable.

21.7.4.3.3 Permanent Closure in Place. Underground tanks shall be permitted to be permanently closed in place if approved by the authority having jurisdiction. All of the following requirements shall be met:

(1) All applicable authorities having jurisdiction shall be notified.
(2)* A safe workplace shall be maintained throughout the prescribed activities.
(3) All liquids and residues shall be removed from the tank, appurtenances, and piping and shall be disposed of in accordance with regulatory requirements and industry practices, using a written procedure.
(4) The tank, appurtenances, and piping shall be made safe by either purging them of flammable vapors or inerting the potential explosive atmosphere. Confirmation that the atmosphere in the tank is safe shall be by testing of the atmosphere using a combustible gas indicator if purging, or an oxygen meter if inerting, at intervals in accordance with written procedures.
(5) Access to the tank shall be made by careful excavation to the top of the tank.
(6) All exposed piping, gauging and tank fixtures, and other appurtenances, except the vent, shall be disconnected and removed.
(7) The tank shall be completely filled with an inert solid material.
(8) The tank vent and remaining underground piping shall be capped or removed.
(9) The tank excavation shall be backfilled.

21.7.4.3.4 Removal and Disposal. Underground tanks and piping shall be removed in accordance with the following requirements:

(1) The steps described in 21.7.4.3.3(1) through 21.7.4.3.3(5) shall be followed.

(2) All exposed piping, gauging and tank fixtures, and other appurtenances, including the vent, shall be disconnected and removed.
(3) All openings shall be plugged, leaving a ¼ in. (6 mm) opening to avoid buildup of pressure in the tank.
(4) The tank shall be removed from the excavated site and shall be secured against movement.
(5) Any corrosion holes shall be plugged.
(6) The tank shall be labeled with its former contents, present vapor state, vapor-freeing method, and a warning against reuse.
(7) The tank shall be removed from the site as authorized by the authority having jurisdiction, preferably the same day.

21.7.4.3.5 Temporary Storage of Removed Tanks. If it is necessary to temporarily store an underground tank that has been removed, it shall be placed in a secure area where public access is restricted. A ¼ in. (6 mm) opening shall be maintained to avoid buildup of pressure in the tank.

21.7.4.3.6 Disposal of Tanks. Disposal of underground tanks shall meet the following requirements:

(1) Before a tank is cut up for scrap or landfill, the atmosphere in the tank shall be tested in accordance with 21.7.4.3.3(4) to ensure that it is safe.
(2) The tank shall be made unfit for further use by cutting holes in the tank heads and shell.

21.7.4.3.7 Documentation. All necessary documentation shall be prepared and maintained in accordance with all federal, state, and local rules and regulations.

21.7.4.3.8 Reuse of Underground Storage Tanks. Underground tanks shall be permitted to be reused for underground storage of liquids provided they comply with applicable sections of this code and are approved.

21.7.5* Leak Detection and Inventory Records for Underground Storage Tanks. Accurate inventory records or a leak detection program shall be maintained on all Class I liquid [FP < 100°F (37.8°C)] storage tanks for indication of leakage from the tanks or associated piping.

21.8 Inspection and Maintenance of Storage Tanks and Storage Tank Appurtenances.

21.8.1* Each storage tank constructed of steel shall be inspected and maintained in accordance with API Standard 653, *Tank Inspection, Repair, Alteration, and Reconstruction*, or STI SP001, *Standard for the Inspection of Aboveground Storage Tanks*, whichever is applicable.

21.8.2 Each storage tank constructed of other materials shall be inspected and maintained in accordance with the manufacturer's instructions and applicable standards to ensure compliance with the requirements of this code.

21.8.3 Testing of storage tanks shall meet the requirements of Section 21.5.

21.8.4 Each storage tank shall be maintained liquidtight. Each storage tank that is leaking shall be emptied of ignitible (flammable or combustible) liquid or repaired in a manner acceptable to the authority having jurisdiction.

21.8.5 Each storage tank that has been structurally damaged, repaired, reconstructed, relocated, jacked, or damaged by impact, flood, or other trauma, or is suspected of leaking shall be inspected and tested in accordance with Section 21.5 or in a manner acceptable to the authority having jurisdiction.

21.8.6* Storage tanks and their appurtenances, including normal vents, emergency vents, overfill prevention devices, and related devices, shall be inspected and maintained to ensure that they function as intended in accordance with written procedures.

21.8.7 Openings for gauging on storage tanks storing Class I liquids [FP < 100°F (37.8°C)] shall be provided with a vapor-tight cap or cover. Such covers shall be closed when not gauging.

21.8.8* Facilities with aboveground storage tanks shall establish and implement a procedure to check for and remove water from the bottom of storage tanks that contain nonmiscible ignitible (flammable or combustible) liquids.

21.9 Change of Stored Liquid. Storage tanks that undergo any change of stored liquid shall be re-evaluated for compliance with Chapters 21 through 25, as applicable.

Chapter 22 Storage of Ignitible (Flammable or Combustible) Liquids in Tanks — Aboveground Storage Tanks

22.1 Scope. This chapter shall apply to the following:

(1) The storage of liquids, as defined in 3.3.33 and Chapter 4, in fixed tanks that exceed 60 gal (230 L) capacity
(2) The storage of liquids in portable tanks that exceed 660 gal (2500 L) capacity
(3) The storage of liquids in intermediate bulk containers that exceed 793 gal (3000 L)
(4) The design, installation, testing, operation, and maintenance of such tanks, portable tanks, and bulk containers

22.2 Definitions Specific to Chapter 22. For the purpose of this chapter, the terms in this section shall have the definitions given.

22.2.1 Fire-Resistant Tank. An atmospheric aboveground storage tank with thermal insulation that has been evaluated for resistance to physical damage and for limiting the heat transferred to the primary tank when exposed to a hydrocarbon fuel fire and is listed in accordance with UL 2080, *Fire Resistant Tanks for Flammable and Combustible Liquids*, or an equivalent test procedure.

22.2.2 Floating Roof Tank. An aboveground storage tank that incorporates one of the following designs:

(1) A closed-top pontoon or double-deck metal floating roof in an open-top tank constructed in accordance with API Standard 650, *Welded Steel Tanks for Oil Storage*
(2) A fixed metal roof with ventilation at the top and roof eaves constructed in accordance with API Standard 650 and containing a closed-top pontoon or double-deck metal floating roof meeting the requirements of API Standard 650
(3) A fixed metal roof with ventilation at the top and roof eaves constructed in accordance with API Standard 650 and containing a metal floating cover supported by liquidtight metal floating devices that provide buoyancy to prevent the liquid surface from being exposed when half of the flotation is lost

22.2.2.1 For the purposes of this chapter, an aboveground storage tank with an internal metal floating pan, roof, or cover that does not meet 22.2.2 or one that uses plastic foam (except for seals) for flotation, even if encapsulated in metal or fiberglass, shall meet the requirements for a fixed roof tank.

22.2.3 Protected Aboveground Tank. An atmospheric aboveground storage tank with integral secondary containment and thermal insulation that has been evaluated for resistance to physical damage and for limiting the heat transferred to the primary tank when exposed to a hydrocarbon pool fire and is listed in accordance with UL 2085, *Protected Aboveground Tanks for Flammable and Combustible Liquids*, or an equivalent test procedure.

22.3 General Requirements. Storage of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their FP shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class.

22.4* Location of Aboveground Storage Tanks.

22.4.1 Location with Respect to Property Lines, Public Ways, and Important Buildings.

22.4.1.1 Tanks storing Class I, Class II, or Class IIIA stable liquids [FP < 200°F (93°C)] whose internal pressure is not permitted to exceed a gauge pressure of 2.5 psi (17 kPa) shall be located in accordance with Table 22.4.1.1(a) and Table 22.4.1.1(b). Where tank spacing is based on a weak roof-to-shell seam design, the user shall present evidence certifying such construction to the authority having jurisdiction upon request.

22.4.1.2 Vertical tanks with weak roof-to-shell seams *(see 22.7.2)* that store Class IIIA liquids [140°F (60°C) ≤ FP < 200°F (93°C)] shall be permitted to be located at one-half the distances specified in Table 22.4.1.1(a), provided the tanks are not within the same diked area as, or within the drainage path of, a tank storing a Class I or Class II liquid [FP < 140°F (60°C)].

22.4.1.3 Tanks storing Class I, Class II, or Class IIIA stable liquids [FP < 200°F (93°C)] and operating at pressures that exceed a gauge pressure of 2.5 psi (17 kPa), or are equipped with emergency venting that will permit pressures to exceed a gauge pressure of 2.5 psi (17 kPa), shall be located in accordance with Table 22.4.1.3 and Table 22.4.1.1(b).

Δ **22.4.1.4 Tank Storage of Liquids with Boil-Over Characteristics.**

N **22.4.1.4.1** Tanks storing ignitible (flammable or combustible) liquids with boil-over characteristics shall be located in accordance with Table 22.4.1.4.1.

N **22.4.1.4.2** Liquids with boil-over characteristics shall not be stored in fixed roof tanks larger than 150 ft (45 m) in diameter, unless an approved inerting system is provided on the tank.

•

Δ **22.4.1.5** Tanks storing Class IIIB stable liquids [FP ≥ 200°F (93°C)] shall be located in accordance with Table 22.4.1.5, except if located within the same diked area as, or within the drainage path of, a tank storing a Class I or Class II liquid [FP < 140°F (60°C)].

N **22.4.1.5.1** Tanks storing Class IIIB liquid [FP ≥ 200°F (93°C)] that are located within the same diked area as, or within the drainage path of, a tank storing a Class I or Class II liquid [FP < 140°F (60°C)] shall be located in accordance with 22.4.1.1.

22.4.1.6 Where two tank properties of diverse ownership have a common boundary, the authority having jurisdiction shall be permitted, with the written consent of the owners of the two properties, to substitute the distances provided in 22.4.2 for the minimum distances set forth in 22.4.1.1.

22.4.1.7 Where end failure of a horizontal pressure tank or vessel can expose property, the tank or vessel shall be placed with its longitudinal axis parallel to the nearest important exposure.

22.4.2 Shell-to-Shell Spacing of Adjacent Aboveground Storage Tanks.

22.4.2.1* Tanks storing Class I, Class II, or Class IIIA stable liquids [FP < 200°F (93°C) and any BP] shall be separated by the distances given in Table 22.4.2.1.

Table 22.4.1.1(a) Location of Aboveground Storage Tanks Storing Stable Liquids — Internal Pressure Not to Exceed a Gauge Pressure of 2.5 psi (17 kPa)

		Minimum Distance (ft)	
Type of Tank	Protection	From Property Line That Is or Can Be Built Upon, Including the Opposite Side of a Public Way[a]	From Nearest Side of Any Public Way or from Nearest Important Building on the Same Property[a]
Floating roof	Protection for exposures[b]	½ × diameter of tank	⅙ × diameter of tank
	None	Diameter of tank but need not exceed 175 ft	⅙ × diameter of tank
Vertical with weak roof-to-shell seam	Approved foam or inerting system[c] on tanks not exceeding 150 ft in diameter[d]	½ × diameter of tank	⅙ × diameter of tank
	Protection for exposures[b]	Diameter of tank	⅓ × diameter of tank
	None	2 × diameter of tank but need not exceed 350 ft	⅓ × diameter of tank
Horizontal and vertical tanks with emergency relief venting to limit pressures to 2.5 psi (gauge pressure of 17 kPa)	Approved inerting system[c] on the tank or approved foam system on vertical tanks	½ × value in Table 22.4.1.1(b)	½ × value in Table 22.4.1.1(b)
	Protection for exposures[b]	Value in Table 22.4.1.1(b)	Value in Table 22.4.1.1(b)
	None	2 × value in Table 22.4.1.1(b)	Value in Table 22.4.1.1(b)
Protected above ground tank	None	½ × value in Table 22.4.1.1(b)	½ × value in Table 22.4.1.1(b)

For SI units, 1 ft = 0.3 m.
[a]The minimum distance cannot be less than 5 ft (1.5 m).
[b]See definition 3.3.46, Protection for Exposures.
[c]See NFPA 69.
[d]For tanks over 150 ft (45 m) in diameter, use "Protection for Exposures" or "None," as applicable.

Table 22.4.1.1(b) Reference Table for Use with Tables 22.4.1.1(a), 22.4.1.3, and 22.4.1.5

	Minimum Distance (ft)	
Tank Capacity (gal)	From Property Line that Is or Can Be Built Upon, Including the Opposite Side of a Public Way	From Nearest Side of Any Public Way or from Nearest Important Building on the Same Property
275 or less	5	5
276 to 750	10	5
751 to 12,000	15	5
12,001 to 30,000	20	5
30,001 to 50,000	30	10
50,001 to 100,000	50	15
100,001 to 500,000	80	25
500,001 to 1,000,000	100	35
1,000,001 to 2,000,000	135	45
2,000,001 to 3,000,000	165	55
3,000,001 or more	175	60

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.

Table 22.4.1.3 Location of Aboveground Storage Tanks Storing Stable Liquids — Internal Pressure Permitted to Exceed a Gauge Pressure of 2.5 psi (17 kPa)

		Minimum Distance (ft)	
Type of Tank	Protection	From Property Line that Is or Can Be Built Upon, Including the Opposite Side of a Public Way	From Nearest Side of Any Public Way or from Nearest Important Building on the Same Property
Any type	Protection for exposures*	1½ × value in Table 22.4.1.1(b) but not less than 25 ft	1½ × value in Table 22.4.1.1(b) but not less than 25 ft
	None	3 × value in Table 22.4.1.1(b) but not less than 50 ft	1½ × value in Table 22.4.1.1(b) but not less than 25 ft

For SI units, 1 ft = 0.3 m.
*See definition 3.3.46, Protection for Exposures.

Table 22.4.1.4.1 Location of Aboveground Storage Tanks Storing Boil-Over Ignitible (Flammable or Combustible) Liquids

		Minimum Distance (ft)	
Type of Tank	Protection	From Property Line that Is or Can Be Built Upon, Including the Opposite Side of a Public Way[a]	From Nearest Side of Any Public Way or from Nearest Important Building on the Same Property[a]
Floating roof	Protection for exposures[b]	½ × diameter of tank	⅙ × diameter of tank
	None	Diameter of tank	⅙ × diameter of tank
Fixed roof	Approved foam or inerting system[c]	Diameter of tank	⅓ × diameter of tank
	Protection for exposures[b]	2 × diameter of tank	⅔ × diameter of tank
	None	4 × diameter of tank but need not exceed 350 ft	⅔ × diameter of tank

For SI units, 1 ft = 0.3 m.
[a]The minimum distance cannot be less than 5 ft.
[b]See definition 3.3.46, Protection for Exposures.
[c]See NFPA 69.

Table 22.4.1.5 Location of Aboveground Storage Tanks Storing Class IIIB Liquids [FP ≥ 200°F (93°C)]

	Minimum Distance (ft)	
Tank Capacity (gal)	From Property Line that Is or Can Be Built Upon, Including the Opposite Side of a Public Way	From Nearest Side of Any Public Way or from Nearest Important Building on the Same Property
12,000 or less	5	5
12,001 to 30,000	10	5
30,001 to 50,000	10	10
50,001 to 100,000	15	10
100,001 or more	15	15

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.

22.4.2.1.1 Tanks that store crude petroleum, have individual capacities not exceeding 3000 bbl [126,000 gal (480 m^3)], and are located at production facilities in isolated locations shall not be required to be separated by more than 3 ft (0.9 m).

22.4.2.1.2 Tanks used only for storing Class IIIB liquids [FP ≥ 200°F (93°C)] shall not be required to be separated by more than 3 ft (0.9 m) provided they are not within the same diked area as, or within the drainage path of, a tank storing a Class I or Class II liquid [FP < 140°F (60°C)]. If located within the same diked area as, or within the drainage path of, a tank storing a Class I or Class II liquid [FP < 140°F (60°C)], the tank storing Class IIIB liquid [FP ≥ 200°F (93°C)] shall be spaced in accordance with the requirements for Class IIIA liquids [140°F (60°C) ≤ FP < 200°F (93°C)] in Table 22.4.2.1.

•

Δ Table 22.4.2.1 Minimum Shell-to-Shell Spacing of Aboveground Storage Tanks

Tank Diameter	Floating Roof Tanks	Fixed Roof or Horizontal Tanks	
		Class I or Class II Liquids [FP < 140°F (60°C)]	Class IIIA Liquids [140°F (60°C) ≤ FP < 200°F (93°C)]
All tanks not over 150 ft (45 m) in diameter	1/6 × sum of adjacent tank diameters but not less than 3 ft (0.9 m)	1/6 × sum of adjacent tank diameters but not less than 3 ft (0.9 m)	1/6 × sum of adjacent tank diameters but not less than 3 ft (0.9 m)
Tanks larger than 150 ft (45 m) in diameter:			
If remote impounding is provided in accordance with 22.11.1	1/6 × sum of adjacent tank diameters	1/4 × sum of adjacent tank diameters	1/6 × sum of adjacent tank diameters
If open diking is provided in accordance with 22.11.2	1/4 × sum of adjacent tank diameters	1/3 × sum of adjacent tank diameters	1/4 × sum of adjacent tank diameters

Notes:
(1) The "sum of adjacent tank diameters" means the sum of the diameters of each pair of tanks that are adjacent to each other. See also A.22.4.2.1.
(2) The separation distances in Table 22.4.2.1 are minimum requirements. Where thermal radiant heat flux modeling completed as part of an engineering evaluation shows potential escalation to adjacent tanks, distances could be increased, or mitigation measures could be implemented. *(See Annex F.)*

22.4.2.2 Where tanks are in a diked area containing Class I or Class II liquids [FP < 140°F (60°C)] or in the drainage path of Class I or Class II liquids [FP < 140°F (60°C)] and are compacted in three or more rows or in an irregular pattern, greater spacing or other means shall be permitted to be required by the authority having jurisdiction to make tanks in the interior of the pattern accessible for firefighting purposes.

22.4.2.3* The minimum horizontal separation between an LP-Gas container and a Class I, Class II, or Class IIIA [FP < 200°F (93°C)] liquid storage tank shall be 20 ft (6 m).

22.4.2.3.1 Means shall be provided to prevent Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] from accumulating under adjacent LP-Gas containers by means of dikes, diversion curbs, or grading.

22.4.2.3.2 Where liquid storage tanks are within a diked area, the LP-Gas containers shall be outside the diked area and at least 10 ft (3 m) away from the centerline of the wall of the diked area.

22.4.2.4 If a tank storing a Class I, Class II, or Class IIIA liquid [FP < 200°F (93°C)] operates at pressures exceeding a gauge pressure of 2.5 psi (17 kPa) or is equipped with emergency relief venting that will permit pressures to exceed a gauge pressure of 2.5 psi (17 kPa), it shall be separated from an LP-Gas container by the appropriate distance given in Table 22.4.2.1.

22.4.2.5 The requirements of 22.4.2.3 shall not apply where LP-Gas containers of 125 gal (475 L) or less capacity are installed adjacent to fuel oil supply tanks of 660 gal (2500 L) or less capacity.

22.5 Installation of Aboveground Storage Tanks.

22.5.1 Tank Supports.

22.5.1.1 Tank supports shall be designed and constructed in accordance with recognized engineering standards.

22.5.1.2 Tanks shall be supported in a manner that prevents excessive concentration of loads on the supported portion of the shell.

22.5.1.3 In areas subject to earthquakes, tank supports and connections shall be designed to resist damage as a result of such shocks.

22.5.2 Foundations for and Anchoring of Aboveground Storage Tanks.

22.5.2.1* Tanks shall rest on the ground or on foundations made of concrete, masonry, piling, or steel.

22.5.2.2 Tank foundations shall be designed to minimize the possibility of uneven settling of the tank and to minimize corrosion in any part of the tank resting on the foundation.

Δ 22.5.2.3 Where tanks storing Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] are supported above their foundations, tank supports shall be of concrete, masonry, or protected steel.

***N* 22.5.2.4** Single wood timber supports (not cribbing), laid horizontally, shall be permitted to be used for outside aboveground tanks if not more than 12 in. (300 mm) high at their lowest point.

Δ 22.5.2.5* Steel support structures or exposed piling for tanks storing Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] shall be protected by materials having a fire resistance rating of not less than 2 hours.

***N* 22.5.2.5.1** Steel saddles less than 12 in. (300 mm) high at their lowest point shall not require fire protection per 22.5.2.5.

***N* 22.5.2.5.2** At the discretion of the authority having jurisdiction, water spray protection in accordance with NFPA 15 or NFPA 13 shall be permitted to be used.

22.5.2.6 Where a tank is located in an area subject to flooding, provisions shall be taken to prevent tanks, either full or empty, from floating or sliding during a rise in water level up to the established maximum flood stage. *(See 21.7.3.)*

22.5.3 Anchoring Tanks. Flat bottom, vertical cylindrical tanks constructed in accordance with API 650, *Welded Tanks for Oil Storage*, shall be anchored to a concrete ringwall or other suitable foundation under the following conditions:

(1) The tank internal pressure exceeds the equivalent pressure of the weight of the tank shell, roof, and roof framing.
(2) The tank must be anchored to comply with the weak roof-to-shell criteria.
(3) Under the design criteria for the tank, including all applicable load combinations, anchorage is required to prevent overturning due to wind or seismic loads.

22.6 Vent Piping for Aboveground Tanks. Piping for normal and emergency relief venting shall be constructed in accordance with Chapter 27.

22.7 Emergency Relief Venting for Fire Exposure for Aboveground Storage Tanks.

22.7.1 General.

22.7.1.1* Every aboveground storage tank shall have emergency relief venting in the form of construction or a device or devices that will relieve excessive internal pressure caused by an exposure fire.

22.7.1.1.1 The requirement in 22.7.1.1 shall apply to each compartment of a compartmented tank, the interstitial space (i.e., annulus) of a secondary containment–type tank, and the enclosed space of tanks of closed-top dike construction.

Δ **22.7.1.1.2 Spaces or Enclosed Volumes.**

N **22.7.1.1.2.1** The requirement in 22.7.1.1 shall also apply to spaces or enclosed volumes, such as those intended for insulation, membranes, or weather shields, that are capable of containing liquid because of a leak from the primary vessel.

N **22.7.1.1.2.2** The insulation, membrane, or weather shield shall not interfere with emergency venting.

22.7.1.1.2.3 Tanks storing Class IIIB liquids [FP ≥ 200°F (93°C)] that are larger than 12,000 gal (45,400 L) capacity and are not within the diked area or the drainage path of tanks storing Class I or Class II liquids [FP < 140°F (60°C)] shall not be required to meet the requirements of 22.7.1.1.

22.7.1.2 For vertical tanks, the emergency relief venting construction referred to in 22.7.1.1 shall be permitted to be a floating roof, a lifter roof, a weak roof-to-shell seam, or another approved pressure-relieving construction.

•

22.7.1.3 If two-phase flow is anticipated during emergency venting, an engineering evaluation shall be conducted in order to size the pressure-relieving devices.

22.7.2 Weak Roof-to-Shell Seam Construction. If used, a weak roof-to-shell seam shall be constructed to fail preferential to any other seam and shall be designed in accordance with API Standard 650, *Welded Steel Tanks for Oil Storage.*

22.7.3 Pressure-Relieving Devices.

22.7.3.1* Where entire dependence for emergency relief venting is placed upon pressure-relieving devices, the total venting capacity of both normal and emergency vents shall be sufficient to prevent rupture of the shell or bottom of a vertical tank or of the shell or heads of a horizontal tank.

22.7.3.2 Except as provided for in 22.7.3.5, 22.7.3.6, and 22.7.3.7, the total emergency relief venting capacity of both normal and emergency venting devices shall be not less than that determined in Table 22.7.3.2. *(See Annex C for the square footage of typical tank sizes.)*

22.7.3.2.1 Emergency relief vent devices shall be vaportight and restricted to one of the following:

(1) Self-closing manway cover
(2) Manway cover provided with long bolts that permit the cover to lift under internal pressure
(3) Additional or larger relief valve or valves

22.7.3.2.2 Nonmetallic plugs installed in tank openings shall not be used as a means of emergency venting.

22.7.3.2.3 The wetted area of the tank shall be calculated as follows:

(1) Fifty-five percent of the total exposed area of a sphere or spheroid

Table 22.7.3.2 Required Emergency Relief Venting — Cubic Feet of Free Air per Hour (CFH) versus Wetted Area of Tank Shell (ft^2)

ft^2	CFH	ft^2	CFH	ft^2	CFH
20	21,100	160	168,000	900	493,000
30	31,600	180	190,000	1000	524,000
40	42,100	200	211,000	1200	557,000
50	52,700	250	239,000	1400	587,000
60	63,200	300	265,000	1600	614,000
70	73,700	350	288,000	1800	639,000
80	84,200	400	312,000	2000	662,000
90	94,800	500	354,000	2400	704,000
100	105,000	600	392,000	2800	742,000
120	126,000	700	428,000	and over	
140	147,000	800	462,000		

For SI units, 10 ft^2 = 0.93 m^2; 36 ft^3 = 1.0 m^3.
Notes:
(1) Interpolate for intermediate values not specified in the table.
(2) CFH is flow capacity at absolute pressure of 14.7 psi (101 kPa) and 60°F (15.6°C). See 22.7.3.10.2.

(2) Seventy-five percent of the total exposed area of a horizontal tank
(3) One hundred percent of the exposed shell and exposed floor area of a rectangular tank, but excluding the top surface of the tank
(4) The first 30 ft (9 m) above grade of the exposed shell area of a vertical tank

22.7.3.3* The total emergency relief venting capacity for tanks and storage vessels designed to operate at pressures above a gauge pressure of 1.0 psi (6.9 kPa) shall be as follows:

(1) For tanks whose wetted area does not exceed 2800 ft^2 (260 m^2), not less than that determined in Table 22.7.3.2
(2) For tanks whose wetted area exceeds 2800 ft^2 (260 m^2), not less than that determined in Table 22.7.3.3 or not less than that calculated by the following formula:

[22.7.3.3]

$$CFH = 1107(A)^{0.82}$$

where:
CFH = venting capacity requirement (ft^3 of free air per hour)
A = wetted area (ft^2)

22.7.3.4 The total emergency relief venting capacity for any specific stable liquid shall be permitted to be determined by the following formula:

[22.7.3.4]

$$CFH = V\frac{1337}{L\sqrt{M}}$$

where:
CFH = venting capacity requirement (ft^3 of free air per hour)
V = ft^3 of free air per hour (CFH) value from Table 22.7.3.2
L = latent heat of vaporization of specific liquid (Btu/lb)
M = molecular weight of specific liquids

Table 22.7.3.3 Required Emergency Relief Venting for Tanks with Wetted Area over 2800 ft^2 (260 m^2) and Operating at Gauge Pressure over 1 psi (6.9 kPa) — Cubic Feet of Free Air per Hour (CFH) versus Wetted Area of Tank Shell (ft^2)

ft^2	CFH	ft^2	CFH
2,800	742,000	9,000	1,930,000
3,000	786,000	10,000	2,110,000
3,500	892,000	15,000	2,940,000
4,000	995,000	20,000	3,720,000
4,500	1,100,000	25,000	4,470,000
5,000	1,250,000	30,000	5,190,000
6,000	1,390,000	35,000	5,900,000
7,000	1,570,000	40,000	6,570,000
8,000	1,760,000		

For SI units, 10 ft^2 = 0.93 m^2; 36 ft^3 = 1.0 m^3.
Notes:
(1) Interpolate for intermediate values not specified in the table.
(2) CFH is flow capacity at absolute pressure of 14.7 psi (101 kPa) and 60°F (15.6°C). See 22.7.3.10.2.

22.7.3.5 Except as provided for in 22.7.3.6 and 22.7.3.7, for tanks containing stable liquids, the required emergency relief venting capacity determined by 22.7.3.2, 22.7.3.3, or 22.7.3.4 shall be permitted to be multiplied by one of the following reduction factors when protection is provided as indicated. Only one of the following factors shall be used for any one tank:

(1) A reduction factor of 0.5 shall be allowed for tanks with wetted area greater than 200 ft^2 (19 m^2) that are provided with drainage that meets the requirements of 22.11.1.
(2) A reduction factor of 0.3 shall be allowed for tanks that are protected with a water spray system that meets the requirements of NFPA 15 and that are provided with drainage that meets the requirements of 22.11.1.
(3) A reduction factor of 0.3 shall be allowed for tanks that are protected with an automatically actuated water spray system that meets the requirements of NFPA 15.
(4) A reduction factor of 0.3 shall be allowed for tanks protected with insulation that meets the requirements of 22.7.3.8.
(5) A reduction factor of 0.15 shall be allowed for tanks that are protected with a water spray system that meets the requirements of NFPA 15 and that have insulation that meets the requirements of 22.7.3.8.

22.7.3.6* Where water-miscible ignitible (flammable or combustible) liquids whose heats of combustion and rates of burning are equal to or less than those of ethyl alcohol (ethanol) are stored, processed, or handled and where there is no potential fire exposure from ignitible (flammable or combustible) liquids other than these liquids, the emergency relief venting capacity shall be permitted to be reduced by an additional 50 percent. Drainage shall not be required to obtain this reduction. In no case shall the factors in 22.7.3.5(1) through 22.7.3.5(5) be reduced to less than 0.15.

22.7.3.7* Where ignitible (flammable or combustible) liquids that are not water-miscible and whose heats of combustion and rates of burning are equal to or less than those of ethyl alcohol (ethanol) are stored, processed, or handled and where there is no potential fire exposure from ignitible (flammable or combustible) liquids other than these liquids, the emergency relief venting capacity determined by 22.7.3.5(1) or 22.7.3.5(3) shall be permitted to be reduced by an additional 50 percent. No further reduction shall be allowed for protection by means of water spray. Drainage shall not be required to obtain this reduction. In no case shall the factors in 22.7.3.5(1) through 22.7.3.5(5) be reduced to less than 0.15.

Δ **22.7.3.8** Insulation for which credit is taken in 22.7.3.5(4) and 22.7.3.5(5) shall meet the following performance criteria:

(1) The insulation shall remain in place under fire exposure conditions.
(2) The insulation shall withstand dislodgment when subjected to hose stream impingement during fire exposure, except where use of solid hose streams is not contemplated or would not be practical.
(3) The insulation shall maintain a maximum conductance value of 4.0 Btu/hr/ft^2/°F (22.7 W/m^2/°C) when the outer insulation jacket or cover is at a temperature of 1660°F (904°C) and when the mean temperature of the insulation is 1000°F (538°C).

22.7.3.9 The outlets of all vents and vent drains on tanks equipped with emergency relief venting that permits pressures to exceed a gauge pressure of 2.5 psi (17.2 kPa) shall be arranged to discharge so that localized overheating of or flame impingement on any part of the tank will not occur if vapors from the vents are ignited.

22.7.3.10* Each commercial tank venting device shall have the following information either stamped or cast into the metal body of the device or included on a metal nameplate permanently affixed to it:

(1) Start-to-open pressure
(2) Pressure at which the valve reaches the full open position
(3) Flow capacity at the pressure indicated by 22.7.3.10(2)

N **22.7.3.10.1** Where used, emergency vent devices shall be listed or approved.

N **22.7.3.10.1.1** The requirement in 22.7.3.10.1 does not apply to tanks for upstream production liquids.

22.7.3.10.2 If the start-to-open pressure is less than a gauge pressure of 2.5 psi (17.2 kPa) and the pressure at the full open position is greater than a gauge pressure of 2.5 psi (17.2 kPa), the flow capacity at a gauge pressure of 2.5 psi (17.2 kPa) shall also be stamped on the venting device.

22.7.3.10.3 The flow capacity shall be expressed in cubic feet per hour of air at 60°F (15.6°C) and an absolute pressure of 14.7 psi (101 kPa).

22.7.3.10.4 The flow capacity of tank venting devices less than 8 in. (200 mm) in nominal pipe size shall be determined by actual test *(see 22.7.3.10.5)*.

N **22.7.3.10.5** The test referenced in 22.7.3.10.4 shall be permitted to be conducted by a qualified, impartial outside agency or by the manufacturer if certified by a qualified, impartial observer.

Δ **22.7.3.10.6*** The flow capacity of tank venting devices equal to or greater than 8 in. (200 mm) nominal pipe size, including manway covers with long bolts, shall be determined by test or by calculation.

N **22.7.3.10.7** If the flow capacity referenced in 22.7.3.10.6 is determined by calculation, all of the following shall apply:

(1) The opening pressure shall be measured by test.
(2) The calculation shall be based on a flow coefficient of 0.5 applied to the rated orifice.
(3) The rating pressure and corresponding free orifice area shall be stated.
(4) The word calculated shall appear on the nameplate.

22.7.4* Extension of Emergency Vent Piping. Piping to or from approved emergency vent devices for atmospheric and low-pressure tanks shall be sized to provide emergency vent flows that limit the back pressure to less than the maximum pressure permitted by the design of the tank. Piping to or from approved emergency vent devices for pressure vessels shall be sized in accordance with the ASME *Boiler and Pressure Vessel Code*.

22.8* Fire Protection for Aboveground Storage Tanks.

Δ **22.8.1** A fire-extinguishing system or exposure protection system in accordance with NFPA 11 or NFPA 15 shall be provided or made available for a storage tank where all of the following conditions apply:

(1) The tank is a vertical atmospheric storage tank that has a capacity of 50,000 gal (190 m^3) or more.
(2) The tank contains a Class I liquid [FP< 100°F (37.8°C)].
(3) The tank is located in a congested area where there is an unusual exposure hazard to the tank from adjacent property or to adjacent property from the tank.
(4) The tank has a fixed-roof or a combination fixed- and floating-roof that does not meet the requirements of 22.2.2(2) or 22.2.2(3) to be classified as a floating roof tank.

22.9 Additional Requirements for Fire-Resistant Aboveground Storage Tanks.

22.9.1 Fire-resistant tanks shall be tested and listed in accordance with UL 2080, *Fire Resistant Tanks for Flammable and Combustible Liquids*.

22.9.2 Fire-resistant tanks shall also meet both of the following requirements:

(1) The construction that provides the required fire-resistive protection shall reduce the heat transferred to the primary tank in order to limit the temperature of the primary tank to an average maximum rise of 800°F (430°C) and a single point maximum rise of 1000°F (540°C) and to prevent release of liquid, failure of the primary tank, failure of the supporting structure, and impairment of venting for a period of not less than 2 hours when tested using the fire exposure specified in UL 2080.
(2) Reduction in sizing of the emergency vents in accordance with 22.7.3.5 shall not be permitted.

22.10 Additional Requirements for Protected Aboveground Storage Tanks.

22.10.1 Protected aboveground tanks shall be tested and listed in accordance with UL 2085, *Protected Aboveground Tanks for Flammable and Combustible Liquids*.

22.10.2 Protected aboveground tanks shall also meet both of the following requirements:

(1) The construction that provides the required fire-resistive protection shall reduce the heat transferred to the primary tank in order to limit the temperature of the primary tank to an average maximum rise of 260°F (144°C) and a single point maximum rise of 400°F (204°C) and to prevent release of ignitible (flammable or combustible) liquid, failure of the primary tank, failure of the supporting structure, and impairment of venting for a period of not less than 2 hours when tested using the fire exposure specified in UL 2085, *Protected Aboveground Tanks for Flammable and Combustible Liquids*.
(2) Reduction in sizing of the emergency vents in accordance with 22.7.3.5 shall not be permitted.

22.11* Control of Spills from Aboveground Storage Tanks. Every tank that contains a Class I, Class II, or Class IIIA liquid [FP < 200°F (93°C)] shall be provided with means to prevent an accidental release of liquid from endangering important facilities and adjoining property or from reaching waterways. Such means shall meet the requirements of 22.11.1, 22.11.2, 22.11.3, or 22.11.4, whichever is applicable.

22.11.1 Remote Impounding. Where control of spills is provided by drainage to a remote impounding area so that spilled ignitible (flammable or combustible) liquid does not collect

around tanks, the requirements of 22.11.1.1 through 22.11.1.4 shall apply.

22.11.1.1 The drainage route shall have a slope of not less than 1 percent away from the tank for at least 50 ft (15 m) toward the impounding area.

Δ **22.11.1.2** The impounding area shall have a capacity not less than that of the largest tank that drains into it.

N **22.11.1.2.1** "Partial" remote impounding for a percentage of the required capacity shall be permitted where compliance with 22.11.1.2 is not possible.

N **22.11.1.2.2** Where "partial" remote impounding is used, open diking meeting the requirements of 22.11.1.2 shall be permitted for the remainder of the spill control volume.

22.11.1.3 The drainage route shall be located so that, if the liquid in the drainage system is ignited, the fire will not seriously expose tanks or adjoining property.

Δ **22.11.1.4** The impounding area shall be located so that, when filled to capacity, the liquid will not be closer than 50 ft (15 m) from any property line that is or can be built upon or from any tank.

N **22.11.1.4.1** Where partial remote impounding as provided for in 22.11.1.2.1 and 22.11.1.2.2 is used, the liquid in the partial remote impounding area shall meet the requirements of 22.11.1.4.

N **22.11.1.4.2** Tank spacing shall be determined based on the diked tank provisions of Table 22.4.2.1.

22.11.2 Impounding Around Tanks by Open Diking. Where control of spills is provided by means of impounding by open diking around the tanks, such systems shall meet the requirements of 22.11.2.1 through 22.11.2.8.

22.11.2.1 A slope of not less than 1 percent away from the tank shall be provided for at least 50 ft (15 m) or to the dike base, whichever is less.

22.11.2.2* The volumetric capacity of the diked area shall not be less than the greatest amount of ignitible (flammable or combustible) liquid that can be released from the largest tank within the diked area, assuming a full tank.

22.11.2.2.1 To allow for volume occupied by tanks, the capacity of the diked area enclosing more than one tank shall be calculated after deducting the volume of the tanks, other than the largest tank, below the height of the dike.

22.11.2.3 To permit access, the outside base of the dike at ground level shall be no closer than 10 ft (3 m) to any property line that is or can be built upon.

22.11.2.4 Walls of the diked area shall be of earth, steel, concrete, or solid masonry designed to be liquidtight and to withstand a full hydrostatic head.

22.11.2.4.1* Earthen walls 3 ft (0.9 m) or more in height shall have a flat section at the top not less than 2 ft (0.6 m) wide and shall have a slope that is consistent with the angle of repose of the material of which the wall is constructed.

22.11.2.5 Where the average interior height of the walls of the diked area exceeds 6 ft (1.8 m), provisions shall be made for normal access; necessary emergency access to tanks, valves, and other equipment; and egress from the diked enclosure. The following requirements shall apply:

(1) Where the average height of a dike containing Class I liquids [FP < 100°F (37.8°C)] is over 12 ft (3.6 m) high, measured from interior grade, or where the distance between any tank and the top inside edge of the dike wall is less than the height of the dike wall, provisions shall be made for operation of valves and for access to tank roof(s) without entering below the top of the dike. These provisions shall be permitted to be met through the use of remote-operated valves, elevated walkways, or other arrangements.
(2) Piping passing through dike walls shall be designed to withstand imposed stresses as a result of settlement or fire exposure.
(3) The distance between the shell of any tank and the toe of the interior of the dike wall shall be not less than 5 ft (1.5 m).

22.11.2.6 Each diked area containing two or more tanks shall be subdivided, preferably by drainage channels or at least by intermediate dikes, in order to prevent minor spills from a tank from endangering adjacent tanks within the diked area.

22.11.2.6.1 The drainage channels or intermediate dikes shall be located between tanks so as to take full advantage of the space with due regard for the individual tank capacities.

22.11.2.6.2 Intermediate dikes shall be not less than 18 in. (450 mm) in height.

Δ **22.11.2.6.3** Subdivision shall be provided according to the requirements of 22.11.2.6.3.1, 22.11.2.6.3.2, 22.11.2.6.3.3, or 22.11.2.6.3.4, whichever is applicable.

22.11.2.6.3.1 Where stable liquids are stored in vertical cone roof tanks of weak roof-to-shell seam design or in floating roof tanks, one subdivision shall be provided for each tank greater than 10,000 bbl (420,000 gal or 1590 m^3) capacity. In addition, one subdivision shall be provided for each group of tanks [with no individual tank exceeding 10,000 bbl (420,000 gal or 1590 m^3) capacity] having an aggregate capacity not greater than 15,000 bbl (630,000 gal or 2385 m^3).

22.11.2.6.3.2 Where crude petroleum is stored in producing areas in any type of tank, one subdivision shall be provided for each tank greater than 10,000 bbl (420,000 gal or 1590 m^3) capacity. In addition, one subdivision shall be provided for each group of tanks [with no individual tank exceeding 10,000 bbl (420,000 gal or 1590 m^3) capacity] having an aggregate capacity not greater than 15,000 bbl (630,000 gal or 2385 m^3).

22.11.2.6.3.3 Where stable liquids are stored in tanks not covered in 22.11.2.6.3.1, one subdivision shall be provided for each tank greater than 2380 bbl (100,000 gal or 380 m^3) capacity. In addition, one subdivision shall be provided for each group of tanks [with no individual tank exceeding 2380 bbl (100,000 gal or 380 m^3) capacity] having an aggregate capacity not greater than 3750 bbl (150,000 gal or 570 m^3).

• **22.11.2.6.3.4** Whenever two or more tanks storing Class I liquids [FP < 100°F (37.8°C)], any one of which is over 150 ft (45 m) in diameter, are located in a common diked area, intermediate dikes shall be provided between adjacent tanks to hold at least 10 percent of the capacity of the tank so enclosed, not including the volume displaced by the tank.

22.11.2.7 Where provision is made for draining water from diked areas, such drains shall be controlled to prevent ignitible (flammable or combustible) liquids from entering natural water courses, public sewers, or public drains.

22.11.2.7.1 Control of drainage shall be accessible under fire conditions from outside the dike.

22.11.2.8 Storage of combustible materials, empty drums, full drums, or barrels shall not be permitted within the diked area.

22.11.3 Impounding Around Tanks by Closed-Top Diking. Where control of spills is provided by means of impounding by closed-top diking around the tanks, such systems shall meet all of the requirements of 22.11.4 or shall meet the requirements of 22.11.3.1 through 22.11.3.4.

22.11.3.1* The volumetric capacity of the diked area shall not be less than the greatest amount of ignitible (flammable or combustible) liquid that can be released from the largest tank within the diked area, assuming a full tank.

22.11.3.2 To allow for volume occupied by tanks, the capacity of the diked area enclosing more than one tank shall be calculated after deducting the volume of the tanks, other than the largest tank, below the height of the dike.

22.11.3.3 To permit access, the outside base of the dike at ground level shall be no closer than 10 ft (3 m) to any property line that is or can be built upon.

22.11.3.4* Walls of the diked area shall be of steel, concrete, or solid masonry designed to be liquidtight and to withstand a full hydrostatic head.

22.11.3.5 Where provision is made for draining water from diked areas, such drains shall be controlled to prevent ignitible (flammable or combustible) liquids from entering natural water courses, public sewers, or public drains.

22.11.3.5.1 Control of drainage shall be accessible under fire conditions from outside the dike.

22.11.3.6 Storage of combustible materials, empty drums, full drums, or barrels shall not be permitted within the diked area.

22.11.3.7 The capacity of the primary tank shall not exceed that given in 22.11.4.1.

22.11.3.8 All piping connections to the tank shall be made above the normal maximum liquid level.

22.11.3.9 The tank shall be capable of resisting the damage from the impact of a motor vehicle, or collision barriers shall be provided.

22.11.3.10 Where the means of secondary containment is enclosed, it shall be provided with emergency venting in accordance with Section 22.7.

22.11.3.11 Means shall be provided to establish the integrity of the secondary containment, in accordance with Chapter 21.

22.11.3.12 Where the normal vent or the emergency vent device or both discharge outside the enclosure created by the closed-top diking, the tank within the enclosure shall comply with 22.11.4.4 and 22.11.4.5.

22.11.3.13 Where the fill connection for the tank within the enclosure created by the closed-top diking is not located within the enclosure, the tank shall meet the requirements of 22.11.4.4 and 22.11.4.5.

22.11.4 Secondary Containment–Type Aboveground Storage Tanks. Where a secondary containment–type tank is used to provide spill control, the tank shall meet all of the requirements of 22.11.4.1 through 22.11.4.10.

22.11.4.1 The capacity of the listed primary tank for Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] shall not exceed 50,000 gal (189,000 L).

22.11.4.2 All piping connections to the tank shall be made above the maximum liquid level.

22.11.4.3 Means shall be provided to prevent the release of liquid from the tank by siphon flow.

22.11.4.4 Means shall be provided for determining the level of liquid in the tank. This means shall be accessible to the delivery operator.

22.11.4.5 Means shall be provided to prevent overfilling by sounding an alarm when the liquid level in the tank is no more than 90 percent of capacity or by automatically stopping delivery of liquid to the tank when the liquid level in the tank is no more than 95 percent of capacity.

22.11.4.5.1 In no case shall these provisions restrict or interfere with the functioning of the normal vent or the emergency vent.

N **22.11.4.5.2*** When used, overfill prevention devices shall be listed or approved *(see 22.11.4.5.2.1)*.

N **22.11.4.5.2.1** The requirement in 22.11.4.5.2 does not apply to tanks in API 620, *Design and Construction of Large, Welded, Low-pressure Storage Tanks*, and API 650, *Welded Tanks for Oil Storage*, or tanks for upstream production liquids.

22.11.4.6 Spacing between adjacent tanks shall comply with Table 22.4.2.1.

22.11.4.7 The tank shall be capable of resisting the damage from the impact of a motor vehicle, or collision barriers shall be provided.

22.11.4.8 Where the means of secondary containment is enclosed, it shall be provided with emergency venting in accordance with Section 22.7.

22.11.4.9 Means shall be provided to establish the integrity of the secondary containment, in accordance with Chapter 21.

22.11.4.10 The secondary containment shall be designed to withstand the hydrostatic head resulting from a leak from the primary tank of the maximum amount of liquid that can be stored in the primary tank.

22.12 Equipment, Piping, and Fire Protection Systems in Remote Impoundment Areas and Diked Areas.

Δ **22.12.1 Location of Piping.**

N **22.12.1.1** Only piping for product, utility, or fire protection purposes directly connected to a tank or tanks within a single diked area shall be routed through a diked area, a remote impoundment area, a spillway draining to a remote impoundment area, or above a storage tank drainage area where the piping can be exposed to a fire.

N **22.12.1.2*** Piping for other product lines and from adjacent tanks is permitted to be routed through such areas if engineering designs are provided to incorporate features to prevent the piping from creating an exposure hazard.

22.12.2 Drainage.

22.12.2.1 Drainage shall be provided to prevent accumulation of any ignitible (flammable or combustible) liquid under the piping by providing a slope of not less than 1 percent away from the piping for at least 50 ft (15 m).

22.12.2.2 Corrosion-resistant piping and piping that is protected against corrosion shall be permitted to be buried where such drainage is not provided.

22.12.3* Location of Equipment. If located in a remote impoundment area, a diked area, or a spillway draining to a remote impoundment area, process equipment, pumps, instrumentation, and electrical utilization equipment shall be located or protected so that a fire involving such equipment does not constitute an exposure hazard to the tank or tanks in the same area for a period of time consistent with emergency response capabilities.

22.12.4 Fire Protection Systems. Hose connections, controls, and control valves for application of fire protection foam or water to tanks shall be located outside remote impoundment areas, diked areas, or spillways draining to a remote impoundment area.

22.12.5 Combustible Materials. Structures such as stairways, walkways, instrumentation shelters, and supports for piping and equipment that are located in a remote impoundment area, diked area, or spillway draining to a remote impoundment area shall be constructed of noncombustible materials.

22.13 Tank Openings Other than Vents.

22.13.1 Each connection to an aboveground tank through which liquid can normally flow shall be provided with an internal or an external valve located as close as practical to the shell of the tank.

22.13.2 Each connection below the liquid level through which liquid does not normally flow shall be provided with a liquidtight closure such as a valve, plug, or blind, or a combination of these.

22.13.3 Openings for gauging on tanks storing Class I liquids [FP < 100°F (37.8°C)] shall be provided with a vaportight cap or cover.

22.13.4 Filling and emptying connections for Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] that are connected and disconnected shall be located outside of buildings at a location free from any source of ignition.

22.13.4.1 Such connections shall be located not less than 5 ft (1.5 m) away from any building opening.

22.13.4.2 Such connections for any ignitible (flammable or combustible) liquid shall be closed and liquidtight when not in use and shall be properly identified.

22.14 Aboveground Storage Tanks Located in Areas Subject to Flooding.

22.14.1 Vertical tanks shall be located so that the tops of the tanks extend above the maximum flood stage by at least 30 percent of their allowable storage capacity.

22.14.2 Horizontal tanks that are located where more than 70 percent of the tank's storage capacity will be submerged at the established flood stage shall be secured by one of the following methods:

(1) Anchored to resist movement
(2) Attached to a foundation of steel and concrete or of concrete having sufficient weight to provide load for the tank when filled with liquid and submerged by flood water to the established flood stage
(3) Secured from floating by other means

22.14.3 Tank vents or other openings that are not liquidtight shall extend above the maximum flood stage water level.

Δ **22.14.4** A dependable water supply shall be used for filling an empty or partially filled tank.

N **22.14.5** Where filling the tank with water is impractical or hazardous because of the contents of the tank, the tank should be protected by other means against movement or collapse.

22.14.6 Spherical or spheroid tanks shall be protected by any of the methods specified in Section 22.14.

22.15 Collision Protection for Aboveground Storage Tanks. Where a tank is exposed to vehicular impact, protection shall be provided to prevent damage to the tank.

22.16 Installation Instructions for Aboveground Storage Tanks. Factory-built aboveground tanks shall be provided with instructions for testing the tanks and for installation of the normal and emergency vents.

22.17 Inspection and Maintenance of Aboveground Storage Tanks.

22.17.1 Inspection and maintenance of aboveground tanks shall meet the requirements of Section 21.8.

22.17.2* Pontoons in external floating roof tanks shall be inspected, at intervals not exceeding 5 years, by visual and atmospheric testing methods to ensure that the pontoon covers are mechanically secured to the floating roof deck and to ensure the pontoons do not contain liquids or vapors resulting from leaks or corrosion holes in the pontoons. If liquids, or flammable vapor concentrations at or above 25 percent of the LFL are found, the liquids or vapors shall be safely removed and the source of the leak shall be repaired. The finding of vapors at levels below 25 percent of the LFL shall result either in the implementation of monitoring of the tank pontoons at least annually to assure that vapors in the flammable range are not achieved before corrective action is taken or removal of the tank from service. Rim vents, if any, shall also be inspected to ensure that they are not frozen open.

Chapter 23 Storage of Ignitible (Flammable or Combustible) Liquids in Tanks — Underground Tanks

23.1 Scope. This chapter shall apply to the following:

(1) The storage of liquids, as defined in 3.3.33 and Chapter 4, in fixed underground tanks
(2) The installation and operation of underground tanks

23.2 Definitions Specific to Chapter 23. (Reserved)

23.3 General Requirements.

23.3.1 Class II and Class III Liquids [FP ≥ 100°F (37.8°C)] at Elevated Temperatures. Storage of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated at or above their flash points shall follow the requirements for Class I liquids [FP < 100°F (37.8°C)], unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class.

23.3.2 Installation. All underground tanks shall be installed in accordance with the manufacturer's instructions.

23.3.3 Excavation. Excavation for underground tanks shall not undermine foundations of existing structures.

23.3.4* Care in Handling of Tank. The tank shall not be damaged during delivery, unloading, and placement into the tank excavation.

23.3.5* External Corrosion Protection for Underground Storage Tank. Underground tanks and their piping shall be protected by either of the following:

(1) A properly engineered, installed, and maintained cathodic protection system in accordance with recognized engineering standards of design
(2) Approved or listed corrosion-resistant materials or systems

23.3.5.1* Selection of the type of protection to be employed shall be based upon the corrosion history of the area and the judgment of a qualified engineer.

23.3.5.2* The authority having jurisdiction shall be permitted to waive the requirements for corrosion protection where an engineering evaluation demonstrates that such protection is not necessary.

23.4 Location of Underground Storage Tanks.

23.4.1 Underground tanks or tanks under buildings shall be located with respect to existing building foundations and supports so that the loads carried by the foundation are not transmitted to the tank.

23.4.2 The distance from any part of a tank storing Class I liquid [FP < 100°F (37.8°C)] to the nearest wall of any basement or pit shall be not less than 1 ft (0.3 m) and to any property line that is or can be built upon shall not be less than 3 ft (0.9 m).

23.4.3 The distance from any part of a tank storing Class II or Class III liquids [FP ≥ 100°F (37.8°C)] to the nearest wall of any basement, pit, or property line that is or can be built upon shall be not less than 1 ft (0.3 m).

23.5 Installation of Underground Storage Tanks.

23.5.1 Bedding and Backfill.

23.5.1.1 Bedding and backfill shall be noncorrosive inert material of a type recommended by the tank manufacturer, such as compacted clean sand or compacted gravel.

23.5.1.2 Underground tanks shall be set on firm foundations and shall be set on the minimum depth of bedding recommended by the tank manufacturer. The bedding shall extend at least 12 in. (300 mm) in all directions beyond the perimeter of the tank.

23.5.1.3 Underground tanks shall be surrounded with backfill to a depth of at least 12 in. (300 mm) or greater where specified by the tank manufacturer. The backfill shall be spread evenly in 12 in. (300 mm) to 18 in. (450 mm) vertical lifts (layers) and shall be compacted as recommended by the manufacturer.

23.5.2 Cover for Underground Storage Tanks.

23.5.2.1 Underground tanks shall be covered with one of the following:

(1) At least 12 in. (300 mm) of backfill, covered with 12 in. (300 mm) of clean earth
(2) At least 12 in. (300 mm) of compacted backfill, on top of which a slab of reinforced concrete at least 4 in. (100 mm) thick is placed

23.5.2.2 Where the tanks are, or are likely to be, subjected to traffic, they shall be protected against damage from vehicles passing over them by one of the following:

(1) At least 36 in. (900 mm) of backfill
(2) At least 18 in. (450 mm) of compacted backfill of a type recommended by the tank manufacturer and at least 6 in. (150 mm) of reinforced concrete
(3) At least 18 in. (450 mm) of compacted backfill of a type recommended by the tank manufacturer and at least 8 in. (200 mm) of asphaltic concrete

23.5.2.3 When asphaltic or reinforced concrete paving is used as part of the protection, it shall extend at least 12 in. (300 mm) horizontally beyond the outline of the tank in all directions.

23.5.3 Maximum Burial Depth and Cover.

23.5.3.1* Maximum burial depth shall be specified by the tank manufacturer and shall be marked on the tank.

23.5.3.2 When the depth of cover is greater than the diameter of the tank or if the pressure at the bottom of the tank can exceed a gauge pressure of 10 psi (69 kPa), the manufacturer of the tank shall be consulted to determine if reinforcement of the tank is required. The specific gravity of the liquid to be stored shall be a design factor.

23.6 Normal Venting for Underground Storage Tanks.

23.6.1* Tank venting systems shall be provided with sufficient capacity to prevent blowback of vapor or liquid at the fill opening while the tank is being filled.

23.6.2 Vent piping shall be sized in accordance with Table 23.6.2, but shall not be less than 1.25 in. (32 mm) nominal inside diameter.

Table 23.6.2 Nominal Vent Line Diameter in Inches

Maximum Flow (gpm)	Pipe Length*		
	50 ft	100 ft	200 ft
100	1.25	1.25	1.25
200	1.25	1.25	1.25
300	1.25	1.25	1.5
400	1.25	1.5	2
500	1.5	1.5	2
600	1.5	2	2
700	2	2	2
800	2	2	3
900	2	2	3
1000	2	2	3

For SI units, 1 in. = 25 mm; 1 ft = 0.3 m; 1 gal = 3.8 L.
*Assumes stated length of piping, plus 7 ells.

23.6.3 Where tank venting devices are installed in vent lines, their flow capacities shall be determined in accordance with 22.7.3.10.

23.6.4 Piping for normal venting shall be designed in accordance with Chapter 27.

23.7 Reserved.

23.8 Reserved.

23.9 Reserved.

23.10 Reserved.

Δ **23.11 Control of Spills from Underground Storage Tanks.** Prevention of overfilling the tank shall comply with the requirements of 21.7.1.5 or other methods approved by the authority having jurisdiction.

23.12 Reserved.

23.13 Tank Openings Other than Vents.

23.13.1 Connections for all tank openings shall be liquidtight and vaportight.

23.13.2 Openings for manual gauging, if independent of the fill pipe, shall be provided with a liquidtight and vaportight cap or cover. Covers shall be kept closed when not gauging.

23.13.2.1 If inside a building, each such opening shall be protected against liquid overflow and possible vapor release by means of a spring-loaded check valve or other approved device.

23.13.3 Fill and discharge lines shall enter tanks only through the top.

23.13.4 Fill lines shall be sloped toward the tank.

23.13.5 Underground tanks for Class I liquids [FP < 100°F (37.8°C)] having a capacity of more than 1000 gal (3800 L) shall be equipped with a tight fill device for connecting the fill hose to the tank.

23.13.6 Filling, emptying, and vapor recovery connections for Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] that are connected and disconnected shall be located outside of buildings at a location free from any source of ignition and not less than 5 ft (1.5 m) from any building opening or air intake.

23.13.6.1 Such connections shall be closed and liquidtight and vaportight when not in use.

23.13.6.2 Such connections shall be identified.

23.13.7 Tank openings provided for purposes of vapor recovery shall be protected against possible vapor release by means of a spring-loaded check valve or dry-break connection, or other approved device, unless the opening is pipe-connected to a vapor processing system.

23.13.7.1 Openings designed for combined fill and vapor recovery shall also be protected against vapor release unless connection of the liquid delivery line to the fill pipe simultaneously connects the vapor recovery line.

23.13.7.2 All connections shall be vaportight.

23.14 Underground Storage Tanks Located in Areas Subject to Flooding.

23.14.1* Tanks shall be anchored or shall be secured by approved means to resist movement when subjected to hydrostatic forces associated with high groundwater or floodwater.

23.14.1.1 The design of the anchoring or securing method shall be based on the buoyancy of an empty tank that is fully submerged.

23.14.1.2 Tank vents and other openings that are not liquidtight shall be extended above maximum flood stage water level.

23.14.1.3 Each tank shall be so constructed and installed that it will safely resist external pressures if submerged.

23.15 Reserved.

23.16 Installation Instructions for Underground Storage Tanks. Factory-built underground tanks shall be provided with instructions for testing and for installation of the normal vents.

23.17 Inspection and Maintenance of Underground Storage Tanks.

23.17.1 Inspection and maintenance for underground tanks shall meet the requirements of Section 21.8.

23.17.2 Overfill protection devices or systems shall be inspected and tested annually to ensure proper operation.

Chapter 24 Storage Tank Buildings

24.1* Scope.

24.1.1 This chapter shall apply to installations of tanks storing Class I, Class II, and Class IIIA liquids [FP < 200°F (93°C)] in storage tank buildings.

24.1.2 This chapter shall also apply to installations of aboveground storage tanks storing Class II, Class IIIA, or Class IIIB liquids [FP < 200°F (93°C)] in storage tank buildings where the liquids are heated at or above their flash points. In such cases, the liquids shall be regulated as Class I liquids [FP < 100°F (37.8°C)] unless an engineering evaluation conducted in accordance with Chapter 6 justifies following the requirements for some other liquid class.

24.1.3 This chapter shall not apply to the following:

(1) Tanks covered by Chapters 17, 18, and 19.
(2) A tank that has a canopy or roof that does not limit the dissipation of heat or dispersion of flammable vapors and does not restrict firefighting access and control. Such tanks shall comply with the provisions of Chapter 22.

24.2 Definitions Specific to Chapter 24. (Reserved)

24.3 General Requirements. (Reserved)

24.3.1 Reserved.

24.4 Location of Storage Tank Buildings.

24.4.1 Tanks and associated equipment within the storage tank building shall be so located that a fire in the area shall not constitute an exposure hazard to adjoining buildings or tanks for a period of time consistent with the response and suppression capabilities of the firefighting operations available to the location. Compliance with 24.4.2 through 24.4.8 shall be deemed as meeting the requirements of 24.4.1.

24.4.2 The minimum distance from exposed property lines and buildings for tank installations within structures having walls with a fire resistance rating of less than 2 hours shall be in accordance with Table 24.4.2.

24.4.3 The capacity of any individual tank shall not exceed 100,000 gal (380 m^3) without the approval of the authority having jurisdiction.

24.4.4 Where protection for exposures is not provided, the distances given in Table 24.4.2 shall be doubled. The distances shall not be required to exceed 300 ft (90 m).

Δ **24.4.5** Where a storage tank building has an exterior wall facing an exposure, the distances in Table 24.4.2 shall be permitted to be modified as follows:

(1) Where the wall is a blank wall having a fire resistance rating of not less than 2 hours, separation distance between the storage tank building and its exposure shall not be required to be greater than 25 ft (7.6 m).
(2) Where a blank wall having a fire resistance rating of not less than 4 hours is provided, the distance requirements of Table 24.4.2 shall not apply.

N **24.4.6** If the explosion control methods provided in NFPA 68 are used, the wall facing an exposure shall be pressure resistant unless another approach in accordance with Section 6.8 is approved.

24.4.7 Other equipment associated with tanks, such as pumps, heaters, filters, and exchangers, shall not be located closer than 25 ft (7.6 m) to property lines where the adjoining property is or can be built upon or to the nearest important building on the same property that is not an integral part of the storage tank building. This spacing requirement shall not apply where exposures are protected as outlined in 24.4.2.

•

24.4.8 Each storage tank building and each tank within the building shall be accessible from at least two sides for firefighting and fire control.

24.4.9 Class I liquids [FP < 100°F (37.8°C)] and Class II or Class IIIA liquids [100°F (37.8°C) ≤ FP < 200°F (93°C)] heated above their flash points shall not be stored in basements.

24.5 Construction of Storage Tank Buildings.

24.5.1 Storage tank buildings shall be constructed so as to maintain structural integrity for 2 hours under fire exposure

Δ **Table 24.4.2 Location of Storage Tank Buildings with Respect to Property Lines, Public Ways, and the Nearest Important Building on the Same Property**

Largest Tank — Operating Liquid Capacity (gal)	Minimum Distance from Property Line that Is or Can Be Built Upon, Including Opposite Side of Public Way (ft)		Minimum Distance from Nearest Side of Any Public Way or from Nearest Important Building on Same Property (ft)	
	Stable Liquid Emergency Relief		Stable Liquid Emergency Relief	
	Not over 2.5 psi	Over 2.5 psi	Not over 2.5 psi	Over 2.5 psi
Up to 12,000	15	25	5	10
12,001 to 30,000	20	30	5	10
30,001 to 50,000	30	45	10	15
50,001 to 100,000	50	75	15	25

For SI units, 1 gal = 3.8 L; 1 ft = 0.3 m; 1 psi = 6.9 kPa.

conditions and to provide access and egress for unobstructed movement of all personnel and fire protection equipment. Compliance with 24.5.2 through 24.5.6 shall be deemed as meeting the requirements of 24.5.1.

24.5.2* Buildings or structures shall be of at least 2-hour fire resistance rating.

24.5.2.1 Noncombustible or combustible construction shall be permitted when protected by automatic sprinklers or equivalent protection subject to the approval of the authority having jurisdiction.

24.5.3 Where Class I liquids [FP < 100°F (37.8°C)] are stored above grade within buildings with basements or other belowgrade areas into which flammable vapors can travel, such belowgrade areas shall be provided with mechanical ventilation designed to prevent the accumulation of flammable vapors. Enclosed storage tank pits shall not be considered basements.

24.5.4 The extent of required damage-limiting construction for storage tank buildings shall be determined in accordance with 6.4.1.2.3 and Section 6.8.

•

24.5.5* Access aisles not less than 3 ft (0.9 m) in width shall be provided and maintained from the exterior of the storage tank building into the building and around all storage tanks.

24.5.6 A clear space of at least 3 ft (0.9 m) shall be maintained between the top of each tank and the building structure for buildings protected in accordance with 24.6.2.3. For buildings without fixed fire suppression systems, sufficient clear space shall be provided to allow for the application of hose streams to the top of the tank(s) for cooling purposes.

24.6 Fire Protection for Storage Tank Buildings.

24.6.1 Manual Fire Control Equipment for Storage Tank Buildings.

24.6.1.1* Listed portable fire extinguishers shall be provided for facilities in such quantities, sizes, and types as could be needed for special storage hazards as determined in accordance with 21.6.1.2.

24.6.1.2* Where the need is indicated in accordance with 21.6.3, water shall be utilized through standpipe and hose systems, or through hose connections from sprinkler systems using combination spray and straight stream nozzles to permit effective fire control.

24.6.1.3 Where the need is indicated in accordance with 21.6.3, mobile foam apparatus shall be provided.

24.6.2 Fixed Fire Control Equipment for Tank Buildings.

24.6.2.1 A reliable water supply or other suitable fire control agent shall be available in pressure and quantity to meet the fire demands indicated by special storage hazards or exposure as determined by 21.6.3.

24.6.2.2* Hydrants, with or without fixed monitor nozzles, shall be provided in accordance with accepted practice. The number and placement shall depend on the hazard of the storage, or exposure, as determined by 21.6.3.

24.6.2.3* Where the need is indicated by the hazards of storage or exposure as determined by 21.6.3, fixed protection shall be required utilizing approved foam, foam-water sprinkler systems, sprinkler systems, water spray systems, deluge systems, gaseous extinguishing systems, dry chemical extinguishing systems, fire-resistive materials, or a combination of these.

24.6.2.3.1 When foam or foam-water fire protection systems are provided, discharge densities shall be determined based on the listing criteria for selected foam discharge devices, the foam concentrate, and the specific liquids to be protected.

Δ **24.6.2.4** If provided, fire control systems shall be designed, installed, and maintained in accordance with the following NFPA standards:

(1) NFPA 11
(2) NFPA 12
(3) NFPA 12A
(4) NFPA 13
(5) NFPA 15
(6) NFPA 17
(7) NFPA 25

24.7 Emergency Control Systems for Storage Tank Buildings. (Reserved)

24.8 Electrical Systems for Storage Tank Buildings.

24.8.1 Installation of electrical utilization equipment and wiring shall meet the requirements of Chapter 7.

24.8.2 Chapter 7 shall be used to determine the extent of classified locations for the purpose of installation of electrical equipment.

24.8.2.1 In establishing the extent of a classified location, it shall not extend beyond a floor, wall, roof, or other solid partition that has no openings within the classified area.

24.9 Containment, Drainage, and Spill Control from Storage Tank Buildings.

Δ **24.9.1** Where the maximum allowable quantity (MAQ) is exceeded, spill control shall be required in accordance with 6.12.2.

24.9.2 Where the MAQ is exceeded, secondary containment shall comply with 6.12.3 and any additional requirements of Section 24.9.

Δ **24.9.3** Where used, drainage shall comply with 6.12.4.

24.9.4 Where only Class IIIB liquids [FP ≥ 200°F (93°C)] are stored, spill control, secondary containment, and drainage shall not be required.

•

24.9.5 Where only unsaturated polyester resins (UPRs) containing not more than 50 percent by weight of Class IC, Class II, or Class IIIA liquid [73°F (22.8°C) ≤ FP < 200°F (93°C)] constituents are stored and are protected in accordance with 16.5.3.11, spill control, secondary containment, and drainage shall not be required.

24.9.6* Emergency drainage systems shall be provided to direct ignitible (flammable or combustible) liquid leakage and fire protection water to a safe location.

•

24.10 Ventilation for Storage Tank Buildings.

24.10.1 Storage tank buildings storing Class I liquids [FP < 100°F (37.8°C)] or Class II or Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures at or above their flash points shall be ventilated at a rate sufficient to maintain the concentration of vapors within the building at or below 25 percent of the lower

flammable limit. Compliance with 24.10.2 through 24.10.7 shall be deemed as meeting the requirements of 24.10.1.

24.10.2* Ventilation shall be designed based on one of the following:

(1) Calculations based on the anticipated fugitive emissions *(See Annex H for calculation methods.)*
(2) Sampling of the actual vapor concentration under normal operating conditions
(3) Ventilation at a rate of not less than 1 cfm of exhaust air for each square foot of solid floor area (0.3 $m^3/min/m^2$)

24.10.2.1 If vapor concentrations are confirmed by sampling, the sampling shall be conducted at a distance of a 5 ft (1.5 m) radius from each potential vapor source extending to or toward the bottom and the top of the enclosed storage area. The vapor concentration used to determine the required ventilation rate shall be the highest measured concentration during the sampling procedure.

24.10.3 Ventilation shall be accomplished by natural or mechanical ventilation, with discharge or exhaust to a safe location outside the building.

24.10.3.1 Recirculation of exhaust air shall be permitted only when it is monitored continuously using a fail-safe system that is designed to automatically sound an alarm, stop recirculation, and provide full exhaust to the outside in the event that vapor–air mixtures having concentrations over 25 percent of the lower flammable limit are detected.

24.10.4* Provision shall be made for introduction of make-up air in such a manner as to avoid short-circuiting the ventilation.

24.10.5 Ventilation shall be arranged to include all floor areas or pits where flammable vapors can collect.

24.10.6 Where natural ventilation is inadequate, mechanical ventilation shall be provided and shall be kept in operation while Class I liquids [FP < 100°F (37.8°C)] are being handled.

24.10.6.1 Local or spot ventilation, if provided, shall be permitted to be used for up to 75 percent of the required ventilation.

24.10.7 Storage tank buildings with the interior grade more than 12 in. (300 mm) below the average exterior grade shall be provided with one of the following:

(1) Continuous mechanical ventilation in accordance with 24.10.2(3)
(2) A vapor detection system set to sound a warning alarm at a constantly attended location at 25 percent of the lower flammable limit, and to start the mechanical ventilation system

24.11 Reserved.

Δ **24.12 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

24.13 Vents for Tanks Inside Storage Tank Buildings.

24.13.1 Vents for tanks inside tank buildings shall be designed to ensure that vapors are not released inside the building. Compliance with 24.13.2 through 24.13.6 shall be deemed as meeting the requirements of 24.13.1.

24.13.2 Vents for tanks inside tank buildings shall be as required in 21.4.3 and Section 22.7.

24.13.3 Emergency venting by the use of a weak roof-to-shell seam shall not be permitted.

24.13.4 Automatic sprinkler systems designed in accordance with the requirements of NFPA 13 shall be accepted by the authority having jurisdiction as equivalent to water spray systems for purposes of calculating the required airflow rates for emergency vents in 22.7.3.5, provided the density and coverage requirements of NFPA 15 are met.

24.13.5 Vents shall terminate outside the building in accordance with 27.8.1.

24.13.5.1 Emergency relief vents on protected aboveground tanks complying with UL 2085 containing Class II and Class III liquids [FP ≥ 100°F (37.8°C)] shall be allowed to discharge inside the building.

24.13.6 Piping for normal and emergency relief venting shall meet the requirements of Chapter 27.

24.14 Tank Openings Other than Vents for Tanks Inside Storage Tank Buildings.

24.14.1 Tank openings other than vents for tanks inside tank buildings shall be designed to ensure that Class I liquids [FP < 100°F (37.8°C)] or vapors are not released inside the building. Compliance with 24.14.2 through 24.14.9 shall be deemed as meeting the requirements of 24.14.1.

24.14.2 All tank openings that are located at or below the maximum liquid level shall be liquidtight. Those that are located above the maximum liquid level shall be normally closed and shall be mechanically secured to prevent release of vapors.

24.14.3 Each liquid transfer connection on any tank storing Class I or Class II liquids [FP < 140°F (60°C)] inside buildings shall be provided with one of the following:

(1) A normally closed, remotely activated valve
(2) An automatic-closing, heat-activated valve
(3) Another approved device

24.14.4 Connections used for emergency disposal or to provide for quick cutoff of flow in the event of fire in the vicinity of the tank shall not be required to meet the requirement of 24.14.3.

24.14.5 Each connection through which liquid can gravity flow from a tank inside a building shall be provided with an internal or an external valve located as close as practical to the shell of the tank. This valve shall be considered to be in compliance with 24.14.3. If a separate valve is used, both valves shall be located adjacent to each other.

24.14.6* Openings for manual gauging of Class I or Class II liquids [FP < 140°F (60°C)], if independent of the fill pipe, shall be provided with a vaportight cap or cover that shall be kept closed when not in use.

24.14.6.1 Each such opening for any liquid shall be protected against liquid overflow and possible vapor release by means of a spring-loaded check valve or other approved device.

24.14.7 The inlet of the fill pipe and the outlet of a vapor recovery line for which connections to tank vehicles and tank cars are made and broken shall be as follows:

(1) Located outside of buildings at a location free from any source of ignition

(2) Located not less than 5 ft (1.5 m) away from any building opening
(3) Closed tight and protected against tampering when not in use
(4) Identified

24.14.8* Tanks storing Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C)] inside buildings shall be equipped with a device, or other means shall be provided, to prevent overflow into the building.

24.14.9 Tank openings provided for purposes of vapor recovery shall be protected against possible vapor release by means of a spring-loaded check valve or dry-break connection or other approved device, unless the opening is pipe-connected to a vapor processing system.

24.14.9.1 Openings designed for combined fill and vapor recovery shall also be protected against vapor release unless connection of the liquid delivery line to the fill pipe simultaneously connects the vapor recovery line.

24.14.9.2 All connections shall be vaportight.

24.15 Detection and Alarm Systems for Storage Tank Buildings.

24.15.1 An approved means shall be provided to promptly notify those within the plant and the available public or mutual aid fire department of any fire or other emergency.

24.15.2 Those areas, including buildings, where the potential exists for a Class I liquid [FP < 100°F (37.8°C)] spill shall be monitored as appropriate. Such methods shall include both of the following:

(1) Personnel observation or patrol
(2) Monitoring equipment that indicates a spill or leak has occurred in an unattended area

24.16 Inspection and Maintenance for Storage Tank Buildings.

24.16.1 Combustible waste material and residues in operating areas shall be kept to a minimum, stored in covered metal containers, and disposed of daily.

24.16.2 Storage of combustible materials and empty or full drums or barrels shall not be permitted within the storage tank building.

Chapter 25 Storage Tank Vaults

25.1 Scope. This chapter shall apply to the design, construction, and installation of vaults for aboveground tanks.

25.2 Definitions Specific to Chapter 25. (Reserved)

25.3 General Requirements.

25.3.1* Storage Tank Selection and Arrangement.

25.3.1.1 Aboveground tanks shall be permitted to be installed in vaults that meet the requirements of this chapter.

25.3.1.2 Vaults shall be constructed and listed in accordance with UL 2245, *Below-Grade Vaults for Flammable Liquid Storage Tanks*.

25.3.1.3 Except as modified by the provisions of this chapter, vaults shall meet all other applicable provisions of this code.

25.3.1.4 Tanks installed in storage tank vaults shall be listed for aboveground use.

25.3.1.5 Each tank shall be in its own vault and shall be completely enclosed by the vault.

25.3.1.6 Sufficient clearance between the tank and the vault shall be provided to allow for visual inspection and maintenance of the tank and its appurtenances.

25.3.1.7 Backfill shall not be permitted around the tank.

25.3.1.8 Dispensing devices shall be permitted to be installed on the tops of vaults. Dispensing devices used for motor fuels shall be installed in accordance with NFPA 30A.

25.3.1.9 At each entry point into the vault, a warning sign indicating the need for procedures for safe entry into confined spaces shall be posted. Each entry point shall be secured against unauthorized entry and vandalism.

25.3.2 Storage Tank Appurtenances.

25.3.2.1 An approved means of overfill protection shall be provided for the tanks in the vaults. The use of ball float valves shall be prohibited.

25.3.2.2 Fill connections for vaults installed inside buildings shall comply with 22.13.4.

25.3.3 Vault Arrangement.

25.3.3.1 Vaults shall be permitted to be either above or below grade.

25.4 Location of Storage Tank Vaults. In lieu of the separation distance requirements given in Section 22.4, separation distances between the vault and any of the following shall be permitted to be reduced to 0 ft (0 m), as measured from the outer perimeter of the vault wall:

(1) Any property line that is or can be built upon
(2) The near and far sides of a public way
(3) The nearest important building on the same property

25.5* Construction and Installation of Storage Tank Vaults.

25.5.1 Construction Requirements. Vaults shall be designed and constructed in accordance with 25.5.1.1 through 25.5.1.4.

25.5.1.1 The top of an abovegrade vault that contains a tank storing Class I liquid [FP < 100°F (37.8°C)] or Class II liquid [100°F (37.8°C) ≤ FP < 140°F (60°C)] stored at a temperature above its flash point shall be constructed of noncombustible material and shall be designed to be weaker than the walls of the vault to ensure that the thrust of any explosion occurring inside the vault is directed upward before destructive internal pressure develops within the vault.

25.5.1.2 The top of an at-grade or belowgrade vault that contains a tank storing Class I liquid [FP < 100°F (37.8°C)] or Class II liquid [100°F (37.8°C) ≤ FP < 140°F (60°C)] stored at a temperature above its flash point shall be designed to relieve or contain the force of any explosion occurring inside the vault.

25.5.1.3 Adjacent vaults shall be permitted to share a common wall.

25.5.1.4 Where required, the vault shall be wind and earthquake resistant, in accordance with recognized engineering standards.

25.5.2 Installation Requirements. Storage tank vaults shall be installed in accordance with the requirements of 25.5.2.1 and 25.5.2.2.

25.5.2.1 Each vault and its tank shall be anchored to resist uplifting by groundwater or flooding, including when the tank is empty.

25.5.2.2 Vaults that are not resistant to damage from the impact of a motor vehicle shall be protected by collision barriers.

25.6 Fire Protection for Storage Tank Vaults. Each vault shall be provided with means to admit a fire suppression agent.

25.7 Emergency Controls for Storage Tank Vaults. (Reserved)

25.8 Electrical Systems for Storage Tank Vaults.

25.8.1 Installation of electrical utilization equipment and wiring shall meet the requirements of Chapter 7.

25.8.2 Chapter 7 shall be used to determine the extent of classified locations for the purpose of installation of electrical equipment.

25.9 Containment, Drainage, and Spill Control for Storage Tank Vaults.

25.9.1 Means shall be provided to recover liquid from the vault.

25.9.2 If a pump is used to meet this requirement, the pump shall not be permanently installed in the vault.

25.9.3 Electric-powered portable pumps shall be approved for use in Class I, Division 1 locations, as defined in *NFPA 70*.

25.10 Ventilation Systems for Storage Tank Vaults.

25.10.1 Vaults that contain tanks storing Class I liquids [FP < 100°F (37.8°C)] shall be ventilated at a rate of not less than 1 cfm/ft^2 of floor area (0.3 m^3/min/m^2), but not less than 150 cfm (4 m^3/min).

25.10.2 Such ventilation shall operate continuously or shall be designed to operate upon activation of a vapor and liquid detection system.

25.10.3 Failure of the exhaust airflow shall automatically shut down the dispensing system.

25.10.4 The exhaust system shall be designed to provide air movement across all parts of the vault floor.

25.10.5 Supply and exhaust ducts shall extend to within 3 in. (75 mm), but not more than 12 in. (300 mm) of the floor.

25.10.6 The exhaust system shall be installed in accordance with the provisions of NFPA 91.

25.11 Reserved.

Δ **25.12 Explosion Control.** The extent of required explosion control shall be determined in accordance with 6.4.1.2.3.

25.13 Vents for Tanks Inside Storage Tank Vaults.

25.13.1 Vent pipes that are provided for normal tank venting shall terminate outside the vault and at least 12 ft (3.6 m) above ground level and shall meet the requirements of 27.8.1.

25.13.2 Emergency vents shall be vaportight and shall be permitted to discharge inside the vault. Long-bolt manhole covers shall not be permitted for this purpose.

25.14 Tank Openings Other than Vents for Tanks Inside Storage Tank Vaults. (Reserved)

25.15 Detection and Alarm Systems for Storage Tank Vaults.

25.15.1 Each vault shall be provided with an approved vapor and liquid detection system that is equipped with on-site audible and visual warning devices with battery backup.

25.15.2 The vapor detection system shall sound an alarm when the system detects vapors that reach or exceed 25 percent of the lower flammable limit of the liquid stored.

25.15.3 Vapor detectors shall be located no higher than 12 in. (300 mm) above the lowest point in the vault.

25.15.4 The liquid detection system shall sound an alarm upon detection of any liquid, including water.

25.15.5 Liquid detectors shall be located in accordance with the manufacturer's instructions.

25.15.6 Activation of either the vapor detection system or the liquid detection system shall cause a signal to be sounded at an approved, constantly attended location within the facility serving the tanks or at an approved location.

25.16 Inspection and Maintenance of Storage Tank Vaults and Equipment. Vaults and their required equipment shall be maintained in accordance with the requirements of this chapter.

Δ Chapter 26 Petroleum Production Sites

***N* 26.1 Scope.**

N* 26.1.1 This chapter shall apply to sites containing wells or associated support equipment and processes involved in the extraction, separation, and storage of production fluid.

***N* 26.1.2** Except as modified by this chapter, all other requirements of NFPA 30 shall apply.

***N* 26.2* Definitions Specific to Chapter 26.** For this chapter, the terms in this section shall have the definitions given.

***N* 26.2.1 Produced Oil.** Oil derived from production fluid after other components of the production fluid mixture have been separated.

***N* 26.2.2 Produced Water.** Water that has been mostly separated from other production fluid components but is expected to retain residual hydrocarbons.

***N* 26.2.3 Production Fluid.** The fluid mixture of oil, gas, water, and any other components that are extracted from a well.

***N* 26.3 Tank Design Standards.** In addition to the tank types recognized by 21.4.2, the following design standards shall be permitted in applications specifically allowed by 26.3.1 and 26.3.2:

(1) API Specification 12B, *Bolted Tanks for Storage of Production Liquids*
(2) API Specification 12D, *Field Welded Tanks for Storage of Production Liquids*

(3) API Specification 12F, *Shop Welded Tanks for Storage of Production Liquids*
(4) API Specification 12P, *Specification for Fiberglass Reinforced Plastic Tanks*

N **26.3.1 Produced-Oil Storage Tanks.** Produced-oil storage tanks shall comply with 21.4.2, API Specification 12B, *Bolted Tanks for Storage of Production Liquids*; API Specification 12D, *Field Welded Tanks for Storage of Production Liquids*; or API Specification 12F, *Shop Welded Tanks for Storage of Production Liquids*.

N **26.3.2 Produced-Water Storage Tanks.** Produced-water storage tanks shall comply with 21.4.2, API Specification 12B, *Bolted Tanks for Storage of Production Liquids*; API Specification 12D, *Field Welded Tanks for Storage of Production Liquids*; API Specification 12F, *Shop Welded Tanks for Storage of Production Liquids*; or API Specification 12P, *Specification for Fiberglass Reinforced Plastic Tanks*.

N **26.4* Identification for Emergency Responders.** The tank marking required by 21.7.2.1 shall include a flammability hazard of "3" for production-fluid storage tanks, produced-oil storage tanks, and produced-water storage tanks.

N **26.5 Emergency Venting.** Unless a produced-oil storage tank is in a remote location, as defined in API Standard 12R1, *Installation, Operation, Maintenance, Inspection, and Repair of Tanks in Production Service*, it shall be provided with emergency relief venting in accordance with Chapter 22.

N **26.6 Operation and Maintenance.** All tanks shall be operated, inspected, and maintained in accordance with API Standard 12R1, *Installation, Operation, Maintenance, Inspection, and Repair of Tanks in Production Service*.

N **26.7 Overfill Protection Requirements.** Overfill protection requirements shall be as specified in Chapters 21 and 22.

N **26.8* Security.** Security measures shall be in accordance with API 12R1, *Installation, Operation, Maintenance, Inspection, and Repair of Tanks in Production Service*.

Chapter 27 Piping Systems

27.1 Scope.

27.1.1 This chapter shall apply to the design, installation, testing, operation, and maintenance of piping systems for liquids or flammable vapors. Such piping systems shall include, but not be limited to, pipe, tubing, flanges, bolting, gaskets, valves, fittings, flexible connectors; the pressure-containing parts of other components including, but not limited to, expansion joints and strainers; and devices that serve such purposes as mixing, separating, snubbing, distributing, metering, control of flow, or secondary containment piping.

27.1.2 This chapter shall not apply to any of the following:

(1) Tubing or casing on any oil or gas wells and any piping connected directly thereto
(2) Motor vehicles, aircraft, boats, or piping that is integral to a stationary engine assembly
(3) Piping within the scope of any applicable boiler and pressure vessel code

27.2 Definitions Specific to Chapter 27. For the purpose of this chapter, terms in this section shall be have the definitions given.

27.2.1 Corrosion Protection. A means to lessen or prevent the deterioration of the piping system from exposure to its contents or its environment.

27.2.2 Flexible Connector. A connection joint in a piping system that allows differential movement of the piping system and limits system stress and mechanical damage.

27.2.3 Leak. An unintended release of ignitible (flammable or combustible) liquid or vapor from the piping system due to failure of the piping system.

27.2.4 Low Melting Point Materials. Materials that melt at a low temperature, including but not limited to aluminum, copper, or brass; materials that soften on fire exposure, such as plastics; or nonductile materials, such as cast iron.

27.2.5* Secondary Containment Piping. A piping system that is external to and separate from the primary piping system that can be tested and monitored for leaks.

27.3 General Requirements.

27.3.1 Performance Standards.

27.3.1.1 The design, fabrication, assembly, test, and inspection of piping systems shall be suitable for the working pressures and structural stresses to be encountered by the piping system.

27.3.1.2 Compliance with ASME B31.1, *Power Piping*; ASME B31.3, *Process Piping*; or ASME B31.4, *Pipeline Transportation Systems for Liquids and Slurries*, and the provisions of this chapter shall be considered *prima facie* evidence of compliance with the foregoing provisions.

27.3.2 Tightness of Piping. Piping systems shall be maintained liquidtight. A piping system that has leaks that constitute a hazard shall be repaired in a manner acceptable to the authority having jurisdiction, or it shall be emptied of liquid, vapor freed, and no longer be used.

27.4 Materials of Construction for Piping Systems.

27.4.1 Materials Specifications. Pipe, valves, faucets, couplings, flexible connectors, fittings, and other pressure-containing parts shall meet the material specifications and pressure and temperature limitations of ASME B31.1, *Power Piping*; ASME B31.3, *Process Piping*; or ASME B31.4, *Pipeline Transportation Systems for Liquids and Slurries*, except as provided for in 27.4.2, 27.4.3, 27.4.4, and 27.4.7.

27.4.2 Ductile Iron. Ductile (nodular) iron shall meet the specifications of ASTM A395/A395M, *Standard Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures*.

27.4.3 Materials of Construction for Valves. Valves at storage tanks, as required by Sections 22.13 and 24.14, and their connections to the tank shall be of steel or ductile iron, except as provided for in 27.4.3.1, 27.4.3.2, or 27.4.4.

27.4.3.1 Valves at storage tanks shall be permitted to be other than steel or ductile iron where the chemical characteristics of the liquid stored are not compatible with steel or where the valves are installed internally to the tank.

27.4.3.2* Valves installed externally to the tank shall be permitted to be other than steel or ductile iron if the material of construction has a ductility and melting point comparable to steel or ductile iron and is capable of withstanding the stresses and temperatures involved in fire exposure or the valves are

otherwise protected from fire exposures, such as by materials having a fire resistance rating of not less than 2 hours.

27.4.3.3 Cast iron, brass, copper, aluminum, malleable iron, and similar materials shall be permitted to be used on tanks described in 22.4.2.1.1 or on tanks storing Class IIIB liquids [flash point ≥ 200°F (93°C)] where the tanks are located outdoors and not within a diked area or drainage path of a tank storing a Class I, Class II, or Class IIIA liquid [FP < 200°F (93°C)].

27.4.4 Low Melting Point Materials.

27.4.4.1 Low melting point materials, as defined in 27.2.4, shall be compatible with the ignitible (flammable or combustible) liquids being handled and shall be used within the pressure and temperature limitations of ASME B31.1, *Power Piping*; ASME B31.3, *Process Piping*; or ASME B31.4, *Pipeline Transportation Systems for Liquids and Slurries*.

27.4.4.2 Low melting point materials shall not be used as part of a tank's normal or emergency vent piping.

27.4.4.3 Low melting point materials shall be permitted to be used underground.

27.4.4.4 Low melting point materials shall be permitted to be used outdoors aboveground, outside a dike, outside a remote impounding area, or inside buildings, provided they meet one of the following conditions:

(1) They are resistant to damage by fire.
(2) They are located so that any leakage resulting from failure will not expose persons, important buildings, tanks, or structures.
(3) They are located where leakage can be controlled by operation of one or more accessible, remotely located valves.
(4)* They are included in valves or piping components connected to an aboveground secondary containment tank and located above the tank and within ten feet of a thermally activated fire valve that is upstream of the low melting point materials.

27.4.4.5 Low melting point materials shall be permitted to be used within a dike or within a remote impounding area, provided they meet one of the following:

(1) They are connected above the normal operating liquid level of the tank.
(2) They are connected below the normal operating liquid level of the tank and one of the following conditions is met:
    (a) The stored liquid is a Class IIIB liquid [FP ≥ 200°F (93°C)], the tank is located outdoors, and the piping is not exposed to a potential spill or leak of a Class I, Class II, or Class IIIA liquid [FP < 200°F (93°C)].
    (b) The low melting point material is protected from fire exposure, such as by using materials that have a fire resistance rating of not less than 2 hours.

27.4.4.6 Piping systems of these materials shall be designed and built in accordance with recognized standards of design for the particular materials chosen or with approved equivalent standards or shall be listed.

27.4.5 Lining Materials. Piping, valves, and fittings shall be permitted to have combustible or noncombustible linings.

27.4.6 Nonmetallic Piping.

27.4.6.1 Piping systems of nonmetallic materials, including piping systems incorporating secondary containment piping, shall be designed and built in accordance with recognized standards of design or approved equivalents and shall be installed in accordance with 27.4.4.

27.4.6.2 Nonmetallic piping shall be built and used within the scope of their approvals or within the scope of UL 971, *Nonmetallic Underground Piping for Flammable Liquids*.

27.4.6.3 Nonmetallic piping systems and components shall be installed in accordance with manufacturer's instructions.

27.4.7 Metallic/Nonmetallic Composite Piping.

27.4.7.1 Underground metallic/nonmetallic composite piping systems shall be either listed in accordance with UL 971A, *Metallic Underground Fuel Pipe for Flammable Liquids*, or be approved.

27.4.7.2 Aboveground metallic/nonmetallic composite piping systems shall be either listed in accordance UL/ULC 1369, *Above Ground Piping for Flammable and Combustible Liquids*, or be approved.

27.4.7.3 Metallic/nonmetallic composite piping systems and components shall be installed in accordance with the manufacturers' instructions.

27.5 Pipe Joints.

27.5.1 Tightness of Pipe Joints.

27.5.1.1 Joints shall be made liquidtight and shall be welded, flanged, threaded, or mechanically attached.

27.5.1.2* Joints shall be designed and installed so that the mechanical strength of the joint will not be impaired if exposed to a fire.

27.5.1.3 Threaded joints shall be made with a suitable thread sealant or lubricant.

27.5.1.4 Joints in piping systems handling Class I liquids [FP < 100°F (37.8°C)] shall be welded when located in concealed spaces within buildings.

27.5.2 Flexible Connectors. Flexible connectors shall be listed and labeled in accordance with UL 2039, *Flexible Connector Pipe for Fuels*.

27.5.3 Friction Joints.

27.5.3.1 Pipe joints dependent upon the friction characteristics of combustible materials for mechanical continuity or liquidtightness of piping shall only be used outside of buildings above ground, except as provided for in 27.5.3.3, or below ground.

27.5.3.2 Where such joints are used aboveground, either the piping shall be secured to prevent disengagement at the fitting or the piping system shall be so designed that any spill or leak resulting from disengagement will not expose persons, important buildings, or structures and can be controlled by remote valves.

27.5.3.3 Pipe joints dependent on the friction characteristics of their components shall be permitted to be used inside buildings provided both of the following are met:

(1) They are located where leakage can be controlled by operation of an accessible, remotely located valve that is outside the fire risk area.
(2) The mechanical strength and liquidtightness of the joint is not dependent on the resiliency of a combustible material or component.

27.6 Installation of Piping Systems.

27.6.1 General Requirements. Piping systems shall be supported and protected against physical damage, including damage from stresses arising from settlement, vibration, expansion, or contraction. The installation of nonmetallic piping shall be in accordance with the manufacturer's instructions.

27.6.2* Load-Bearing Supports. Load-bearing piping supports that are located in areas with a high fire exposure risk shall be protected by one or more of the following:

(1) Drainage to a safe location to prevent ignitible (flammable or combustible) liquid from accumulating under pipeways *(see also, Section 6.12)*
(2) Fire-resistive construction
(3) Fire-resistant protective coatings or systems
(4) Water spray systems designed and installed in accordance with NFPA 15
(5) Other alternate means acceptable to the authority having jurisdiction

27.6.3 Pipe Penetrations. Piping that passes through or pierces a dike wall or the wall of a structure shall be designed to prevent damaging stresses and leakage due to settlement or fire exposure.

27.6.4* Corrosion Protection. Aboveground piping systems that are subject to external corrosion shall be suitably protected. Underground piping systems shall be protected against corrosion in accordance with 23.3.5.

27.6.5 Installation of Underground Piping.

27.6.5.1 Underground piping shall be installed on at least 6 in. (150 mm) of well-compacted bedding material.

27.6.5.2 In areas subject to vehicle traffic, the pipe trench shall be deep enough to permit a cover of at least 18 in. (450 mm) of well-compacted backfill material and pavement.

27.6.5.3 In paved areas where a minimum 2 in. (50 mm) of asphalt is used, backfill between the pipe and the asphalt shall be permitted to be reduced to 8 in. (200 mm) minimum.

27.6.5.4 In paved areas where a minimum 4 in. (100 mm) of reinforced concrete is used, backfill between the pipe and the asphalt shall be permitted to be reduced to 4 in. (100 mm) minimum.

27.6.5.5 In areas not subject to vehicle traffic, the pipe trench shall be deep enough to permit a cover of at least 6 in. (150 mm) of well-compacted backfill material.

27.6.5.6 A greater burial depth shall be provided when required by the manufacturer's instructions or where frost conditions are present.

27.6.5.7 Piping within the same trench shall be separated horizontally by at least two pipe diameters. Separation need not exceed 9 in. (230 mm).

27.6.5.8 Two or more levels of piping within the same trench shall be separated vertically by a minimum 6 in. (150 mm) of well-compacted bedding material.

27.6.6 Valves.

27.6.6.1 Piping systems shall contain valves to operate the system properly and to isolate the equipment in the event of an emergency.

27.6.6.2 Piping systems in connection with pumps shall contain valves to properly control the flow of ignitible (flammable or combustible) liquid both in normal operation and in the event of an emergency.

27.6.6.3 Each connection to a piping system by which equipment such as tank cars, tank vehicles, or marine vessels discharges ignitible (flammable or combustible) liquids into storage tanks shall be provided with a check valve for automatic protection against back flow if the piping arrangement is such that backflow from the system is possible. *(See also 22.13.1.)*

27.6.7 Common Loading and Unloading Piping. If loading and unloading is done through a common pipe system, a check valve shall not be required. However, an isolation valve shall be provided. This valve shall be located so that it is accessible or shall be remotely operable.

27.7 Testing of Piping Systems.

27.7.1 Initial Testing. Unless tested in accordance with the applicable sections of ASME B31.1, *Power Piping*; B31.3, *Process Piping*; or B31.4, *Pipeline Transportation Systems for Liquids and Slurries*, all piping shall be tested before being covered, enclosed, or placed in use.

27.7.1.1 Testing shall be done hydrostatically to 150 percent of the maximum anticipated pressure of the system or pneumatically to 110 percent of the maximum anticipated pressure of the system, and the test pressure shall be maintained while a complete visual inspection of all joints and connections is conducted.

27.7.1.2 In no case shall the test pressure be less than a gauge pressure of 5 psi (35 kPa) measured at the highest point of the system, and in no case shall the test pressure be maintained for less than 10 minutes.

27.7.2 Initial Testing of Secondary Containment Piping. The interstitial space of secondary containment–type piping shall be tested hydrostatically or with air pressure at a gauge pressure of 5 psi (35 kPa) or shall be tested in accordance with its listing or with the manufacturer's instructions.

27.7.2.1 The pressure source shall be disconnected from the interstitial space to ensure that the test is being conducted on a closed system.

27.7.2.2 The pressure shall be maintained for a minimum of 1 hour.

27.7.3 Testing During Maintenance. Existing piping shall be tested in accordance with this subsection if the piping is leaking.

27.7.3.1 Piping that could contain a Class I, Class II, or Class IIIA liquid [FP < 200°F (93°C)] or vapor shall not be tested using air.

27.8 Vent Piping. Vent piping shall be designed, constructed, and installed in accordance with this section.

27.8.1 Vent Piping for Aboveground Storage Tanks.

27.8.1.1 Where the outlets of vent pipes for tanks storing Class I liquids [FP < 100°F (37.8°C)] are adjacent to buildings or public ways, they shall be located so that vapors are released at a safe point outside of buildings and not less than 12 ft (3.6 m) above the adjacent ground level.

27.8.1.2 Vapors shall be discharged upward or horizontally away from adjacent walls.

27.8.1.3 Vent outlets shall be located so that vapors will not be trapped by eaves or other obstructions and shall be at least 5 ft (1.5 m) from building openings and at least 15 ft (4.5 m) from powered ventilation air intake devices.

27.8.1.4 Manifolding of vent piping shall be prohibited except where required for special purposes such as vapor recovery, vapor conservation, or air pollution control.

27.8.1.4.1 Where vent piping is manifolded, pipe sizes shall be capable of discharging, within the pressure limitations of the system, the vapors they are required to handle when all manifolded tanks are subject to the same fire exposure.

27.8.1.5 Vent piping for tanks storing Class I liquids [FP < 100°F (37.8°C)] shall not be manifolded with vent piping for tanks storing Class II or Class III liquids [FP ≥ 100°F (37.8°C)] unless positive means are provided to prevent the following:

(1) Vapors of Class I liquids [FP < 100°F (37.8°C)] from entering tanks storing Class II or Class III liquids [FP ≥ 100°F (37.8°C)]
(2) Contamination
(3) Possible change in classification of the less volatile liquid

27.8.1.6* Extension of Emergency Vent Piping. Piping to or from approved emergency vents for atmospheric and low-pressure tanks shall be sized to provide emergency vent flows that limit the back pressure to less than the maximum pressure permitted by the design of the tank. Piping to or from approved emergency vents for pressure vessels shall be sized in accordance with the ASME *Boiler and Pressure Vessel Code*. Calculations demonstrating compliance with this paragraph shall include the start-to-open pressure of an approved emergency vent device, where provided.

27.8.2 Vent Piping for Underground Tanks.

27.8.2.1* Vent pipes from underground tanks storing Class I liquids [FP < 100°F (37.8°C)] shall be located so that the discharge point is outside of buildings, higher than the fill pipe opening, and not less than 12 ft (3.6 m) above the adjacent ground level.

27.8.2.2 Vent pipe outlets shall be located and directed so that vapors will not accumulate or travel to an unsafe location, enter building openings, or be trapped under eaves and shall be at least 5 ft (1.5 m) from building openings and at least 15 ft (4.5 m) from powered ventilation air intake devices.

27.8.2.3 Vent pipes shall not be obstructed by devices provided for vapor recovery or other purposes unless the tank and associated piping and equipment are otherwise protected to limit back-pressure development to less than the maximum working pressure of the tank and equipment by the provision of pressure-vacuum vents, rupture discs, or other tank-venting devices installed in the tank vent lines.

27.8.2.4 Vent outlets and devices shall be protected to minimize the possibility of blockage from weather, dirt, or insect nests.

27.8.2.5 Vent piping shall be sized in accordance with Table 23.6.2.

27.8.2.6 Vent pipes from tanks storing Class II or Class IIIA liquids [100°F (37.8°C) ≤ FP < 200°F (93°C)] shall terminate outside of the building and higher than the fill pipe opening.

27.8.2.7 Vent outlets shall be above normal snow level.

27.8.2.8 Vent pipes shall be permitted to be fitted with return bends, coarse screens, or other devices to minimize ingress of foreign material.

27.8.2.9 Vent pipes and vapor return piping shall be installed without sags or traps in which liquid can collect.

27.8.2.10 Condensate tanks, if utilized, shall be installed and maintained so that blocking of the vapor return piping by liquid is prevented.

27.8.2.11 Vent pipes and condensate tanks shall be located so that they will not be subjected to physical damage. The tank end of the vent pipe shall enter the tank through the top.

27.8.2.12 Where tank vent piping is manifolded, pipe sizes shall be such as to discharge, within the pressure limitations of the system, the vapors they could be required to handle when manifolded tanks are filled simultaneously.

27.8.2.12.1 Float-type check valves installed in tank openings connected to manifolded vent piping to prevent product contamination shall be permitted to be used, provided that the tank pressure will not exceed that permitted by 23.5.3.2 when the valves close.

27.8.2.13 Vent piping for tanks storing Class I liquids [FP < 100°F (37.8°C)] shall not be manifolded with vent piping for tanks storing Class II or Class III liquids [FP ≥ 100°F (37.8°C)] unless positive means are provided to prevent the following:

(1) Vapors of Class I liquids [FP < 100°F (37.8°C)] from entering tanks storing Class II or Class III liquids [FP ≥ 100°F (37.8°C)]
(2) Contamination
(3) Possible change in classification of the less volatile liquid

27.9 Bonding and Grounding. Piping systems shall be bonded and grounded in accordance with 6.5.4.

27.10* Identification and Marking of Piping Systems. Each loading and unloading riser shall be marked to identify the product for which it is to be used.

27.11 Special Requirements for Marine Piping Systems.

27.11.1 Where piping is from a floating structure or pier, an approved flexible connector shall be permitted between the fixed shore piping and the piping on the floating structure or pier and between separate sections of the floating structure to accommodate changes in water level.

27.11.2 The interior of the flexible connectors shall be compatible with the ignitible (flammable or combustible) liquid handled.

27.11.3* The exterior of the flexible connectors shall be resistant to or shielded from salt water and fresh water, ultraviolet radiation, physical damage, and damage by fire.

27.11.4 The flexible connectors shall be suitable for the intended pressures and shall be tested in accordance with Section 27.7.

27.12 Removal from Service of Piping Systems. Piping systems taken out of service or abandoned shall be temporarily or permanently closed in accordance with this section.

27.12.1 Temporary Closure. (Reserved)

27.12.2 Permanent Closure in Place. (Reserved)

27.12.3 Permanent Removal. (Reserved)

Chapter 28 Bulk Loading and Unloading Facilities for Tank Cars and Tank Vehicles

28.1 Scope. This chapter shall apply to operations involving the loading or unloading of tank cars and tank vehicles.

28.2 Definitions Specific to Chapter 28. (Reserved)

28.3 General Requirements.

28.3.1 Bonding and Grounding and Stray Currents.

Δ **28.3.1.1*** Bonding and grounding in accordance with 6.5.4 for the control of static electricity shall not be required where the tank cars and tank vehicles are only loaded or unloaded with Class II and Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures below their flash points and Class I liquids [FP < 100°F (37.8°C)] are not handled at the loading facility.

28.3.1.2* Loading and unloading facilities that are used to load liquids not excluded by 28.3.1.1 into tank vehicles through open domes shall be provided with a means for electrically bonding and grounding the fill pipe to protect against static electricity hazards.

28.3.1.2.1 Such means shall consist of a metallic bonding wire that is permanently electrically connected to the fill pipe assembly or to some part of the rack structure that is in electrical contact with the fill pipe assembly.

28.3.1.2.2 The other end of the bonding wire shall be provided with an opposed-point-type clamp, or an equivalent device, for convenient attachment to the tank compartment being loaded.

28.3.1.2.3 All parts of the fill pipe assembly, including, but not limited to, the drop tube, rack structure and piping, shall form a continuous electrically conductive path that is directed to ground through the rack assembly or by conductive wiring.

28.3.1.3 Stray current protection shall be provided by permanently bonding the fill pipe to at least one rail and to an available metal facility component at loading and unloading facilities where liquids are transferred into and from tank cars through open domes.

28.3.1.3.1 Multiple pipelines that enter the area shall be permanently bonded together.

Δ **28.3.1.3.2** In areas where excessive stray currents are known to exist, all pipelines entering the area shall be provided with insulating sections to electrically isolate them from the facility piping.

28.3.2 Reserved.

28.4 Location of Loading and Unloading Facilities.

28.4.1 Tank vehicle and tank car loading and unloading facilities shall be separated from aboveground tanks, warehouses, other plant buildings, or the nearest line of adjoining property that can be built upon by a distance of at least 25 ft (7.6 m) for Class I liquids [FP < 100°F (37.8°C)] and for Class II and Class III liquids [FP ≥ 100°F (37.8°C)] handled at temperatures at or above their FP and at least 15 ft (4.6 m) for Class II and Class III liquids [FP ≥ 100°F (37.8°C)] handled at temperatures below their FP, measured from the nearest fill spout or transfer connection.

28.4.2* These distances shall be permitted to be reduced if there is suitable protection for exposures.

28.4.3 Buildings for pumps or shelters for personnel shall be permitted to be a part of the facility.

28.5 Roofed Structures. A loading or unloading facility that has a canopy or roof that does not limit the dissipation of heat or dispersion of flammable vapors and does not restrict firefighting access and control shall be treated as an outdoor facility.

28.6 Fire Protection. (Reserved)

28.7 Emergency Control Systems. (Reserved)

28.8 Electrical Systems. Electrical wiring and electrical utilization equipment shall comply with Chapter 7.

28.9* Containment, Drainage, and Spill Control. Loading and unloading facilities shall be provided with drainage systems or other means to contain spills *(see Section 6.12)*.

28.10 Equipment.

28.10.1 Equipment such as piping, pumps, and meters used for the transfer of Class I liquids [FP < 100°F (37.8°C)] between storage tanks and the fill stem of the loading facility shall not be used for the transfer of Class II or Class III liquids [FP ≥ 100°F (37.8°C)] unless one of the following conditions exists:

(1) Only water-miscible ignitible (flammable or combustible) liquid mixtures are handled, and the class of the mixture is determined by the concentration of liquid in water.
(2) The equipment is cleaned between transfers.

28.10.2 Remote pumps located in underground tanks shall have a listed leak detection device installed on the pump discharge side that will indicate if the piping system is not essentially liquidtight.

28.10.2.1 This device shall be checked and tested at least annually according to the manufacturer's specifications to ensure proper installation and operation.

28.11 Operating Requirements.

28.11.1 Loading and Unloading of Tank Vehicles.

28.11.1.1 Ignitible (flammable or combustible) liquids shall be loaded only into cargo tanks whose material of construction

is compatible with the chemical characteristics of the liquid. The liquid being loaded shall also be chemically compatible with the liquid hauled on the previous load unless the cargo tank has been cleaned.

Δ **28.11.1.2** Before loading tank liquids not excluded by 28.3.1.1 into vehicles through open domes, a bonding connection shall be made to the vehicle or tank before dome covers are raised and remain in place until filling is completed and all dome covers have been closed and secured.

28.11.1.3 When transferring Class I liquids [FP < 100°F (37.8°C)], or Class II or Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures at or above their FP, engines of tank vehicles or motors of auxiliary or portable pumps shall be shut down during the making and breaking of hose connections.

28.11.1.4 If loading or unloading is done without requiring the use of the motor of the tank vehicle, the motor shall be shut down throughout any transfer operations involving Class I liquids [FP < 100°F (37.8°C)].

28.11.1.5* Filling through open domes into tank vehicles that contain vapor–air mixtures within the flammable range or where the liquid being filled can form such a mixture shall be by means of a downspout that extends to within 6 in. (150 mm) of the bottom of the tank unless the liquid is conductive, or the operation is performed with the end of the downspout submerged in liquid.

28.11.1.6 When top loading a tank vehicle with Class I or Class II liquids [FP < 140°F (60°C)] without a vapor control system, valves used for the final control of flow shall be of the self-closing type and shall be manually held open except where automatic means are provided for shutting off the flow when the vehicle is full.

28.11.1.6.1 Automatic shutoff systems shall be provided with a manual shutoff valve located at a safe distance from the loading nozzle to stop the flow if the automatic system fails.

28.11.1.6.2 When top loading a tank vehicle with vapor control, flow control shall be in accordance with 28.11.1.8 and 28.11.1.9.

28.11.1.7 When bottom loading a tank vehicle, a positive means shall be provided for loading a predetermined quantity of ignitible (flammable or combustible) liquid, together with a secondary automatic shutoff control to prevent overfill.

28.11.1.7.1 The connecting components between the loading rack and the tank vehicle that are required to operate the secondary control shall be functionally compatible.

28.11.1.7.2 The connection between the liquid loading hose or pipe and the tank vehicle piping shall be by means of a dry disconnect coupling.

28.11.1.8 When bottom loading a tank vehicle that is equipped for vapor control, but when vapor control is not used, the tank shall be vented to the atmosphere, at a height not lower than the top of the cargo tank of the vehicle, to prevent pressurization of the tank.

28.11.1.8.1 Connections to the facility's vapor control system shall be designed to prevent the escape of vapor to the atmosphere when the system is not connected to a tank vehicle.

28.11.1.9 When bottom loading is used, reduced flow rates (until the fill opening is submerged), splash deflectors, or other devices shall be used to prevent splashing and to minimize turbulence.

Δ **28.11.1.10*** Metal or conductive objects, such as gauge tapes, sample containers, and thermometers, shall not be lowered into or suspended in a compartment while the compartment is being filled or immediately after to permit the relaxation of charge.

28.11.1.11 Hose materials used for transfer shall be compatible with the ignitible (flammable or combustible) liquids being handled.

28.11.2 Loading and Unloading of Tank Cars.

28.11.2.1 Ignitible (flammable or combustible) liquids shall be loaded only into tank cars whose material of construction is compatible with the chemical characteristics of the liquid. The liquid being loaded shall also be chemically compatible with the liquid hauled on the previous load unless the tank car has been cleaned.

Δ **28.11.2.2*** Filling through open domes into tank cars that contain vapor–air mixtures within the flammable range, or where the liquid being filled can form such a mixture, shall be by means of a downspout that extends to within 6 in. (150 mm) of the bottom of the tank unless the liquid is conductive, or the operation is performed with the end of the downspout submerged in liquid.

28.11.2.3 When bottom loading is used, reduced flow rates (until the fill opening is submerged), splash deflectors, or other devices shall be used to prevent splashing and to minimize turbulence.

Δ **28.11.2.4*** Metal or conductive objects, such as gauge tapes, sample containers, and thermometers, shall not be lowered into or suspended in a compartment while the compartment is being filled or immediately after to permit the relaxation of charge.

28.11.2.5 Hose materials used for transfer shall be compatible with the ignitible (flammable or combustible) liquids being handled.

28.11.3* Switch Loading. To prevent hazards due to a change in flash point of liquids, any tank car or tank vehicle that has previously contained a Class I liquid [FP < 100°F (37.8°C)] shall treat the loading of Class II or Class III liquids [FP ≥ 100°F (37.8°C)] as Class I liquids.

Δ **28.11.4** The person responsible for loading or unloading shall remain in attendance during the operation or be able to locally or remotely monitor and control the operation for the duration of the operation.

N **28.11.4.1** A responsible person shall not be required where a hazards analysis conducted in accordance with Section 6.4 shows that the loading or unloading operation can be safely shut down in an emergency.

28.11.4.2* The responsible person shall be trained to recognize unsafe conditions and take appropriate actions.

Chapter 29 Wharves

29.1 Scope.

29.1.1 This chapter shall apply to all wharves, as defined in 3.3.66, whose primary purpose is the bulk transfer of ignitible (flammable or combustible) liquids.

29.1.2 This chapter shall not apply to the following:

(1) Marine service stations, as covered in NFPA 30A
(2) Marinas and boatyards, as covered in NFPA 303
(3) Wharves that handle liquefied petroleum gas, as covered in NFPA 58, or liquefied natural gas, as covered in NFPA 59A

29.2 Definitions Specific to Chapter 29. (Reserved)

29.3 General Requirements.

29.3.1 General-purpose wharves that handle bulk transfer of ignitible (flammable or combustible) liquids and other commodities shall meet the requirements of NFPA 307.

29.3.2 Incidental handling of packaged cargo of ignitible (flammable or combustible) liquids and loading or unloading of general cargo, such as ships' stores, during transfer of liquids shall be conducted only when approved by the wharf supervisor and the senior officer of the vessel.

29.3.3 Wharves at which ignitible (flammable or combustible) liquid cargoes are to be transferred in bulk to or from tank vessels shall be at least 100 ft (30 m) from any bridge over a navigable waterway or from any entrance to or superstructure of a vehicular or railroad tunnel under a waterway.

29.3.4 The termination of the loading or unloading fixed piping shall be at least 200 ft (60 m) from any bridge or from any entrance to or superstructure of a tunnel.

29.3.5 The substructure and deck of the wharf shall be designed for the use intended.

29.3.6 The deck of the wharf shall be permitted to be of any material that will afford the desired combination of flexibility, resistance to shock, durability, strength, and fire resistance.

29.3.7 Heavy timber construction shall be permitted.

29.3.8 Tanks used exclusively for ballast water or Class II or Class III liquids [FP ≥ 100°F (37.8°C)] stored at temperatures below their flash points shall be permitted to be installed on a wharf designed to support the weight of the tanks and their contents.

29.3.9 Loading pumps capable of building up pressures that exceed the safe working pressure of cargo hose or loading arms shall be provided with bypasses, relief valves, or other arrangements to protect the loading facilities against excessive pressure.

29.3.9.1 Relief devices shall be tested at least annually to determine that they function satisfactorily at their set pressure.

29.3.10 All pressure hose and couplings shall be inspected at intervals recommended by the manufacturer for the service in which they are used.

29.3.10.1 With the hose extended, the hose and couplings shall be tested using the in-service maximum operating pressure.

29.3.10.2 Any hose showing material deterioration, signs of leakage, or weakness in its carcass or at the couplings shall be withdrawn from service and repaired or discarded.

29.3.10.3 The hose materials used for transfer shall be compatible with the ignitible (flammable or combustible) liquids being handled.

29.3.11 Piping, valves, and fittings shall meet applicable requirements of Chapter 27 and shall also meet the following requirements:

(1) Flexibility of piping shall be assured by layout and arrangement of piping supports so that motion of the wharf structure resulting from wave action, currents, tides, or the mooring of vessels will not subject the piping to excessive strain.
(2) Pipe joints that depend on the friction characteristics of combustible materials or on the grooving of pipe ends for mechanical continuity of piping shall not be permitted.
(3) Swivel joints shall be permitted to be used in piping to which hose are connected and for articulated swivel-joint transfer systems, provided the design is such that the mechanical strength of the joint will not be impaired if the packing materials should fail, for example, by exposure to fire.
(4) Each line conveying Class I or Class II liquids [FP < 140°F (60°C)] leading to a wharf shall be provided with a readily accessible block valve located on shore near the approach to the wharf and outside of any diked area. Where more than one line is involved, the valves shall be identified as to their specific lines and grouped in one location.
(5) Means shall be provided for easy access to any cargo line valves that are located below the wharf deck.

29.3.12 Pipelines on wharves that handle Class I or Class II liquids [FP < 140°F (60°C)] or Class III liquids [FP ≥ 140°F (60°C)] at temperatures at or above their FP, shall be bonded and grounded.

29.3.12.1 Insulating flanges or joints shall be installed for protection against stray currents.

29.3.12.2 Bonding and grounding connections on all pipelines shall be located on the wharf side of insulating flanges, if used, and shall be accessible for inspection.

29.3.12.3 Bonding between the wharf and the vessel shall not be required.

29.3.13 Hose or articulated swivel-joint pipe connections used for cargo transfer shall be capable of accommodating the combined effects of change in draft and change in tide. Hose shall be supported to avoid kinking and damage from chafing.

29.3.14 Mooring lines shall be kept adjusted to prevent surge of the vessel from placing stress on the cargo transfer system.

29.3.15 Material shall not be placed on wharves in such a manner as to obstruct access to firefighting equipment or important pipeline control valves.

29.3.16 Where the wharf is accessible to vehicle traffic, an unobstructed roadway to the shore end of the wharf shall be maintained for access of firefighting apparatus.

29.3.17 Loading or unloading shall not commence until the wharf supervisor and the person in charge of the tank vessel

agree that the tank vessel is properly moored and all connections are properly made.

29.3.18 Mechanical work shall not be performed on the wharf during cargo transfer, except under special authorization based on a review of the area involved, methods to be employed, and precautions necessary.

29.3.19 Sources of ignition shall be controlled during transfer of liquids.

29.3.20 Vehicular traffic and mechanical work including, but not limited to, welding, grinding, and other hot work, shall not be performed during cargo transfer except as authorized by the wharf supervisor and the senior officer on the vessel.

29.3.21 Smoking shall be prohibited at all times on the wharf during cargo transfer operations.

29.3.22 For marine terminals handling Class I liquids [FP < 100°F (37.8°C)] and Class II and Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures at or above their FP, Figure 29.3.22 shall be used to determine the extent of classified areas for the purpose of installation of electrical equipment.

29.3.23 Where a flammable atmosphere can exist in the vessel cargo compartment, cargo transfer systems shall be designed to limit the velocity of the incoming ignitible (flammable or combustible) liquid stream to 3 ft (0.9 m) per second until the compartment inlet opening is sufficiently submerged to prevent splashing.

29.3.24 Filters, pumps, wire screens, and other devices that can produce static electric charges through turbulence shall be so located to allow a minimum of 30 seconds of relaxation time prior to discharging cargo into the compartment.

29.3.25* Spill collection shall be provided around manifold areas to prevent spread of ignitible (flammable or combustible) liquids to other areas of the wharf or under the wharf.

29.3.26 Vapor seals shall be provided on all drain lines leaving the wharf.

29.3.27 Where required, wharves shall have a system to isolate and shut down the loading operation in the event of failure of a hose, loading arm, or manifold valve. This system shall meet all of the following requirements:

(1) If the protective system closes a valve on a gravity-fed or pipeline-fed loading system, it shall be designed to ensure the line is not subjected to damage from pressure surges.
(2) Emergency shutdown systems shall be permitted to be automatically or manually activated.

29.3.27.1 Manually activated device(s) shall be identified and accessible during an emergency.

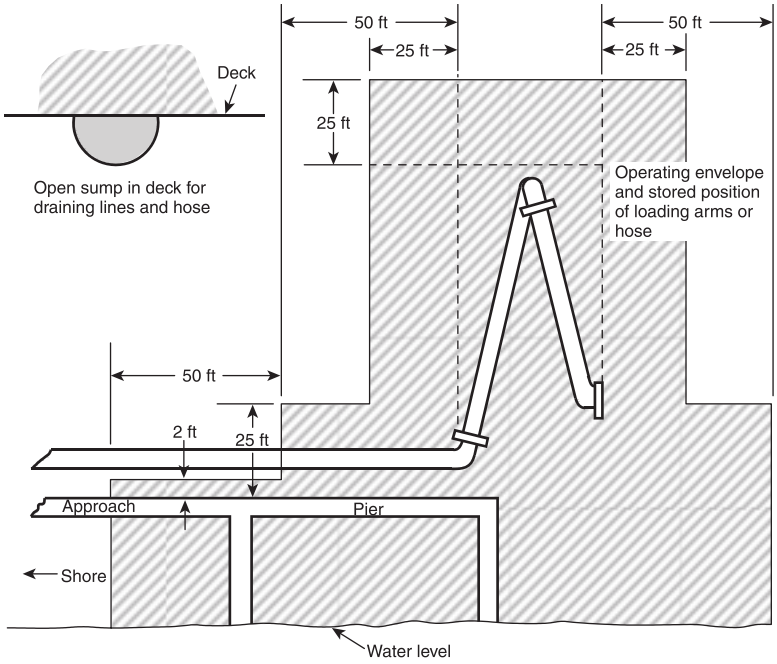
29.3.28* Fire protection and emergency response equipment for wharves shall be related to the products being handled, emergency response capability, size, location, frequency of use, and adjacent exposures.

29.3.28.1 Where a fire water main is provided, the main shall be permitted to be wet or dry. In all cases, isolation valves and fire department connections shall be provided at the wharf-to-shore connection.

29.3.28.2 Where a fire water main is provided, hydrants and monitors shall also be provided so that effective fire water streams can be applied to any berth or loading manifold from two directions.

29.3.28.3 Fire water pumps, fire hose, fire water mains, foam systems, and other fire suppression equipment shall be maintained and tested in accordance with NFPA 25.

29.3.28.4 Where no fire water main is provided, a minimum of two wheeled dry chemical extinguishers with minimum ratings of 240-B:C each shall be provided. The extinguishers shall be located within 50 ft (15 m) of pump or manifold areas and



Δ FIGURE 29.3.22 Area Classification for a Marine Terminal Handling Class I Liquids [FP < 100°F (37.8°C)].

shall be easily reached along emergency access paths. Existing 150 lb (68 kg) dry chemical extinguishers that continue to be maintained in accordance with NFPA 10 shall be permitted to remain in service.

Annex A Explanatory Material

Annex A is not a part of the requirements of this NFPA document but is included for informational purposes only. This annex contains explanatory material, numbered to correspond with the applicable text paragraphs.

A.1.1.1 This code is recommended for use as the basis for legal regulations. Its provisions are intended to reduce the hazard to a degree consistent with reasonable public safety, without undue interference with public convenience and necessity, of operations that require the use of flammable and combustible (ignitible) liquids. Compliance with this code does not eliminate all hazards in the use of flammable and combustible (ignitible) liquids.

The term *ignitible liquid* was introduced in the 2021 edition of NFPA 30 to eventually replace use of the terms *flammable liquid* and *combustible liquid* and have requirements in NFPA 30 and other codes and standards migrate to an exclusively flash-point-based regulatory system for liquids that can be ignited. The necessity for this change was the existence of multiple regulatory systems that used the terms *flammable liquid* and *combustible liquid* in inconsistent manners, which led to confusion in how to properly apply regulations among overlapping regulatory authorities, such as fire officials, occupational safety officials, and transportation officials.

The term *ignitible liquid* is used to include all liquids with a measurable flash point. To assist existing code users in the transition, the terms *flammable liquid* and *combustible liquid* have been retained in a diminished capacity. Unless otherwise specified, the term *liquid* means ignitible liquids.

(See the Flammable and Combustible Liquids Code Handbook for additional explanatory information.)

A.1.1.2(1) Liquids that are solid at 100°F (37.8°C) or above, but are handled, used, or stored at temperatures above their FP, should be reviewed against pertinent sections of this code.

A.1.1.2(2) The information in A.1.1.2(1) also applies here.

A.1.1.2(4) Certain mixtures of flammable or combustible (ignitible) liquids and halogenated hydrocarbons either do not exhibit a FP using the standard closed-cup test methods or will exhibit elevated FP. However, if the halogenated hydrocarbon is the more volatile component, preferential evaporation of this component can result in a liquid that does have a FP or has a FP that is lower than the original mixture. In order to evaluate the fire hazard of such mixtures, FP tests should be conducted after fractional evaporation of 10, 20, 40, 60, or even 90 percent of the original sample or other fractions representative of the conditions of use. For systems such as open process tanks or spills in open air, an open-cup test method might be more appropriate for estimating the fire hazard.

A.1.1.2(5) See NFPA 30B.

A.1.1.2(7) Requirements for transportation of flammable and combustible (ignitible) liquids can be found in NFPA 385 and in the US Department of Transportation's Hazardous Materials Regulations, Title 49, Code of Federal Regulations, Parts 100–199.

•

A.1.1.2(8) This scope exclusion only applies to the use of alcohol-based hand rub (ABHR) dispensers, as covered in other codes such as NFPA 1 and NFPA *101*. The storage of ABHR not in use is subject to the requirements of NFPA 30, including maximum allowable quantities, storage arrangement and required protection features. See Figure A.1.1.2(8) for high-level guidance on the code regulation of ABHR.

N **A.1.1.2(12)** Requirements for unstable liquids are found in NFPA 400.

A.1.2 Requirements for the safe storage and use of many flammable and combustible (ignitible) liquids commonly available depend primarily on their fire characteristics, particularly the FP, which is the basis for the classification system described in Chapter 4. It should be noted that a liquid's classification can be changed by contamination. For example, placing a Class II liquid [100°F (37.8°C) ≤ FP < 140°F (60°C)] into a tank that last contained a Class I liquid [FP < 100°F (37.8°C)] can change the FP of the former so that it falls into the range of a Class I liquid [FP < 100°F (37.8°C)]. The same situation can exist where a Class II liquid [100°F (37.8°C) ≤ FP < 140°F (60°C)] is exposed to the vapors of a Class I liquid [FP < 100°F (37.8°C)] via an interconnecting vapor line. *(See 27.8.1.5 and 27.8.2.13.)* Care should be exercised in such cases to apply the requirements appropriate to the actual classification. Refer to *Fire Protection Guide to Hazardous Materials* for FP and other fire hazard data.

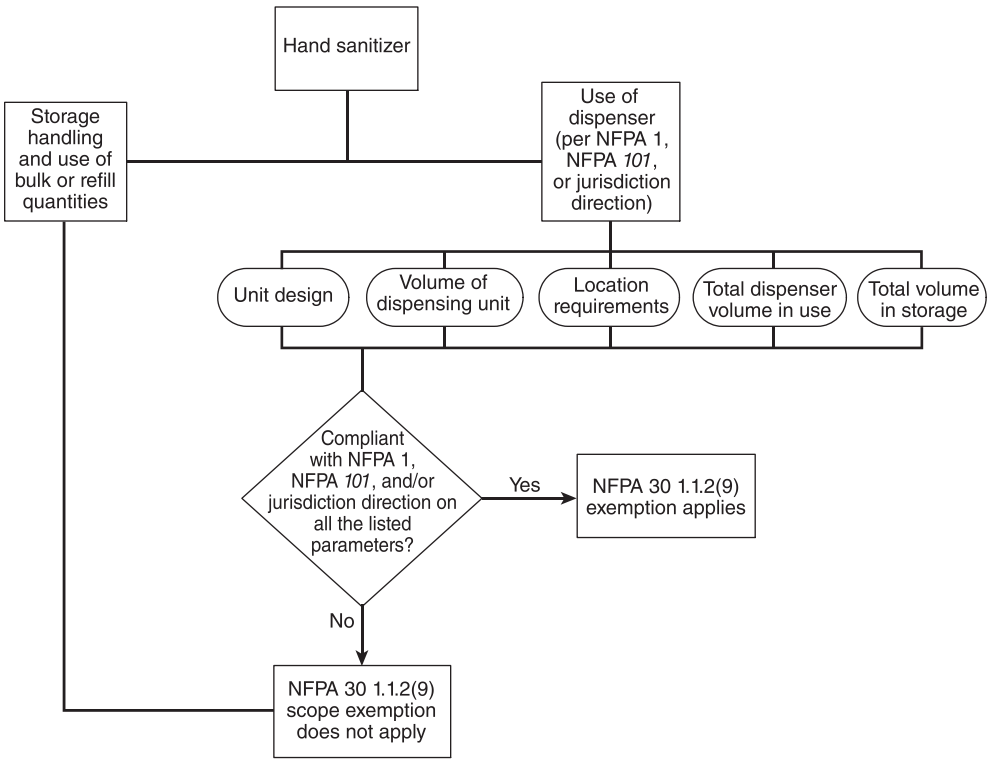
The volatility of a liquid is increased by heating. Where Class II or Class III liquids [FP ≥ 100°F (37.8°C)] are exposed to storage conditions, use conditions, or process operations where they are naturally or artificially heated up to or above their FP, additional fire safety features, such as ventilation, separation from ignition sources, diking, or electrical area classification, might be necessary.

Additional fire safety considerations might also be necessary for the safe storage and use of liquids that have unusual burning characteristics, that are subject to self-ignition when exposed to air, that are highly reactive with other substances, that are subject to explosive decomposition, or that have other special properties that dictate safeguards over and above those specified for a normal liquid of similar FP classification.

A.1.3 Requirement Flowchart for NFPA 30. Figure A.1.3 provides a flowchart on how to navigate the requirements of NFPA 30.

A.1.4.2 An existing situation involving a distinct hazard to life or adjacent property includes conditions that might result in an explosion or sudden escalation of a fire. Examples include, but are not limited to, inadequate ventilation of confined spaces, lack of adequate emergency venting of a tank, failure to fireproof the supports of elevated tanks, or lack of drainage or dikes to control spills.

A.3.2.1 Approved. The National Fire Protection Association does not approve, inspect, or certify any installations, procedures, equipment, or materials; nor does it approve or evaluate testing laboratories. In determining the acceptability of installations, procedures, equipment, or materials, the authority having jurisdiction may base acceptance on compliance with NFPA or other appropriate standards. In the absence of such standards, said authority may require evidence of proper instal-



N **FIGURE A.1.1.2(8) High-Level Guidance Flowchart on the Code Regulation of ABHR.**

lation, procedure, or use. The authority having jurisdiction may also refer to the listings or labeling practices of an organization that is concerned with product evaluations and is thus in a position to determine compliance with appropriate standards for the current production of listed items.

A.3.2.2 Authority Having Jurisdiction (AHJ). The phrase "authority having jurisdiction," or its acronym AHJ, is used in NFPA standards in a broad manner because jurisdictions and approval agencies vary, as do their responsibilities. Where public safety is primary, the authority having jurisdiction may be a federal, state, local, or other regional department or individual such as a fire chief; fire marshal; chief of a fire prevention bureau, labor department, or health department; building official; electrical inspector; or others having statutory authority. For insurance purposes, an insurance inspection department, rating bureau, or other insurance company representative may be the authority having jurisdiction. In many circumstances, the property owner or his or her designated agent assumes the role of the authority having jurisdiction; at government installations, the commanding officer or departmental official may be the authority having jurisdiction.

A.3.2.3 Code. The decision to designate a standard as a "code" is based on such factors as the size and scope of the standard, its intended use and form of adoption, and whether it contains substantial enforcement and administrative provisions.

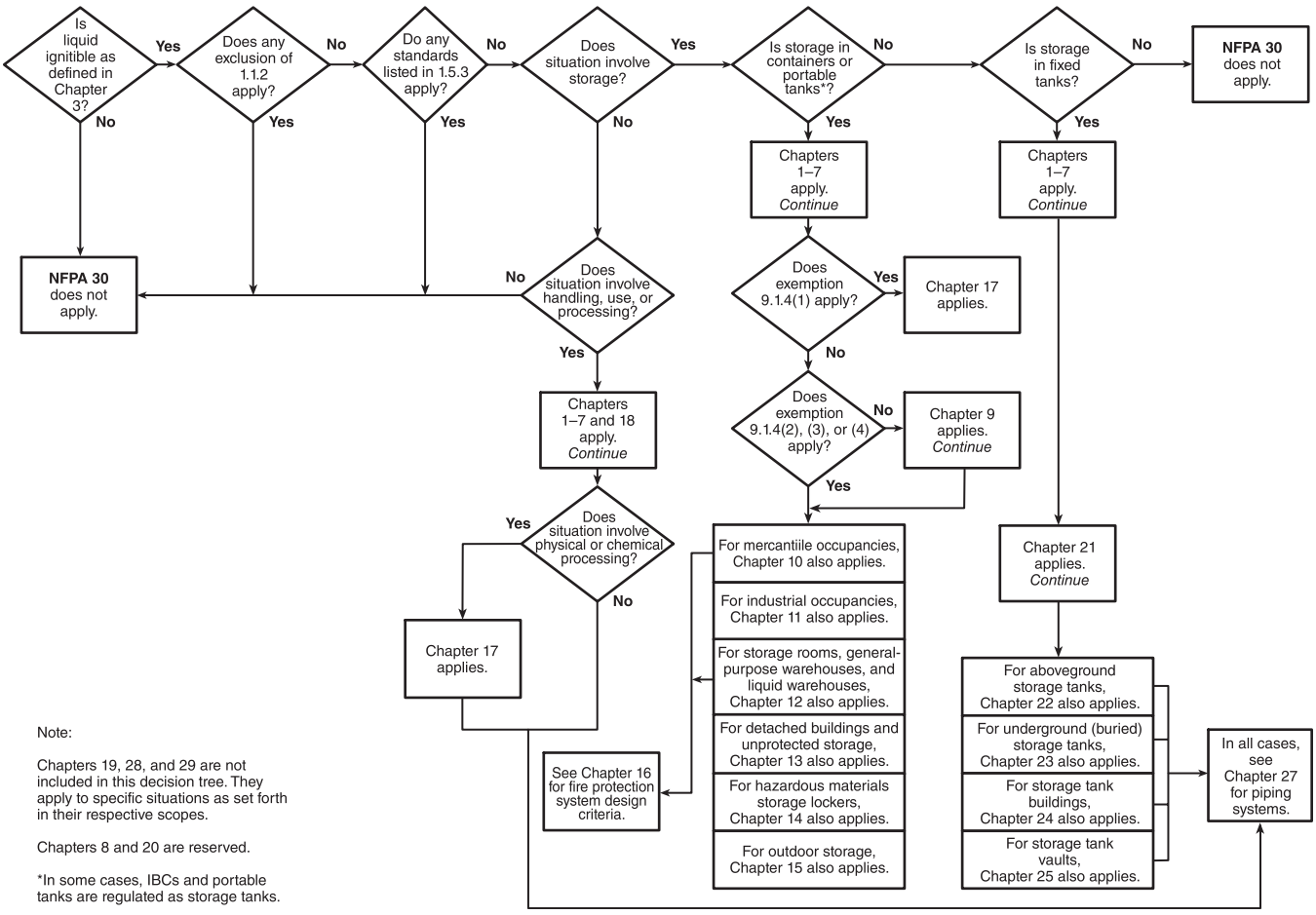
A.3.2.5 Listed. The means for identifying listed equipment may vary for each organization concerned with product evaluation; some organizations do not recognize equipment as listed unless it is also labeled. The authority having jurisdiction should utilize the system employed by the listing organization to identify a listed product.

A.3.3.6 Boil-Over. Boil-over occurs when the residues from surface burning become more dense than the unburned oil and sink below the surface to form a hot layer, which progresses downward much faster than the regression of the liquid surface. When this hot layer, called a "heat wave," reaches water or water-in-oil emulsion in the bottom of the tank, the water is first superheated and then boils almost explosively, overflowing the tank. Oils subject to boil-over consist of components having a wide range of boiling points, including both light ends and viscous residues. These characteristics are present in most crude oils and can be produced in synthetic mixtures.

A boil-over is an entirely different phenomenon from a slop-over or froth-over. Slop-over involves a minor frothing that occurs when water is sprayed onto the hot surface of a burning oil. Froth-over is not associated with a fire but results when water is present or enters a tank containing hot viscous oil. Upon mixing, the sudden conversion of water to steam causes a portion of the tank contents to overflow.

A.3.3.8.1 Important Building. Examples of important buildings include occupied buildings where egress within 2 minutes cannot be reasonably expected, and control buildings that require presence of personnel for orderly shutdown of important or hazardous processes. Important buildings can also include unprotected storage where products from fire can harm the community or the environment or buildings that contain high-value contents or critical equipment or supplies.

A.3.3.12 Container. The US DOT defines *non-bulk packaging* as having up to 119 gal (450 L) capacity in 49 CFR 171.8.



Δ FIGURE A.1.3 Requirement Flowchart for NFPA 30.

A.3.3.12.2 Nonmetallic Container. Permissible nonmetallic containers for shipping Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C) and any BP] are governed by the hazardous materials transportation regulations promulgated by the United Nations publication, *Recommendations on the Transport of Dangerous Goods*, and the US Department of Transportation's Hazardous Materials Regulations, Title 49, Code of Federal Regulations. Small tanks for Class IIIB liquids [FP ≥ 200°F (93°C)] are not governed by these regulations. Fiber portable tanks for Class IIIB liquids [FP ≥ 200°F (93°C)] include composite designs consisting of a multi-ply cardboard box with a rigid or flexible plastic bladder.

N **A.3.3.18 Emergency Control Systems.** Examples of such measures are shutdown, isolation, ventilation, dilution, and emergency venting.

A.3.3.22 Fugitive Emissions. These include leaks from pump seals, valve packing, flange gaskets, compressor seals, process drains, and so forth.

A.3.3.24 Hazardous Material or Hazardous Chemical. These dangers can arise from, but are not limited to, toxicity, reactivity, instability, or corrosivity.

A.3.3.26 Hazardous Reaction or Hazardous Chemical Reaction. These dangers might include, but are not limited to, toxic effects, reaction speed (including detonation), exothermic reaction, or production of unstable or reactive materials.

A.3.3.31.1 Nonmetallic Intermediate Bulk Container. Permissible nonmetallic intermediate bulk containers for shipping Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C) and any BP] are governed by the hazardous materials transportation regulations promulgated by the United Nations publication, *Recommendations on the Transport of Dangerous Goods*, and the US Department of Transportation's Hazardous Materials Regulations, Title 49, Code of Federal Regulations. Intermediate bulk containers for Class IIIB liquids [FP ≥ 200°F (93°C)] are not governed by these regulations. Fiber intermediate bulk containers for Class IIIB liquids [FP ≥ 200°F (93°C)] include composite designs consisting of a cardboard box with a flexible plastic bladder, which is commonly referred to as a "bag-in-box" container.

A.3.3.33 Liquid (Physical State). For this code, a material with a Reid vapor pressure greater than an absolute pressure of 40 psi (276 kPa) is considered to be a gas and is, therefore, not within the scope of NFPA 30. See NFPA 58.

A.3.3.33.3 Ignitible Liquid. Unless otherwise specified, the term *liquid* means an ignitible liquid.

The term *ignitible liquid* refers to any liquid that has a measurable closed-cup flash point. Class I liquids [FP < 100°F

(37.8°C)], Class II and Class III liquids [FP ≥ 100°F (37.8°C)], and inflammable liquids are all ignitible liquids. *(See Annex B for more information.)*

A.3.3.33.6 Unstable Liquid. Refer to NFPA 400 and NFPA 704 for additional information regarding the proper protection methods for unstable liquids and classification of unstable liquids, respectively.

A.3.3.33.7 Water-Miscible Liquid. Liquids that are water-miscible include low molecular weight (3 carbons or less) alcohols, such as methyl alcohol, ethyl alcohol, n-propyl alcohol, isopropyl alcohol, and allyl alcohol. Acetone and tert-butyl alcohol are also water-miscible.

When water-miscible Class I liquids [FP < 100°F (37.8°C)] are mixed with water, a homogeneous solution is formed. The FP, fire point, heat of combustion, and heat release rate for the solution will be different from the pure liquid. The FP and fire point of the solution will increase as the water concentration increases. At a certain water concentration, which varies for different liquids, the fire point will no longer exist and the solution will no longer present a fire hazard.

N **A.3.3.34 Liquid Storage Room.** A liquid storage room is generally a small space where the quantity of stored ignitible liquids exceeds the MAQ. The legacy terms *inside room* and *cutoff room* most closely resemble the current definition of liquid storage room. A space designed for ignitible (flammable and combustible) liquid storage will be considered a control area, a liquid storage room, or a liquid warehouse.

A.3.3.38 Maximum Allowable Quantity (MAQ). Quantities of flammable and combustible (ignitible) liquids are permitted to exceed the MAQs when they are located in an area that complies with Protection Levels 2 and 3 in accordance with this code and with the building code.

A.3.3.41 Operating Unit (Vessel) or Process Unit (Vessel). Unit operations include, but are not limited to, distillation, oxidation, cracking, and polymerization.

A.3.3.43 Pier. The terms *pier* and *wharf* are used interchangeably. [**307,** 2021]

A.3.3.45 Process or Processing. The sequence can include both physical and chemical operations, unless the term is modified to restrict it to one or the other. The sequence can involve, but is not limited to, preparation, separation, purification, or change in state, energy content, or composition.

A.3.3.47.2 Rack Section. Passageways that traverse the rack at grade level in the transverse direction with stored materials or commodities located in the rack above the passageway are not considered aisles for the purpose of determining the extent of the rack section. Likewise, longitudinal and transverse flue spaces in a rack are not considered aisles for the purpose of determining the extent of the rack section.

Δ **A.3.3.49 Safety Can.** Safety cans listed to UL 30, *Metal Safety Cans,* or *FM Approval Class Number 6051-6052 Standard Safety Containers and Filling, Supply and Disposal Containers for Ignitable (Flammable) Liquids,* are limited to 5 US gal (19 L). UL 1313, *Nonmetallic Safety Cans for Petroleum Products,* allows for capacities up to 5 Imperial gal (23 L). UL/ULC 30, *Metallic and Nonmetallic Safety Cans for Flammable and Combustible Liquids*, limits a maximum of 5 US gal (19 L) and incorporates requirements from the previous versions of UL 30 and UL 1313. The new flame mitigation device (FMD) term is inclusive of different devices that prevent an external ignition source from igniting the container contents, which is evaluated for effectiveness in UL/ULC 30. FMDs include traditional flame arresters (e.g., screen or strainer) and newer designs, such as mesh screen or sintered metal and materials, such as expanded metal mesh.

N **A.3.3.50 Secondary Containment Piping.** Secondary containment piping systems often include containment sumps. Examples of secondary containment piping include double-wall and coaxial piping.

A.3.3.54.2 Atmospheric Tank. Older-style flat roof tanks were designed to operate at pressures from atmospheric through a gauge pressure of 0.5 psi (3.5 kPa), measured at the top of the tank. This limitation was established to avoid continuous stress on the roof plates of the tank.

A.3.3.54.4.1 Nonmetallic Portable Tank. Permissible nonmetallic portable tanks for shipping Class I, Class II, or Class IIIA liquids [FP < 200°F (93°C) and any BP] are governed by hazardous materials transportation regulations promulgated by the United Nations (UN) and the US Department of Transportation (DOT). Small tanks for Class IIIB liquids [FP ≥ 200°F (93°C)] are not governed by either UN or DOT hazardous materials regulations. Fiber portable tanks for Class IIIB liquids [FP ≥ 200°F (93°C)] include composite designs consisting of a multi-ply corrugated box with a rigid or flexible inner plastic bladder.

A.3.3.59 Vapor Processing System. Examples are systems using blower-assist for capturing vapors and refrigeration, absorption, and combustion systems for processing vapors.

A.3.3.60 Vapor Recovery System. Examples are balanced-pressure vapor displacement systems and vacuum-assist systems without vapor processing.

A.3.3.64 Ventilation. Ventilation can be achieved by introduction of fresh air to dilute contaminated air or by local exhaust of contaminated air. Ventilation is considered adequate if it is sufficient to prevent accumulation of significant quantities of vapor–air mixtures in concentrations over one-fourth of the lower flammable limit (LFL).

A.3.3.65 Warehouse. Warehousing operations referred to in these definitions are those operations not accessible to the public and include general-purpose, merchandise, distribution, and industrial warehouse–type operations.

N **A.3.3.65.2 Liquid Warehouse.** A liquid warehouse is generally a large space where the quantity of stored ignitible liquids exceeds the MAQ. The legacy term *attached building* most closely resembles the current definition of liquid warehouse. A space designed for ignitible (flammable and combustible) liquid storage will be considered a control area, a liquid storage room, or a liquid warehouse.

A.3.3.66 Wharf. The terms *wharf* and *pier* are used interchangeably. [**307,** 2021]

A.4.3 At the boiling point, the surrounding atmospheric pressure can no longer hold the liquid in the liquid state and the liquid boils. A low boiling point is indicative of a high vapor pressure and a high rate of evaporation.

A.6.1 These provisions might not provide adequate protection for all operations involving hazardous materials or chemical reactions, nor do they consider health hazards resulting from exposure to such materials.

A.6.3 The evaluation for management of fire hazards should consider probability of an ignitible mixture, the presence of a credible ignition source, and consequences of an ignition. Where the risk is unacceptable to the authority having jurisdiction, explosion protection in accordance with NFPA 69, or deflagration venting in accordance with NFPA 68, or a combination of the two should be provided. See also *Guidelines for Chemical Process Quantitative Risk Analysis*, 2nd edition, from the Center for Chemical Process Safety/American Institute of Chemical Engineers.

A.6.4.1.2.1 The wide range in size, design, and location of liquid-processing facilities precludes the inclusion of detailed fire and hazard prevention and control systems and methods applicable to all such facilities. The user should seek further guidance from documents such as NFPA 551 and the SFPE's *Engineering Guide to Fire Risk Assessment.*

A.6.4.1.3 Storage, processing, handling, and use of Class II and Class III liquids [FP ≥ 100°F (37.8°C)] at temperatures above the FP can produce ignitible vapors if the liquid is released or vessels are vented. Class I liquid [FP < 100°F (37.8°C)] requirements address such events to minimize the likelihood of ignition and the consequences if ignition occurs, thus becoming a benchmark for design features when Class II and Class III liquids [FP ≥ 100°F (37.8°C)] are handled above the FP. However, their characteristics differ from those of Class I liquids [FP < 100°F (37.8°C)]. For example, the extent of travel of the Class II and III vapors is limited by the quick condensation of released vapors as they cool to lower temperatures. This might justify a more limited electrical area classification, different ventilation, elimination of explosion venting, and so forth. In addition, the process handling these Class II and Class III heated liquids could incorporate safety design features that accomplish the intent of NFPA 30, that is to address the hazards of released vapors. Further, the more restrictive building construction requirements in Table 17.6.1 might not be necessary for a particular process involving Class II and Class III liquids [FP ≥ 100°F (37.8°C)] heated above the FP. The option of conducting an engineering evaluation in accordance with Chapter 6 was included to allow the use of alternative designs to address the level of hazards identified. The SFPE's *Engineering Guide to Performance-Based Fire Protection* provides a methodology on how to perform an alternative design.

Users of the code should be aware that there might be other applicable requirements. For example, in the US OSHA Flammable Liquids Standard (1910.106), processing Category 3 and Category 4 liquids (which approximate Class IC through Class IIIA liquids in NFPA 30) is prescriptively managed, and requires actions when the liquid is heated for use to within 30°F (16.7°C) of its flash point.

A.6.5.1(8) With respect to frictional heat or sparks, it is recognized that there is a need to control sources of ignition, including mechanical sparks from hand tools, that have sufficient energy to ignite flammable vapors. Studies, anecdotes, codes, referenced standards, and other historical documents (e.g., API 2214, *Spark Ignition Properties of Hand Tools*) show that there is a potential for hand tool sparks to ignite flammable vapors from a limited number of chemicals and under certain unique conditions. These include Class I liquids [FP < 100°F (37.8°C)] with low minimum ignition energies, operations in which liquids are heated, and atypical spark generation that can occur between specific types of hand tools and struck surfaces (i.e., thermite reactions or impact of steel tools on quartzitic materials). Even spark-resistant tools might not provide suitable protection against ignition. For example, hard metal particles can become imbedded in the relatively soft metal of spark-resistant tools, and these particles can cause sparks when the tools are used.

NFPA 30 requires analyses, such as job safety analyses or activity hazard analyses, of the hazards and risks of a given task and the application of appropriate protective measures to prevent or mitigate the hazards and risks. This includes identification and mitigation of ignition risk from multiple sources, including hand tools. Due to the complexity of the numerous operations involving Class I liquids [FP < 100°F (37.8°C)], NFPA 30 cannot address all conditions in which spark-resistant tools should be made mandatory, might be advisable, or are unnecessary to help control the ignition risk of any given operation.

It is recognized that the adoption of the new Globally Harmonized System for labeling by the US Occupational Safety and Health Administration (29 CFR 1910.1200, Appendix C) creates a generalized mandate for the use of spark-resistant tools. However, based on available technical information, this mandate goes beyond what is considered necessary for fire safety, given the fact that it applies to liquids that present little risk of ignition unless heated to or above their flash points. *(See A.6.4.1.3.)*

A.6.5.3 See NFPA 51B.

A.6.5.4.1 The prevention of electrostatic ignition in equipment is a complex subject. Refer to NFPA 77 for guidance.

N **A.6.5.4.4** Table 7.3.3 lists typical areas where ignitible mixtures would be expected to exist under normal operating conditions.

In these areas, configurations of nonmetallic containers, equipment, and piping should be designed and operated to prevent static accumulation that can lead to electrostatic ignition of vapors. This is typically accomplished by using nonmetallic components constructed of materials that have surface resistivity less than 10^9 ohms per square (conductive or static dissipative) and are connected to ground. Additional techniques are detailed in NFPA 77.

A.6.6.1 One method of complying with this requirement could be through the installation of an automatic and/or manual fire alarm system as covered in *NFPA 72*.

A.6.7.1 Other recognized fire prevention and control factors, involving construction, location, and separation, are addressed elsewhere in Chapter 6.

A.6.7.3 Permanent connections to process water lines from the fire water system present an opportunity for contamination of the fire water with process fluids. Incidents have occurred where fire water was contaminated with flammable process liquids, with subsequent increased fire damage and, in some cases, injury. Temporary connections are permitted to meet extraordinary needs, as in turnaround and inspection periods, tank cleaning, and so forth. However, care should be taken to address the potential for contamination. Where such use occurs frequently enough to justify a more robust arrangement, double block-and-bleed valves, removable spool pieces, or other means should be used to assure that no contamination can occur. Check valves alone are not sufficient.

Use of utility water sources, such as boiler feedwater, that are not contaminated, is acceptable for use as a supplemental fire water supply.

N **A.6.7.6** The facility owner should perform hazard recognition of the type of foam used on site, as some legacy foams contain per- or polyfluoroalkylated substances (PFAS), which are being evaluated for environmental and human health hazards. *(See Annex E of NFPA 11 for more information.)*

A.6.7.8 NFPA 10 provides information on the suitability of various types of extinguishers.

N **A.6.9** Containers having flammable vapors within, which can also become pressurized when exposed to fire, can produce a large fireball or jet flame projecting outwardly from the failure point of the container. All vapor-filled metal and plastic containers that can become pressurized have this potential.

This phenomenon is different than a boiling liquid expanding vapor explosion (BLEVE) for two important reasons. A BLEVE requires that a liquid be superheated above its boiling point. Also, the resulting release during a BLEVE will also produce an accompanying shock wave. BLEVEs are only possible with certain metal containers.

This fireball or jet-flame phenomenon was exhibited inadvertently during several unsprinklered fire tests involving ordinary unlisted plastic IBCs. It was first reported in 2007 (Atkinson). Thereafter, several more unsprinklered fire tests were conducted with ordinary unlisted plastic IBCs where this phenomenon was further demonstrated in 2018 (Giubbini).

During these tests, the ordinary unlisted plastic IBCs had volumes of 264 gal (1000 L) and 275 gal (1040 L). They were also fully sealed. The IBCs were either almost empty or almost full of liquid with actual liquid volumes of 5 gal (18.9 L), 10 gal (37.9 L), 50 gal (189.3 L), and 225 gals (850 L).

The liquids used in these tests included gasoline, acetone, isopropyl alcohol, kerosene, and diesel fuel. These liquids are categorized as Class IB [FP < 73 F (22.8 C); BP ≤ 100 F (37.8 C)], Class II [100 F (37.8 C) ≤ FP < 140 F (60 C)], or Class IIIA [140 F (60 C) ≤ FP < 200 F (93 C)] liquids.

One of the important takeaways from these tests is the potentially short time span for a release. During one test, overpressurization and generation of a horizontally projected fireball occurred in approximately 1:39 minutes (Giubbini). In some instances, the fireball or jet flame extended outwardly several feet (meters).

While the object of these tests was ordinary unlisted plastic IBCs, all plastic containers, such as 55 gal (208 L) drums and 5 gal (18.9 L) tight head containers, have a similar potential. It is unknown how this phenomenon would apply to listed and labeled plastic IBCs. Generally, plastic containers will be more prone to a faster failure time than metal containers. Nonetheless, it should be noted that the fireball phenomenon has been observed in fire tests for both plastic and metal containers of various sizes.

Based upon this, individuals, such as firefighters when fighting such fires, could be exposed to a significant life safety risk and without any forewarning. This possibility should be considered when conducting emergency planning and training, as per Section 6.9.

N **A.6.10.3.2** The self-closing lid and metal construction of an oily waste receptacle prevents spontaneous combustion. The ongoing exothermic reaction can generate a large amount of smoke, which can fill a facility.

One of the main safety features of an oily waste can is the self-close lid. Cans allowed to be overfilled will prevent the lid from closing. It is recommended if the rags and wipes cannot be removed safely from the site, they should be stored in a noncombustible container with a tight-fitting lid outdoors away from other combustible materials.

N **A.6.12** Examples of relevant regulations include the following:

(1) Permits of the jurisdictional air quality management board
(2) National Pollutant Discharge Elimination System permit
(3) Waste discharge requirements established by the jurisdictional water quality control board
(4) Sewer pretreatment requirements for publicly or privately owned treatment works

N **A.6.12.1** Containment of spills, leaks, or other container failures can be accomplished by any of the following:

(1) Listed liquid drainage floor assemblies — FM Approval Standard 6090, *Approval Standard for Ignitable Liquid Drainage Floor Assemblies*, is one example of a listing standard
(2) Noncombustible, liquidtight raised sills, curbs, or ramps of suitable height at exterior openings
(3) Noncombustible, liquidtight raised sills, curbs, or ramps of suitable height, or other flow-diverting structures at interior openings
(4) Sloped floors
(5) Open-grate trenches or floor drains that are connected to a properly designed drainage system
(6) Wall scuppers that discharge to a safe location or to a properly designed drainage system
(7) Other means that are acceptable to the authority having jurisdiction

Where sills, curbs, or ramps are used, the appropriate height will depend on a number of factors, including the maximum expected spill volume, the floor area, and the existence of any drainage systems. Historically, curbs and sills have been 4 in. (100 mm) high.

A variety of curb, sill, and ramp heights can be used to obtain the desired secondary containment volume. As a guide, 1 ft^2 of water at a depth of 1 in. equals 0.6 gal (1 m^2 of water @ 25 mm = 25 L). Once the total quantity of liquid containment has been established, the necessary curb, sill, or ramp height can then be calculated.

Liquid drainage flooring assemblies are designed based on a volumetric flow rate rather than a static volume. Thus, liquid drainage floor assemblies should have a volumetric flow capacity of at least 150 percent of the required fire protection at maximum anticipated flow rates.

Where open-grate trenches are used, the volume of the trench should be able to contain the maximum expected spill volume or otherwise be connected to a properly designed drainage system.

It should be noted that these containment and drainage provisions address only fire protection concerns. Consult the appropriate environmental regulations for other restrictions that could apply.

N **A.6.12.3.2** The requirement in 6.12.3.2 is based on NFPA 400 and *NFPA 5000*.

A.7.3.3 For additional information, see NFPA 497.

A.7.3.7 NFPA 496 provides details for these types of installations.

A.9.2.1 The term *protected* indicates that the fire risk is managed so as to control the fire and prevent it from spreading beyond the design area of the automatic fire protection system.

A.9.2.2 The term *unprotected* indicates that the growth of a fire might exceed the capabilities of the automatic fire protection system and extend beyond the design area of the system. In such cases, the total contents of the fire area might become involved in a fire, regardless of the protection features provided.

A.9.3.7.3 Section 5.1 of NFPA 505 states, "In locations used for the storage of Class I liquids [FP < 100°F (37.8°C)] in sealed containers or liquefied or compressed flammable gases in containers, approved power-operated industrial trucks designated as Types CNS, DS, ES, GS, LPS, GS/CNS, or GS/LPS shall be permitted to be used where approved by the authority having jurisdiction." Compared to the above types, industrial trucks that are designated DY and EE have significantly less potential for igniting flammable vapors (such as might result from a spill of Class I liquid [FP < 100°F (37.8°C)]) and should be used in control areas, liquid storage rooms, and liquid warehouses where conditions warrant.

A.9.4.1 It is not the intent of Section 9.4 to regulate containers and packaging systems for Class IIIB liquids [FP ≥ 200°F (93°C)], except as required for protected storage in accordance with Chapter 16.

A.9.4.1(6) The term *rigid nonmetallic intermediate bulk container* is used to describe intermediate bulk containers that have a plastic vessel that serves as the primary liquid-holding component. This vessel can be enclosed in or encased by an outer structure consisting of a steel cage, a single-wall metal or plastic enclosure, a double wall of foamed or solid plastic, or a paperboard enclosure. These are often called *composite IBCs*, which is the term used by the US Department of Transportation (DOT) to describe them. The term *rigid nonmetallic intermediate bulk container* also denotes an all-plastic single-wall IBC that might or might not have a separate plastic base and for which the containment vessel also serves as the support structure. IBCs and portable tanks with a nonmetallic inner liner that have an outer metal enclosure that is sufficient, in and of itself, to be compliant with the appropriate DOT/UN designation for a metal IBC or metal portable tank are considered metal IBCs or metal portable tanks as designated under 9.4.1(1).

A.9.4.3.3 Nonmetallic intermediate bulk containers that are authorized by UN/DOT as Packing Group II or III containers are not necessarily equivalent to those listed and labeled in accordance with UL 2368, *Fire Exposure Testing of Intermediate Bulk Containers for Flammable and Combustible Liquids*; FM 6020, *Approval Standard for Composite Intermediate Bulk Containers*, or an equivalent test procedure. Listed and labeled containers must pass the applicable fire test procedure in addition to UN/DOT classification.

The main fire protection concern is that nonlisted and nonlabeled nonmetallic or composite intermediate bulk containers (CIBCs) exposed to fire fail quickly, thus creating large pool fires by adding a significant amount of fuel to an existing fire. The large fuel release can overwhelm a building's fire protection and loss control features. The UK Health and Safety Executive conducted sentinel research on this hazard in the early 2000s *(see "RR 564 — Fire Performance of Composite IBCs")*, following a series of large-loss fires in Europe involving CIBCs. The results of this research documented the following:

(1) The initial fire exposure to CIBCs are typically external to the container, from either an adjacent use of Class I liquids [FP < 100°F (37.8°C)] or ordinary combustible materials. Many CIBCs are vulnerable to rapid container failure from small exposure fires involving ordinary combustible materials (e.g., wood and paper).
(2) Upon exposure to elevated temperature from fire exposure, the thin blow-molded polyethylene bottle allows extensive permeation of the container contents to occur. This effect is significantly more pronounced with hydrocarbon fluids than with polar solvents.
(3) The permeation softens the plastic to the point that within 2 to 3 minutes of fire exposure, there are a number of holes created in the CIBC, and the container contents are rapidly lost.
(4) When the contents of the failed CIBC are Class II and Class III liquids [FP ≥ 100°F (37.8°C)], and are ignited, they have the potential (if not readily extinguished, controlled, or drained away) to create large, typically uncontained, pool fires that expose additional containers.
(5) The cascading effect of failing CIBCs overwhelms the design basis of most fire protection and drainage systems resulting in significant fire lost.

The size of the pool fire and heat release rate has driven the historic focus on CIBC fire protection strategies on the development of fire-resistant containers that prevent leakage from CIBCs exposed to fire. In the model codes and standards, these "fire-resistant" CIBCs are defined as "listed and labeled" containers. In the US, listed and labeled containers typically represent CIBCs that have successfully passed testing in accordance with either the UL 2368 or FM 6020 testing standards, or an equivalent test procedure.

N **A.9.4.4** FM Approvals Class 4996 pallets are evaluated from a fire severity standpoint as compared to wood pallets; however, the pallets ability to maintain its structural integrity when exposed to a liquid pool fire is not evaluated.

A.9.5 The requirements in Section 9.5 are based on hazards associated with fixed Class I liquids [FP < 100°F (37.8°C)] storage cabinets. They do not address potential hazards associated with mobile storage cabinets (i.e., cabinets with integral wheels) such as the following:

(1) Increased risk of spills
(2) Potential for tipover or blockage of egress
(3) Maintenance of vent and grounding integrity
(4) Variable condition of exposed floor surfaces under the cabinet

A.9.5.4 Venting of storage cabinets has not been demonstrated to be necessary for fire protection purposes. Additionally, venting a cabinet could compromise the ability of the cabinet to adequately protect its contents from involvement in a fire, because cabinets are not generally tested with any venting. Therefore, venting of storage cabinets is not recommended.

However, it is recognized that some jurisdictions might require storage cabinets to be vented and that venting can also

be desirable for other reasons, such as health and safety. In such cases, the venting system should be installed so as to not affect substantially the desired performance of the cabinet during a fire. Means of accomplishing this can include thermally actuated dampers on the vent openings or sufficiently insulating the vent piping system to prevent the internal temperature of the cabinet from rising above that specified. Any make-up air to the cabinet should also be arranged in a similar manner.

If vented, the cabinet should be vented from the bottom with make-up air supplied to the top. Also, mechanical exhaust ventilation is preferred and should comply with NFPA 91. Manifolding the vents of multiple storage cabinets should be avoided.

A.9.5.4.2 A "safe location" should be selected as the location of a vent discharge to minimize the potential for ignitible vapors to travel to a source of ignition after discharge from the vent. Electrical equipment that does not meet the requirements for hazardous locations can serve as an ignition source. The Technical Committee advises that vent discharge locations should consider such factors as the following:

(1) Characteristics of the exhausted material (vapor density, toxicity, velocity of discharge, etc.)
(2) Proximity to potential ignition sources
(3) Building openings such as doors, windows, air intakes, and so forth
(4) Dispersion characteristics (distance to discharge within the flammable range, direction of discharge, atmospheric conditions, and the influence of building and neighboring buildings on discharged vapors)
(5) Likelihood of vapor accumulation following discharge, such as accumulation under building eaves
(6) Likelihood of sufficient discharge volume to allow an ignitible concentration to reach an ignition source

Historically, NFPA 30 has provided prescriptive guidance, often based on area classification requirements, and results have been acceptable. Closer distances should be accepted only if an analysis by a qualified person justifies closer distances. Similarly, the specified distances might not be acceptable for all installations, thus the guidance provided above.

N **A.9.5.4.2.1** Duct material should be rigid metallic or similar construction to provide similar fire survivability to that of the cabinet.

A.9.5.5 ANSI Z535.2.2007, *Environmental and Facility Safety Signs*, Section 9.2, was used to determine the letter height, based on a safe viewing distance of 25 ft (7.5 m). Markings can be reflective to improve visibility. See ASTM D4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, for more information on providing reflective surfaces. If international symbols are used, they should be a minimum of 2.0 in. (50 mm) in size.

N **A.9.5.6** Only countertop-style cabinets should be placed on top of other items. Floor model cabinets should not be placed on top of pallets, spill pallets, workbenches, tool boxes, or similar. A clear working area should be maintained in front of the cabinet doors to avoid spills while moving individual containers in and out.

N **A.9.5.6.1** Cabinets are not intended for the storage of paper, cardboard, or other ordinary combustibles. If shipping packaging becomes saturated due to leaks or spills, it should be removed from the cabinet.

N **A.9.5.6.2** Cabinets should not be stacked unless approved/listed for stacked service.

N **A.9.6.1** The MAQ for 50 percent by volume ethanol in water mixtures was increased to accommodate the reduced fire hazard created by this type of product. The heat release rate of near pure ethanol is approximately half of regular nonmiscible hydrocarbons. This represents a significant reduction in overall heat release rate. The allowance is then targeted to mixtures of no more than 50 percent by volume ethanol in water, which is even a lesser overall fire hazard.

A.9.8.1 The Protection Level classifications are taken from *NFPA 5000*. Protection Levels 1, 4, and 5 do not apply to the storage of flammable and combustible (ignitible) liquids and are, therefore, not extracted here.

A.9.8.2 See *NFPA 5000* for additional requirements.

•

N **A.9.11** See A.17.8 for additional information.

N **A.9.17.4** In the unique situation of water reactive ignitible (flammable or combustible) liquids, a specific risk assessment should be performed.

A.10.3.5 Use of a liquid storage room or a hazardous material storage locker used as a liquid storage room is not mandated for the storage of liquids in a mercantile occupancy where the quantities in Table 10.7.1 are not exceeded. Where the construction of such spaces is utilized within a mercantile occupancy, guidance is provided in Chapter 9.

N **A.10.7.1** The MAQ for 50 percent by volume ethanol in water mixtures was increased to accommodate the reduced fire hazard created by this type of product. The heat release rate of near pure ethanol is approximately half of regular nonmiscible hydrocarbons. This represents a significant reduction in overall heat release rate. The allowance is then targeted to mixtures of no more than 50 percent by volume ethanol in water, which is even a lesser overall fire hazard.

A.12.2.1 The term *protected* indicates that the fire risk is managed so as to control the fire and prevent it from spreading beyond the design area of the automatic fire protection system.

A.12.2.2 The term *unprotected* indicates that the growth of a fire might exceed the capabilities of the automatic fire protection system and extend beyond the design area of the system. In such cases, the total contents of the fire area might become involved in a fire, regardless of the protection features provided.

A.12.8.2 In addition to the control of fires provided by a strong protection scheme and the use of listed liquid-container combinations (ignition of packaging scenario), the limiting of container size further reduces the potential for the development of a large accidental spill that could be ignited after its release, resulting in operation of a large number of ceiling sprinklers and wide area ignition of other lower hazard commodities, such as expanded or unexpanded plastics (spill and delayed ignition scenario). This eliminates the need for protection features that would ordinarily be associated with storage of flammable and combustible (ignitible) liquids.

A.13.3.1 The intent of the separation requirements is to assure that unprotected, detached flammable and combustible

(ignitible) liquids warehouses are adequately separated from exposed business, industrial, mercantile, and storage occupancies, whether or not they are located on the same property or on an adjacent property on the other side of the property line. Note that if the zoning or other legal restriction applicable to the adjacent property is such that only business, industrial, mercantile, or storage occupancies are permitted to be built on the adjacent property, the separation distances of 13.3.1 are adequate. If the adjacent property is not zoned or otherwise legally restricted to contain only business, industrial, mercantile, or storage occupancies, such that more sensitive occupancies might be exposed by the detached building, then the more restrictive separation distances of 13.3.2 should be used to establish adequate separation.

A.13.3.2 See A.13.3.1. The intent of the separation distances provided in 13.3.2 is to assure that appropriate separation is provided from an unprotected liquid warehouse and more sensitive occupancies such as assembly, educational, health care, and so forth.

A.14.1 Environmental concerns have dictated special handling of hazardous materials, chemicals, and wastes. Some of these have flammable and combustible (ignitible) liquid characteristics, in addition to their environmental and health problems, thus causing some questions as to how they should be stored and handled.

Several manufacturers have met this problem by designing and manufacturing movable, modular prefabricated storage lockers, working diligently with various building officials and authorities having jurisdiction. This results in a product that is intended to meet government standards and regulations for hazardous materials storage. Several municipalities have passed model ordinances covering the design, construction, and location of hazardous materials storage lockers. Design features can include, but are not limited to, the following:

(1) Secondary spill containment sumps
(2) Deflagration venting
(3) Ventilation requirements, including mechanical ventilation where dispensing operations are expected
(4) Electrical equipment for hazardous locations in accordance with *NFPA 70*
(5) Static electricity control
(6) Fire suppression systems (dry chemical or sprinklers)
(7) Heavy structural design for the following:
    (a) Security provisions
    (b) Doors that lock and permit pallet loading
    (c) Wind load, snow load, and storage load conditions
    (d) Anchorage provisions
    (e) Skid design, permitting relocation using lift trucks
(8) Fire-related exterior walls, if required
(9) Interior partitions to segregate incompatible materials
(10) Size limits to limit quantities that can be stored within preassembled or ready-to-assemble designs
(11) Nonsparking floors
(12) Shelving, if required
(13) Heating or cooling units, if needed
(14) Corrosion protection as required
(15) Employee safety provisions (eye/face wash)
(16) NFPA 704 hazard symbols

Features provided are determined by specific storage requirements and needs of the owner, keeping in mind applicable regulations and ordinances that apply and the approval requirements of the authority having jurisdiction.

Several testing laboratories have developed internal procedures for the examination, testing, and listing or labeling of hazardous materials storage lockers submitted by manufacturers.

Δ **A.16.1.1** See Annex E for limitations of the protection criteria of Table 16.5.3.1 through Table 16.5.3.12, particularly for intermediate bulk containers and portable tanks having capacities greater than 60 gal (230 L).

Protected storage allowed under previous editions of this code can be continued if the class of liquids stored, the quantity of liquids stored, fire protection, and building configuration remain unchanged. Table A.16.1.1(a) and Table A.16.1.1(b), reprinted here from the 1993 edition of this code, can be used as a reference for storage arrangements in previously approved, protected, liquid storage rooms or liquid warehouses.

For certain liquids such as ketones, esters, and alcohols, the minimum required densities established in the listing criteria for foam discharge devices are often higher than the general densities specified for protection of flammable and combustible (i.e., ignitible) liquids. When determining the design criteria for extinguishing systems using foam, it is important to ensure that the listing criteria, which are typically based on empirical data from fire tests, are not overlooked. Otherwise, the fire protection system design can be inadequate for proper protection.

Early suppression fast-response (ESFR) sprinklers have been tested for protection of liquids only to the extent reflected in the tables in Section 16.5. Any other use of ESFR sprinklers for protection of liquids should be based on an engineering analysis that evaluates the potential failure of the sprinkler system based on a rapid-growth fire or a large pool fire that would operate more sprinklers than are accommodated by the design area. The use of ESFR protection, particularly without provisions for the control of spread of liquid, presents the possibility of a liquid pool fire that could exceed the limited design operating area of an ESFR system.

The information in Table 16.5.3.1 through Table 16.5.3.12 was developed from full-scale fire tests. Where only one K-factor sprinkler is allowed, this was the only size proven to provide fire control. Where a choice of K-factors is allowed by the tables, each was able to provide fire control; however, the larger K-factor sprinklers sometimes demonstrated better fire control and further limited fire damage. Where only one type of response sprinkler is allowed, this is the only type of sprinkler proven to provide fire control. Where a choice of response characteristics (SR or QR) is allowed by the tables, each was able to provide fire control; however, the QR sprinklers sometimes demonstrated better fire control and further limited fire damage.

In the testing involving metal containers, only steel containers were tested. Other metal containers, such as aluminum, have not been tested.

Where test and protection criteria are provided for glass or plastic containers, it is acceptable to use these criteria for protection of steel containers of the same size for storage configurations that meet the test configuration.

Table A.16.1.1(a) Storage Arrangements for Protected Palletized or Solid Pile Storage of Liquids in Containers and Portable Tanks

		Maximum Storage Height (ft)		Maximum Quantity per Pile (gal)		Maximum Quantity* (gal)	
Liquid Class	Storage Level	Containers	Portable Tanks	Containers	Portable Tanks	Containers	Portable Tanks
IA	Ground floor	5	—	3,000	—	12,000	—
	Upper floors	5	—	2,000	—	8,000	—
	Basement	NP	NP	—	—	—	—
IB	Ground floor	6½	7	5,000	20,000	15,000	40,000
	Upper floors	6½	7	3,000	10,000	12,000	20,000
	Basement	NP	NP	—	—	—	—
IC	Ground floor	6½†	7	5,000	20,000	15,000	40,000
	Upper floors	6½†	7	3,000	10,000	12,000	20,000
	Basement	NP	NP	—	—	—	—
II	Ground floor	10	14	10,000	40,000	25,000	80,000
	Upper floors	10	14	10,000	40,000	25,000	80,000
	Basement	5	7	7,500	20,000	7,500	20,000
III	Ground floor	20	14	15,000	60,000	55,000	100,000
	Upper floors	20	14	15,000	60,000	55,000	100,000
	Basement	10	7	10,000	20,000	25,000	40,000

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.
NP: Not permitted.
*Applies only to cut-off rooms and attached buildings.
†These height limitations can be increased to 10 ft for containers of 5 gal capacity or less.

Table A.16.1.1(b) Storage Arrangements for Protected Rack Storage of Liquids in Containers and Portable Tanks

Liquid Class	Type Rack	Storage Level	Maximum Storage Height of Containers (ft)	Maximum Quantity of Containers (gal)*†
IA	Double row	Ground floor	25	7,500
	or single row	Upper floors	15	4,500
		Basement	NP	—
IB	Double row	Ground floor	25	15,000
IC	or single row	Upper floors	15	9,000
		Basement	NP	—
II	Double row	Ground floor	25	24,000
	or single row	Upper floors	25	24,000
		Basement	15	9,000
III	Multirow,	Ground floor	40	55,000
	double row,	Upper floors	20	55,000
	or single row	Basement	20	25,000

For SI units, 1 ft = 0.3 m; 1 gal = 3.8 L.
NP: Not permitted.
*Maximum quantity allowed on racks in cut-off rooms and attached buildings.
†Maximum quantity allowed per rack section in liquid warehouses.

Δ **A.16.1.2** To date, there has been no full-scale testing to determine appropriate fire protection design criteria for Class IA liquids [FP < 73°F (22.8°C) and BP < 100°F (37.8°C)].

A.16.2.2 The term *protected* indicates that the fire risk is managed so as to control the fire and prevent it from spreading beyond the design area of the automatic fire protection system.

A.16.2.3 The term *unprotected* indicates that the growth of a fire might exceed the capabilities of the automatic fire protection system and extend beyond the design area of the system. In such cases, the total contents of the fire area might become involved in a fire, regardless of the protection features provided.

A.16.2.4 Table A.16.2.4 provides examples of commonly used metal containers that are considered either relieving style or nonrelieving style for use in developing protected storage arrangements in accordance with Table 16.5.3.1 through Table 16.5.3.12.

A.16.2.5 Unsaturated polyester resins (UPRs) are high molecular weight unsaturated polymers dissolved in a reactive monomer, usually styrene, in concentrations of 50 percent or less by weight. UPRs are combined with reinforcements such as fiberglass and/or fillers to produce a wide range of products. Examples of such products include automobile parts, bathroom tubs and shower stalls, cultured marble, and many products for architectural, recreational, construction, and corrosion-resistant applications. UPRs are normally packaged in 55 gal (208 L) drums. The US Department of Transportation classification for UPRs is "UN 1866, Resin Solution"; however, it should be noted that this classification includes many materials that are not unsaturated polyester resins.

A.16.4.1.1 For liquid concentration equal to or less than 20 percent as shown in Figure 16.4.1(c), see Table A.20.4(b) of NFPA 13.

N **A.16.4.2.3** Existing PFAS foam-based concentrates can be based on C6 or C8 molecules. Within the US, C8 foams are no longer produced, but might be present in legacy systems. The C6-based foams continue to be listed by UL and FM Approvals. Both foam types are considered valid for the fire protection systems in Chapter 16.

A.16.5.1.6.2 Most fire tests using foam-water protection schemes have been conducted with immediate foam solution discharge from the operating sprinklers. If an appreciable delay is encountered before properly proportioned foam is discharged, control of the fire might not be established. One method of accomplishing immediate foam solution discharge is by using an in-line balanced pressure (ILBP) proportioning system.

Table A.16.2.4 Common Relieving- and Nonrelieving-Style Metal Containers

Container Type	Relieving Style	Nonrelieving Style
≤1 qt[a]	All	N/A
>1 qt and ≤6 gal[a]	Metal containers with plastic cap, or flexible or rigid plastic spout with plastic cap	Metal containers with steel spout and steel screw cap
≤1 gal, friction lid	Metal containers with metal friction-fit covers (e.g., paint can lid)	N/A
1 gal and ≤6 gal (lug cover)	Metal containers with metal covers held in place with a mechanical friction-fit (e.g., lug-type) closure mechanism	N/A
>6 gal and ≤60 gal[b,c] (drums)	Metal containers, tight or open-head (drums) having at least one 2 in. plastic plug (Note: Cap seals, if used, need to be plastic and nonmetallic.)	Open head metal containers with steel covers having no steel flange openings; or open head and tight head metal containers with steel flange openings where only steel plugs and/or cap seals are used
>60 gal and ≤793 gal	Metal portable tanks or metal intermediate bulk containers with at least one relief device conforming to the design, construction, and capacity of the container's section	N/A

For SI units, 1 gal = 3.8 L., 1 qt = 1 L.

N/A: Not applicable.

[a]All containers ≤1 qt are considered relieving style because their failure is inconsequential.

[b]In full-scale fire tests, where containers were provided with both ¾ in. (19 mm) and 2 in. (50 mm) relieving vent openings and, in some cases, both vents were obstructed by pallet slats, rupture of containers did not occur. Because it is not possible to determine if all conceivable obstruction scenarios were represented, where drums are stacked more than one high, provide an additional ¾ in. (19 mm) or 2 in. (50 mm) pressure-relieving mechanism.

[c]The use of plastic plugs instead of steel plugs (bungs) in a steel drum in order to achieve a relieving-style container should contemplate the following issues in order to assure the safe storage of liquids:

(1) The compatibility of the plastic plug materials and gaskets with the liquids being stored.

(2) The stability and shelf life of the liquids being stored as the plastic plugs can admit water vapor, oxygen, and light.

(3) The difference in expansion coefficients for plastic plugs and steel drums for those drums subject to temperature variations and hot or cold conditions.

(4) The tooling issues involved with the use of plastic plugs as the torque levels are different from those levels used for steel plugs.

(5) The training of fill line operators in order to avoid cross-threading and/or the stripping of threads.

(6) The voiding of the United Nations (UN) rating on the steel drum by installing plastic plugs. If the user needs to install a plug other than the one originally provided by the container manufacturer, then the user should contact the manufacturer to ensure that the UN rating will still be valid.

N A.16.5.1.10(1) Layout 1 is only used for one scenario in Table 16.5.3.1 and it applies to providing one line of in-rack sprinklers in the longitudinal flue space at a level of 8 ft (2.4 m) above the floor, where a maximum storage height of 16 ft (4.9 m) is permitted. The intent of Layout 1 is to have this line of in-rack sprinklers at the first-tier level at or above one-half of the storage height. The word "approximately" was added to the text of Layout 1 to allow for the use of engineering judgment in determining the actual height above the floor of the one line of in-rack sprinklers.

N A.16.5.1.10(2) Layout 2 is only used for one scenario in Table 16.5.3.1 and it applies to providing one line of in-rack sprinklers at a level of 6 ft (1.8 m) above the floor and one line of in-rack sprinklers at a level of 12 ft (3.6 m) above the floor in the longitudinal flue space, where a maximum storage height of 20 ft (6 m) is permitted. The intent of Layout 2 is to have one line of in-rack sprinklers at the first-tier level at or above one-third of the storage height and one line of in-rack sprinklers at the first-tier level at or above two-thirds of the storage height. The word "approximately" was added to the text of Layout 2 to allow for the use of engineering judgment in determining the height above the floor for the lines of in-rack sprinklers.

N A.16.5.3.1 A recent test series, using standard-response in-rack sprinklers in the longitudinal flue only, demonstrated that face in-rack sprinklers might be needed to control a fire that is initiated at the face of the rack. Based on this testing, the protection criteria in the code in earlier editions were changed to require face in-rack sprinklers, and this new protection is what is now provided in the body of the code. The older criteria might still offer an acceptable level of risk for a facility if demonstrated by a risk analysis that considers fire department response and other site conditions. The primary difference between the two protection line items is the location of the in-rack sprinklers. Layout 3 (the protection used in the prior editions) required longitudinal flue in-rack sprinklers at every storage tier except above the top tier and Layout 4 (the protection used in the prior editions) required longitudinal flue in-rack sprinklers at every other storage level except above the top tier. Both Layout 3 and 4 use QR in-rack sprinklers. These protection criteria were developed by the committee using several fire tests but none of the tests exactly matched the storage height in a 30 ft (9 m) building. *(See Table A.16.5.3.1.)*

N A.16.5.3.2 Recent fire tests that looked at these specific storage conditions have raised some concern with the protection line items in Table A.16.5.3.2. Specifically, the recent testing has shown that ceiling automatic sprinklers are challenged to provide the needed cooling to the containers at the bottom of a storage array. The new protection criteria (now found in the body of the code) are limited to a maximum storage height of 5 ft (1.5 m). This limitation is a significant change to what was previously acceptable. The older criteria might still offer an acceptable level of risk for a facility if demonstrated by a risk analysis that considers fire department response and other site conditions. These protection criteria (now provided in this annex) were developed by the committee using a number of

N Table A.16.5.3.1 Design Criteria for Sprinkler Protection of Single- and Double-Row Rack Storage of Class IB, Class IC, Class II, Class IIIA, and Class IIIB Liquids [Any FP, BP ≥ 100°F (37.8°C)] in Metal Containers, Portable Tanks, and IBCs

					Ceiling Sprinkler Protection				In-Rack Sprinkler Protection					
					Sprinkler Type		Design		Sprinkler Type					
Liquid Type / Flash Point	Container Capacity	Container Type	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Minimum Discharge Flow gpm (L/min)	Layout (See 16.5.1.10)	Notes	Fire Test Ref. *[See Table E.2(a)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	≤6.5 gal (25 L)	Nonrelieving	30 (9.1)	25 (7.6)	K≥8.0 115	SR or QR/ High/Any	0.30 (12)	3000 (280)	K≥5.6 (80)	QR/ Ordinary/ Any	30 (110)	3	1, 3, 4	3
		Relieving										4	1, 2, 3, 5	8

Notes:

(1) In-rack sprinkler design should be based on the following:

(a) Where one level of in-rack sprinklers is installed, the design should include the eight most hydraulically remote sprinklers.

(b) Where two levels of in-rack sprinklers are installed, the design should include the six most hydraulically remote sprinklers on each level.

(c) Where three or more levels of in-rack sprinklers are installed, the design should include the six most hydraulically remote sprinklers on the top three levels.

(2) For K=8.0 (115) and larger ceiling sprinklers, increase ceiling density to 0.60 gpm/ft^2 (24 mm/min) over 2000 ft^2 (190 m^2) if more than one level of storage exists above the top level of in-rack sprinklers.

(3) The minimum in-rack discharge pressure should not be less than 10 psi (0.69 bar).

(4) Layout 3 should mean one line of in-rack sprinklers in the longitudinal flue space at every storage level above the floor except above the top tier, with sprinklers spaced not more than 10 ft (3 m) on center. Sprinklers should be staggered vertically, where more than one level of in-rack sprinklers is installed.

(5) Layout 4 should mean one line of in-rack sprinklers in the longitudinal flue space at every other storage level except above the top tier, beginning above the first storage level, with sprinklers spaced not more than 10 ft (3 m) on center. Sprinklers should be staggered vertically, where more than one level of in-rack sprinklers is installed.

N Table A.16.5.3.2 Previous Protection for Palletized Storage of 5 gal (19 L) Metal Containers Filled with Class IB, IC, II, and IIIA [FP < 200°F (93°C) / BP ≥ 100°F (37.8°C)] and Class IIIB [FP ≥ 200°F (93°C)] Liquids Under a 30 ft (9 m) Ceiling Using a Water-Only Design

						Ceiling Sprinkler Protection					
						Sprinkler Type		Design			
Liquid Type / Flash Point	Container Capacity	Container Type	Packaging	Maximum Ceiling Height ft (m)	Maximum Storage Height ft (m)	K-factor gpm/psi$^{1/2}$ (L/min/bar$^{1/2}$)	Response/ Nominal Temperature Rating/ Orientation	Density gpm/ft^2 (mm/min)	Area ft^2 (m^2)	Number of Sprinklers @ Pressure psi (bar)	Fire Test Ref. *[See Table E.2(b)]*
Class IB, Class IC, Class II, and Class IIIA Liquids [FP < 200°F (93°C) and BP ≥ 100°F (37.8°C)]	≤6.5 gal (25 L)	Non-Relieving	Uncartoned and/or cartoned	30 (9.1)	6.5 (2.0)	11.2	QR/ High/Any	0.45 (18.3)	3000 (280)	30 @ 18 (1.2)	3
						—	—	—	—	—	
						—	—	—	—	—	
Class IIIB Liquids [FP ≥ 200°F (93°C)]	≤6.5 gal (25 L)	Non-Relieving	Uncartoned and/or cartoned	30 (9.1)	18 (5.5)	K≥8.0 (115)	SR or QR/ High/Any	0.25 (10.2)	3000 (280)	30 @ 18 (1.2)	5
	—	Relieving	—	30 (9.1)	18 (5.5)	K≥8.0 (115)	SR or QR/ High/Any	0.25 (10.2)	3000 (280)	—	11

fire tests of palletized arrays. Fire tests of these specific conditions were not available when the table was created. *(See Table A.16.5.3.2.)*

A.16.6.1.5 The 8 ft (2.4 m) separation distance required in 16.6.1.5 is measured from the face of liquid storage in one rack to the face of liquid storage and/or other storage across the aisle in an adjacent rack. Rack designers, code officials, and plan reviewers are cautioned to the fact that many rack storage arrangements involve the storage of pallets that overhang the face of the rack. Therefore, although the structural rack members might be arranged to have an 8 ft (2.4 m) aisle between the racks, the distance between the face of the stored materials in the racks could be less than 8 ft (2.4 m) when the racks are filled with pallets. This will not be in compliance with the requirements of 16.6.1.5, unless the barrier and in-rack sprinkler protection is extended.

A.16.6.5.8(3) Design area can be reduced to 2000 ft^2 when using a preprimed foam-water system installed in accordance with NFPA 11 and maintained in accordance with NFPA 25.

A.16.8.2 Section 16.8 requires that control of liquid spread be provided to prevent a pool fire on the floor from spreading and opening more sprinkler heads than the design of the sprinkler system anticipates. For example, if the sprinkler system is designed to provide 0.45 gpm/ft^2 over 3000 ft^2 (18 mm/min over 280 m^2), 16.8.2 requires that the spread of liquid also be limited to 3000 ft^2 (280 m^2). Various means are available to achieve this control.

Typical methods use trench or spot drains that divide the floor of the storage area into rectangles having areas equal to or less than the design area of the sprinkler system. Drains are centered under racks, and the floor is sloped toward the drain trenches with a minimum slope of 1 percent. The floor is made highest at the walls. See Figure A.16.8.2(a) and Figure A.16.8.2(b). Trenches are arranged as described in NFPA 15 and as shown in Figure A.16.8.2(c). Note particularly the dimensions of the trenches, and note that the solid covering spans one-third of the width on either side of the open grate and the open grate spans the middle third. Spot drains can be similarly arranged. Another method, shown in Figure A.16.8.2(d), uses spot drains located at building columns, where the area between any four columns does not exceed the design area of the sprinkler system. The floor is sloped to direct water flow to the drains.

Connections to the drains are provided at trapped sumps, arranged as described in NFPA 15. See Figure A.16.8.2(e). To provide a safety factor, the drain pipes are sometimes sized to carry 150 percent of anticipated sprinkler discharge. The following equation can be used to calculate the flow of the drain pipe:

[A.16.8.2]

$$F = 1.5DA$$

where:
F = flow (gpm or L/min)
D = sprinkler design density (gpm/ft^2 or L/min/m^2)
A = sprinkler design area (ft^2 or m^2)

Additional information can be found in *Guidelines for Safe Warehousing of Chemicals*, Center for Chemical Process Safety, American Institute of Chemical Engineers.

A.17.1.1 Facilities designed in accordance with Chapter 17 do not use the maximum allowable quantity and control area concepts found in the building code.

A.17.3.1 Information on the location of processing operations can be found in API RP 752, *Management of Hazards Associated with Location of Process Plant Buildings*, and API RP 753, *Management of Hazards Associated with Location of Process Plant Portable Buildings*.

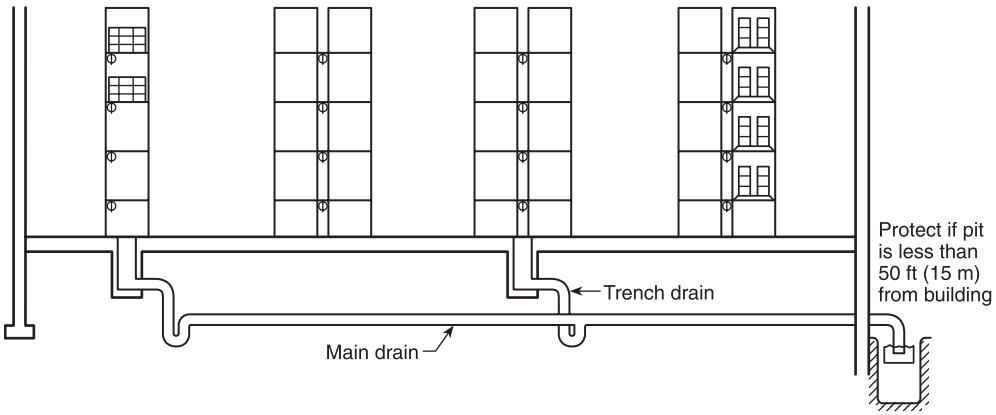


FIGURE A.16.8.2(a) General Scheme for Warehouse Spill Control of Liquids.

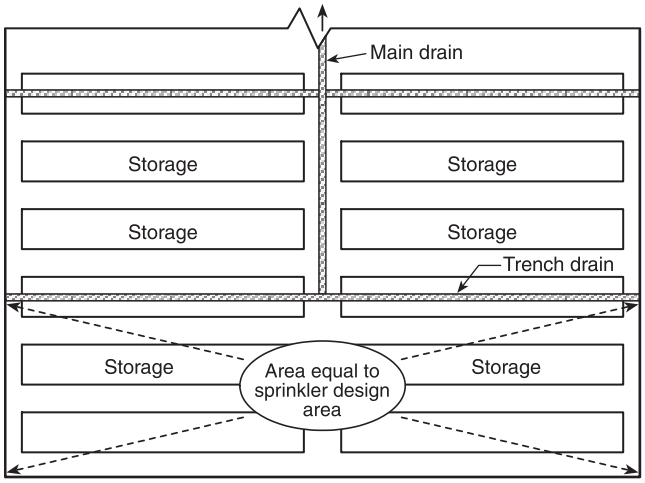


FIGURE A.16.8.2(b) Plan View of Warehouse Spill Control of Liquids.

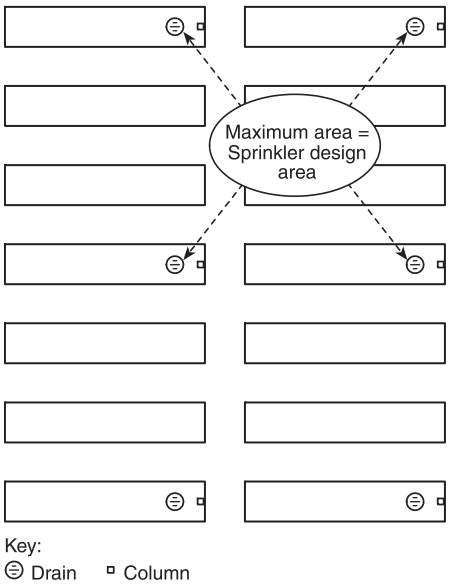


FIGURE A.16.8.2(d) Typical Arrangement of Floor Drains.

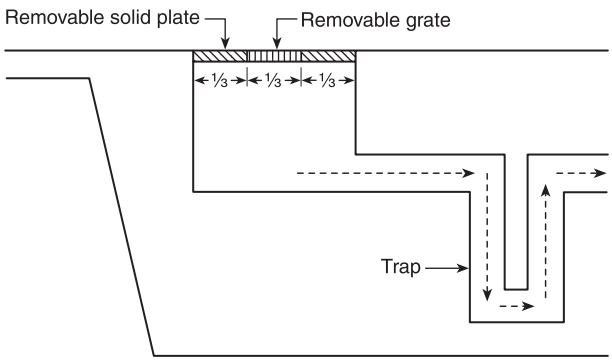


FIGURE A.16.8.2(c) Details of Drainage Trench Design.

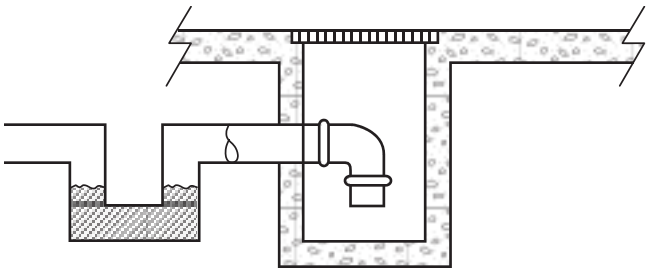


FIGURE A.16.8.2(e) Details of Liquid-Seal Trap.

A.17.4.3 Minimum distances provided in Table 17.4.3 are extracts from similar tables in Chapter 22. Process vessels are at greater risk of upset and experience a wider range of process parameters (e.g., flow, temperature, pressure, level, reactivity, vapor density, and potential for vapors to reach ignition sources if released) when compared to storage tanks. Evaluations for minimum distance should take these factors into account and establish the "stability" of the material and the maximum pressure in the vessel(s), taking into consideration credible process deviations and the design and reliability of safeguards that prevent or control process upsets. Minimum distances to property lines, important buildings, and public ways should consider the risk (i.e., likelihood and consequence) to persons, property, and adjacent processes and storage from vapor cloud ignition, blast overpressure, and thermal flux (i.e., burn injury and adjacent structure fire). See also 17.15.3.

Additional guidance can be found in the following documents:

(1) NFPA 497
(2) NFPA 551
(3) AIChE *Guidelines for Evaluating Process Plant Buildings for External Explosions and Fires*
(4) AIChE *Guidelines for Siting and Layout of Facilities*
(5) AIChE *Guidelines for Vapor Cloud Explosion, Pressure Vessel Burst, BLEVE and Flash Fire Hazards*
(6) SFPE *Handbook of Fire Protection Engineering*
(7) SFPE *Engineering Standard on Calculating Fire Exposures to Structures*
(8) SFPE *Engineering Standard on Calculation Methods to Predict the Thermal Performance of Structural and Fire Resistive Assemblies*
(9) SFPE *Engineering Guide to Predicting 1st and 2nd Degree Skin Burns from Thermal Radiation*
(10) SFPE *Engineering Guide to Fire Exposures to Structural Elements*
(11) SFPE *Engineering Guide to Assessing Flame Radiation to External Targets from Pool Fires*
(12) *SFPE Engineering Guide to Fire Risk Assessment*
(13) API RP 500, *Recommended Practice for Classification of Locations for Electrical Installations at Petroleum Facilities Classified as Class I, Division 1 and Division 2*
(14) ANSI/API RP 505, *Recommended Practice for Classification of Locations for Electrical Installations at Petroleum Facilities Classified as Class I, Zone 0, Zone 1 and Zone 2*
(15) API RP 752, *Management of Hazards Associated with Location of Process Plant Buildings*
(16) API RP 753, *Management of Hazards Associated with Location of Process Plant Portable Buildings*

A.17.4.6 Equipment operated at gauge pressures that exceed 1000 psi (6900 kPa) might require greater spacing.

A.17.6.8 API 2218, *Fireproofing Practices in Petroleum and Petrochemical Processing Plants*, contains guidance on selecting and installing fire-resistant coatings to protect exposed steel supports from a high-challenge fire exposure. It also contains a general discussion on determining need for such protection and estimating the extent of the area exposed.

A.17.6.10 NFPA 204 provides information on this subject.

A.17.6.11 NFPA *101* provides information on this subject.

N **A.17.7** At a minimum, a hazard analysis in accordance with Chapter 6 *(see also, 17.15.3)* should be conducted to determine the proper fire suppression system.

Historically, extra hazard (Group 2) (EH2) has been used as a design basis for process areas with ignitible (flammable and combustible) liquids. However, NFPA 13 data for EH2 sprinkler protection should be used with caution. These data were first introduced in the 1978 edition of NFPA 13, and no substantiation or fire test data was provided for its basis. An occupancy definition for EH2 is provided in NFPA 13, which states, "Occupancies or portions of other occupancies with moderate to substantial amounts of flammable or combustible liquids or occupancies where shielding of combustibles is extensive." Recognizing there is no definition quantifying "moderate to substantial amounts of flammable or combustible liquids," this lack of clarity presents a dilemma for users of this provision.

The following items can impact the size of a fire event and the effectiveness of the sprinkler system, and should be included in the hazard analysis:

(1) Protection goals and objectives
(2) Maximum liquid pool size as influenced by potential spill volume, drainage systems, interlocks, and other liquid containment methods
(3) Water miscibility
(4) Operating temperature of the liquid
(5) Amount of storage in area *(see Chapter 16 for design criteria)*
(6) Ceiling/roof height
(7) Sprinkler characteristics
(8) Anticipated fire size (i.e., area and intensity) and duration
(9) Important buildings or exterior processes, and liquid storage areas adjacent to buildings or exterior processes
(10) Exposure limits to adjacent buildings, process areas, or storage
(11) Response time and capabilities of onsite fire brigade or local fire department
(12) Layer of protection analysis that could include the following mitigations:
    (a) Hard-piped liquid transfer systems
    (b) Air-operated fail closed valves interlocked in the event of a spill or fire
    (c) Liquid level control interlocks on production vessels
    (d) Overpressure protection of processing equipment and piping
    (e) Process control systems
    (f) Process safety systems

The following references can be consulted when conducting the hazard analysis:

(1) NFPA 13
(2) NFPA 15
(3) FM Global Property Loss Prevention Data Sheet 7-14, *Fire Protection for Chemical Plants*
(4) FM Global Property Loss Prevention Data Sheet 7-32, *Ignitable Liquid Operations*
(5) API RP 2001, *Fire Protection in Refineries*
(6) API RP 2030, *Application of Fixed Water Spray Systems for Fire Protection in the Petroleum and Petrochemical Industries*
(7) National Fire Protection Research Foundation, *International Foam-Water Sprinkler Research Project, Task 1 Technical Report: Literature Search & Technical Analysis*
(8) Also see A.17.4.3 for further references

A couple examples of how to design sprinkler protection criteria for process area protection are FM Global Property

Loss Prevention Data Sheets 7-32 and 7-14. Data sheet 7-32 looks at roof height, sprinkler characteristics, automatic isolation of liquid holdup, drainage, and other factors to limit potential pool size. The protection criteria use the operation of automatic sprinklers over large sprinkler operating areas, but not assuming that all sprinklers will operate. Data sheet 7-14, on the other hand, assumes the ability to control or shut down ignitible (flammable and combustible) liquid flow is limited, requiring the use of deluge sprinkler designs. Both documents have used various types of fire tests to frame out the protection approaches that are recommended.

Sprinklered fire test data relevant to operations areas, and released into the public domain, are very limited. Several sprinklered pool fire tests data for aircraft hangars generated in the 1970s have been released into the public domain. These tests used automatic sprinkler systems. A selection of fire tests conducted on small volume spills and pool fires illustrated they are the easiest type of liquid fires to control or extinguish. Had these fires involved much larger volumes typically found in production facilities the area of operating sprinklers could have been much larger. Additionally, if the fire type would have also involved flowing spills, pressurized releases, or obstructed fires those factors would have magnified the associated fire risk.

The discharge of plain water onto an ignitible (flammable or combustible) liquid fire can expect to spread the fire involving low viscosity liquids having a specific gravity less than water. Therefore, the merits of spill containment and drainage features vertically aligned with ceiling mounted draft curtains should not be overlooked.

N **A.17.8** Most industrial processes have control systems intended to maintain the normal and proper operation of the process. An emergency control system should ideally be a system that is reliable and separate from the normal process control system with set points that represent a situation that is no longer something that can be brought back to the target operation level. This system is designed to act to shut down the process, or elements thereof, to attempt to make the situation "safe." The emergency control system should be fail-safe. Examples of fail-safe include: (1) loss of critical utilities would result in a shutdown of the process, (2) reactor emergency shutdown system, or (3) emergency shut down valves will fail in a safe condition (fail-closed or fail-open depending on what was deemed safe).

A.17.10.3 This might require curbs, scuppers, or special drainage systems to control the spread of fire. Annex A of NFPA 15 provides information on this subject.

A.17.11.2 Equipment in enclosed processing areas can deteriorate over time, and periodic evaluation should be conducted to ensure that leakage rates have not increased or that the ventilation rate is adequate for any increase in leakage rates.

A.17.11.7 NFPA 91 and NFPA 90A provide information on this subject.

A.17.14 Where the vapor space of equipment is usually within the flammable range, the probability of explosion damage to the equipment can be limited by inerting, by providing an explosion suppression system, or by designing the equipment to contain the peak explosion pressure that can be modified by explosion relief. Where the special hazards of operation, sources of ignition, or exposures indicate a need, consideration should be given to providing protection by one or more of the above means.

See NFPA 68 and NFPA 69 for additional information on various methods of mitigating losses from explosions.

N **A.17.15.1** Hazards can be present in operations such as preparation; separation; purification; and change of state, energy content, or composition. Hazards also can be present in other operations not listed in this annex.

A.18.4.8 The process area is not intended to be a storage area for liquid containers. However, it is recognized that containers will be brought into the process area either for transfer of liquids to the process or for dispensing liquids from the process to the containers.

The amount of liquid in containers in the process area should be limited as much as possible. Full containers should not be stored in the process area but can be staged there. Only the amount of liquid needed for one continuous 24-hour period should be brought into the process area in full containers. Partial containers can remain in the process area as long as they do not increase the hazard present. Containers that were filled in the process area can remain there during the shift that they were filled but should be relocated to the appropriate storage area before the end of the workday or shift in the case of 24-hour-a-day operations.

A.18.5.1 Incidental operations are operations that utilize liquids only as a limited activity to that which establishes the occupancy classification. Examples include automobile assembly, assembly of electronic equipment, furniture manufacturing, and areas within refineries, distilleries, and chemical plants where the use of liquids is incidental, such as in maintenance shops, offices, or vehicle repair shops. Some more detailed descriptions follow:

(1) *Vehicle Assembly.* Vehicle assembly operations usually involve both process and incidental use of liquids. An example of a process operation would be paint storage and mixing utilized for application of the vehicle primer, color coats, and clear coats. For these operations, the requirements of Chapter 17 apply. Examples of incidental use would be sealer deck wipedown operations, windshield washer solvent dispensing, brake fluid filling, and final line paint repair operations. These operations might be continuous. However, the quantities of liquids used and the vapor exposures are significantly reduced from larger volume usage found within vehicle body component paint mixing and storage operations.

(2) *Assembly of Electrical Equipment.* Examples of incidental use of liquids in these types of occupancies might include "photoresist" coating operations, "softbaking" operations, wave solder operations, and wipedown operations.

(3) *Chemical Plant Maintenance Shop.* Incidental use of liquids is commonplace in maintenance shops located within a chemical plant. Examples are cutting oils used in a machine shop, Class II solvents for degreasing, and Class I and Class II paint solvents and fuels associated with automotive and industrial truck repair.

(4) *Cleaning and Sanitation.* Under provisions established by the US Food and Drug Administration (FDA) in 21 CFR, "GMP for Medical Devices," Class I and Class II liquids [FP < 140°F (60°C)] can be used for cleaning and sanitation purposes. Limited quantities are used to remove manufacturing materials, mold release compounds, and

other contaminants not intended to be on the final product. An example would be the use of isopropyl alcohol (IPA), transferred to a cleaning wipe via a plunger-type liquid-dispensing container. The cleaning wipe is then used to remove manufacturing materials not intended to be on the final product. The key point here is not that the liquid is not part of the final product, but that limited quantities of liquid are used and the use is incidental to the manufacturing operation that produces the product.

A.18.5.4(1) The intent of this requirement is to allow the quantities of flammable and combustible (ignitible) liquids needed to safely and efficiently operate for the actual operating hours in any 24-hour period. As an example, if the facility operates only 8 hours out of 24 (i.e., a single shift) and uses 50 gal (190 L) of liquid during that time, then 50 gal (190 L) is the allowable quantity for the continuous 24-hour period. If the facility increases operations to two shifts, then the allowable quantity doubles to 100 gal (380 L).

A.18.5.6(3) NFPA 91 provides information on the design and installation of mechanical ventilation.

A.18.6.4 A "safe location" should be selected as the location of a vent discharge to minimize the potential for ignitible vapors to travel to a source of ignition after discharge from the vent. Electrical equipment that does not meet the requirements for hazardous locations can serve as an ignition source. The Technical Committee advises that vent discharge locations should consider factors such as the following:

(1) Characteristics of the exhausted material (vapor density, toxicity, velocity of discharge, etc.)
(2) Proximity to potential ignition sources
(3) Building openings such as doors, windows, air intakes, and so forth
(4) Dispersion characteristics (distance to discharge within the flammable range, direction of discharge, atmospheric conditions, and the influence of building and neighboring buildings on discharged vapors)
(5) Likelihood of vapor accumulation following discharge, such as accumulation under building eaves
(6) Likelihood of sufficient discharge volume to allow an ignitible concentration to reach an ignition source

Historically, NFPA 30 has provided prescriptive guidance, often based on area classification requirements, and results have been acceptable. Closer distances should be accepted only if an engineering study by a qualified engineer justifies closer distances. Similarly, the specified distances might not be acceptable for all installations, thus the guidance provided above.

A.19.2.1 Cooking oil is a Class IIIB liquid [FP ≥ 200°F (93°C)] with a high FP typically above 500°F (260°C). Because of its high FP, cooking oil presents a lower fire hazard than Class IIIB liquids [FP ≥ 200°F (93°C)] having FP lower than 500°F (260°C). Fresh, or new, cooking oil is supplied to the user for cooking operations. As the oil becomes degraded through repeated use, it must be replaced with fresh oil. This waste, or used, cooking oil is recovered from the cooking appliance and temporarily stored for offsite removal. To maintain fluidity in the transfer process, the waste oil is heated to approximately 100°F (38°C), well below the FP temperature.

A.19.4.2 Mist explosions have occurred when heat transfer fluid that is above its boiling point has been released in an enclosed area. Consideration should be given to locating heaters or vaporizers either in a detached building or in a room with damage-limiting construction.

A.19.4.3 The system should be interlocked to stop circulation of the heat transfer fluid through the system and to shut off the system heater or vaporizer in the event of a fire, abnormally low pressure in the system, or operation of an approved heat detection system. Where the refractory inside the heater or vaporizer can retain enough heat to cause either breakdown of the heat transfer fluid or tube fouling if fluid circulation through the unit is stopped, circulation could have to be continued. In the event of a confirmed fire, it is desirable to subdivide the piping system by means of interlocked safety shutoff valves. A practical way of accomplishing this is to isolate all secondary circulating loops from the primary loop that runs into and out of the vaporizer or heater.

A well-marked remote emergency shutoff switch or electrical disconnect should be provided to shut down the entire system in the event of an emergency. This should be located either in a constantly attended location or at a location that would be accessible in the event of a leak or a fire.

If there are any process or utility lines running in or through rooms or areas containing parts of the heat transfer system, consideration should be given to providing emergency shutoff valves. They should be located so they are readily accessible in the event of a fire.

Where the liquid level in the system expansion tank is maintained by an automatically actuated supply pump taking suction from the heat transfer fluid storage tank, an interlock should be provided to shut down the supply pump when a high level indicator is actuated, regardless of whether the pump is in automatic or manual mode.

A.19.4.3.1 Heat transfer fluid systems have the potential for releasing large quantities of heated flammable or combustible (ignitible) liquids. Low-point drains piped to a safe location provide the ability to remove heat transfer fluid from a breached piping system in order to minimize the total quantity of fluid released. An engineering analysis should be used to determine the location and design of low-point drains. The engineering analysis should consider system inventory, the amount of heat transfer fluid that can be released in a specific fire area, the exposure created by a release, and the fire protection provided.

A.19.4.3.2 Where possible, the drain tank(s) should be located below the lowest system drain opening to permit gravity flow. Breather vents should be provided based on the maximum emptying or filling rates.

A.19.4.4 If stack gas from a heater or vaporizer is recovered to provide auxiliary heat for other equipment (e.g., rotary dryers), suitable dampers, isolation gates, burner control logic, or other means should be provided to ensure that all equipment is properly purged and will operate in a safe manner. The control logic should anticipate all possible operating modes of the individual pieces of equipment, whether operating singly or together, to ensure safe startup and shutdown under normal or upset conditions.

Instrumentation and interlocks should be provided to sound an alarm and to automatically shut down the fuel source to the heater or vaporizer when any of the following conditions are detected:

(1) Low flow of heat transfer fluid through the heat exchange tubes of the heater, as measured at the discharge.
(2) High temperature or pressure of the fluid at the heater or vaporizer outlet. The high-temperature interlock should be set at or below the manufacturer's maximum recommended bulk fluid temperature.
(3) Low pressure at the heater or vaporizer outlet or elsewhere in the system. This interlock could require a bypass to allow for startup.
(4) Low fluid level in the expansion tank.
(5) Low liquid level in the vaporizer.
(6) Sprinkler system flow in any area containing the heat transfer equipment or piping.

Alarm set points should be provided at levels below or above the automatic shutoff setpoints to monitor the above-mentioned variables and provide an opportunity for operators to correct the problem before conditions reach an unsafe level.

A.19.4.5.1 Where possible, piping should be run underground, outside, or in floor trenches. Overhead routing of heat transfer fluid piping should be minimized.

A.19.4.6.1 Historical records show that fires involving heat transfer fluids can be very severe and long lasting. It is recommended that automatic sprinkler or deluge protection be provided throughout all building areas potentially exposed to a heat transfer fluid spill fire.

A.19.4.7.1 Some factors that should be considered as part of such a review include the following:

(1) Infiltration of material being heated into the heat transfer system. In this case, the system should be shut down and the internal leak point found and repaired as soon as possible.
(2) Leaks in the system. Any leak should be corrected promptly regardless of how small. Corrections should be permanent, such as repacking valve stems and replacing leaky gaskets. Any heat transfer fluid released as a result of a leak or operation of a safety valve should be cleaned up immediately if it is or can come in contact with a hot surface. Other spills can be cleaned up at the first available opportunity.
(3) Pipe or equipment insulation that is soaked with heat transfer fluid. In this case, the cause of the leak should be corrected promptly and the insulation replaced with clean, dry insulation.
(4) High temperature anywhere in the system. In this case, operating procedures should specify shutdown of the heater or vaporizer fuel supply as soon as the temperature of the heat transfer fluid exceeds the manufacturer's recommended maximum bulk fluid temperature. Any corrective actions taken to correct a high temperature condition should only be done with the heat source shut off.

A.19.5.5.1 If the liquid knock-out vessel utilizes a pump for automatic liquid removal, consideration should be given to a low-level alarm and shutdown to avoid running the pump dry, resulting in a potential source of ignition.

A.19.5.7.2 Electrical enclosures that need to be opened frequently for maintenance (i.e., enclosures housing vapor processing system controls) have a higher potential for mechanical damage that could render the enclosures unable to contain an explosion. Additional inspection could be needed to ensure the integrity of the enclosure.

A.19.5.7.3 NFPA 77 and API 2003, *Protection Against Ignition Arising Out of Static, Lightning, and Stray Currents*, can be used as a reference for protections against static ignition.

A.19.5.7.4 Spontaneous ignition can be a problem in the following:

(1) Facilities where pyrophoric deposits can accumulate from the handling of oxygen-deficient vapors containing sulfur compounds or asphaltic materials. When air is introduced into the system, the pyrophoric materials can react, resulting in potential ignition and fire.
(2) Facilities that handle fluids in such a way that mixing of hypergolic or otherwise incompatible materials can occur. Such mixing could occur with fluids remaining in the vapor recovery system from prior loading activities.
(3) Facilities handling oxygenated hydrocarbons in carbon absorption units. Higher heats of absorption for these types of vapors can potentially lead to overheated carbon beds and increase the chance that an oxidation reaction can be initiated. (For further information, refer to API Report, "An Engineering Analysis of the Effects of Oxygenated Fuels on Marketing Vapor Recovery Equipment.")

A.19.5.7.5 US Coast Guard Regulations in Title 33, Code of Federal Regulations, Part 154, Section 154.826(b), (c), and (d), can be used as a reference for vapor mover designs that minimize the potential for ignition.

A.19.5.7.6 The potential for ignition in the vapor collection system needs to be evaluated on a case-by-case basis. If ignition occurs, flame propagation in piping systems containing vapor mixtures in the flammable range normally starts with low-speed burning (deflagration). As the flame moves through the piping, it accelerates and, within a short distance, can reach supersonic speeds (detonation). Initial low-speed flame propagation can be stopped by flame arresters, liquid seals, or automatic fast-acting valve systems where designed, operated, and tested within the requirements of NFPA 69. Flame propagation can also be stopped for both deflagrations and detonations by use of detonation arresters tested in accordance with US Department of Transportation Coast Guard Regulations of the 33 CFR 154, Appendix A, or other procedures acceptable to the authority having jurisdiction, or automatic fast-acting valve systems tested under the appropriate conditions.

A.19.7.1.3 The goal of Section 19.7 is to consolidate in one location all requirements for commercial kitchen cooking oil storage and operations. There are a number of chapters in NFPA 30 that apply to these systems, including chapters on storage tanks and piping systems, transferring and dispensing of liquids, and so forth. Many of these requirements are more applicable to industrial or process situations and commercial kitchen cooking oil storage and use was not anticipated. All applicable chapters have been assessed in detail. Those specific requirements in this section that are in potential conflict with other sections of this code have been identified and alternate methods or exceptions have been developed where appropriate. This approach eliminates the need to add exceptions

throughout the existing code, improving ease of use particularly for fire officials.

A.19.7.2.1.2 Waste oil is drained from commercial cooking equipment via a transfer pump and transfer lines to a waste oil storage tank. The oil might be as hot as 375°F (190°C), still well below the oil's FP. Experience shows that the oil loses significant heat in the transfer process. The maximum temperature of waste cooking oil entering the storage tank is typically below 235°F (113°C). The storage tank should be constructed of materials compatible with cooking oil in that temperature range.

A.19.7.2.2.1 Existing steel tanks listed for flammable and combustible (ignitible) liquids are considered acceptable for waste oil use. These tank standards contain design and construction requirements that would not meet food code requirements, making the tanks unacceptable for storage of liquid food products (i.e., fresh cooking oil).

A.19.7.2.3.4 High flash point cooking oils do not create ignitable vapors when stored under the conditions specified in Section 19.7.

A.19.7.2.4.2 Nonmetallic tanks will melt above the liquid level as an external exposure fire progresses, venting the vapor space of the tank.

A.19.7.2.5 Although generally not required for tanks storing Class IIIB liquids [FP ≥ 200°F (93°C)], overfill protection is considered necessary for cooking oil storage tanks to prevent inadvertent spillage.

A.19.7.2.6.1 The prohibition of electrical immersion heaters in nonmetallic tanks eliminates a primary ignition source for the oil stored in the tank.

A.19.7.2.6.2 The temperature limitation of 140°F (60°C) corresponds to ASTM C1055 (ISO 13732-1) restrictions for maximum allowable temperatures of nonmetallic industrial surfaces for human contact.

A.19.7.3.1.1 The kitchen cooking area has historically been an area where fires occur. Tanks should, therefore, be located away from the kitchen cooking area.

A.19.7.3.1.2 The area beneath the ventilation hood is another area of potential accidental ignition.

A.19.7.3.2.1 Guidance on securing tanks from tipping over is provided by the manufacturer's instructions in accordance with the tank listing.

A.19.7.3.3.2 An example of a fitting with a positive shutoff is a spring-loaded check valve or a hydraulic quick-coupling with a spring-loaded poppet.

A.19.7.3.4.1 Cooking oil storage tanks are atmospheric tanks with open vents. The requirement in Chapter 21 to pressurize the tank for leak testing would be difficult to achieve in the field, due to tank construction and configuration. It is also desirable to prevent water contamination of the cooking oil. A more appropriate test would be to fill the tank with cooking oil to cover all connections and seams below the normal liquid level.

A.19.7.4.2 Supplemental ventilation, as is required for cooking operations, is not needed for cooking oil storage tanks.

A.19.7.5.1 Waste oil lines are generally pumped until there is little residual oil remaining in the lines. Fresh cooking oil lines are likely to contain residual oil after fill and removal operations. Restricting the fresh oil line size to 1.25 in. (32 mm) maximum inside diameter limits the amount of oil in the line. Additionally, the requirement for check valves or antisiphon valves on the lines at points where the lines connect to the tank eliminates the possibility of a compromised line siphoning the contents of the tank. To the extent possible, transfer lines should avoid being routed over seating areas. These requirements are designed to minimize fire risk by limiting cooking oil quantities in transfer lines that could become involved in a fire. In buildings protected by automatic sprinklers, the need to add sprinklers in previously unprotected spaces (assuming the transfer lines are located in these spaces) should be considered in accordance with the requirements of NFPA 13.

A.19.7.5.2 The temperature and pressure ratings for the waste oil lines are consistent with the maximum expected conditions.

A.21.4.1.5.3 Electrical immersion heaters pose a potential hazard to melt through plastic tanks and/or cause ignition. If these heaters are proposed for use in plastic tanks because of operational needs, a hazard analysis required by 6.4.1 should consider engineering controls such as, but not limited to, the following:

(1) Low-liquid-level alarm
(2) High-temperature alarm
(3) Over-temperature and low-liquid-level automatic shutoff of the immersion heater

A.21.4.2.1.1 Atmospheric tanks include tanks of compartmented design and tanks that incorporate secondary containment.

UL142A, *Special Purpose Aboveground Tanks for Specific Flammable or Combustible Liquids*, covers shop-fabricated steel special-purpose generator base, work bench, lube oil, used oil, process, and day tank types.

A.21.4.2.3.2 Such pressure vessels are generally referred to as "state special."

A.21.4.3.1.1 Normal venting is not required for the interstitial space of a secondary containment tank.

N **A.21.4.3.1.1.1** UL/ULC 2583, *Fuel Tank Accessories for Flammable and Combustible Liquids*, contains functional testing requirements for pressure/vacuum vent devices to ensure they meet the pressure- and vacuum-relieving pressures in 21.4.3.2 at the time of installation.

A.21.4.3.2 Tanks intended for normal operation at pressures greater than a gauge pressure of 1.0 psi (6.9 kPa) are designed in accordance with 21.4.2.3. It is recognized that a slight vacuum is necessary to operate a vacuum vent.

A.21.4.3.9 Liquid properties that justify omitting such devices include, but are not limited to, condensation, corrosiveness, crystallization, polymerization, freezing, or plugging. When any of these conditions exist, consideration should be given to heating, use of devices that employ special materials of construction, use of liquid seals, or inerting. See NFPA 69.

A.21.4.4.3 Examples of liquids with minimal potential for accumulation of static charge include crude oil, asphalt, and water-miscible liquids. For additional information, see NFPA 77.

A.21.4.5 Other means of internal corrosion protection include protective coatings and linings and cathodic protection.

Δ **A.21.5.2** See PEI RP200, *Recommended Practices for Installation of Aboveground Storage Systems for Motor Vehicle Fueling*, and STI R912, *Installation Instructions for Shop-Fabricated Stationary Aboveground Storage Tanks for Flammable, Combustible Liquids*, for additional requirements to test secondary containment tanks.

N **A.21.5.2.7** See Steel Tank Institute's R912, *Installation Instructions for Shop-Fabricated Stationary Aboveground Storage Tanks for Flammable, Combustible Liquids*, for additional guidelines to test rectangular tanks.

A.21.5.2.9 Underground double-wall tanks can be considered to be a type of secondary containment. The terms "double-wall tank" and "jacketed tank" are sometimes used to describe underground secondary containment tanks.

N **A.21.5.2.9.1** The limits stated in 21.5.2.9.1 should not exceed the values of the selected test method.

N **A.21.5.2.10** The limits stated in 21.5.2.10 should not exceed the values of the selected test method.

To assure structural integrity of the primary rectangular storage tank, the interstitial space should be tested only while the primary tank is still under test pressure. See rectangular tank manufacturer instructions for procedure to verify containment tightness, and see STI R912, *Installation Instructions for Shop-Fabricated Stationary Aboveground Storage Tanks for Flammable, Combustible Liquids*, for additional guidance with testing secondary contained rectangular tanks.

N **A.21.5.2.11.1** The limits stated in 21.5.2.11.1 should not exceed the values of the selected test method.

A.21.5.3 For information on testing of underground tanks, see NFPA 329. For information on testing aboveground tanks, see API 653, *Tank Inspection, Repair, Alteration, and Reconstruction*.

A.21.6.5.1 Resources include, but are not limited to, the following:

(1) Mutual aid
(2) Water supply
(3) Extinguishing agent supply

A.21.6.6.1 See NFPA 25 or other specific fire protection system standards.

A.21.7.1 Further guidance is given in API 2350, *Overfill Protection for Storage Tanks in Petroleum Facilities*.

N **A.21.7.1.5.2** UL/ULC 2583, *Fuel Tank Accessories for Flammable and Combustible Liquids,* contains functional testing requirements for overfill prevention devices to ensure they meet the alarm or shutoff functions at the tank capacity levels in 21.7.1.5 at the time of installation.

A.21.7.2.2 Protection from tampering or trespassing might include one or more of the following: appropriate fencing around isolated tanks in remote areas; "No Trespassing" signs; warning signs indicating the fire hazard of the tank or its contents; locked or secured access to stairways and ladders; locked or secured hatches, valves, and so forth.

A.21.7.4.1 For further information, see API 2015, *Cleaning Petroleum Storage Tanks*; and API 2016, *Guidelines and Procedures for Entering and Cleaning Petroleum Storage Tanks*.

A.21.7.4.3.1 See API 1604, *Closure of Underground Petroleum Storage Tanks*, and Annex D for additional information.

A.21.7.4.3.3(2) Special training might be required.

A.21.7.5 See NFPA 329 for information on testing methods.

A.21.8.1 Regular inspections of aboveground storage tanks, including shop fabricated aboveground storage tanks, performed in accordance with national standards, provide a means to ensure system maintenance. Acceptable standards include, but are not limited to, the following:

(1) API 653, *Tank Inspection, Repair, Alteration, and Reconstruction*
(2) STI SP001, *Standard for Inspection of Aboveground Storage Tanks*
(3) API RP 12R1, *Setting, Maintenance, Inspection, Operation, and Repair of Tanks in Production Service*
(4) API RP 2350, *Overfill Protection for Storage Tanks in Petroleum Facilities*

A.21.8.6 For additional information, see API 653, *Tank Inspection, Repair, Alteration, and Reconstruction*, API RP 2350, *Overfill Protection for Storage Tanks in Petroleum Facilities*, and PEI RP600, *Recommended Practices for Overfill Prevention for Shop-Fabricated Aboveground Tanks*.

A.21.8.8 The accumulation of water in the bottom of a tank encourages microbial activity that hampers operations and increases the risk of product release. It is imperative that tank owners and operators routinely monitor the tank bottom for accumulation of water and establish a procedure for when and how the water is to be removed. Additional information can be found in API 1501, *Filtration and Dehydration of Aviation Fuels*; API RP 1621, *Bulk Liquid Stock Control at Retail Outlets*; and API Standard 2610, *Design, Construction, Operation, Maintenance, and Inspection of Terminal and Tank Facilities*. Other sources of information are ASTM D6469, *Standard Guide for Microbial Contamination in Fuels and Fuel Systems*; the National Oilheat Research Alliance, *Oilheat Technician's Manual*; and the STI publication, *Keeping Water Out of Your Storage System*.

A.22.4 See PEI RP200, *Recommended Practices for Installation of Aboveground Storage Systems for Motor Vehicle Fueling*, for additional information.

A.22.4.2.1 Where more than two tanks are involved, the sum of the diameters of each possible pair of tanks is calculated. For example, assume four tanks in a common diked area, numbered 1 through 4 clockwise from tank #1. The diameter of each pair of tanks is summed, as follows: 1 and 2, 1 and 3, 1 and 4, 2 and 3, 2 and 4, and 3 and 4.

Regarding note (2) in Table 22.4.2.1, see Section 6.4 for engineering evaluations. Tank shell and roof exposure protection (such as cooling rings) can be used on existing tanks to control exposure protection and prevent escalation.

N **A.22.4.2.3** Thermal radiation modeling completed as an engineering evaluation in Section 6.4 could demonstrate that a higher separation distance is necessary to prevent escalation. Tank shell exposure protection, such as fixed water sprays, can be used on existing tanks to control exposure and prevent escalation. Refer to NFPA 15 for additional information.

A.22.5.2.1 Appendix E of API Standard 650, *Welded Steel Tanks for Oil Storage*, and Appendix B of API 620, *Design and Construc-*

tion of Large, Welded, Low-Pressure Storage Tanks, provide information on tank foundations.

A.22.5.2.5 For further information, see ASTM E119, *Standard Test Methods for Fire Tests of Building Construction and Materials*, and UL 1709, *Rapid Rise Fire Tests of Protection Materials for Structural Steel*.

N A.22.7.1.1 Typically, during an exposure fire, the tank contents will be boiled and the pressure in the tank will be limited by a relief device sized per 22.7.1.1. The temperature of the tank shell in contact with the contents will be limited to the boiling point of the contents at the relief pressure.

Under certain circumstances, conventional emergency relief venting will not provide adequate protection for aboveground storage tanks impacted by an exposure fire. Tanks have both a maximum allowable working pressure (MAWP) and a corresponding temperature at which that pressure was calculated, the maximum allowable working temperature (MAWT). At temperatures above the MAWT, the effective pressure rating will decrease, and ultimately could drop below the MAWP or perhaps even below the operating pressure of the tank.

If 22.7.1.1 cannot be applied, a hazard analysis completed per Section 6.4 can reveal cases where such relief venting is not an adequate safeguard for an exposure fire.

Examples of such cases include, but are not limited to, the following:

(1) Fire exposure of tanks containing fluids with a boiling point at relief conditions which is higher than the MAWT (sometimes referred to as high boiling materials) can result in the shell of the tank being heated to the point of failure before the pressure in the tank reaches the relief device set pressure. Alternative means of protecting a tank should be considered if:

[A.22.7.1.1a]

$$T_{boil} > MAWT$$

(2) Nonferrous tanks (e.g., aluminum or copper) can have MAWTs which are significantly lower than ferrous tanks. Therefore, many chemicals will likely have boiling points higher than the MAWT of these tanks. During an exposure fire, excessive temperature can result in weakening and possible failure of the tank shell, potentially at a pressure below the relief device set pressure. The guidance in A.22.7.1.1(1) is applicable, but the MAWT could be significantly lower.

(3) Liquids that are heated to a temperature and pressure higher than their critical temperature and critical pressure become supercritical fluids. Supercritical materials exhibit no heat of vaporization. An exposure fire that heats a material to supercritical conditions can cause the tank shell to weaken and possibly fail due to excessive temperature before reaching the relief set pressure. This situation occurs when:

[A.22.7.1.1b]

$$P_{tank} > P_{critical}$$

and

$$T_{tank} > T_{critical}$$

(4) Excessive shell temperature due to an exposure fire on areas of unwetted shell can lead to weakening of the shell and the potential for a boiling liquid expanding vapor explosion (BLEVE). Identification of this scenario typically requires detailed simulation of the temperature of the vessel shell during an exposure fire.

In cases such as those identified in A.22.7.1.1(1) through A.22.7.1.1(4), depending on the tank temperature and pressure ratings and the qualities of the liquids being handled, the tank shell might see elevated temperatures, which could result in failure at a pressure above, equal to, or below the rated pressure of the tank. In extreme cases, the tank shell might experience temperatures that could result in failure at a pressure not only below the relief set pressure, but also below the normal operating pressure.

In cases such as these, when the conventional approach of 22.7.1.1 will not provide adequate protection for the tank, alternative approaches to emergency venting should be considered. One approach to addressing such cases of exposure fires is via extinguishment of the fire by the application of an automatic, fixed foam fire protection system designed, installed, operated, and maintained per NFPA 11. Such a solution might meet the requirements of equivalency *(see Section 1.5)*.

A.22.7.3.1 An engineering evaluation should be performed whenever two-phase flow is anticipated. The objective of the engineering evaluation determining emergency vent requirements and design of the relief system is to protect against catastrophic failure resulting in unacceptable risk to persons or to the facility. Factors that should be included in the evaluation are as follows:

(1) Properties of the materials including evaluated influence of two-phase flow and thermally induced instability. See the following references from the Design Institute for Emergency Relief Systems of the Center for Chemical Process Safety/American Institute of Chemical Engineers:
   (a) Fisher, H. G. and Forrest, H. S., "Protection of Storage Tanks from Two-Phase Flow Due to Fire Exposure"
   (b) Houser, J., et al, "Vent Sizing for Fire Considerations: External Fire Duration, Jacketed Vessels, and Heat Flux Variations Owing to Fuel Consumption"
   (c) *Guidelines for Pressure Relief and Effluent Handling Systems*

(2) Rate of heat input to the tank and contents. Computer models such as PLGS (supported by the UK Health and Safety Executive) can be useful in making the analysis.

(3) Fire duration. For pool fires this analysis can be based on burning rate and pool depth. Computer programs can be useful in making this analysis.

A.22.7.3.3 The formula shown in 22.7.3.3 is based on the following:

[A.22.7.3.3]

$$Q = 21{,}000(A)^{0.82}$$

where:
Q = Btu/hr
A = ft^2

A.22.7.3.6 The provisions of 22.7.3.6 and 22.7.3.7 are based on full-scale testing that demonstrated that ethyl alcohol and